

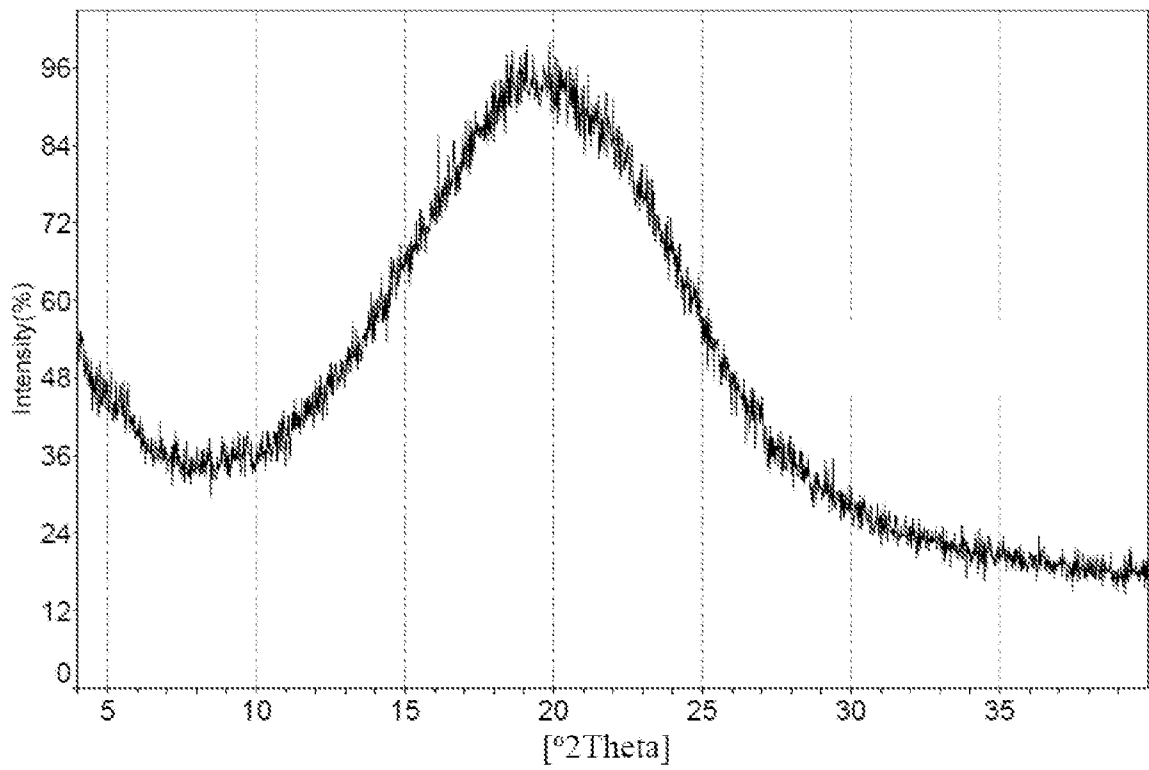


Fig. 1

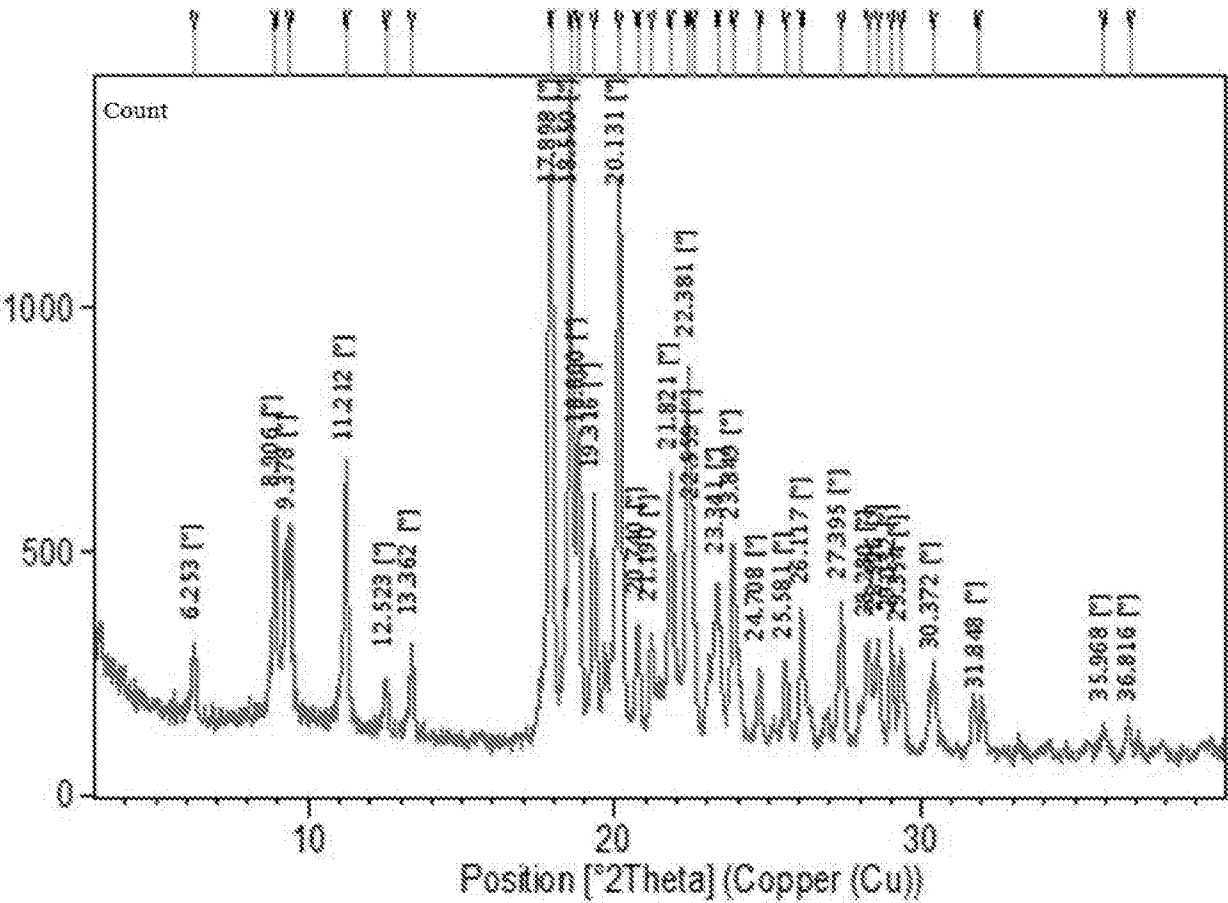
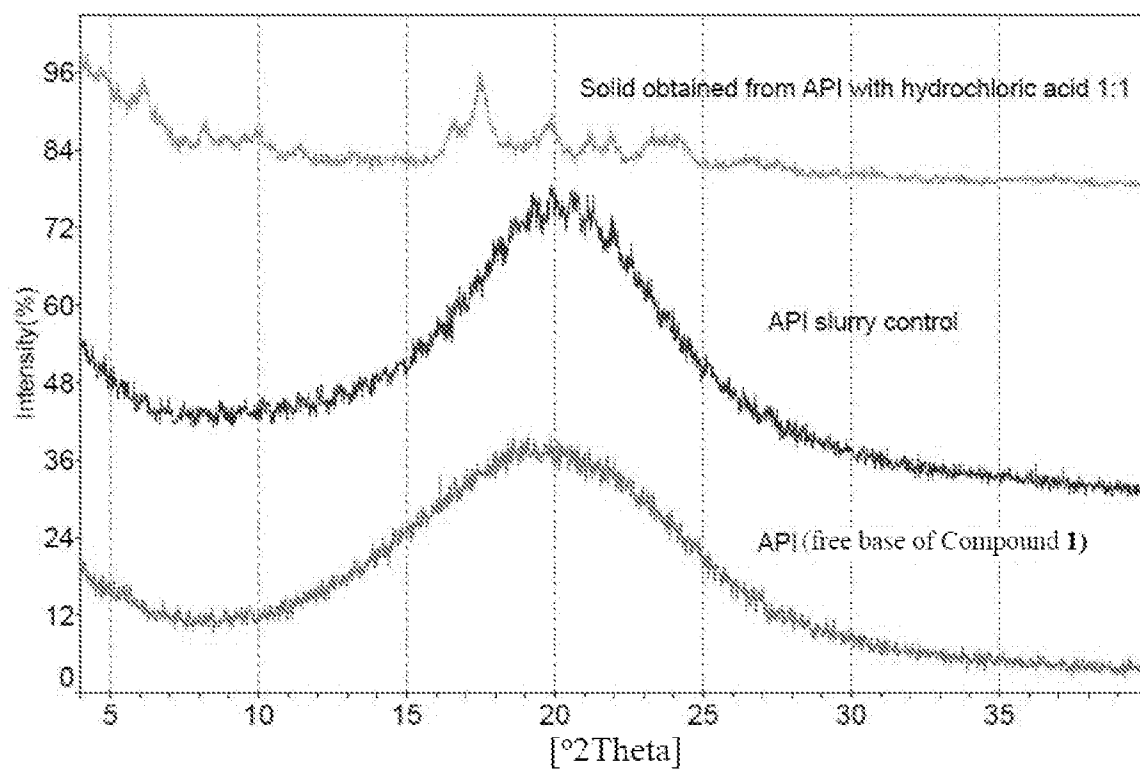
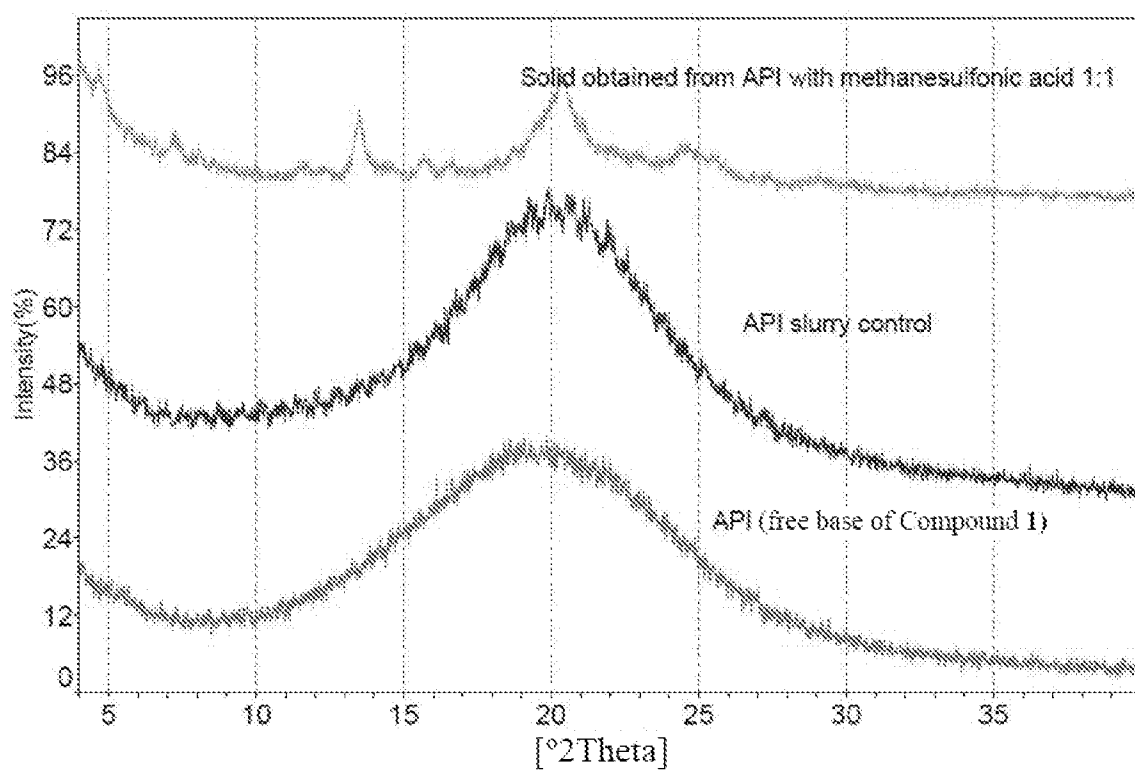
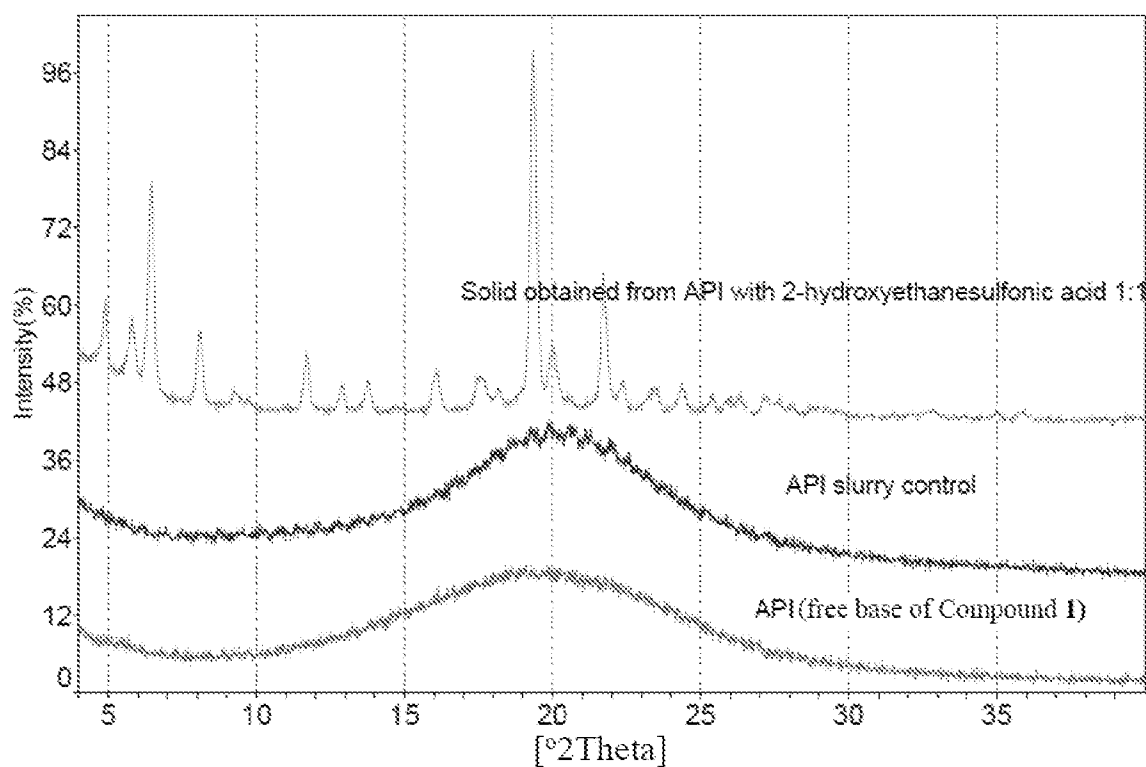
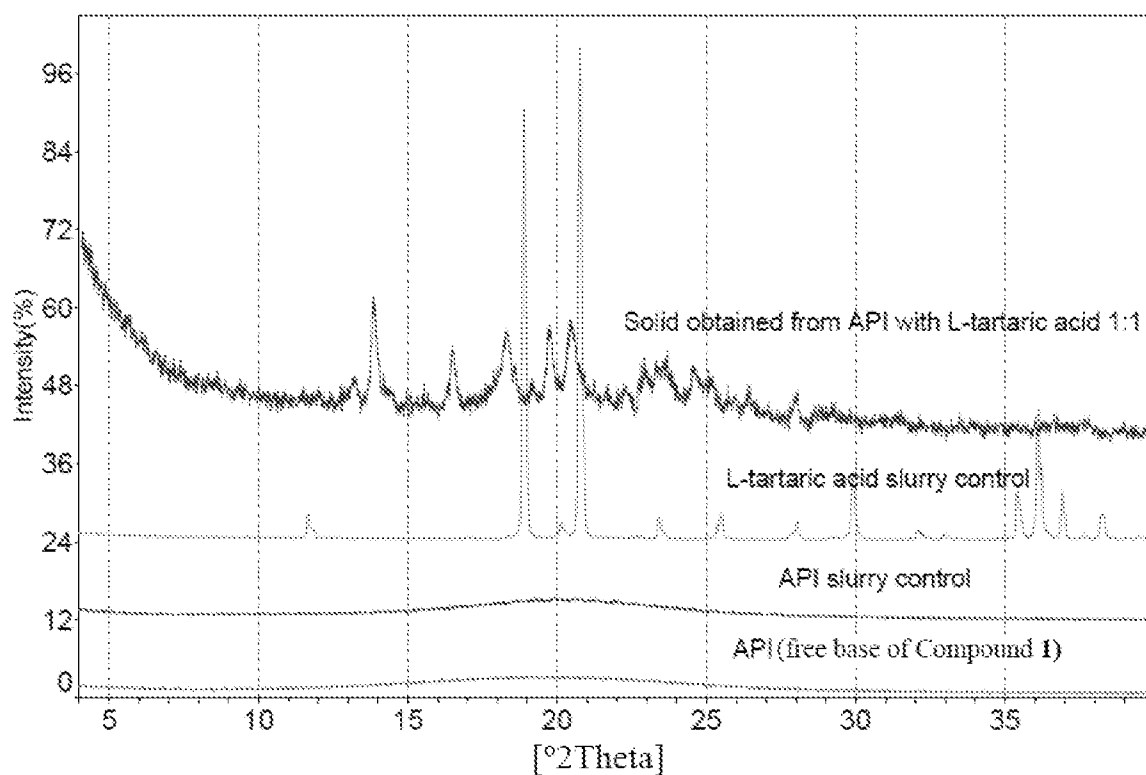
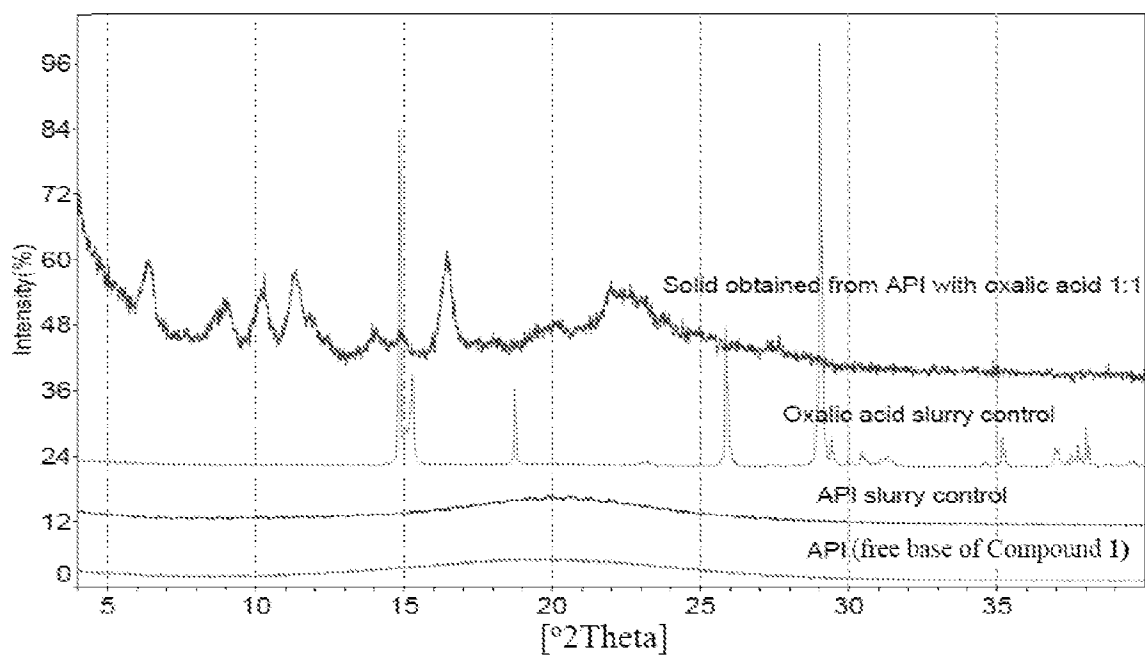
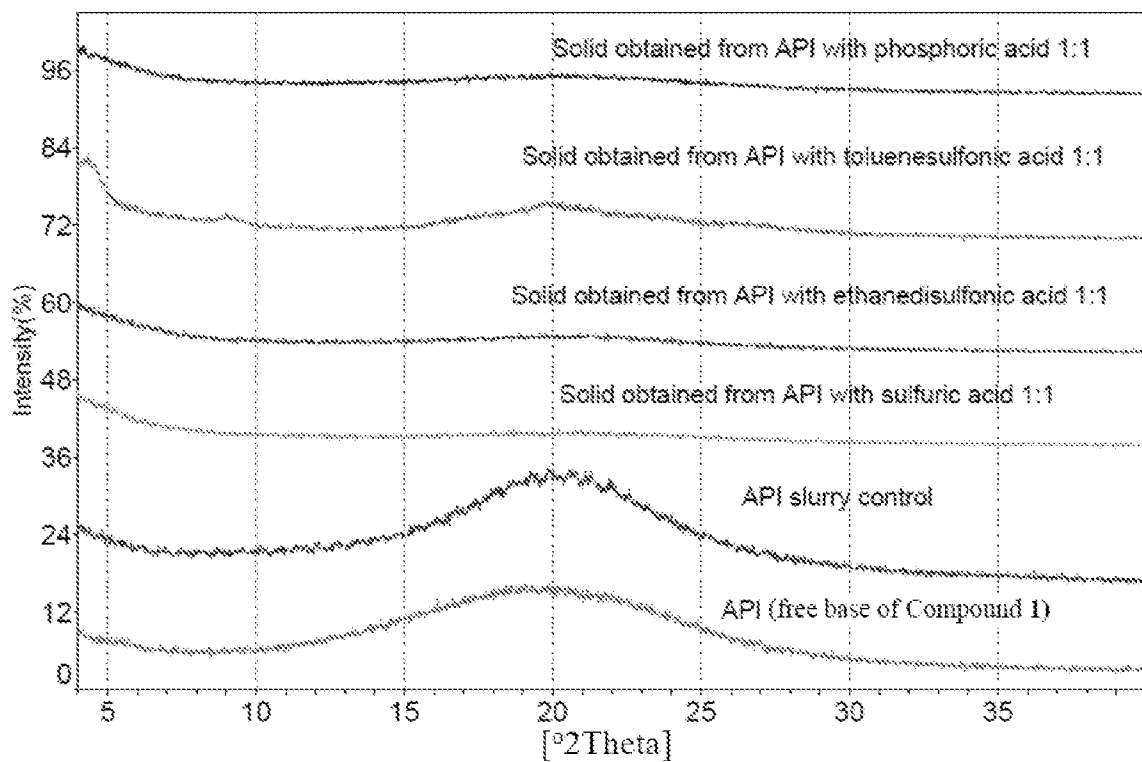
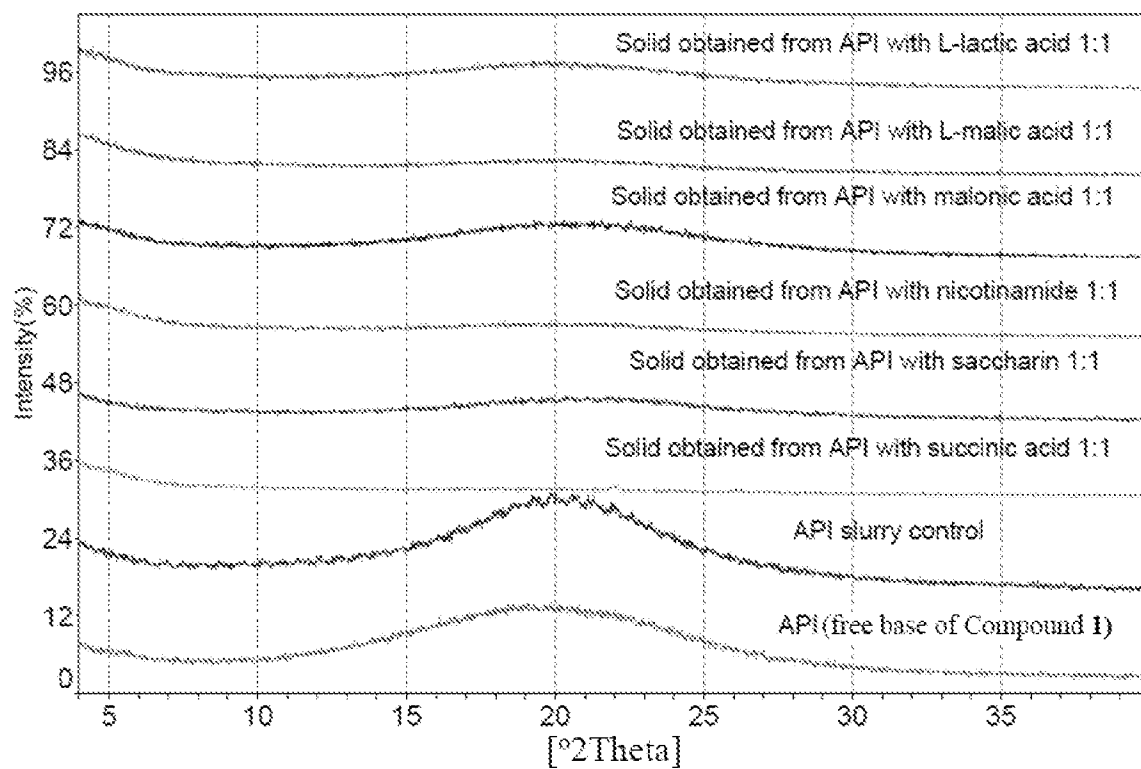
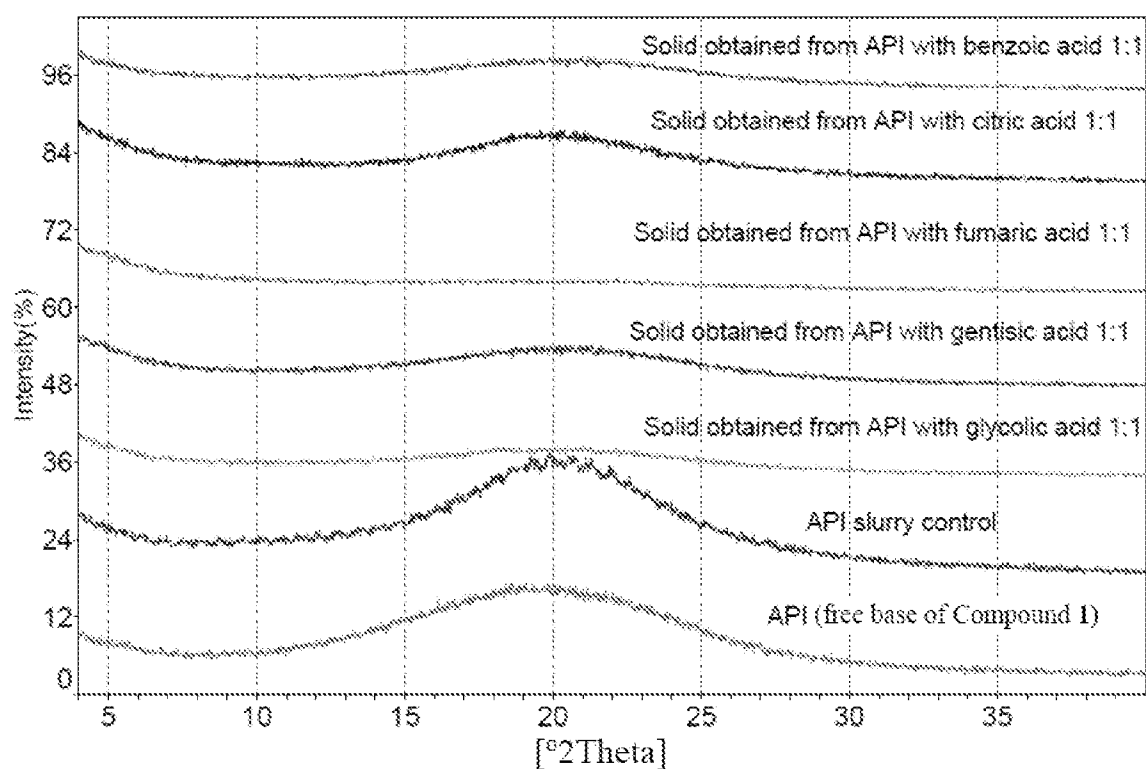


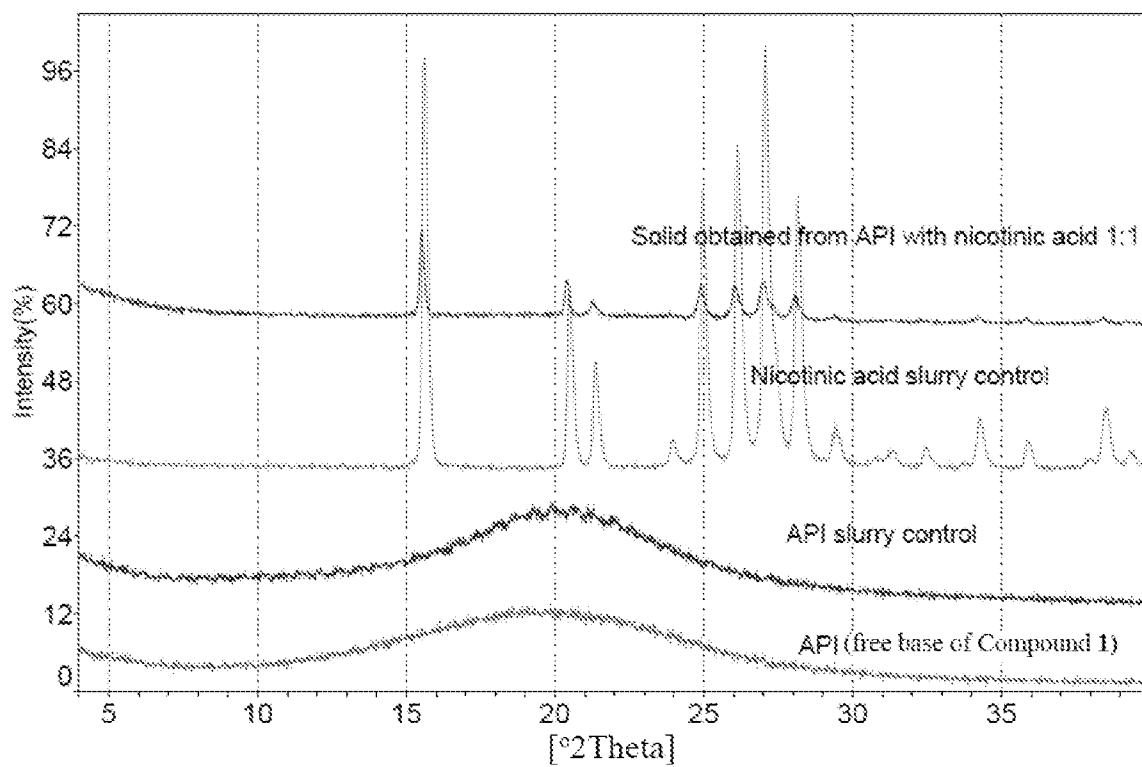
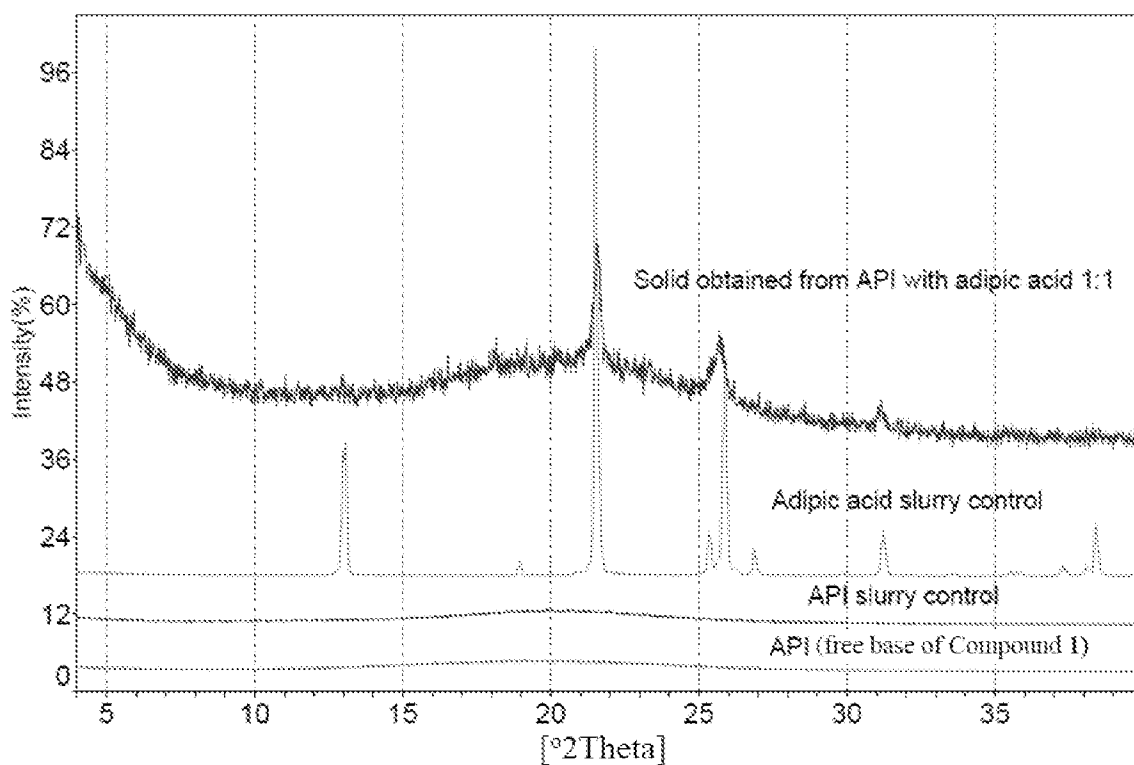
Fig. 2

**Fig. 3****Fig. 4**

**Fig. 5****Fig. 6**

**Fig. 7****Fig. 8**

**Fig. 9****Fig. 10**

**Fig. 11****Fig. 12**

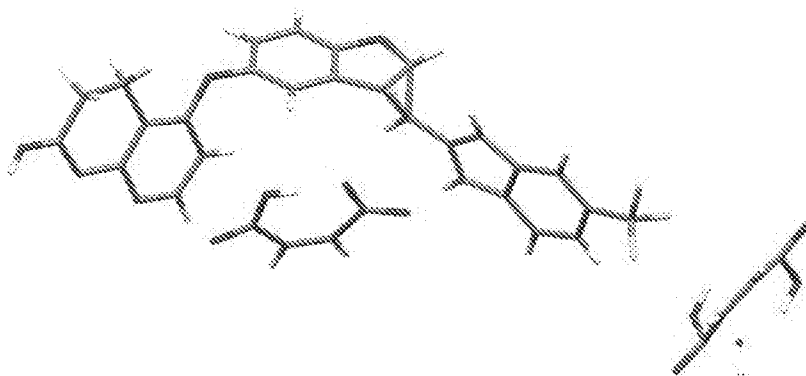


Fig. 13

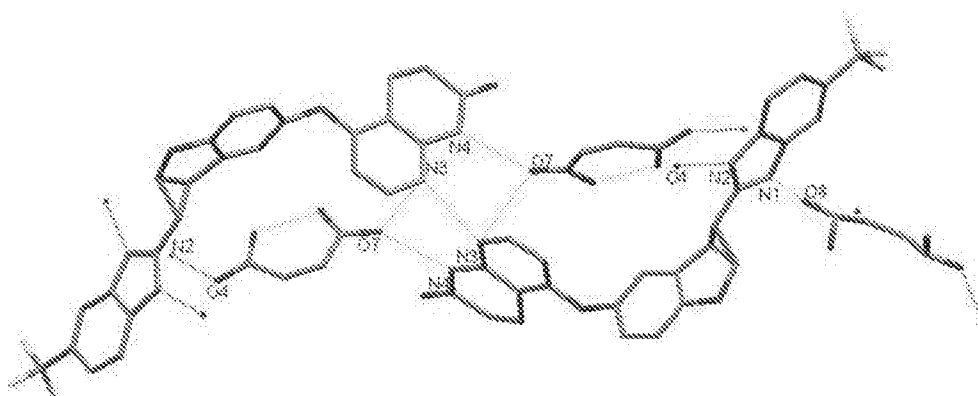


Fig. 14

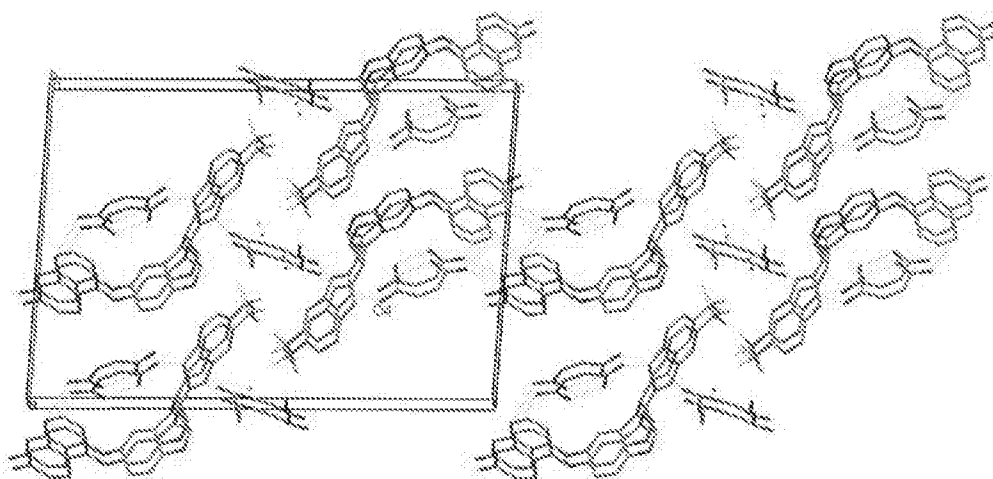
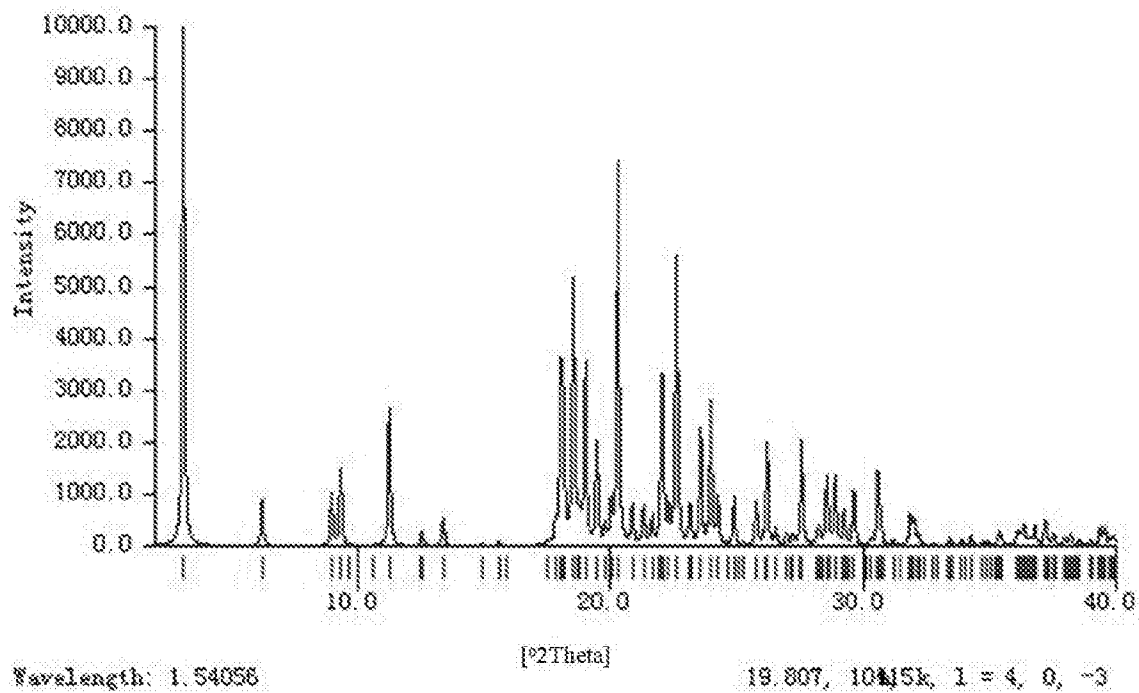
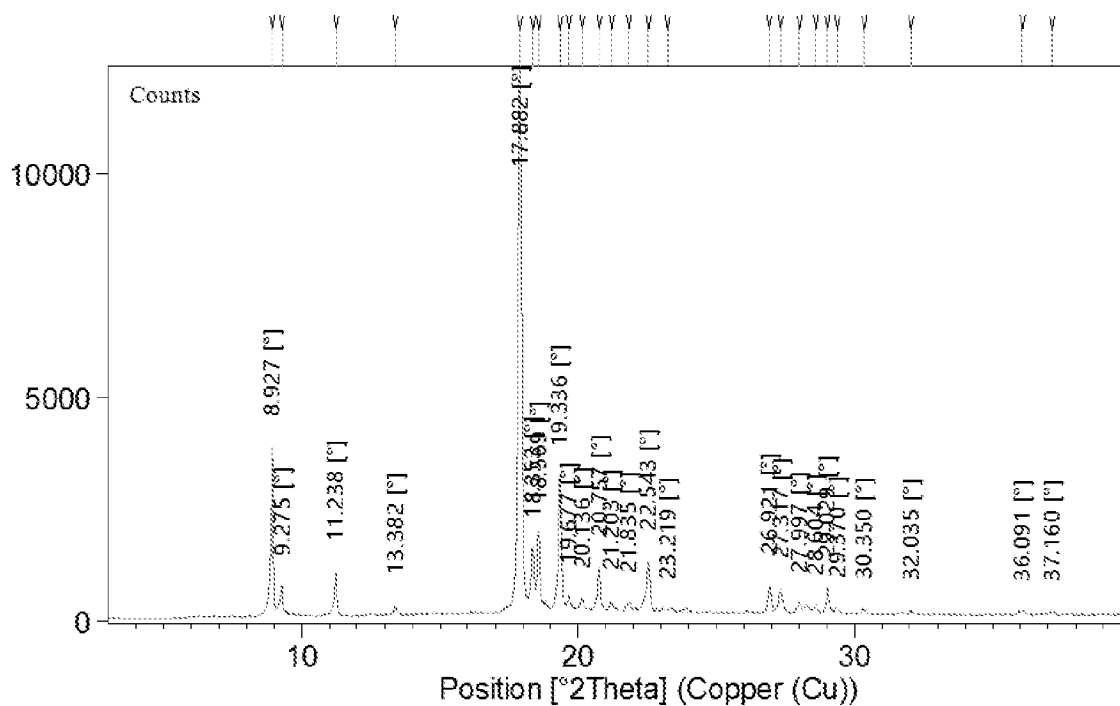
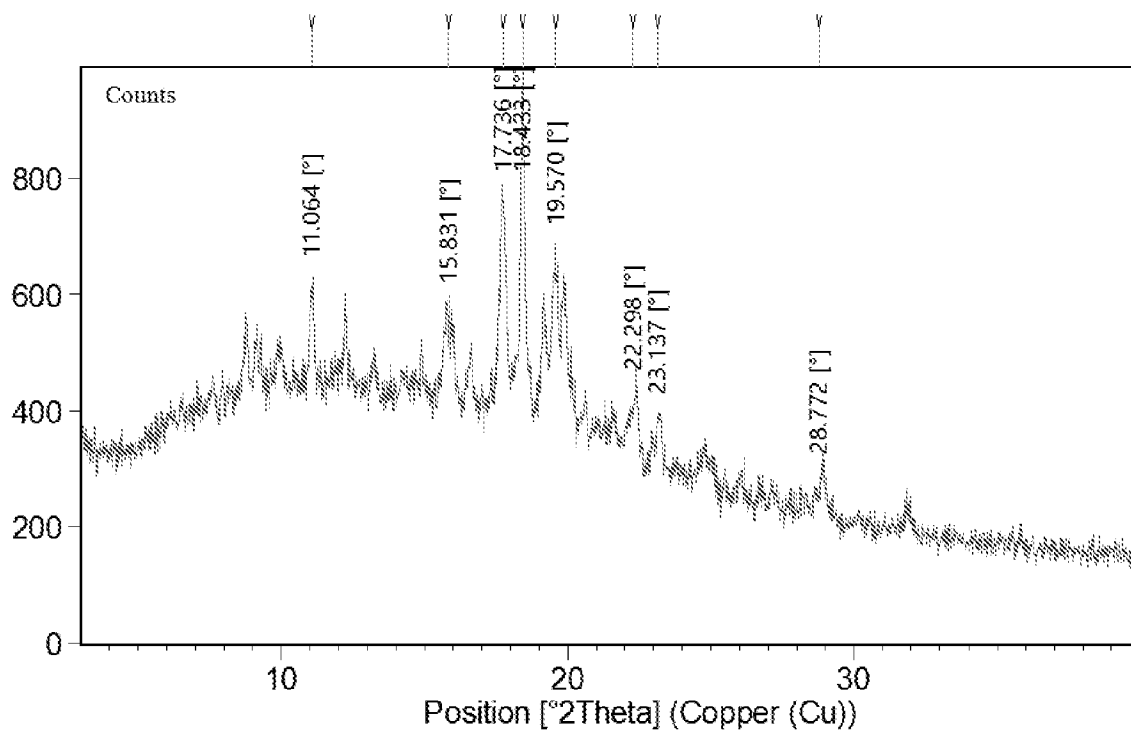
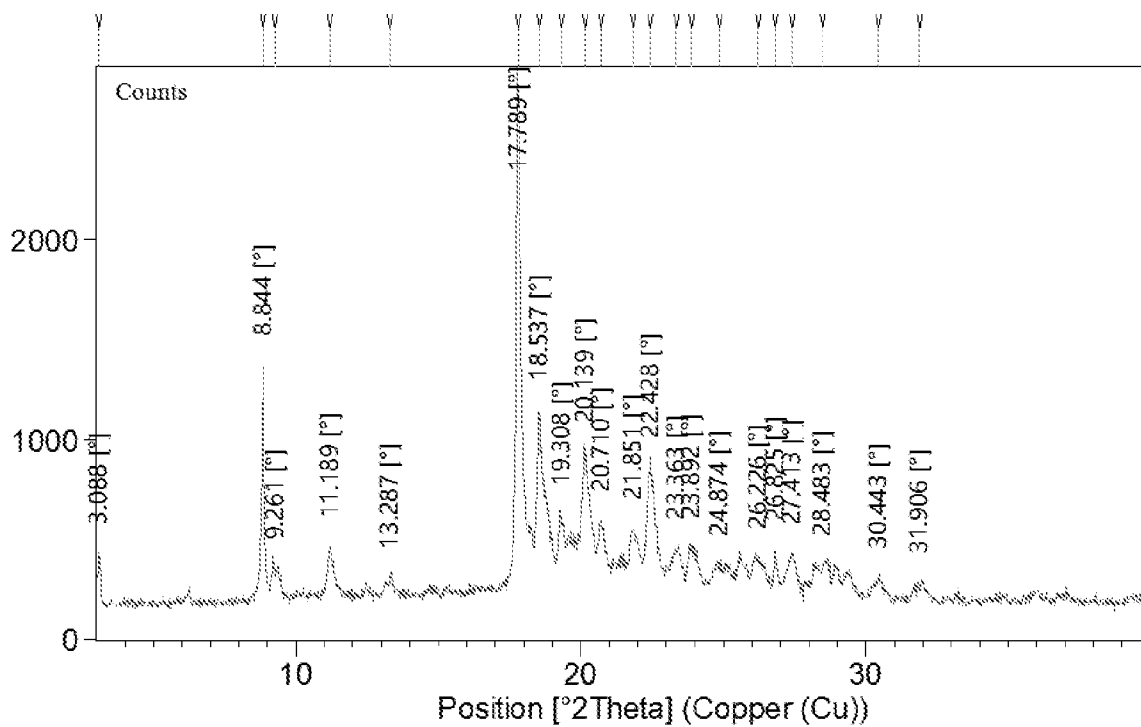


Fig. 15

**Fig. 16****Fig. 17**

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**Fig. 18****Fig. 19**

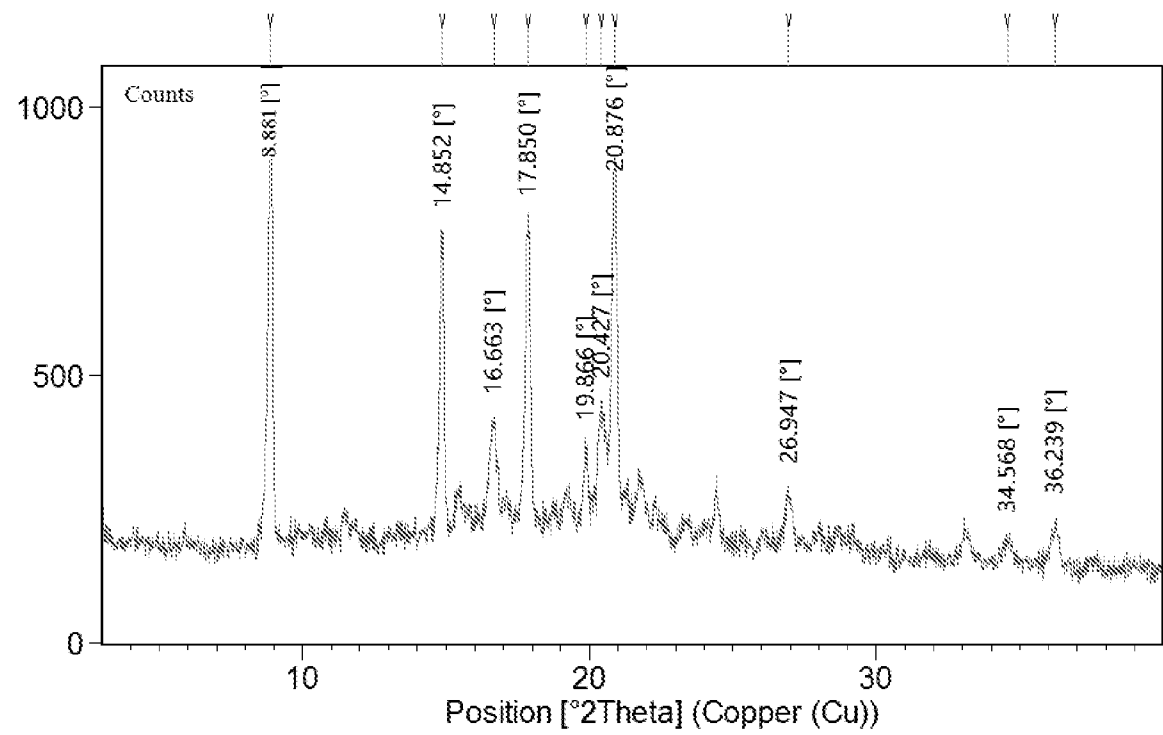


Fig. 20

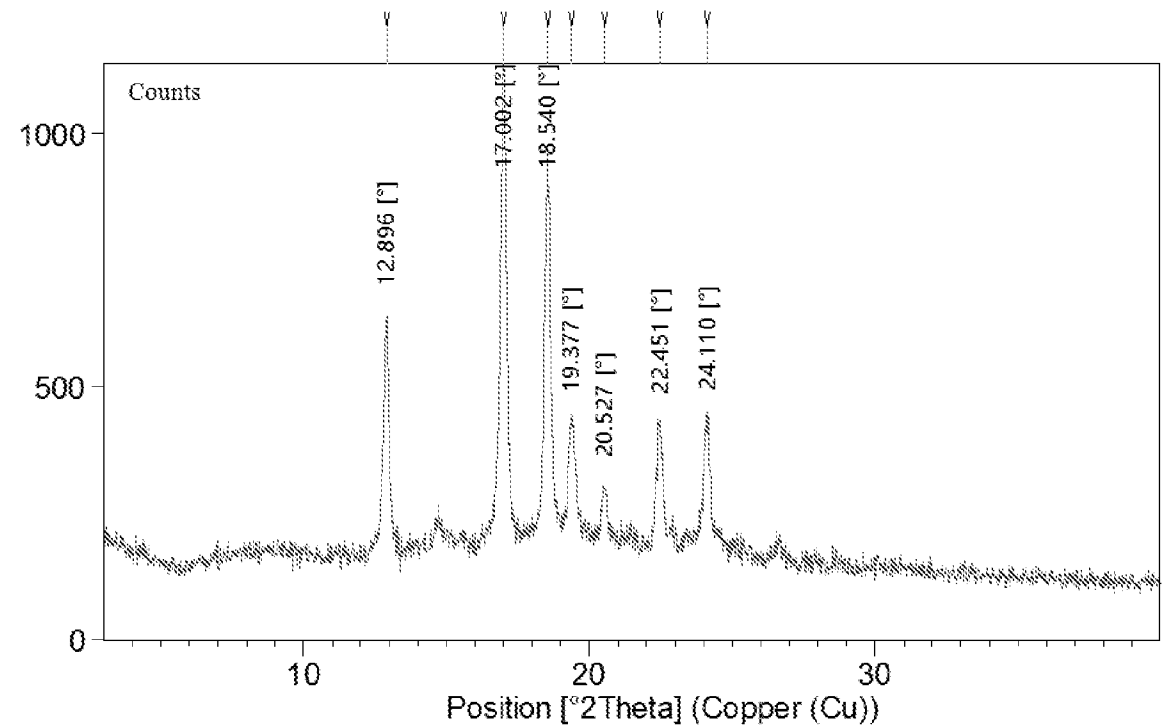
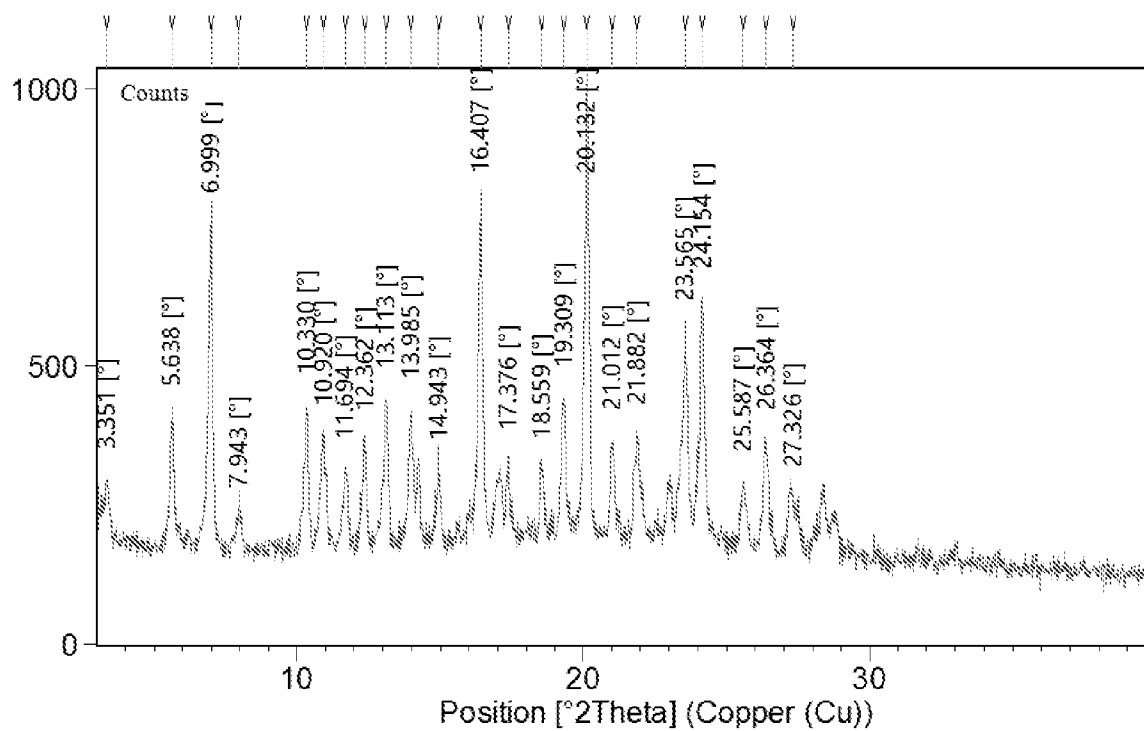
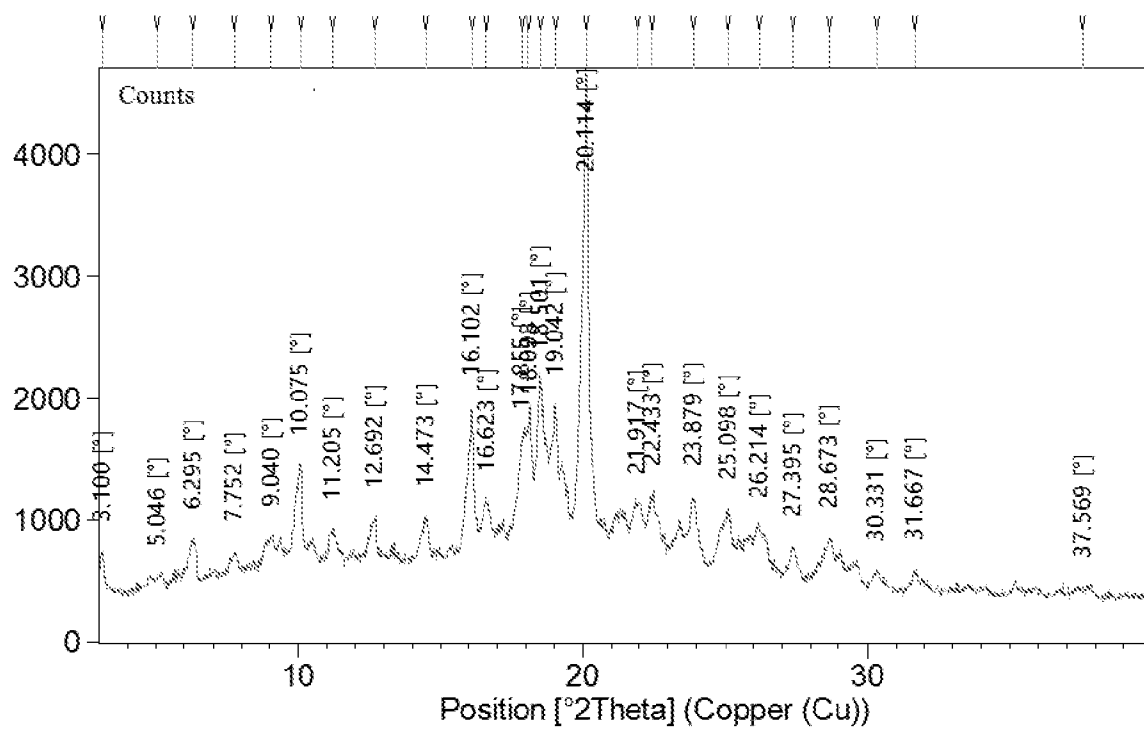
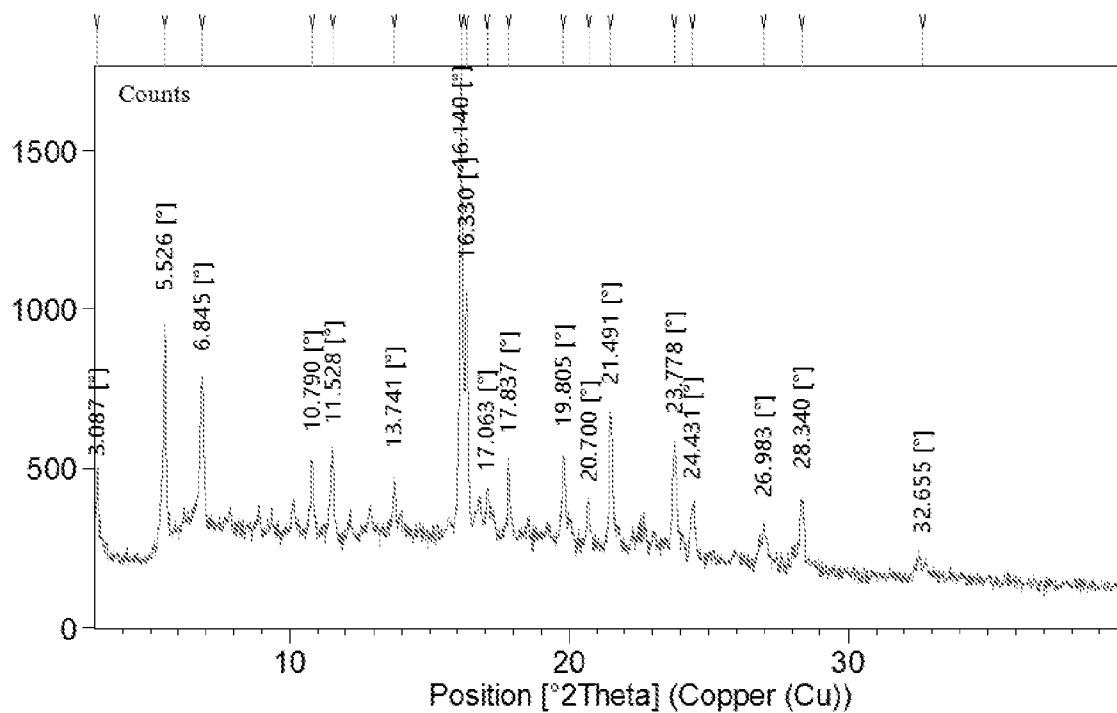
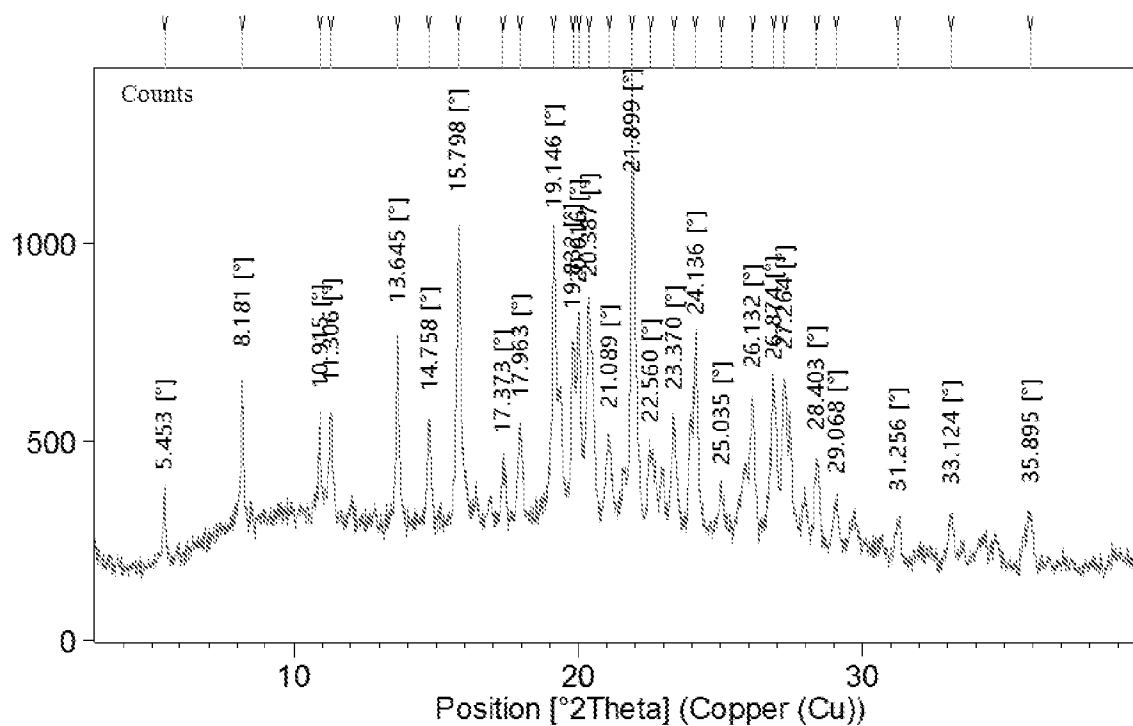


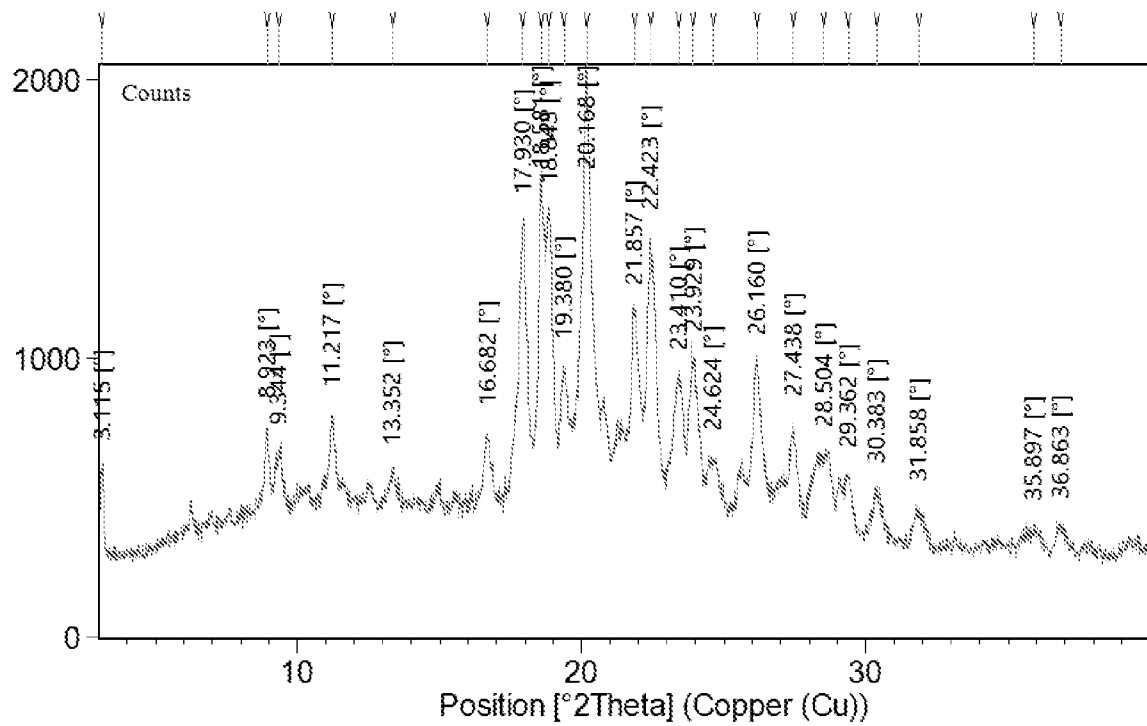
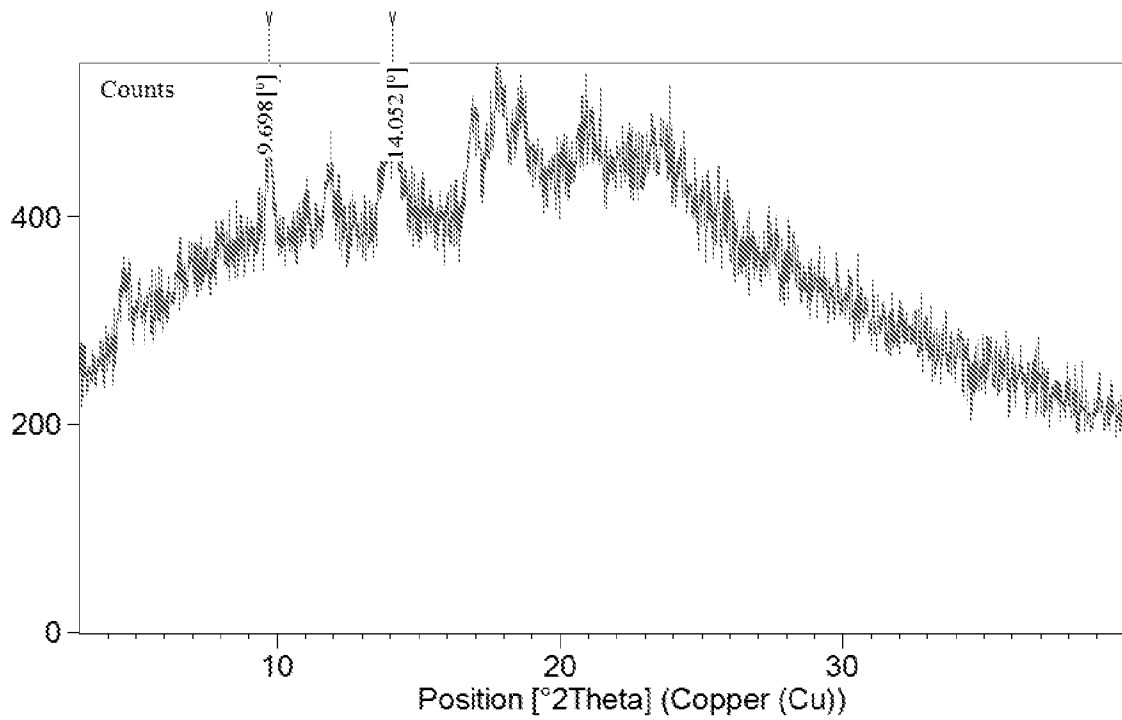
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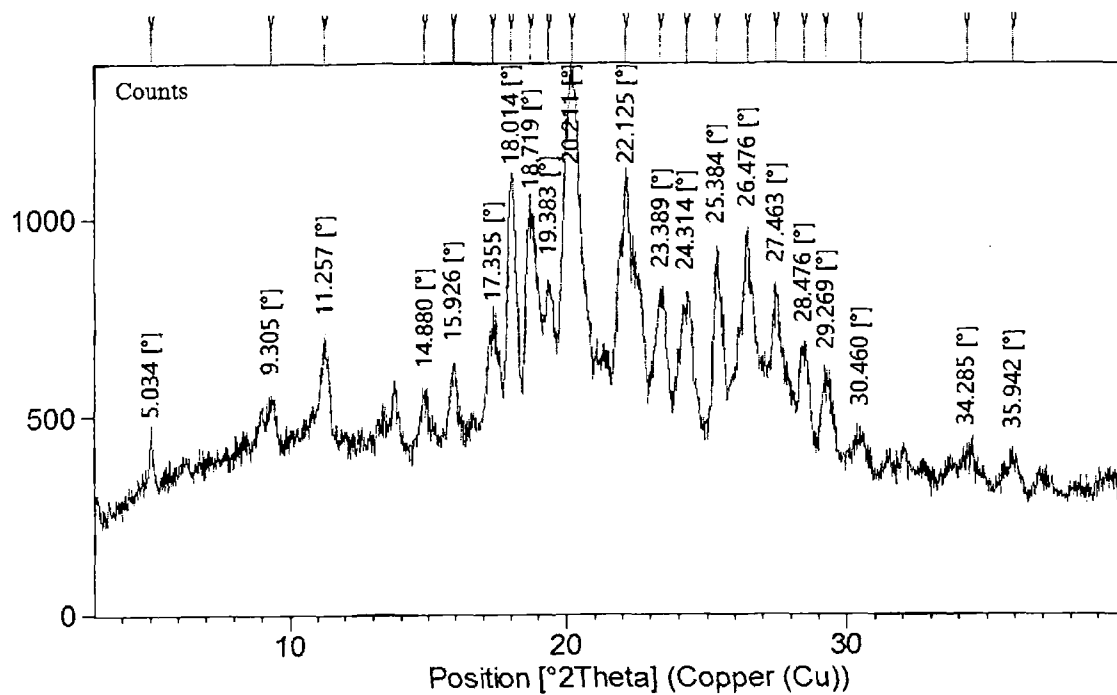
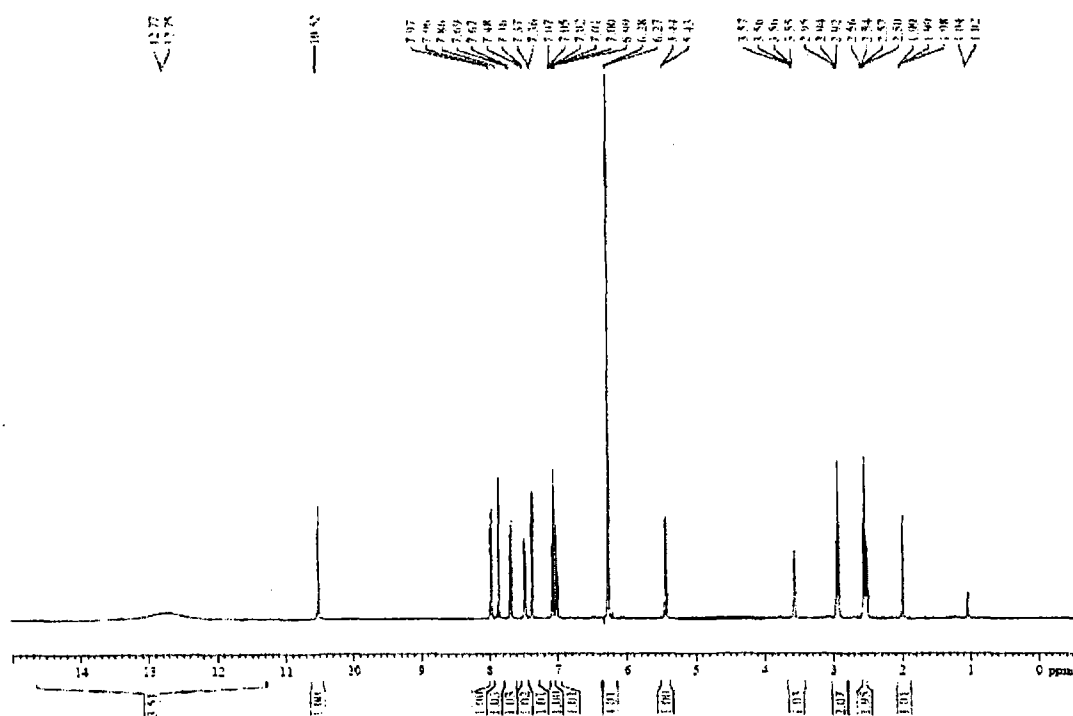
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**Fig. 22****Fig. 23**

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**Fig. 24****Fig. 25**

**Fig. 26****Fig. 27**

**Fig. 28****Fig. 29**

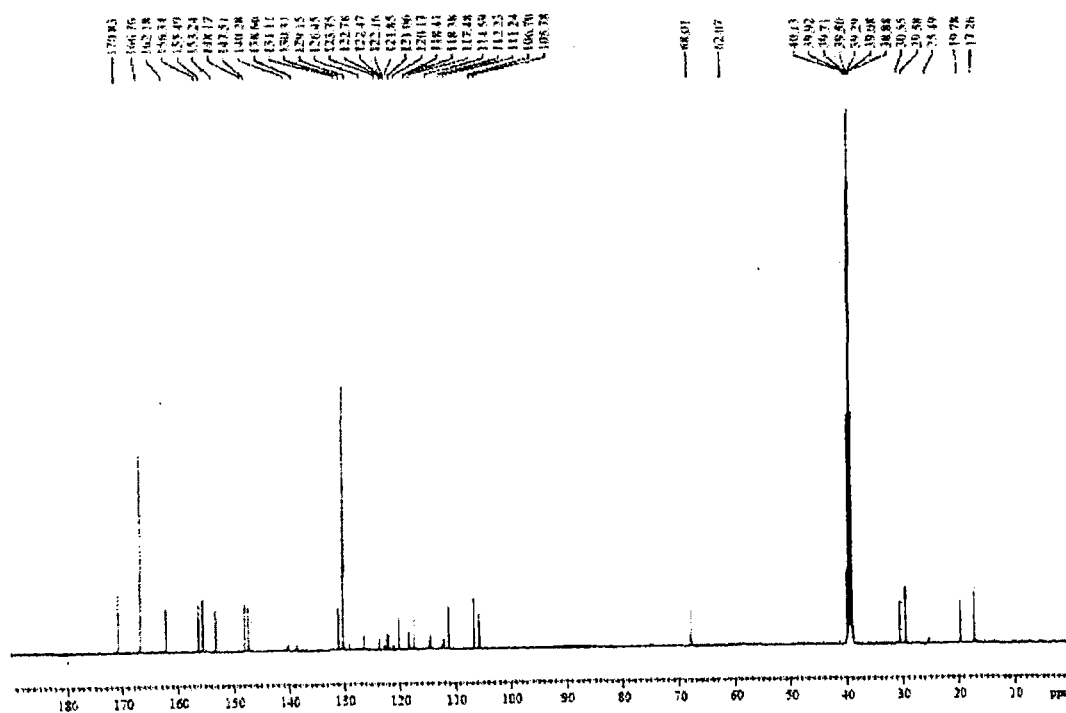
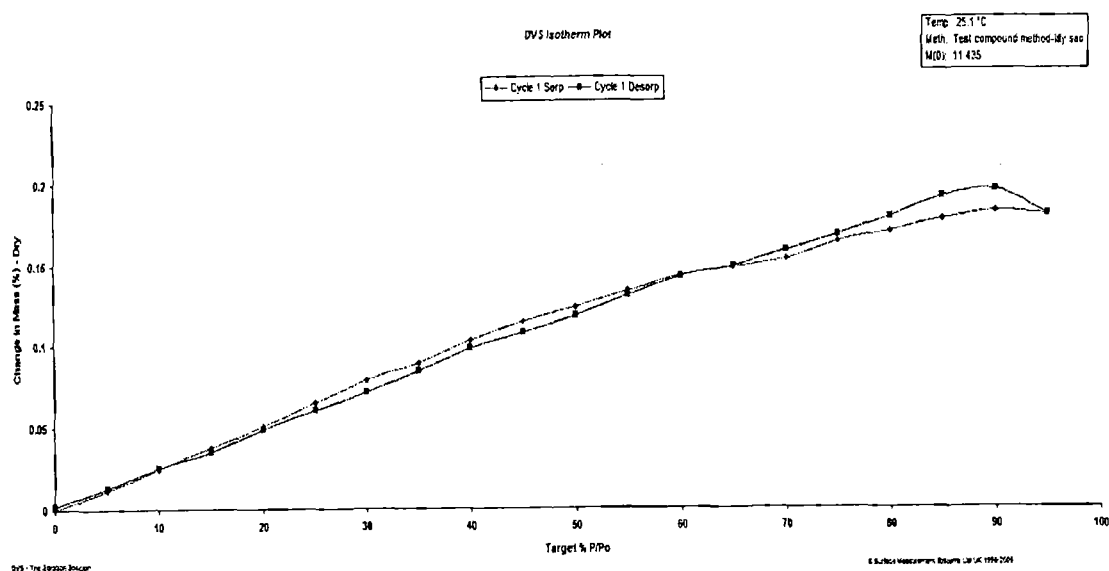


Fig. 30

Hygroscopicity (Moisture sorption) by DVS



DVS isotherm plot of Crystalline Form A* of Compound 1 Sesqui-Maleate

Fig. 31

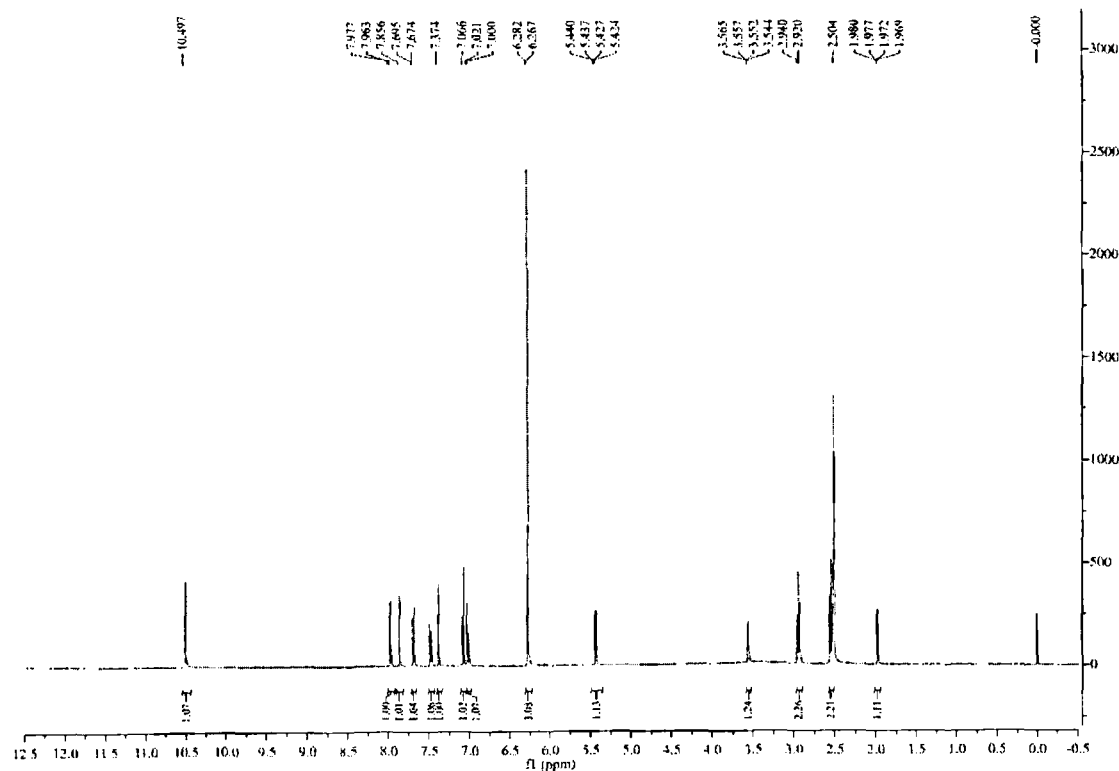


Fig. 32

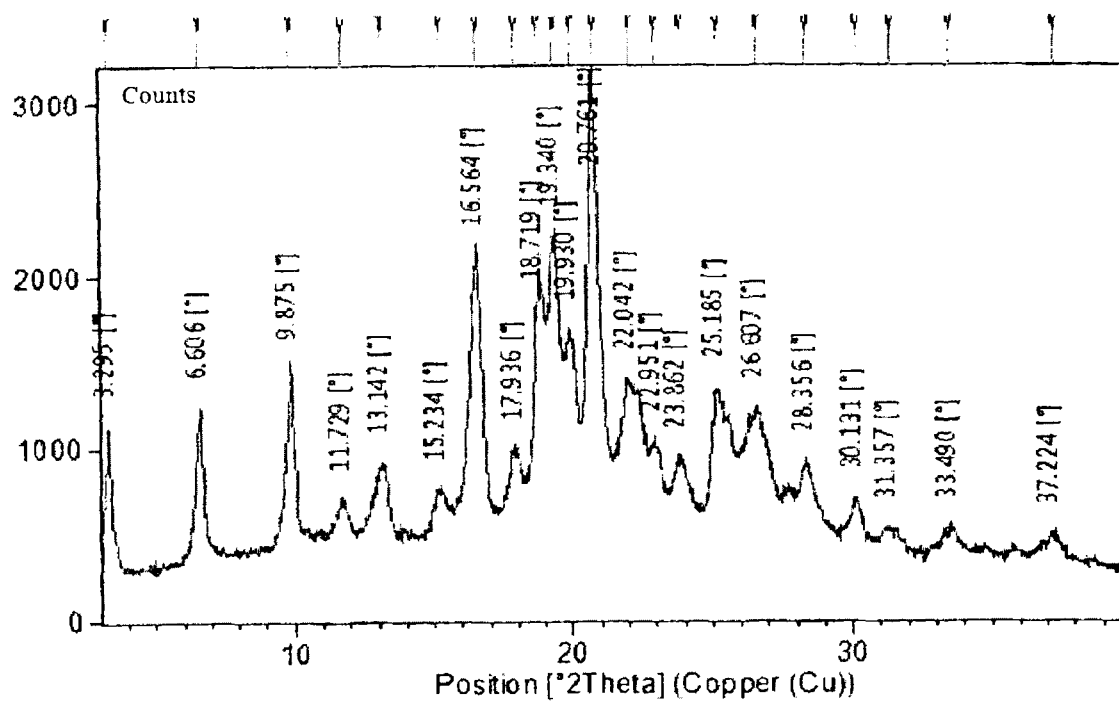


Fig. 33

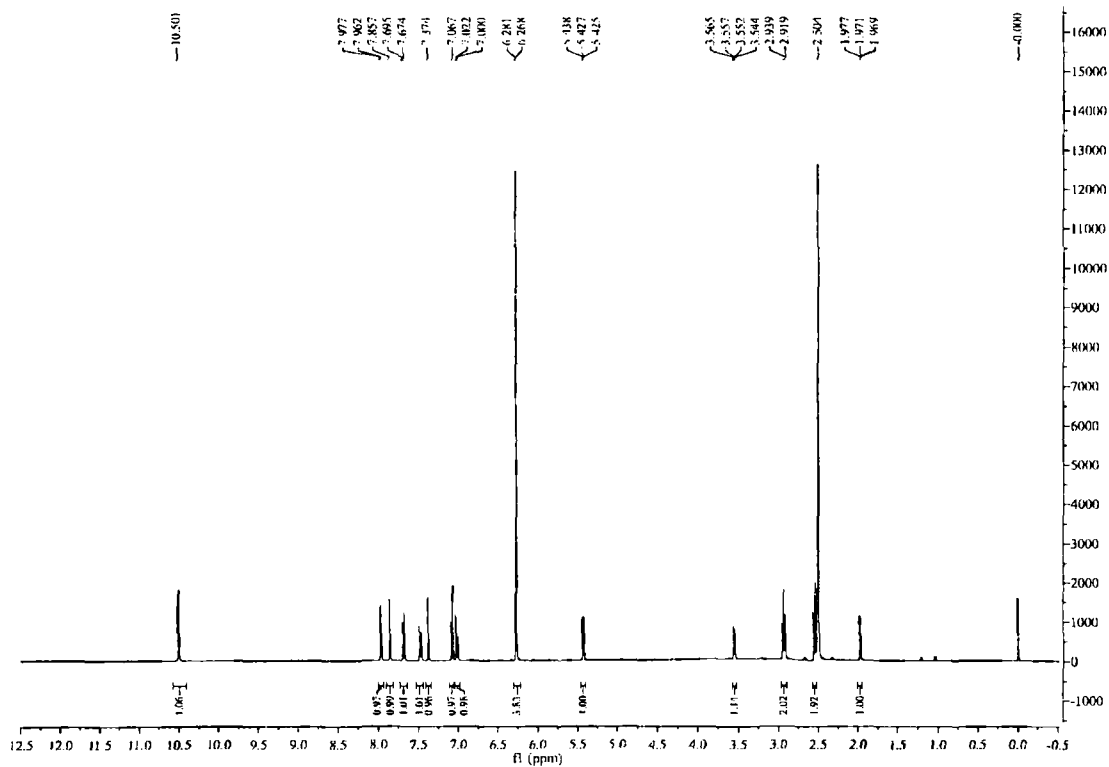


Fig. 34

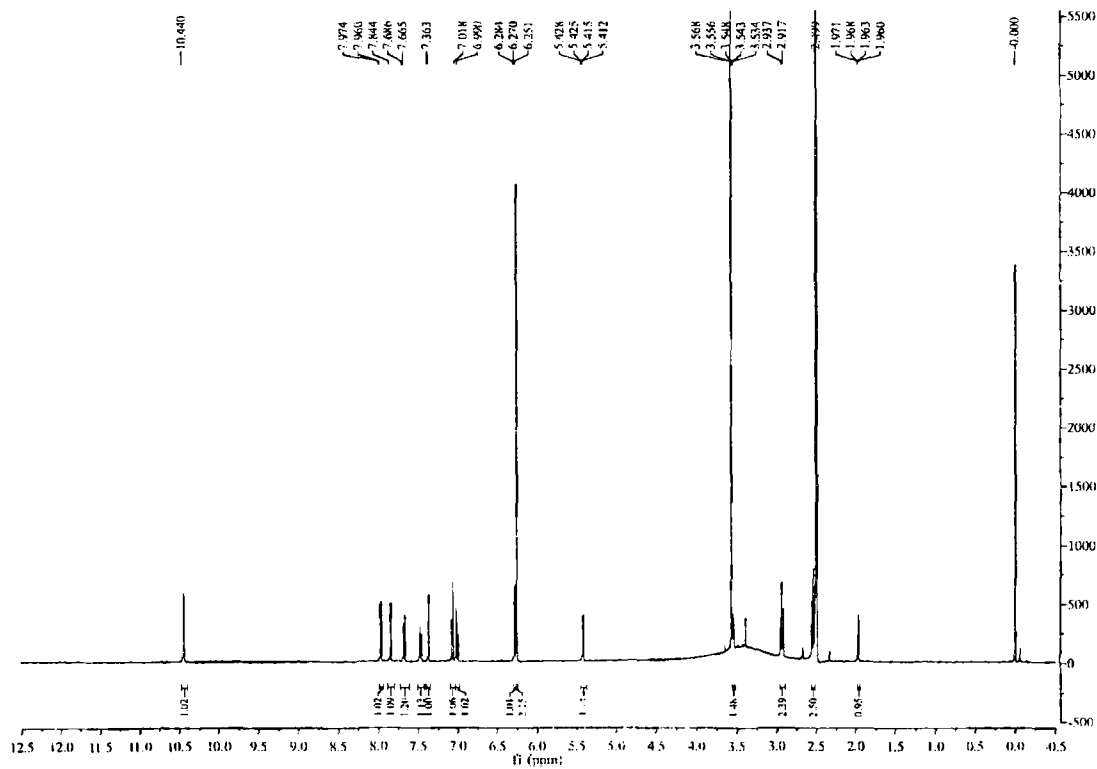


Fig. 35

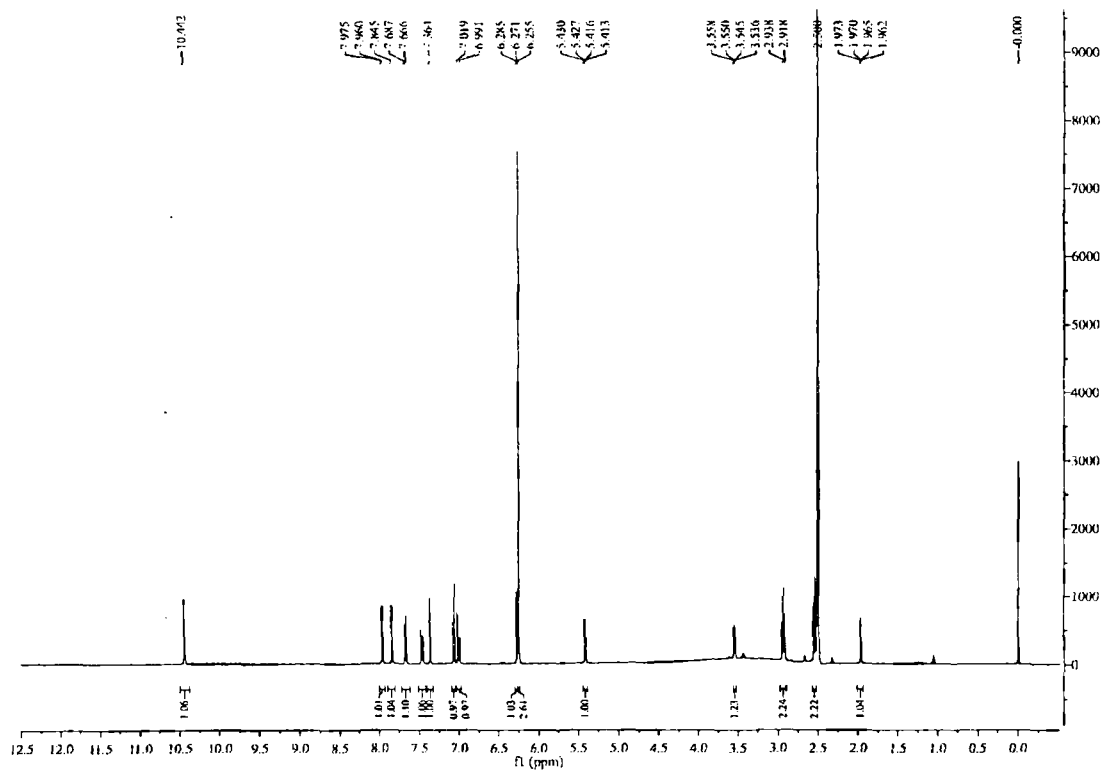


Fig. 36

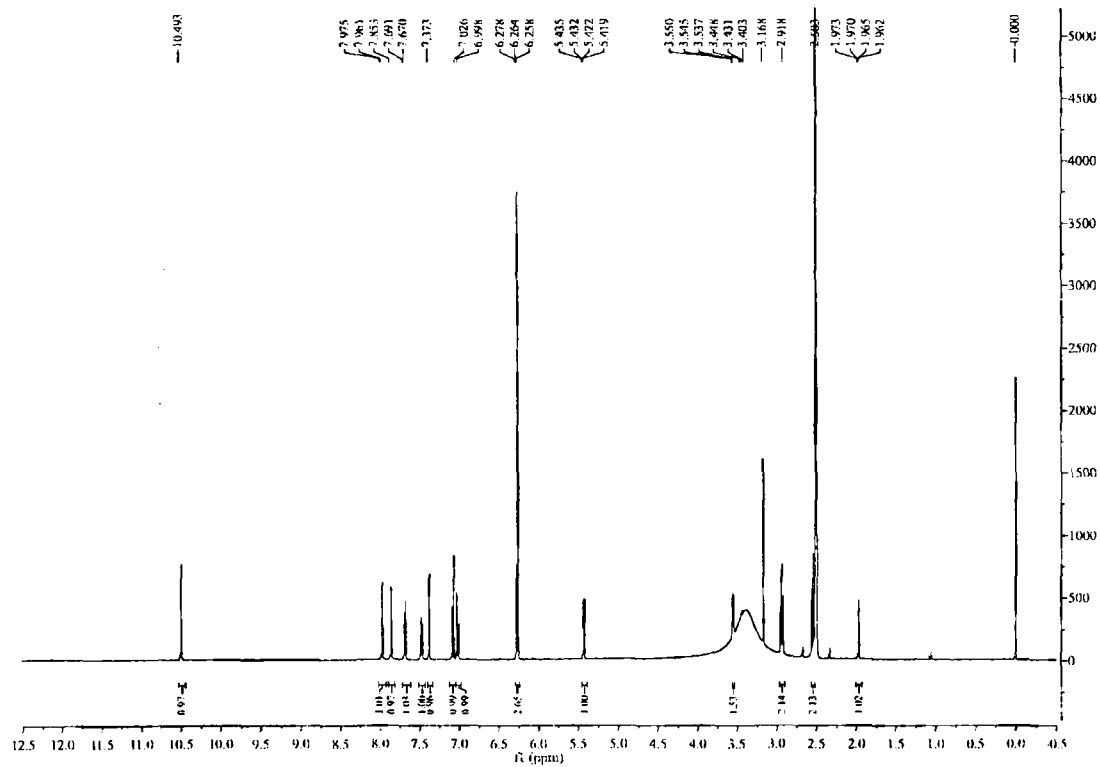


Fig. 37

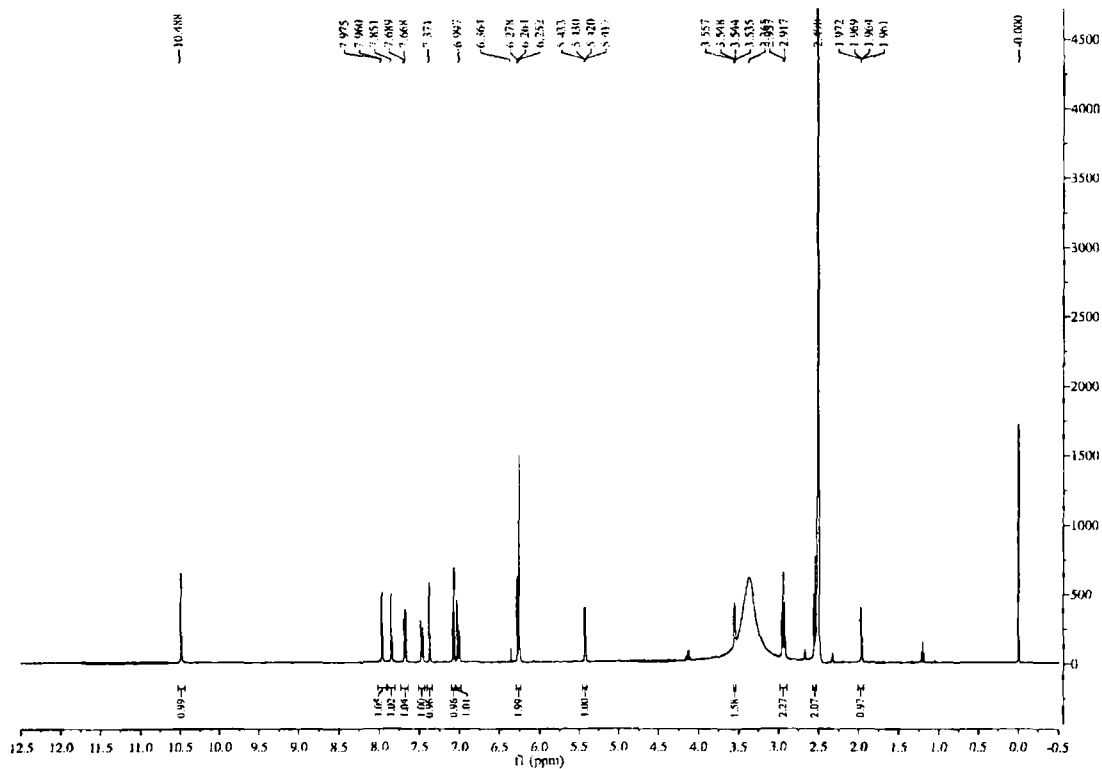


Fig. 38

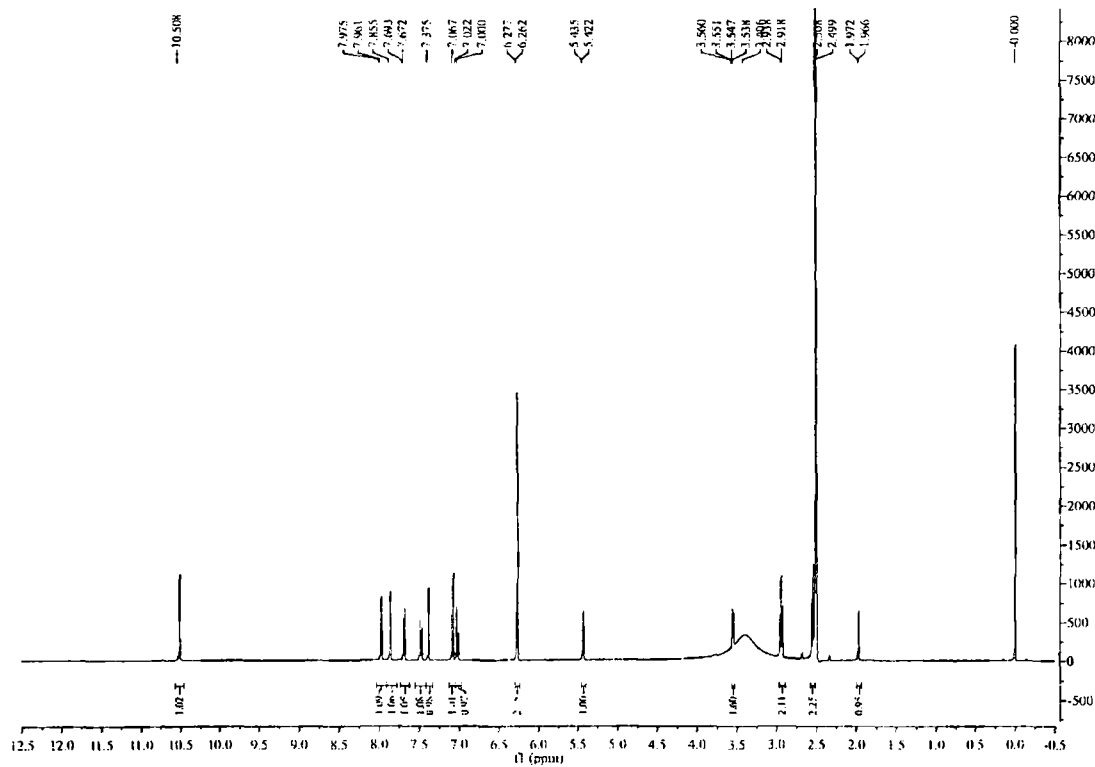


Fig. 39

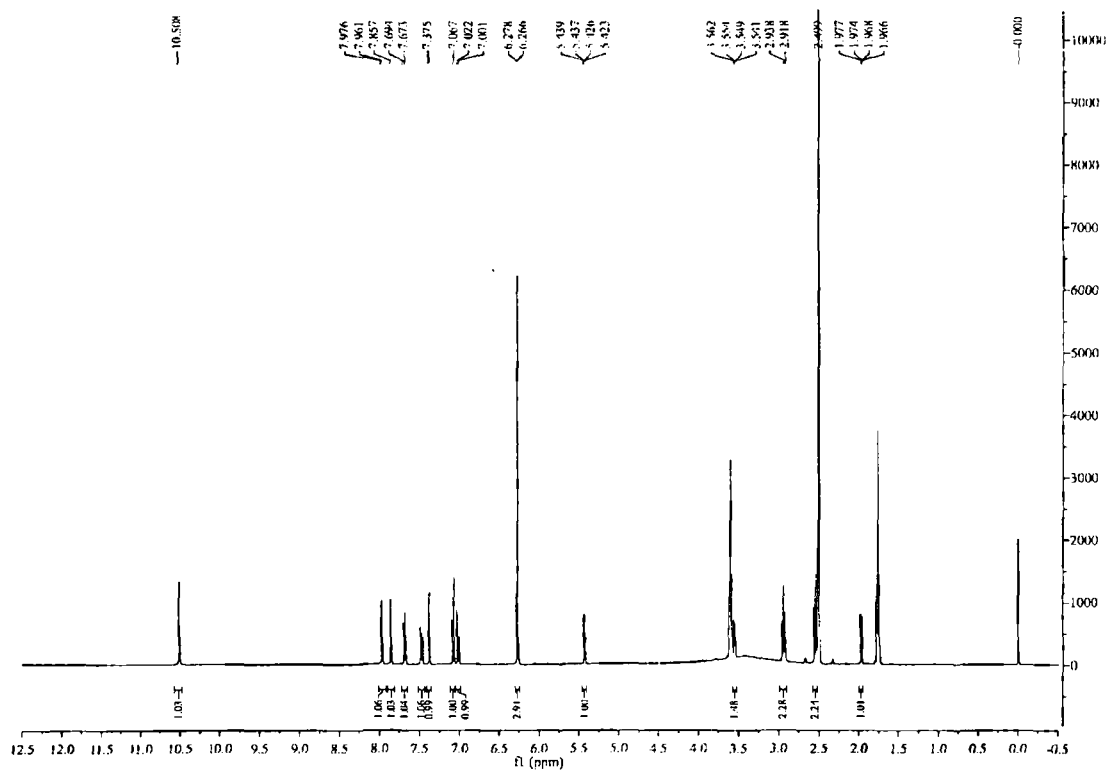


Fig. 40

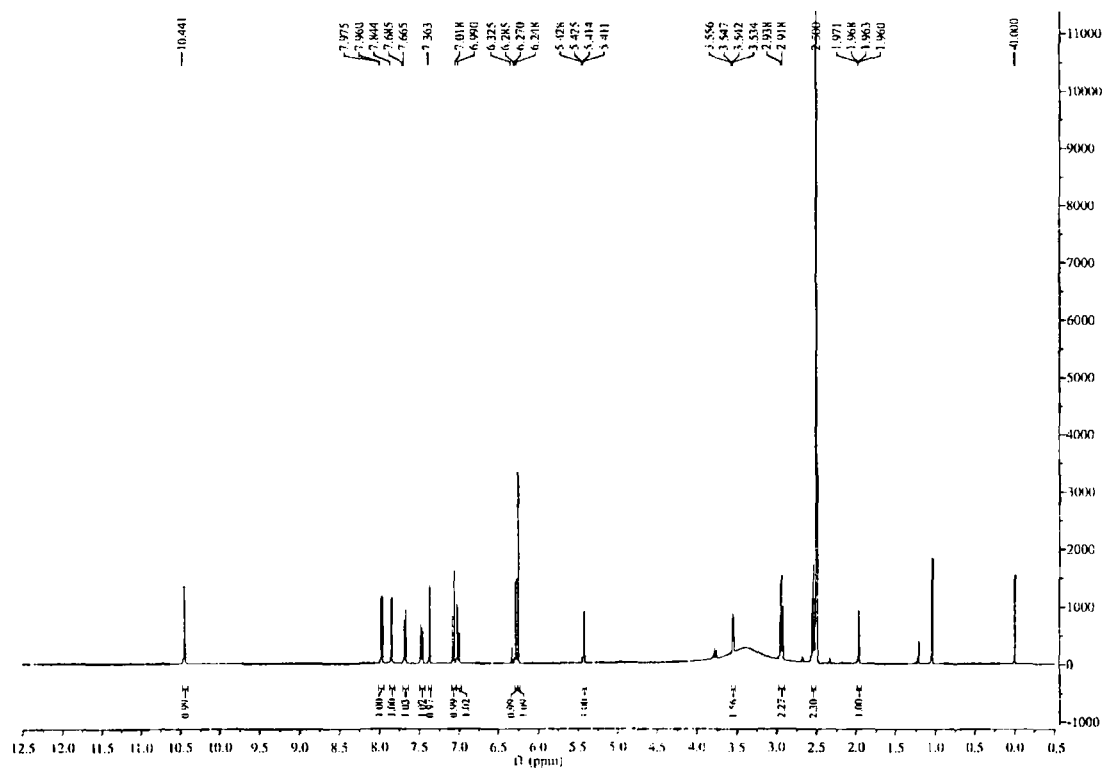
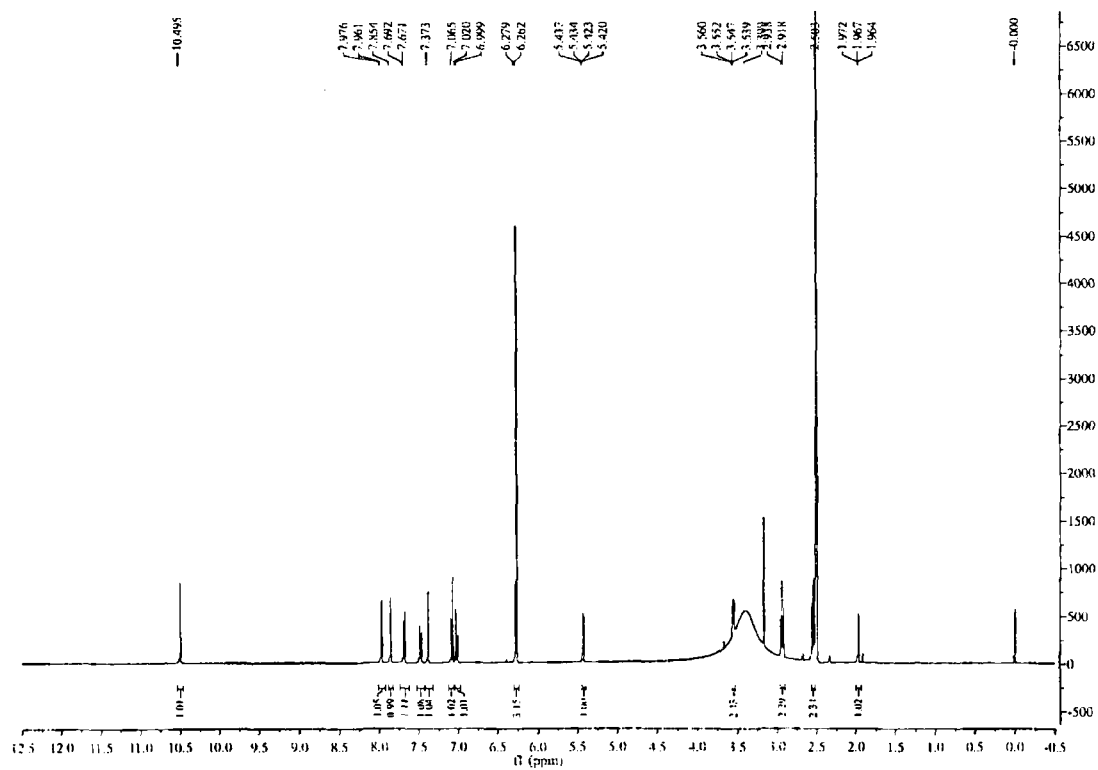
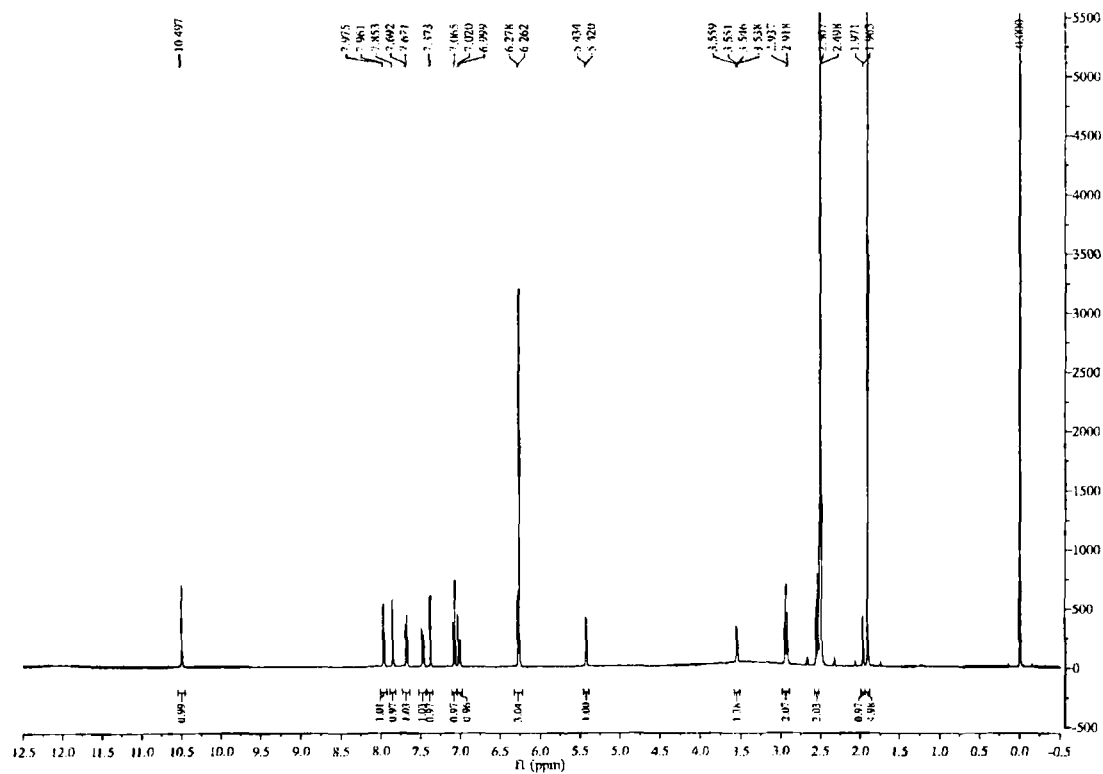


Fig. 41



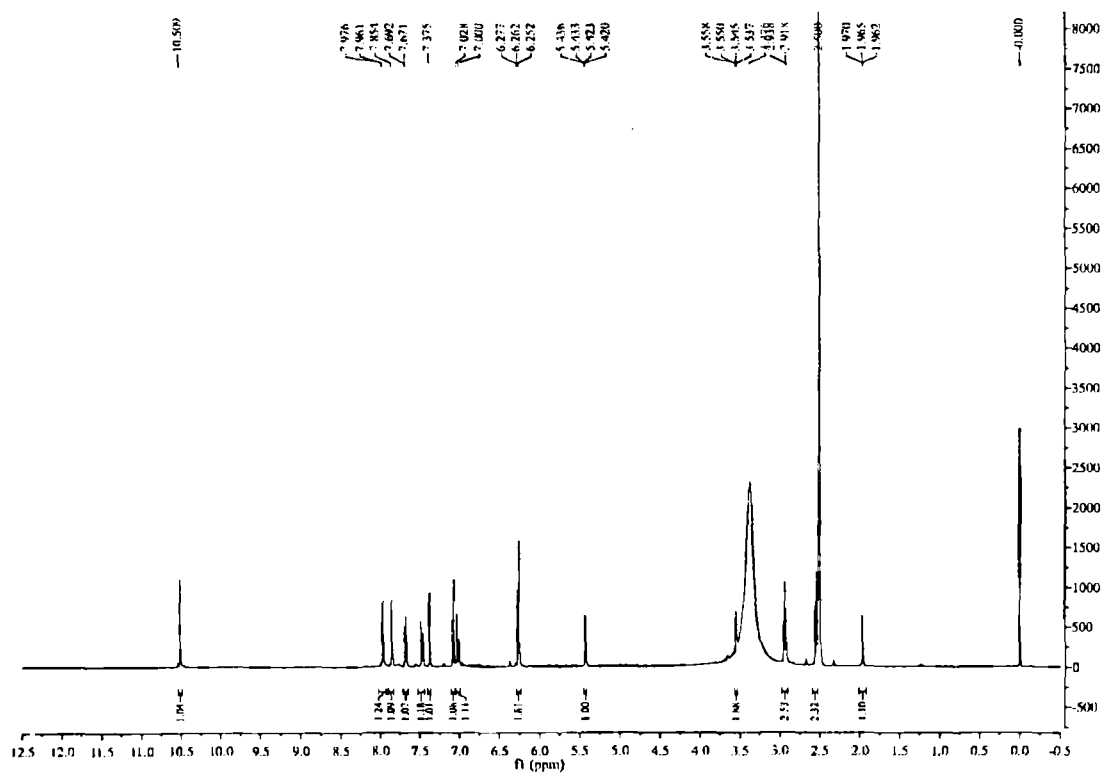


Fig. 44

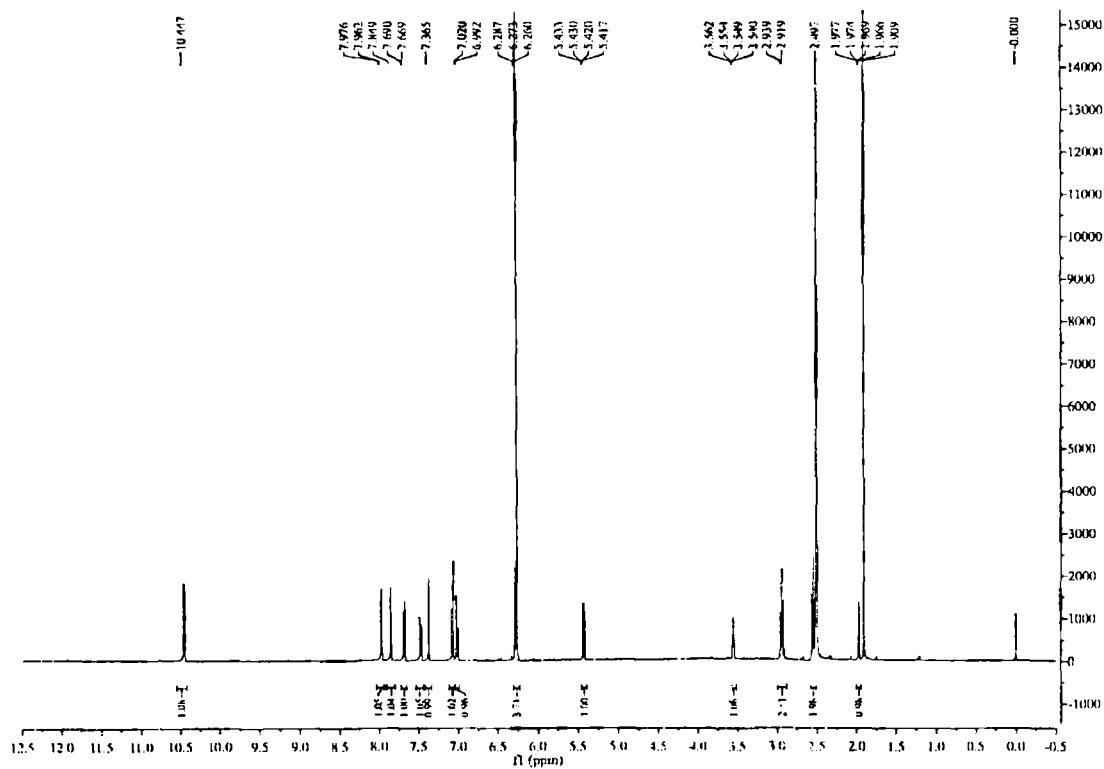


Fig. 45