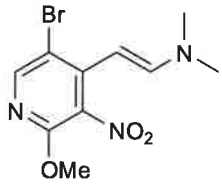
(c) converting the amine group on compound 3 to a methoxy group to yield compound



; and

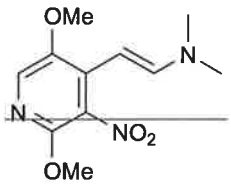
(4)

(d) then converting compound 4 to the compound 

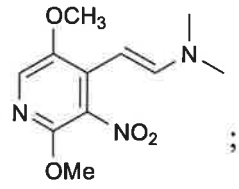
; and

(5)

5

(e) converting compound 5 to the compound 

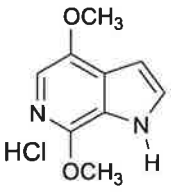
(6)



(6)

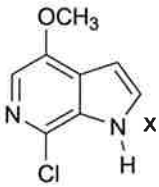
;

and

(f) forming a bicyclic structure from compound 6 to yield 

; and

(7)

10 (g) then chlorinating compound 7 to produce 

x HCl ; and

(8)