

ABSTRACT OF THE DISCLOSURE

The present invention relates to vacuum multilayer glass comprising two glass plates whose peripheries are sealed with a spacer therebetween and a vacuum is drawn on the space between these two glass plates, and also to a method of manufacturing such vacuum multilayer glass. Because of an inappropriate structure of the exhaust unit after a vacuum is drawn, vacuum multilayer glass with excellent durability has not been realized so far. To realize such vacuum multilayer glass, the glass tube (7) which composes an exhaust unit for evacuating the space is provided on the main surface of a glass plate (2) of the two glass plates (2, 3) and the opening of the glass tube (7) is sealed by a melting method. Furthermore, the distance between the main surface of the glass plate (2) and the protruding end of the glass tube (7) is made to be not longer than 3mm. As a result, it becomes possible to provide vacuum multilayer glass with excellent durability, causing no damage to the glass tube, and also provide its manufacturing method.