



Use of light-absorbent compounds in the information layer of optical data carriers, and optical data carriers

5 The invention relates to the use of light-absorbent compounds in the information layer of write-once optical data carriers, to optical data carriers, and to a process for their production.

10 Write-once optical data carriers using organic and/or inorganic light-absorbent compounds or mixtures thereof are particularly suitable for use in high-density writeable optical data stores, for example with blue laser diodes, in particular GaN or SHG laser diodes (360 – 460 nm), and for use in DVD-R and CD-R disks, which operate with red (635 - 660 nm) or infrared (780 – 830 nm) laser diodes.

15 The write-once (recordable) compact disk (CD-R, 780 nm) has recently experienced enormous volume growth and represents the technically established system.

20 The next generation of optical data stores – DVDs – is currently being introduced onto the market. For the use of shorter-wave laser radiation (635 - 660 nm) and higher numerical aperture NA, the storage density can be increased. The writeable format in this case is DVD-R.

25 Today, optical data storage formats which use blue laser diodes (based on GaN, JP 08191171 or Second Harmonic Generation SHG JP 09050629) (360 nm – 460 nm) with high laser power are being developed. Writeable optical data stores will therefore also be used in this generation. The achievable storage density depends on the focusing of the laser spot on the information plane. Spot size scales with the laser wavelength λ / NA. NA is the numerical aperture of the objective lens used. In order to obtain the highest possible storage density, the use of the smallest possible
30 wavelength λ is the aim. At present, 390 nm is possible on the basis of semiconductor laser diodes.



The patent literature describes dye-based writeable optical data stores which are equally suitable for CD-R and DVD-R systems (JP-A 11 043 481 and JP-A 10 181 206). JP-A 02 557 335, JP-A 10 058 828, JP-A 06 336 086, JP-A 02 865 955,
5 WO-A 09 917 284 and US-A 5 266 699 use a working wavelength of 450 nm.

Other concepts are concerned with the writing of the information using a short-wave laser, with the information being read out using a long-wave laser (JP-A 06 295 469). However, correction of the optics for two laser wavelengths at the same time is
10 difficult. The use of only one laser both for writing and for reading the information is thus the target.

JP-A 11 110 815 describes a writeable optical disk which can be written at a wavelength of from 630 to 685 nm and can be read at wavelengths in the range from
15 630 to 685 or 400 to 550 nm. The disadvantage of the system is that it is not possible to write high-density information in the range from 400 to 500 nm. US-A 5 871 882 describes the same principle for the wavelength ranges 600 to 700 nm for writing and reading and from 400 to 500 nm only for reading.

20 JP-A 07 304 257 and JP-A 11 334 207 describe porphyrin derivatives as dyes, JP-A 11 334 206 describes dicyanovinylphenyl compounds as dyes, JP-A 11 334 205 describes pyrazole-azo compounds as dyes, JP-A 11 334 204 describes pyridone-azo compounds as dyes, which are suitable for generating optical data stores which can be written using blue lasers.

25 The object of the invention is accordingly the provision of suitable compounds which satisfy the high requirements (such as light stability, favorable signal/noise ratio, damage-free application to the substrate material, and the like) for use in the information layer in a write-once optical data carrier, in particular for high-density
30 writeable optical data store formats in a laser wavelength range from 360 to 460 nm.

Surprisingly, it has been found that specific light-absorbent compounds are highly suitable for the said purpose.

5 The invention therefore relates to the use of light-absorbent compounds in the information layer of write-once optical data carriers, where the UV absorber has an absorption maximum $\lambda_{\max 1}$ of from 340 to 410 nm and the wavelength $\lambda_{1/2}$, at which the absorbance on the long-wave edge of the absorption maximum of the wavelength $\lambda_{\max 1}$ is half the absorbance value at $\lambda_{\max 1}$, and the wavelength $\lambda_{1/10}$, at which the absorbance on the long-wave edge of the absorption maximum of wavelength $\lambda_{\max 1}$ is a tenth of the absorbance value at $\lambda_{\max 1}$, i.e. $\lambda_{1/2}$ and $\lambda_{1/10}$ both jointly lie in the wavelength range from 370 to 460 nm.

15 The preferred wavelength ranges and the light-absorbent compounds here are given below under the optical data carriers, which are likewise in accordance with the invention, and likewise apply to the use according to the invention.

The absorption spectra are measured, for example, in solution.

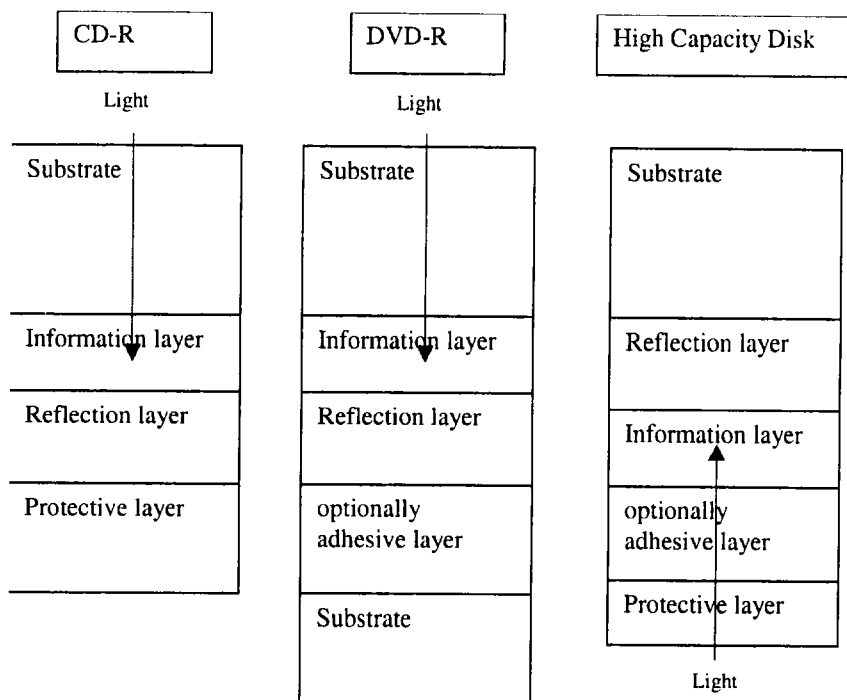
20 The light-absorbent compounds described above guarantee sufficiently high reflectivity (> 10%) of the optical data carrier in the unwritten state and sufficiently high absorption for thermal degradation of the information layer on point-wise illumination with focused light if the light wavelength is in the range from 360 to 460 nm. The contrast between the written and unwritten points on the data carrier is achieved by the reflectivity change of the amplitude and also the phase of the incident
25 light through the changed optical properties of the information layer after the thermal degradation.

The invention furthermore relates to a write-once optical data carrier comprising a preferably transparent substrate to whose surface at least one light-writeable
30 information layer, if desired a reflection layer and/or if desired a protective layer have been applied and which can be written and read by means of blue light, preferably laser light, where the information layer comprises a light-absorbent compound and, if

desired, a binder, wetting agent, stabilizers, diluents and sensitizers and further constituents, characterized in that the light-absorbent compound has an absorption maximum $\lambda_{\max 1}$ of from 340 to 410 nm and the wavelength $\lambda_{1/2}$, at which the absorbance on the long-wave edge of the absorption maximum of the wavelength $\lambda_{\max 1}$ is half the absorbance value at $\lambda_{\max 1}$, and the wavelength $\lambda_{1/10}$, at which the absorbance on the long-wave edge of the absorption maximum of the wavelength $\lambda_{\max 1}$ is a tenth of the absorbance value at $\lambda_{\max 1}$, are both jointly in the range from 370 to 460 nm.

Alternatively, the structure of the optical data carrier can:

- comprise a preferably transparent substrate to whose surface at least one light-writeable information layer, if desired a reflection layer and if desired an adhesive layer and a further preferably transparent substrate have been applied.
- comprise a preferably transparent substrate to whose surface if desired a reflection layer, at least one light-writeable information layer, if desired an adhesive layer and a transparent cover layer have been applied.



Preference is given to light-absorbent compounds having an absorption maximum $\lambda_{\max 1}$ of from 345 to 400 nm and a range in which $\lambda_{1/2}$ and $\lambda_{1/10}$ lie of from 380 to 430 nm.

- 5 Particular preference is given to light-absorbent compounds having an absorption maximum $\lambda_{\max 1}$ of from 350 to 380 nm and a range in which $\lambda_{1/2}$ and $\lambda_{1/10}$ lie of from 390 to 420 nm.

- 10 Very particular preference is given to compounds having an absorption maximum $\lambda_{\max 1}$ of from 360 to 370 nm and a range in which $\lambda_{1/2}$ and $\lambda_{1/10}$ lie of from 400 to 410 nm.

- 15 The invention relates to a write-once optical data carrier, characterized in that the light-absorbent compound has no further absorption maximum $\lambda_{\max 2}$ in the range from wavelengths greater than $\lambda_{\max 1}$ to a wavelength of 500 nm.

- 20 Preference is given to light-absorbent compounds which have no further absorption maximum $\lambda_{\max 2}$ in the range from wavelength greater than $\lambda_{\max 1}$ to a wavelength of 550 nm.

- Particular preference is given to light-absorbent compounds which have no further absorption maximum $\lambda_{\max 2}$ in the range from wavelength greater than $\lambda_{\max 1}$ to a wavelength of 600 nm.

- 25 The invention relates to a write-once optical data carrier, characterized in that the light-absorbent compound has further, preferably strong absorptions and absorption maxima in the range of wavelengths shorter than $\lambda_{\max 1}$.

- 30 The invention relates to a write-once optical data carrier, characterized in that the molar absorption coefficient ϵ of the light-absorbent compound is $> 10\,000$ l/mol cm at the absorption maximum $\lambda_{\max 1}$.

Preference is given to a write-once optical data carrier, characterized in that the molar absorption coefficient ϵ of the light-absorbent compound is $> 15\,000$ l/mol cm at the absorption maximum $\lambda_{\max}$.

5

Particular preference is given to a write-once optical data carrier, characterized in that the molar absorption coefficient ϵ of the light-absorbent compound is $> 20\,000$ l/mol cm at the absorption maximum $\lambda_{\max}$.

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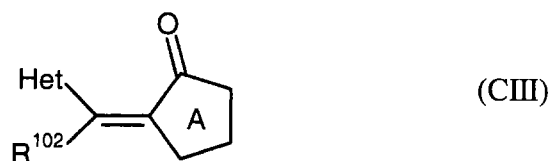
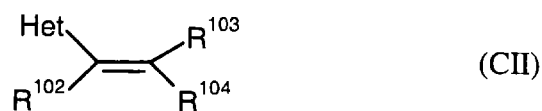
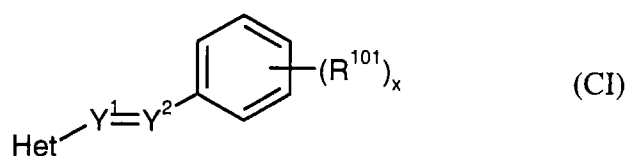
Very particular preference is given to a write-once optical data carrier, characterized in that the molar absorption coefficient ϵ of the light-absorbent compound is $> 25\,000$ l/mol cm at the absorption maximum $\lambda_{\max}$.

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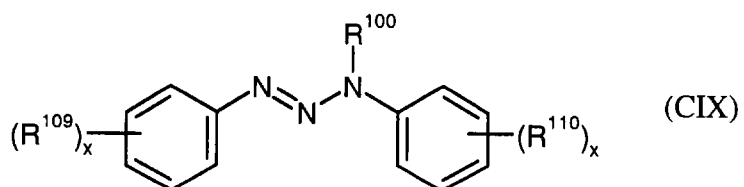
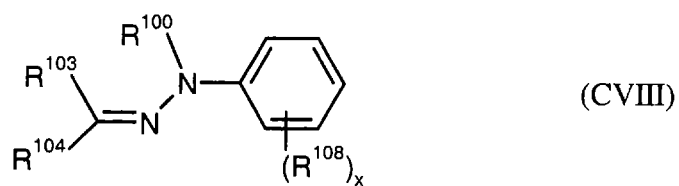
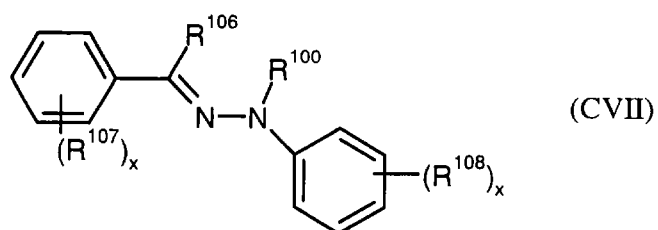
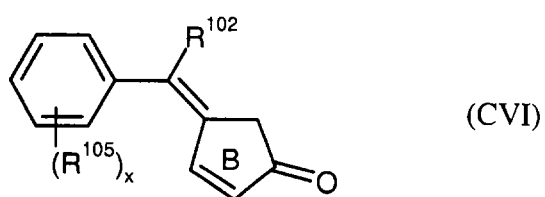
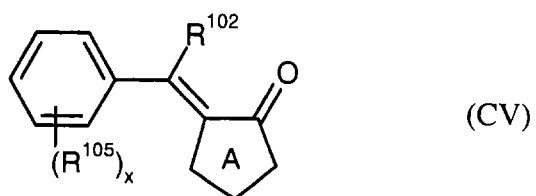
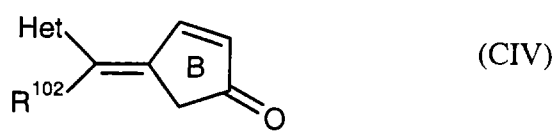
The invention relates to the use of the light-absorbent compounds listed below in optical data carriers.

The invention relates to a write-once optical data carrier, characterized in that the light-absorbent compound is one of the following compounds:

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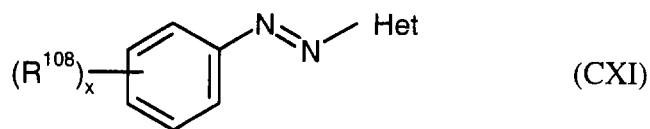
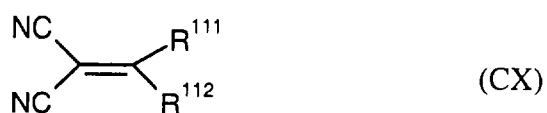


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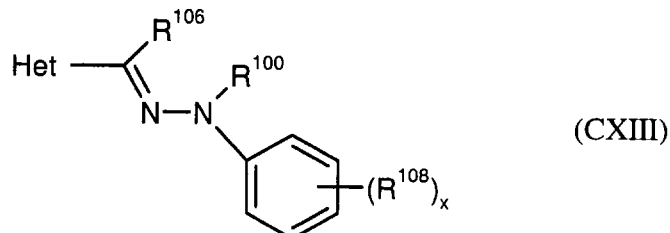
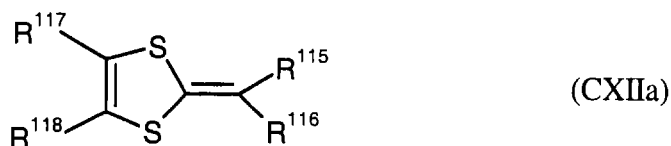
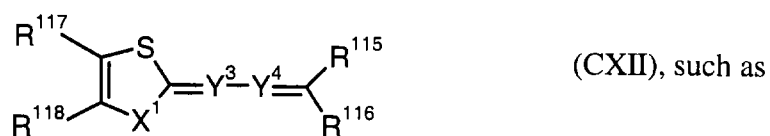


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5



10 in which

R^{100} is hydrogen or C_1 - to C_4 -alkyl

15 x is an integer from 1 to 3 and where for $x > 1$, the radicals may be different,

R^{101} is hydrogen, halogen, nitro, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, cyano, carboxyl or C_1 - to C_{16} -alkoxycarbonyl,

20 Y^1 and Y^2 , independently of one another, are C-R^{102} and Y^1 or Y^2 may additionally be N,

- R^{102} is hydrogen, C_6 - to C_{10} -aryl, C_1 - to C_{16} -alkyl, cyano, carboxyl, C_1 - to C_{16} -alkoxycarbonyl, C_1 - to C_{16} -alkanoyl,
- 5 Het is benzothiazol-2-yl, benzoxazol-2-yl, benzimidazol-2-yl, thiazol-2-yl, 1,3,4-thiadiazol-2-yl, 2- or 4-pyridyl, 2- or 4-quinolyl or 3,3-dimethylindolen-2-yl, each of which may be substituted by methyl, ethyl, methoxy, ethoxy, chlorine, bromine, iodine, cyano, nitro, methoxycarbonyl, methylthio, dimethylamino, diethylamino or dipropylamino, and
- 10 each of which may optionally be quaternized on the nitrogen by alkyl or $(C_2H_4O)_nH$, where $n = 1 - 16$, and contain $alkylSO_3^-$, $alkoxySO_3^-$ or $halogen^-$ as counterion, or is furan-2- or -3-yl, thiophen-2- or -3-yl, pyrrol-2- or -3-yl, N-alkylpyrrol-2- or -3-yl, each of which may be substituted by methyl, ethyl, methoxy, ethoxy, chlorine, cyano, nitro, methoxycarbonyl, methylthio,
- 15 dimethylamino, diethylamino or dipropylamino and/or may be benzo-fused,
- R^{103} and R^{104} , independently of one another, are cyano, carboxyl, C_1 - to C_{16} -alkoxycarbonyl, aminocarbonyl or C_1 - to C_{16} -alkanoyl, or R^{104} is hydrogen, $CH_2-COOalkyl$ or $P(O)(O-C_1 \text{ to } C_{12}-alkyl)_2$ or C_1 - to C_{16} -alkyl
- 20
- A is a five- or six-membered carbocyclic or heterocyclic ring, which may be benzo-fused,
- B is a five- or six-membered carbocyclic or heterocyclic ring, which may be benzo-fused,
- 25
- R^{105} is hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, cyano, nitro, carboxyl or C_1 - to C_{16} -alkoxycarbonyl,
- 30 R^{106} is hydrogen, C_1 - to C_4 -alkyl, C_1 - to C_{16} -alkoxycarbonyl or cyano,

R^{107} is hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, nitro, cyano or C_1 - to C_{16} -alkoxycarbonyl,

5 R^{108} is hydrogen, nitro, cyano, halogen, C_1 - to C_{16} -alkyl, carboxyl, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkoxy,

R^{109} and R^{110} , independently of one another, are hydrogen, cyano, nitro, halogen, carboxyl, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkanoyl, C_1 - to C_{16} -alkyl or C_1 - to C_{16} -alkoxy,

10

R^{111} is cyano, $CH=CH-NR^{113}R^{114}$,

X^1 is S or $N-R^{100}$,

15 $=Y^3-Y^4=$ is a direct double bond or is $=N-N=$,

R^{112} is hydrogen, anilino, N- C_1 - to C_{16} -alkylanilino or $N=CH-NR^{113}R^{114}$ or R^{111} and R^{112} are $=C=C-NR^{113}R^{114}$,

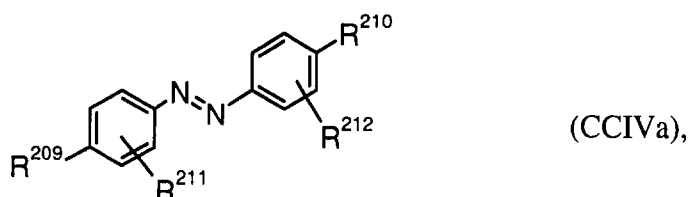
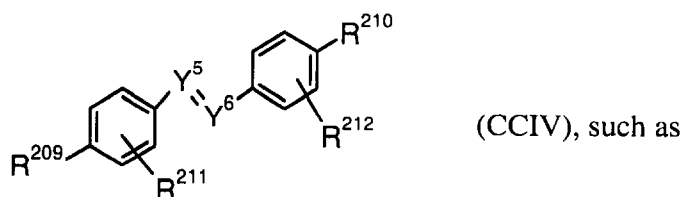
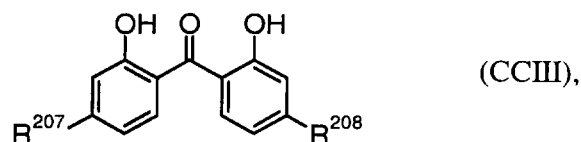
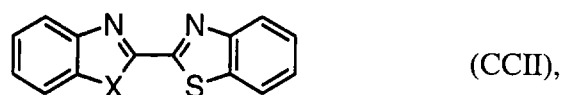
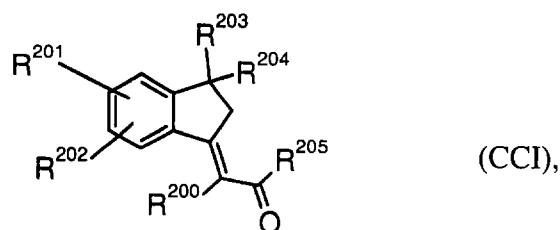
20 R^{113} and R^{114} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl,

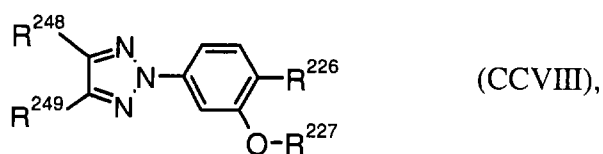
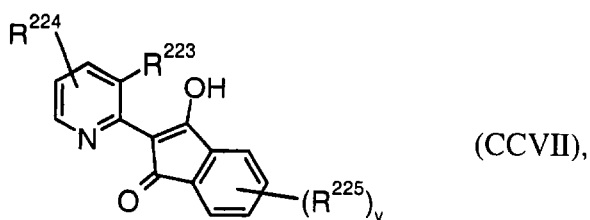
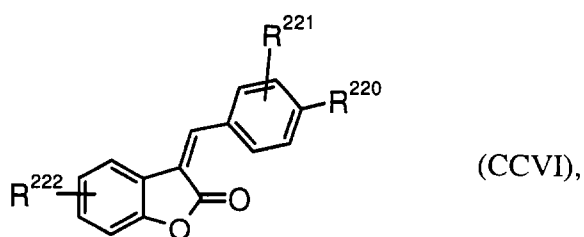
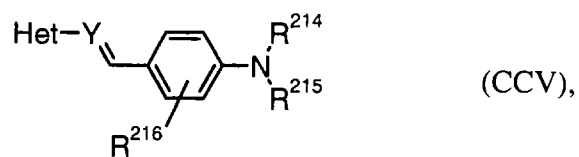
25 R^{115} and R^{116} , independently of one another, are cyano, carboxyl, C_1 - to C_{16} -alkoxycarbonyl, aminocarbonyl, $P(O)(O-C_1$ - to C_{12} -alkyl) $_2$ or C_1 - to C_{16} -alkanoyl, or R^{115} and R^{116} , together with the carbon atom connecting them, form a carbocyclic or heterocyclic, optionally benzo-fused five- or six-membered ring,

30 R^{117} and R^{118} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl, cyano, $SCOC_6$ - to C_{10} -aryl, carboxyl, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkanoyl or together are a $-CH=CH-CH=CH-$ bridge,

where the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, nitro, cyano, CO-NH₂, alkoxy, trialkylsilyl, tri-alkylsiloxo or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.

Suitable light-absorbent compounds are also:





in which

R^{200} is cyano, C_6 - to C_{10} aryl or C_1 - to C_{16} -alkoxycarbonyl,

R^{201} and R^{202} , independently of one another, are hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, or

R^{201} and R^{202} , if they are in the o-position to one another, may form a three- or four-membered bridge, preferably such as $-O-CH_2-O-$, $-O-CF_2-O-$, $-O-(CH_2)_2-O-$, $-O-(CH_2)_2-$,

R^{203} and R^{204} , independently of one another, are hydrogen or C_1 - to C_{16} -alkyl,

R^{205} is C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, C_1 to C_{16} -mono- or dialkylamino, or

5 R^{205} is a divalent radical, such as $-O(CH_2)_n-O-$, $-O(CH_2CH_2O)_n-$ or $-O(CH_2(CHCH_3)O)_n-$ which connects two radicals of the formula (CCI) to one another,

n is an integer from 1 to 16, or

10 R^{200} and R^{205} together may form a three- or four-membered bridge, preferably such as $-(CO)-(CH_2)_3-$, $-(CO)-CH_2-C(CH_3)_2-CH_2-$, $-(CO)-O-C(CH_3)_2-O-$ or $-(CO)-o-C_6H_4-$,

X is S or $N-R^{206}$,

15

R^{206} and R^{227} , independently of one another, are C_1 - to C_{16} -alkyl,

R^{207} and R^{208} , independently of one another, are hydroxyl, C_1 - to C_{16} -alkoxy or C_6 - to C_{10} -aryloxy,

20

R^{209} and R^{210} , independently of one another, are C_1 - to C_{16} -alkoxy, C_1 - to C_{16} -alkylthio, $NR^{217}R^{218}$, C_6 - to C_{16} -aryloxy, cyano, $CO-OR^{217}$, $CO-NR^{217}R^{218}$, $NR^{218}-CO-R^{219}$, $NR^{218}-SO_2-R^{219}$, and

25 R^{209} is additionally hydrogen or C_1 - to C_{16} -alkyl,

R^{211} and R^{212} , independently of one another, are hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy or $NR^{218}-CO-R^{219}$,

30 Het is benzothiazol-2-yl, benzoxazol-2-yl, benzimidazol-2-yl, thiazol-2-yl, 1,3,4-thiadiazol-2-yl, 2- or 4-pyridyl, 2- or 4-quinolyl, pyrrol-2- or -3-yl, thiophen-2- or -3-yl, furan-2- or -3-yl, indol-2- or -3-yl, benzothiophen-2-yl,

benzofuran-2-yl or 3,3-dimethylindolen-2-yl, which may be substituted by methyl, ethyl, methoxy, ethoxy, chlorine, cyano, nitro, methoxycarbonyl, methylthio, dimethylamino, diethylamino or dipropylamino,

5 Y, Y⁵ and Y⁶, independently of one another, are N or C-R²¹³,

R²¹³ is hydrogen, C₁- to C₄-alkyl, cyano, CO-R²¹⁹, CO-O-R²¹⁷ or CO-NR²¹⁷R²¹⁸,

10 R²¹⁴ and R²¹⁵, independently of one another, are hydrogen, C₁- to C₁₆-alkyl, CO-R²¹⁹
or C₆- to C₁₀-aryl, or

NR²¹⁴R²¹⁵ is pyrrolidino, piperidino or morpholino,

15 R²¹⁶ is hydrogen, halogen, C₁- to C₁₆-alkyl, C₁- to C₁₆-alkoxy or NH-CO-R²¹⁹,

R²¹⁷ and R²¹⁸, independently of one another, are hydrogen, C₁- to C₁₆-alkyl or C₆- to C₁₀-aryl,

20 R²¹⁹ is C₁- to C₁₆-alkyl or C₆- to C₁₀-aryl,

R²²⁰ to R²²², independently of one another, are hydrogen, C₁- to C₁₆-alkyl or C₁- to C₁₆-alkoxy, where

25 R²²⁰ and R²²¹, if they are in the o-position to one another, may jointly form an
-O-CH₂-O-, -O-CF₂-O-, -O-(CH₂)₂-O- or -O-(CH₂)₂- bridge,

R²²³ is hydrogen or hydroxyl,

30 R²²⁴ is hydrogen, halogen or C₁- to C₁₆-alkyl,

R²²⁵ is hydrogen or halogen,

y is an integer from 1 to 4,

R^{226} is CHO, CN, CO-C₁- to C₈-alkyl, CO-C₆- to C₁₀-aryl or CH=C(CO-C₁- to C₈-alkyl)-CH₂- CO-C₁- to C₈-alkyl, and

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R^{248} and R^{249} , independently of one another, are hydrogen, C₁- to C₁₆-alkyl or C₆- to C₁₀-aryl or together are a -CH=CH-CH=CH- or o-C₆H₄-CH=CH-CH=CH- bridge,

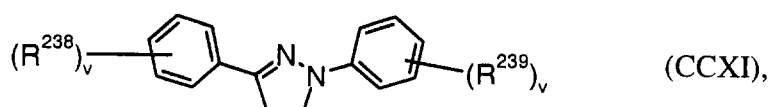
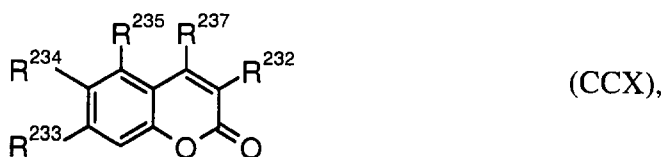
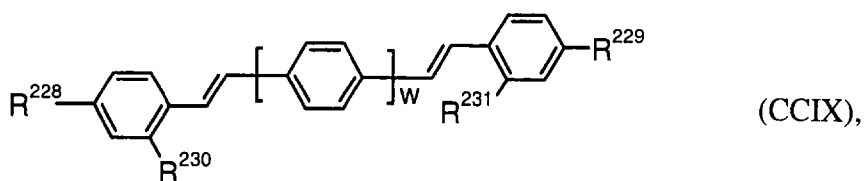
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where the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, nitro, cyano, CO-NH₂, alkoxy, trialkylsilyl, tri-alkylsiloxo or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.

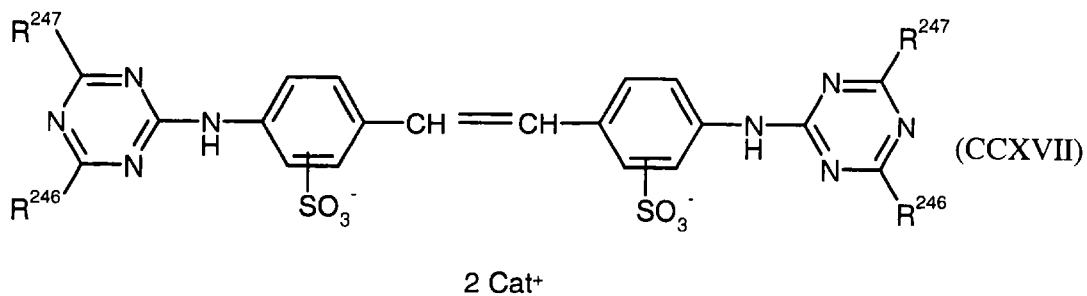
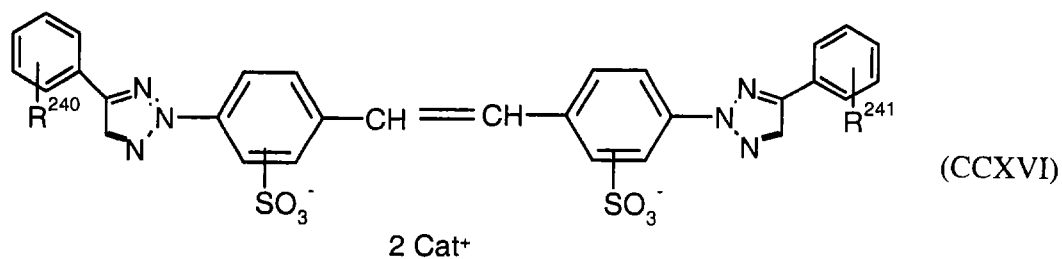
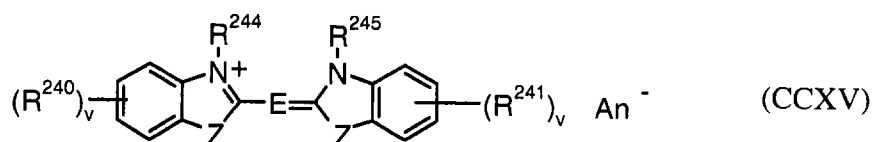
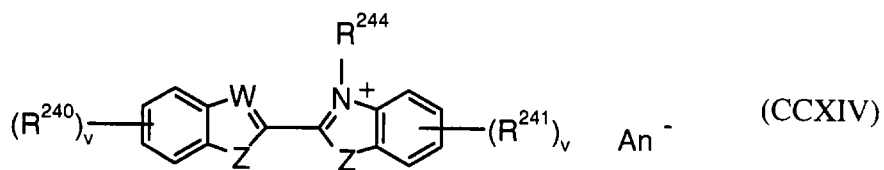
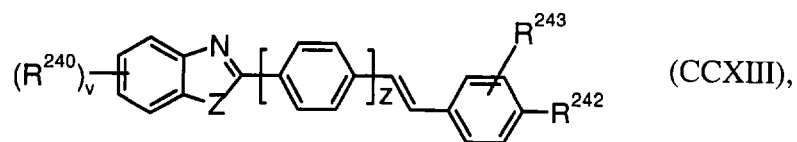
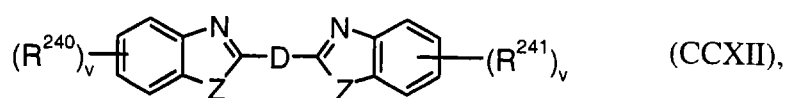
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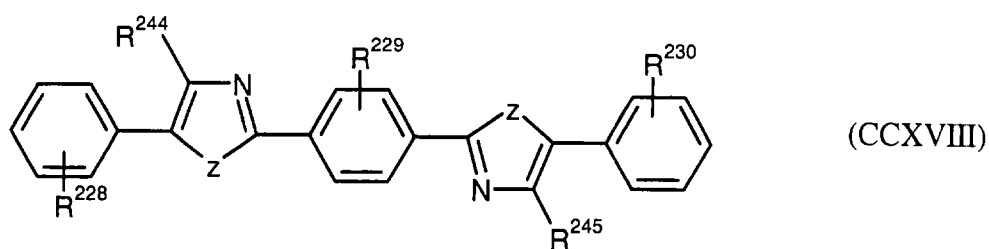
Suitable light-absorbent compounds are also:

20



25





in which

R^{228} to R^{231} , independently of one another, are hydrogen, halogen, cyano, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy or C_1 - to C_{16} -alkoxycarbonyl,

w is 1 or 2,

R^{232} is hydrogen, cyano, $CO-O-C_1$ -to C_4 -alkyl, C_6 - to C_{10} -aryl, thiophen-2-yl, pyrid-2- or 4-yl, pyrazol-1-yl or 1,2,4-triazol-1- or -4-yl,

R^{233} is hydrogen, C_1 - to C_{16} -alkoxy, 1,2,3-triazol-2-yl or di- C_1 - to C_{16} -alkylamino,

R^{234} and R^{235} are hydrogen or together are a $-CH=CH-CH=CH-$ bridge,

R^{237} is hydrogen, C_1 - to C_{16} -alkyl or cyano,

R^{238} and R^{239} , independently of one another, are hydrogen, halogen, $CO-C_1$ - to C_{16} -alkyl, SO_2-C_1 - to C_{16} -alkyl or SO_2-NH-C_1 - to C_{16} -alkyl $A^+ An^-$,

A^+ is $N(C_1$ - to C_{16} -alkyl) $_3^+$ or pyridinio,

R^{240} , R^{241} and R^{243} , independently of one another, are hydrogen, halogen, C_1 - to C_{16} -alkyl or $CO-O-C_1$ - to C_{16} -alkyl, and

R^{240} and R^{241} are additionally $-CH_2-A^+ An^-$,

v is an integer from 1 to 3, where for $v > 1$, the radicals may have different meanings,

D is -CH=CH-, thiophen-2,5-diyl, furan-2,5-diyl or p-phenylene,

5

Z is O, S or N-R²⁴⁴,

W is N or CH,

10 R²⁴² is hydrogen, cyano or CO-O-C₁- to C₁₆-alkyl,

z is 0 or 1,

R²⁴⁴ and R²⁴⁵, independently of one another, are C₁- to C₁₆-alkyl,

15

An⁻ is an anion,

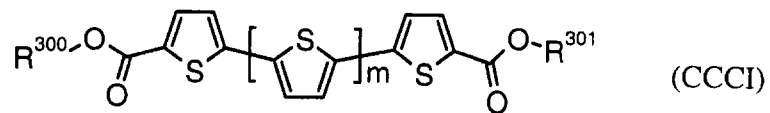
Cat⁺ is Na⁺, Li⁺, NH₄⁺ or N(C₁- to C₁₂-alkyl)₄⁺,

20 E is CH, C-CN or N,

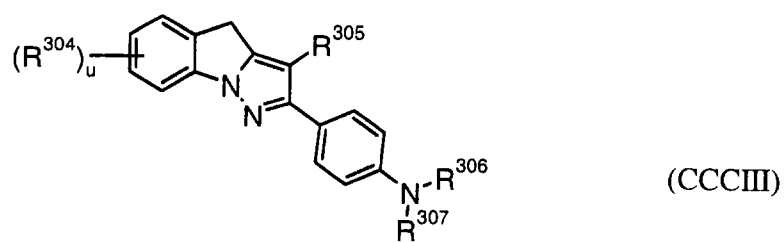
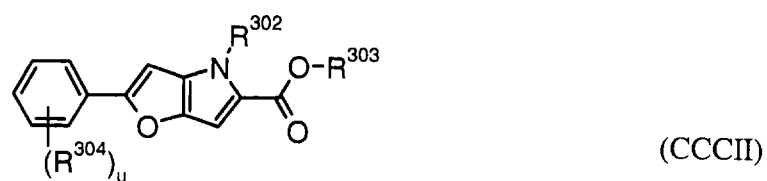
R²⁴⁶ and R²⁴⁷, independently of one another, are C₁- to C₁₆-alkylamino, C₁- to C₁₆-dialkylamino, anilino, morpholino, piperidino or pyrrolidino,

25 where the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, hydroxyalkyl, nitro, cyano, CO-NH₂, alkoxy, alkoxycarbonyl, trialkylsilyl, trialkylsiloxy or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or
30 silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.

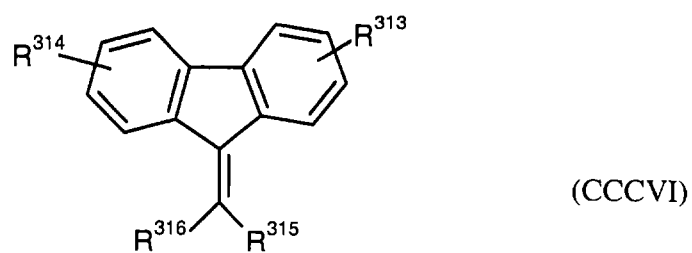
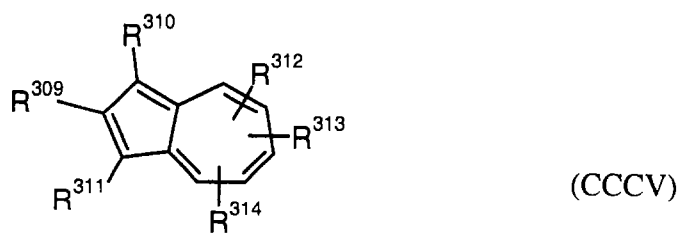
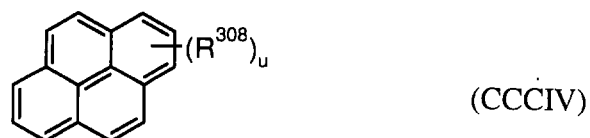
Suitable light-absorbent compounds are also:

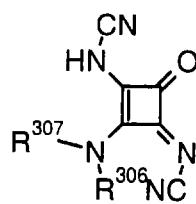


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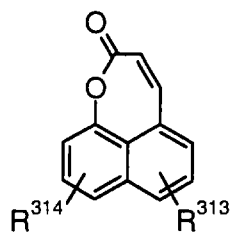


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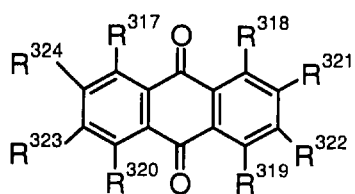




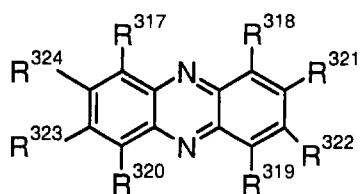
(CCCVII)



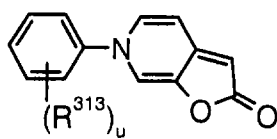
(CCCVIII)



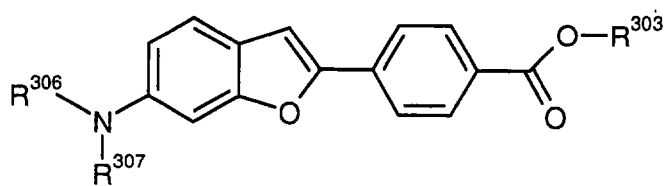
(CCCIX)



(CCCX)



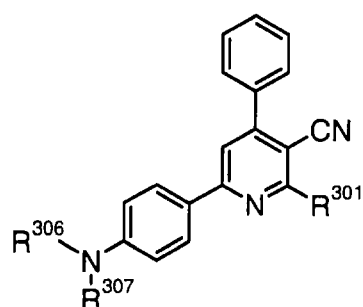
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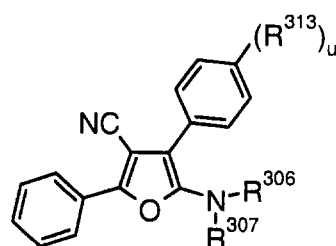
(CCCXII)

5

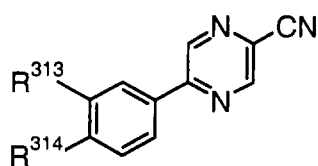
10



(CCCXIII)



(CCCXIV)



(CCCXV)

5

in which

R^{300} , R^{301} and R^{303} , independently of one another, are hydrogen or C_1 - to C_{16} -alkyl,

10

m is an integer from 0 to 10,

u is an integer from 1 to 3, where for $u > 1$, the radicals may be different,

R^{302} is hydrogen, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkyl,

15

R^{304} is hydrogen, halogen, cyano, nitro, C_1 - to C_{16} -alkoxy, di- C_1 - C_8 -alkylamines, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkyl,

R^{305} is hydrogen, C_1 - to C_{16} -alkoxy, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkyl,

20

R^{306} and R^{307} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl or C_6 - to C_{10} -aryl, or $NR^{306}R^{307}$ is morpholino, piperidino or pyrrolidino,

5 R^{308} is C_1 - to C_{16} -alkoxycarbonyl, carboxyl, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, C_1 - to C_{16} -alkylaminocarbonyl or C_1 - to C_{16} -dialkylaminocarbonyl,

R^{309} to R^{314} , independently of one another, are hydrogen, C_6 - to C_{10} -aryl, carboxyl, cyano, C_1 - to C_{16} -alkoxycarbonyl, C_1 - to C_{16} -alkoxy or C_1 - to C_{16} -alkyl,

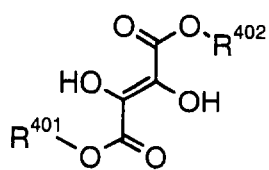
10 R^{315} and R^{316} , independently of one another, are carboxyl, C_1 - to C_{16} -alkoxycarbonyl, C_1 - to C_{16} -alkoxy or cyano, or R^{315} and R^{316} , together with the carbon atom connecting them, form a 5- or 6-membered carbocyclic or heterocyclic ring,

15 R^{317} to R^{324} , independently of one another, are C_1 - to C_{16} -alkyl, hydrogen, hydroxyl, carboxyl, C_1 - to C_{16} -alkoxycarbonyl, C_1 - to C_{16} -alkoxy, C_6 - to C_{10} -aryloxy or cyano,

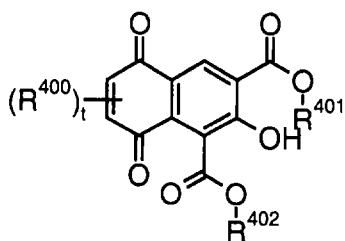
where

20 the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, hydroxyalkyl, nitro, cyano, $CO-NH_2$, alkoxy, alkoxycarbonyl, trialkylsilyl, trialkylsiloxy or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or silylated, adjacent alkyl and/or
25 alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.

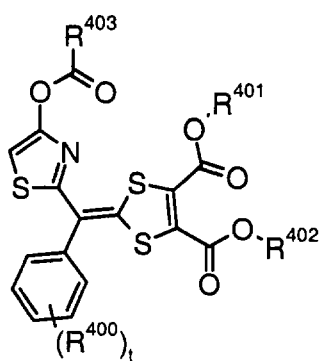
Suitable light-absorbent compounds are also:



(CDI)

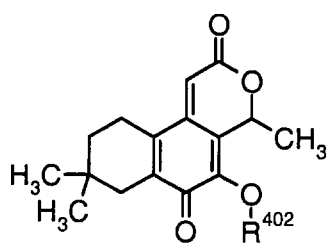


(CDII)

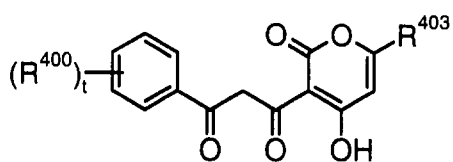


(CDIII)

5

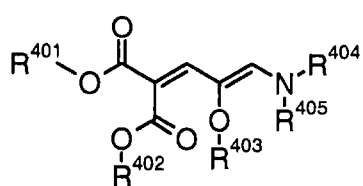


(CDIV)

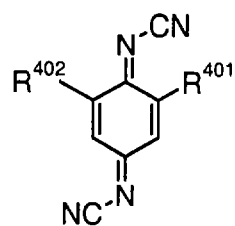


(CDV)

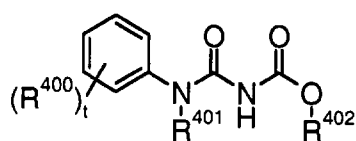
10



(CDVI)

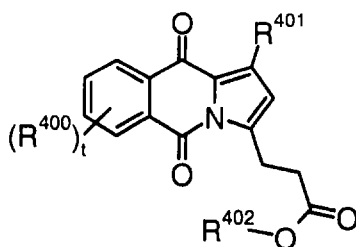


(CDVII)

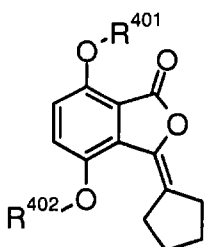


(CDVIII)

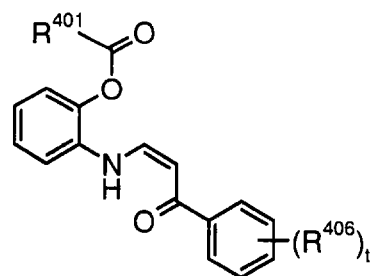
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(CDIX)

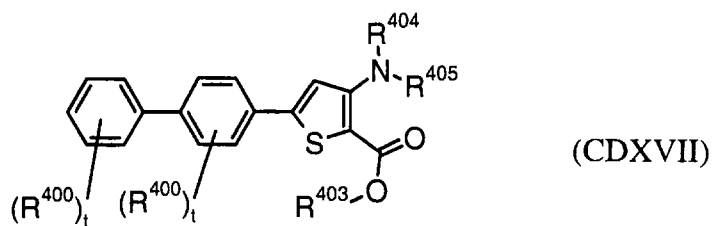
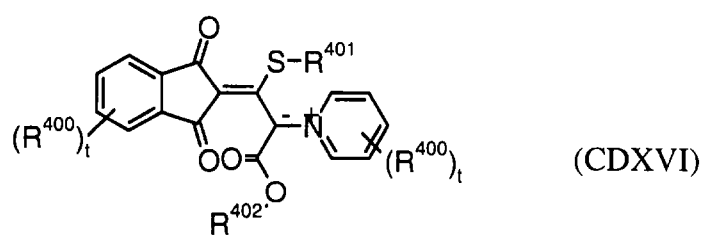
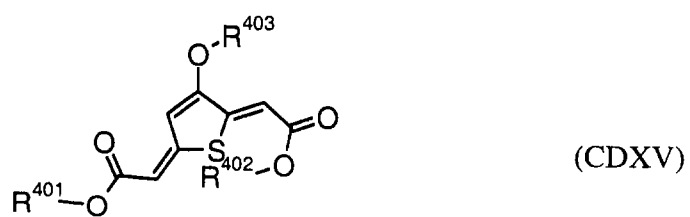
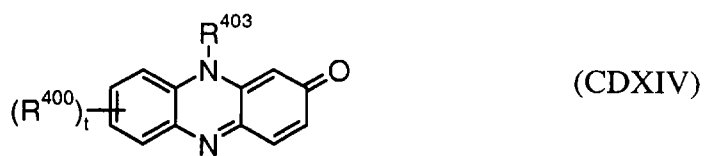
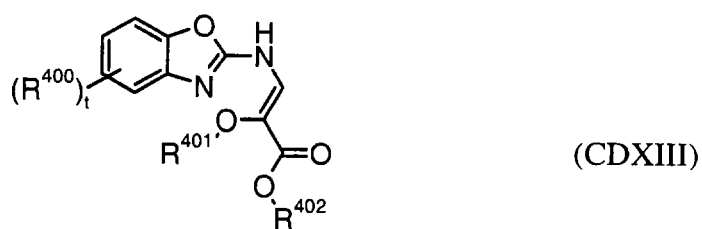
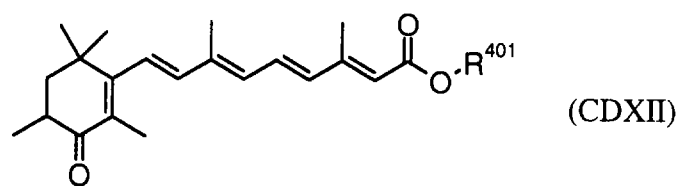


(CDX)



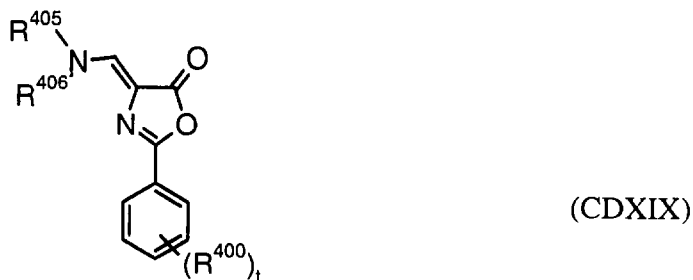
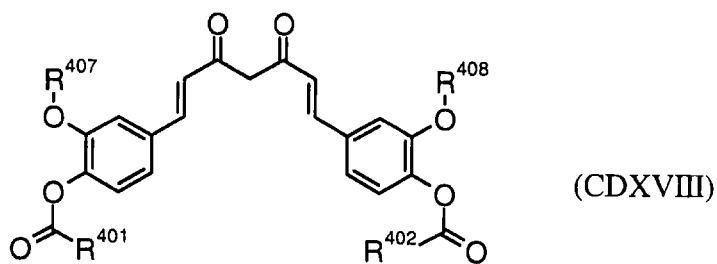
(CDXI)

10



5

10



in which

5

R^{400} is hydrogen, C_1 - to C_{12} -alkyl or C_1 - to C_{12} -alkoxy,

t is an integer from 1 to 3, where for $t > 1$, the radicals may be different,

10

R^{401} and R^{402} , independently of one another, are hydrogen or C_1 - to C_{16} -alkyl,

R^{403} is hydrogen, C_6 - to C_{10} -aryl or C_1 - to C_{16} -alkyl,

R^{404} and R^{405} , independently of one another, are C_1 - to C_{16} -alkyl, C_6 - to C_{10} -aryl or

15

$NR^{404}R^{405}$ is morpholino, piperidino or pyrrolidino,

R^{406} is hydrogen, cyano, nitro, carboxyl, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy or C_1 - to C_{16} -alkoxycarbonyl,

20

R^{407} and R^{408} , independently of one another, are hydrogen or C_1 - to C_{16} -alkyl,

where

the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, hydroxyalkyl, nitro, cyano, CO-NH₂, alkoxy, alkoxy-carbonyl, or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.

10 Preference is given to light-absorbent compounds of the formulae (CI) to (CXIII),

in which

15 R^{100} is hydrogen, methyl, ethyl or propyl

x is an integer from 1 to 2 and where for $x > 1$, the radicals may be different,

20 R^{101} is hydrogen, chlorine, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, nitro, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, phenoxy, cyano, carboxyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,

25 Y^1 is N or C- R^{102} ,

Y^2 is C- R^{102} ,

30 R^{102} is hydrogen, phenyl, tolyl, methoxyphenyl, chlorophenyl, methyl, ethyl, propyl, butyl, benzyl, phenylpropyl, cyano, carboxyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, formyl, acetyl, propanoyl or butanoyl,

- Het is benzothiazol-2-yl, benzoxazol-2-yl, benzimidazol-2-yl, thiazol-2-yl, 1,3,4-thiadiazol-2-yl, 2- or 4-pyridyl, 2- or 4-quinolyl or 3,3-dimethylindolen-2-yl, each of which may optionally be quaternized on the nitrogen by alkyl or (C₂H₄O)_nH, where n = 1 – 16, and contain alkylSO₃⁻, alkoxySO₃⁻ or halogen⁻ as counterion, or is furan-2-yl, thiophen-2-yl, pyrrol-2-yl, N-methyl- or N-ethyl-pyrrol-2-yl, benzofuran-2-yl, benzothiophen-2-yl, indol-2- or -3-yl or N-methyl- or N-ethyl-indol-2- or 3-yl,
- 5
- 10 R¹⁰³ and R¹⁰⁴, independently of one another, are cyano, carboxyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl, aminocarbonyl, formyl, acetyl, propionyl, butanoyl, pentanoyl, hexanoyl, octanoyl, decanoyl, benzoyl or phenylacetyl, or R¹⁰⁴ is hydrogen, CH₂-COOmethyl, CH₂-COOethyl, CH₂-COOpropyl, CH₂-COObutyl, P(O)(O-methyl)₂, P(O)(O-ethyl)₂, P(O)(O-propyl)₂, P(O)(O-butyl)₂, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, -CH₂CH₂O-(CO)-CH=CH₂, benzyl or phenylpropyl,
- 15
- 20 A is (2-methyl-4H-oxazol-5-on)-4-ylidene, (2-styryl-4H-oxazol-5-on)-4-ylidene, (2-phenyl-4H-oxazol-5-on)-4-ylidene, (2,2-dimethyl-1,3-dioxane-4,6-dion)-5-ylidene, 5,5-dimethylcyclohexane-1,3-dion-2-ylidene, 5-phenylcyclohexane-1,3-dion-2-ylidene, indane-1,3-dion-2-ylidene, pyrrolidino-2,3-dion-4-ylidene or furan-4-dimethylethylidene-2,5-dion-3-ylidene,
- 25
- B is N-methyl-pyrrolin-2-on-3-ylidene, pyrrolin-2-on-3-ylidene, N-methyl-benzopyrrolin-2-on-3-ylidene, N-methyl-3,4-dimethyl-pyrrolin-2-on-3-ylidene, N-phenyl-pyrrolin-2-on-3-ylidene, (5H)-furanon-2-ylidene, 4-methyl-(5H)-furanon-2-ylidene, (5H)-benzofuranon-2-ylidene, 3H-methyl-pyran-2,6-dion-4-ylidene, 3H-pyran-2,6-dion-3-ylidene or 3H-benzopyran-2,6-dion-3-ylidene,
- 30

- 5 R^{105} is hydrogen, chlorine, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, phenoxy, cyano, nitro, carboxyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,
- 10 R^{106} is hydrogen, methyl, ethyl, propyl, butyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl, decoxycarbonyl or cyano,
- 15 R^{107} is hydrogen, chlorine, fluorine, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, phenoxy, nitro, cyano, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,
- 20 R^{108} is hydrogen, chlorine, fluorine, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, phenoxy, nitro, cyano, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,
- 25 R^{109} and R^{110} , independently of one another, are hydrogen, chlorine, fluorine, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, formyl, acetyl, propionyl, butanoyl, pentanoyl, hexanoyl, octanoyl, decanoyl, benzoyl, phenylacetyl,
- 30 methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, phenoxy, nitro, cyano, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl or decyl,

R^{111} is cyano or $CH=CH-NR^{113}R^{114}$,

5 R^{112} is hydrogen, anilino, N-methylanilino, N-ethylanilino, N-propylanilino, N-butylanilino, N-pentylanilino, N-hexylanilino, N-octylanilino, N-decylanilino or N-hydroxyethylanilino, where the anilino radical may be substituted by 1 to 3 radicals from the group consisting of methyl, ethyl, propyl, butyl, chlorine, fluorine, methoxy, ethoxy, propoxy, butoxy, nitro, cyano, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl and phenyl, or is
10 $N=CHNR^{113}R^{114}$, or R^{111} and R^{112} , together with the carbon atom connecting them, are $=C=C-NR^{113}R^{114}$,

R^{113} and R^{114} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl or decyl,

15

X^1 is S,

$=Y^3-Y^4=$ is a direct double bond,

20 R^{115} and R^{116} , independently of one another, are cyano, carboxyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl, decoxycarbonyl, aminocarbonyl, $P(O)(O\text{-methyl})_2$, $P(O)(O\text{-ethyl})_2$, $P(O)(O\text{-propyl})_2$, $P(O)(O\text{-butyl})_2$, $P(O)(O\text{-pentyl})_2$, formyl, acetyl, propionyl, butanoyl, pentanoyl, hexanoyl, octanoyl, decanoyl, benzoyl,
25 phenylacetyl, or R^{115} and R^{116} , together with the carbon atom connecting them, are (2-methyl-4H-oxazol-5-on)-4-ylidene, (2-styryl-4H-oxazol-5-on)-4-ylidene, (2-phenyl-4H-oxazol-5-on)-4-ylidene, (2,2-dimethyl-1,3-dioxane-4,6-dion)-5-ylidene, pyrrolidino-2,3-dion-4-ylidene, furan-4-dimethylethylidene-2,5-dion-3-ylidene, N-methylpyrrolin-2-on-3-ylidene, pyrrolin-2-on-3-ylidene,
30 N-methyl-benzopyrrolin-2-on-3-ylidene, N-methyl-3,4-dimethylpyrrolin-2-on-3-ylidene, N-phenyl-pyrrolin-2-on-3-ylidene, (5H)-furanon-2-ylidene, 4-methyl-(5H)-furanon-2-ylidene, (5H)-benzofuranon-2-ylidene, 3H-

4-methylpyran-2,6-dion-3-ylidene, 3H-pyran-2,6-dion-3-ylidene, 5,5-dimethylcyclohexan-1,3-dion-2-ylidene, 5-phenylcyclohexane-1,3-dion-2-ylidene, indane-1,3-dion-2-ylidene or 3H-benzopyran-2,6-dion-3-ylidene,

5 R^{117} and R^{118} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl, phenylpropyl, cyano, SCOPhenyl, SCOTolyl, SCOMethoxyphenyl, SCOchlorophenyl, carboxyl, formyl, acetyl, propionyl, butanoyl, pentanoyl, hexanoyl, octanoyl, decanoyl, benzoyl, phenylacetyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxy-
10 carbonyl, octoxycarbonyl or decoxycarbonyl,

where the alkyl and alkoxy radicals may be straight-chain or branched, for example n-butyl, 2-butyl or tert-butyl, and may be partially or perfluorinated.

15

Particular preference is given to light-absorbent compounds of the formulae (CI) to (CXIII),

in which

20

R^{100} is hydrogen, methyl, ethyl or propyl

x is an integer from 1 to 2 and where for $x > 1$, the radicals may be different,

25 R^{101} is hydrogen, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, methoxyethyl, ethoxypropyl, nitro, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, cyano, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxy-
carbonyl, octoxycarbonyl or decoxycarbonyl,

30

Y^1 and Y^2 , independently of one another, are $C-R^{102}$,

- R^{102} is hydrogen, phenyl, methyl, ethyl, cyano, methoxycarbonyl, ethoxycarbonyl or propoxycarbonyl,
- 5 Het is benzothiazol-2-yl, benzoxazol-2-yl, benzimidazol-2-yl, thiazol-2-yl, 1,3,4-thiadiazol-2-yl, 2- or 4-pyridyl, 2- or 4-quinolyl, 3,3-dimethylindolen-2-yl, furan-2-yl, thiophen-2-yl, pyrrol-2-yl or N-alkyl-pyrrol-2-yl,
- 10 R^{103} and R^{104} , independently of one another, are cyano, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl, formyl, acetyl, propionyl, butanoyl, pentanoyl, hexanoyl, octanoyl, decanoyl, or R^{104} is CH_2-COO- methyl, CH_2-COO- ethyl, CH_2-COO- propyl, CH_2-COO- butyl, $P(O)(O-$ methyl) $_2$, $P(O)(O-$ ethyl) $_2$, $P(O)(O-$ propyl) $_2$, $P(O)(O-$ butyl) $_2$ or hydrogen
- 15 A is (2-methyl-4H-oxazol-5-on)-4-ylidene, (2-phenyl-4H-oxazol-5-on)-4-ylidene, (2,2-dimethyl-1,3-dioxane-4,6-dion)-5-ylidene, 5,5-dimethylcyclohexane-1,3-dion-2-ylidene, 5-phenylcyclohexane-1,3-dion-2-ylidene, indane-1,3-dion-2-ylidene or pyrrolidino-2,3-dion-4-ylidene,
- 20 B is N-methylpyrrolin-2-on-3-ylidene, N-methyl-benzopyrrolin-2-on-3-ylidene, N-methyl-3,4-dimethyl-pyrrolin-2-on-3-ylidene, N-phenylpyrrolin-2-on-3-ylidene, (5H)-furanon-2-ylidene, 4-methyl-(5H)-furanon-2-ylidene, (5H)-benzfuranon-2-ylidene, 3H-4-methylpyran-2,6-dion-3-ylidene, 3H-pyran-2,6-dion-3-ylidene or 3H-benzopyran-2,6-dion-3-ylidene,
- 25 R^{105} is hydrogen, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, cyano, nitro, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl
- 30 or decoxycarbonyl,
- R^{106} is hydrogen, methyl, ethyl, propyl or butyl,

- 5 R^{107} is hydrogen, chlorine, bromine, methyl, ethyl, propyl, butyl, methoxy, ethoxy, propoxy, butoxy, methoxyethoxy, nitro, cyano methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl or butoxycarbonyl,
- 10 R^{108} is hydrogen, chlorine, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, nitro, cyano methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,
- R^{109} hydrogen, chlorine, bromine, methyl, ethyl, propyl, butyl, acetyl, propionyl, methoxy, ethoxy, propoxy, butoxy, methoxyethoxy, nitro or cyano,
- 15 R^{110} is hydrogen, chlorine, bromine, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, acetyl, propionyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, nitro or cyano,
- 20 R^{111} is cyano,
- R^{112} is anilino, N-methylanilino, N-ethylanilino, N-propylanilino, N-butanilino, N-pentylanilino, N-hexylanilino, N-octylanilino, N-decylanilino or N-hydroxyethylanilino, where the anilino radical may be substituted by methyl, methoxy, ethoxy, chlorine, nitro, cyano or methoxycarbonyl,
- 25 X^1 is S,
- $=Y^3-Y^4=$ is a direct double bond,
- 30 R^{115} and R^{116} , independently of one another, are cyano, methyl, ethyl, propyl, butyl, $P(O)(O\text{-methyl})_2$, $P(O)(O\text{-ethyl})_2$, $P(O)(O\text{-propyl})_2$, $P(O)(O\text{-butyl})_2$, $P(O)(O\text{-pentyl})_2$, acetyl, propionyl or butanoyl, or R^{115} and R^{116} , together with

the carbon atom connecting them, are (2-methyl-4H-oxazol-5-on)-4-ylidene, (2-phenyl-4H-oxazol-5-on)-4-ylidene, (2,2-dimethyl-1,3-dioxane-4,6-dion)-5-ylidene, pyrrolidino-2,3-dion-4-ylidene, N-methyl-pyrrolin-2-on-3-ylidene, pyrrolin-2-on-3-ylidene, N-methylbenzo-pyrrolin-2-on-3-ylidene, N-methyl-3,4-dimethyl-pyrrolin-2-on-3-ylidene, N-phenyl-pyrrolin-2-on-3-ylidene, (5H)-furanon-2-ylidene, 4-methyl-(5H)-furanon-2-ylidene, (5H)-benzofuranon-2-yliden, 3H-4-methyl-pyran-2,6-dion-3-ylidene, 3H-pyran-2,6-dion-3-yliden, 5,5-dimethylcyclohexane-1,3-dion-2-ylidene, 5-phenylcyclohexane-1,3-dion-2-ylidene, indane-1,3-dion-2-ylidene or 3H-benzopyran-2,6-dion-3-ylidene,

R^{117} and R^{118} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, methoxyethyl, ethoxypropyl, cyano, SCO-phenyl, SCO-tolyl, SCO-methoxyphenyl, SCO-chlorophenyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl or butoxycarbonyl.

Very particular preference is given to light-absorbent compounds of the formulae (CI), (CII), (CIII), (CIV), (CVIII), (CXI), (CXII) and (CXIII).

Preference is likewise given to light-absorbent compounds of the formulae (CCI) to (CCVIII),

in which

R^{200} is cyano, phenyl, tolyl, methoxyphenyl, chlorophenyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl or butoxycarbonyl,

R^{201} and R^{202} , independently of one another, are hydrogen, chlorine, bromine, methyl, ethyl, methoxy, ethoxy, propoxy or butoxy, or

R^{201} and R^{202} , if they are in the o-position to one another, form an -O-CH₂-O- or -O-CF₂-O- bridge,

R^{203} and R^{204} , independently of one another, are hydrogen, methyl or ethyl,

5 R^{205} is methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl, phenylpropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy or benzyloxy,

X is S or $N-R^{206}$,

10 R^{206} and R^{227} , independently of one another, are methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl or octyl,

R^{207} and R^{208} , independently of one another, are hydroxyl, methoxy, ethoxy, propoxy, butoxy, benzyloxy or phenoxy,

15

R^{209} and R^{210} , independently of one another, are methoxy, ethoxy, propoxy, butoxy, hexoxy, methoxyethoxy, methylthio, ethylthio, amino, $NR^{217}R^{218}$, phenoxy, cyano, $CO-OR^{217}$, $CO-NR^{217}R^{218}$, $NR^{218}-CO-R^{219}$ or $NR^{218}-SO_2-R^{219}$, and

20 R^{209} is additionally hydrogen, methyl, hydroxyethoxy, $-OCH_2CH_2-O-(CO)-CH=CH_2$, $-O-(CH_2)_4-O-(CO)-C(CH_3)=CH_2$ or $-NH-(CO)-C_6H_4-O-CH_2CH_2-O-(CO)-CH=CH_2$,

25 R^{211} and R^{212} , independently of one another, are hydrogen, chlorine, methyl, ethyl, methoxy or ethoxy,

Het is benzothiazol-2-yl, benzoxazol-2-yl or 2- or 4-pyridyl,

Y is $C-R^{213}$,

30

Y^5 and Y^6 are N,

R^{213} is hydrogen, cyano, $CO-R^{219}$, $CO-O-R^{217}$ or $CO-NR^{217}R^{218}$,

5 R^{214} and R^{215} , independently of one another, are methyl, ethyl, propyl, butyl, hexyl, methoxyethyl, hydroxyethyl, cyanethyl, benzyl, phenethyl, phenylpropyl, phenyl, tolyl, methoxyphenyl, chlorophenyl or $CO-R^{219}$,

$NR^{214}R^{215}$ is pyrrolidino, piperidino or morpholino,

10 R^{216} is hydrogen, chlorine, bromine, methyl, ethyl, methoxy, ethoxy or $NH-CO-R^{219}$,

15 R^{217} and R^{218} , independently of one another, are methyl, ethyl, propyl, butyl, hexyl, benzyl, phenethyl, phenylpropyl, phenyl, tolyl, methoxyphenyl or chlorophenyl, and

R^{218} is additionally hydrogen,

R^{219} is methyl, ethyl, propyl, butyl or phenyl,

20 R^{220} and R^{221} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, methoxy, ethoxy, propoxy or butoxy,

R^{222} and R^{224} are hydrogen,

25 R^{223} is hydrogen or hydroxyl,

R^{225} is hydrogen, chlorine or bromine,

y is 4, and

30

R^{226} is CHO or CN,

R^{227} is butyl, pentyl, hexyl, heptyl or octyl,

R^{248} is methyl, ethyl, propyl or butyl,

5 R^{249} is methyl, ethyl, propyl, butyl or phenyl, or

R^{248} and R^{249} together are an $o\text{-C}_6\text{H}_4\text{-CH=CH-CH=CH-}$ bridge,

10 where the alkyl and alkoxy radicals may be straight-chain or branched, for example n-butyl, 2-butyl or tert-butyl, and may be partially or perfluoriert.

Particular preference is likewise given to light-absorbent compounds of the formulae (CCI) to (CCVIII),

15 in which

R^{200} is cyano,

R^{201} and R^{202} are methoxy,

20

R^{203} and R^{204} are methyl,

R^{205} is propyl, butyl, pentyl, propoxy, butoxy or pentoxy,

25 X is N-(2-ethyl-1-hexyl),

R^{207} and R^{208} are hydroxyl,

30 R^{209} and R^{210} are identical and are methoxy, ethoxy, amino, NH-methyl, NH-ethyl, dimethylamino, diethylamino, cyano, CO-O-methyl, CO-O-n-butyl, CO-NH-n-butyl, CO-NH-phenyl, NH-CO-n-butyl, NH-CO-tert-butyl or NH-CO-phenyl,

R^{211} and R^{212} , independently of one another, are hydrogen or methyl,

Het is benzothiazol-2-yl or 4-pyridyl,

5

Y is $C-R^{213}$,

Y^5 and Y^6 are N,

10 R^{213} is hydrogen, cyano, $CO-NH_2$, acetyl or $CO-O$ -methyl,

R^{214} and R^{215} , independently of one another, are methyl, ethyl, butyl, cyanoethyl, benzyl, phenyl or acetyl,

15 R^{216} is hydrogen, methyl or methoxy,

R^{220} and R^{221} , independently of one another, are hydrogen, methyl, ethyl, propyl or butyl,

20 R^{222} and R^{224} are hydrogen,

R^{223} is hydrogen,

R^{225} is hydrogen,

25

y is 4,

R^{226} is CHO,

30 R^{248} is methyl,

R^{249} is ethyl or phenyl or

R^{248} and R^{249} together are an $o\text{-C}_6\text{H}_4\text{-CH=CH-CH=CH-}$ bridge.

5 Very particular preference is likewise given to light-absorbent compounds of the formulae (CCI), (CCV), (CCVI) and (CCVIII).

Preference is likewise given to light-absorbent compounds of the formulae (CCIX) to (CCXVIII),

10 in which

R^{228} to R^{231} , independently of one another, are chlorine or cyano,

15 where two of these radicals may also be hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,

20 w is 1,

R^{232} is phenyl, tolyl, methoxyphenyl, pyrazol-1-yl, 4-chloropyrazol-2-yl or 1,2,4-triazol-1- or -4-yl,

25 R^{233} is hydrogen, methoxy, ethoxy, 4-phenyl-5-methyl-1,2,3-triazol-2-yl, 4-ethyl-5-methyl-1,2,3-triazol-2-yl, dimethylamino or diethylamino,

R^{234} and R^{235} are hydrogen or together are a -CH=CH-CH=CH- bridge,

30 R^{237} and R^{243} are hydrogen,

R^{238} and R^{239} , independently of one another, are chlorine, acetyl, propionyl, methylsulphonyl or $SO_2-NH-(CH_2)_3-N(CH_3)_3^+ An^-$,

5 R^{240} and R^{241} , independently of one another, are hydrogen, chlorine, bromine, methyl, ethyl, propyl or butyl,

v is 1 or 2,

10 Z is O or $N-R^{244}$,

D is $-CH=CH-$, 1,4-phenylene, thiophene-2,5-diyl or furan-2,5-diyl,

R^{242} is hydrogen, cyano or CO-O-methyl, -ethyl, -propyl or -butyl,

15 z is 0 or 1, and

W is N or CH,

20 R^{244} and R^{245} , independently of one another, are methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl,

An^- is an anion,

25 cat^+ is Na^+ , Li^+ , NH_4^+ or $N(methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl or ethoxypropyl)_4^+$,

E is CH or N,

30 R^{246} and R^{247} , independently of one another, are (methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl or ethoxypropyl)-amino, di(methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl,

methoxyethyl or ethoxypropyl)-amino, anilino, sulphoanilino, morpholino, piperidino or pyrrolidino,

5 where the alkyl and alkoxy radicals may be straight-chain or branched, for example n-butyl, 2-butyl or tert-butyl, and may be partially or perfluorinated.

Particular preference is likewise given to light-absorbent compounds of the formulae (CCIX) to (CCXVIII),

10 in which

R^{228} and R^{229} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, methoxy, ethoxy, propoxy, butoxy, methoxyethoxy, phenoxy, methoxy-carbonyl, ethoxycarbonyl or propoxycarbonyl,

15

R^{230} and R^{231} are cyano,

w is 1,

20 R^{232} is phenyl or 4-chloro-pyrazol-1-yl,

R^{233} is methoxy, 4-phenyl-5-methyl-1,2,3-triazol-2-yl, 4-ethyl-5-methyl-1,2,3-triazol-2-yl, dimethylamino or diethylamino,

25 R^{234} and R^{235} are hydrogen,

R^{237} and R^{243} are hydrogen,

R^{238} is $\text{SO}_2\text{-NH-(CH}_2\text{)}_3\text{-N(CH}_3\text{)}_3^+ \text{An}^-$,

30

R^{239} is chlorine or bromine,

R^{240} and R^{241} are identical and are hydrogen, methyl or tert-butyl,

Z is O,

5 D is -CH=CH- or thiophene-2,5-diyl,

R^{242} is CO-O-methyl, -ethyl or -butyl, and

z is O,

10

W is N or CH,

R^{244} and R^{245} , independently of one another, are methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl,

15

An^- is an anion,

cat^+ is Na^+ , Li^+ , NH_4^+ or $N(methyl, ethyl, propyl or butyl)_4^+$,

20 E is CH or N,

R^{246} and R^{247} , independently of one another, are (methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl or ethoxypropyl)-amino, di(methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl or ethoxypropyl)-amino, anilino, morpholino, piperidino or pyrrolidino.

25

Very particular preference is likewise given to light-absorbent compounds of the formulae (CCIX), (CCX), (CCXII) and (CCXVII).

30 Preference is likewise given to light-absorbent compounds of the formulae (CCCI) to (CCCXV)

in which

R^{300} , R^{301} and R^{303} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl,

m is an integer from 0 to 5,

u is an integer from 1 to 2, where for $u > 1$, the radicals may be different,

R^{302} is hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,

R^{304} is hydrogen, chlorine, cyano, nitro, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, dimethylamino, diethylamino, dipropylamino, dibutylamino, N-methyl-N-cyanoethylamino, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,

R^{305} is hydrogen, methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl, methoxy, ethoxy, propoxy, butoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl or butoxycarbonyl,

R^{306} and R^{307} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl, phenyl, tolyl, methoxyphenyl or chlorophenyl,

- R^{308} is methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl, decoxycarbonyl, carboxyl, (methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl)-aminocarbonyl or di-(methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl)-aminocarbonyl,
- R^{309} to R^{314} , independently of one another, are hydrogen, phenyl, tolyl, methoxyphenyl or chlorophenyl, carboxyl, cyano, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,
- R^{315} and R^{316} , independently of one another, are carboxyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl, decoxycarbonyl or cyano, or R^{315} and R^{316} , together with the carbon atom connecting them, are 5,5-dimethylcyclohexane-1,3-dion-2-ylidene, 5-phenylcyclohexane-1,3-dion-2-ylidene or 2,2-dimethyl-1,3-dioxane-4,6-dion-5-ylidene,
- R^{317} to R^{324} , independently of one another, are hydrogen, hydroxyl, carboxyl, phenoxy, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl, decoxycarbonyl or cyano,

where the alkyl and alkoxy radicals may be straight-chain or branched, for example n-butyl, 2-butyl or tert-butyl, and may be partially or perfluorinated.

Particular preference is likewise given to light-absorbent compounds of the formulae
5 (CCCI) to (CCCXV),

in which

R^{300} , R^{301} and R^{303} , independently of one another, are hydrogen, methyl, ethyl,
10 propyl, butyl, hydroxyethyl, methoxyethyl or ethoxypropyl,

m is an integer from 3 to 5,

u is 1,
15

R^{302} is hydrogen, methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl or butoxycarbonyl,

20 R^{304} is hydrogen, cyano, nitro, methyl, ethyl, propyl, butyl, pentyl, hexyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, methoxyethoxy, dimethylamino, diethylamino, N-methyl-N-cyanoethylamino, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl or hexoxycarbonyl,

25 R^{305} is hydrogen, methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, methoxyethoxy, phenoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl or butoxycarbonyl,

30 R^{306} and R^{307} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl or phenyl,

- 5 R^{308} is methyl, ethyl, propyl, butyl, pentyl, hexyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, (methyl, ethyl, propyl, butyl, pentyl, hexyl, hydroxyethyl, methoxyethyl or ethoxypropyl)-amino-carbonyl or di-(methyl, ethyl, propyl, butyl, pentyl, hexyl, hydroxyethyl, methoxyethyl or ethoxypropyl)-aminocarbonyl,
- 10 R^{309} to R^{314} , independently of one another, are hydrogen, phenyl, tolyl, methoxy-phenyl, cyano, methyl, ethyl, propyl, butyl, pentyl, hexyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl or hexoxycarbonyl, and where at least 2 of
- 15 these radicals are hydrogen,
- R^{315} and R^{316} , independently of one another, are methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl or cyano,
- 20 R^{317} to R^{324} , independently of one another, are hydrogen, hydroxyl, methyl, ethyl, propyl, butyl, pentyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, phenoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl or cyano, and where at least 4 radicals are hydrogen and at least one of the radicals R^{318} and R^{312} is
- 25 methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy or phenoxy.

Very particular preference is likewise given to light-absorbent compounds of the formulae (CCCI) to (CCCIV), (CCCXI) and (CCCIX).

30

Preference is likewise given to light-absorbent compounds of the formulae (CDI) to (CDXIX)

in which

5 R^{400} is hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy or methoxyethoxy,

t is an integer from 1 to 2, where for $t > 1$, the radicals may be different,

10 R^{401} and R^{402} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl,

15 R^{403} is hydrogen, phenyl, tolyl, methoxyphenyl, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl,

20 R^{404} and R^{405} , independently of one another, are methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl, phenylpropyl, phenyl, tolyl or methoxyphenyl, or $NR^{404}R^{405}$ is morpholino, piperidino or pyrrolidino,

25 R^{406} is hydrogen, cyano, nitro, carboxyl, methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, octoxy, decoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl, hexoxycarbonyl, octoxycarbonyl or decoxycarbonyl,

30 R^{407} and R^{408} , independently of one another, are hydrogen methyl, ethyl, propyl, butyl, pentyl, hexyl, octyl, decyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl,

where the alkyl and alkoxy radicals may be straight-chain or branched, for example n-butyl, 2-butyl or tert-butyl, and may be partially or perfluorinated.

- 5 Particular preference is likewise given to light-absorbent compounds of the formulae (CDI) to (CDXIX)

in which

- 10 R^{400} is hydrogen, methyl, ethyl, propyl, butyl, pentyl, hexyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy or methoxyethoxy,

t is 1,

15

R^{401} and R^{402} , independently of one another, are hydrogen, methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl or ethoxypropyl,

- 20 R^{403} is hydrogen, phenyl, tolyl, methoxyphenyl, methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl or ethoxypropyl,

R^{404} and R^{405} , independently of one another, are methyl, ethyl, propyl, butyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenyl,

- 25 R^{406} is hydrogen, cyano, nitro, methyl, ethyl, propyl, butyl, pentyl, hexyl, hydroxyethyl, methoxyethyl, ethoxypropyl, methoxy, ethoxy, propoxy, butoxy, pentoxy, hexoxy, methoxyethoxy, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, pentoxycarbonyl or hexoxycarbonyl,

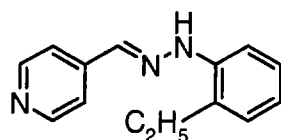
- 30 R^{407} and R^{408} , independently of one another, are hydrogen methyl, ethyl, propyl, butyl, pentyl, hexyl, hydroxyethyl, methoxyethyl, ethoxypropyl, benzyl or phenylpropyl.

Very particular preference is likewise given to light-absorbent compounds of the formulae (CDI), (CDVI), (CDVII), (CDVIII), (CDXII) and (CDXVII).

- 5 Mixtures of the abovementioned light-absorbent compounds can likewise be employed, for example in order to adapt the spectral properties and/or in particular in order to optimize the film-forming properties.

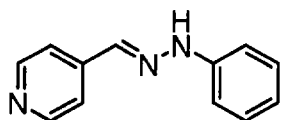
For example, a mixture comprising 75% of the compound of the formula

10



and 25% of the compound of the formula

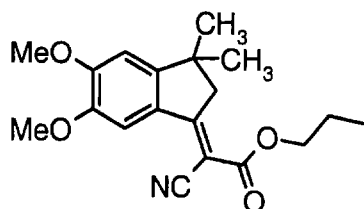
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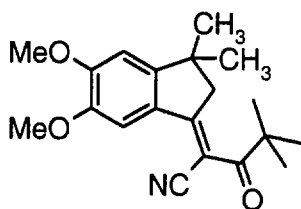
gives a more amorphous film than that of the two components individually.

For example, a mixture comprising 50% of the compound of the formula

20



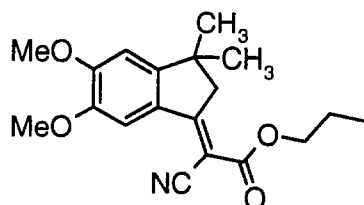
and 50% of the compound of the formula



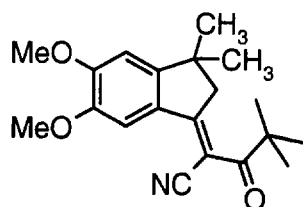
gives a more stable amorphous film than the individual components.

The write-once optical data carriers according to the invention can be produced, for example, by spin coating of the light-absorbent compounds themselves or in
5 combination with other light-absorbent compounds or with suitable solvents onto a transparent substrate. The substrate may have already been provided in advance with a reflection layer produced by sputtering or vapor deposition. For the coating, the light-absorbent compound is preferably dissolved in a suitable solvent or solvent
10 mixture, with or without additives, so that the light-absorbent compound makes up 100 or less parts by weight based on 100 parts by weight of solvent. This primary solution can subsequently be diluted with a further suitable solvent, so that the light-absorbent compound makes up 20 or less parts by weight per 100 parts by weight of solvent. The writeable information layer is then, if desired, metallized, either under
15 reduced pressure by sputtering or vapor deposition and subsequently provided with a protective lacquer or instead of a protective lacquer, is bonded to a second substrate or, if desired, to an interlayer and a cover layer.

For example, 3 parts of the compound of the formula

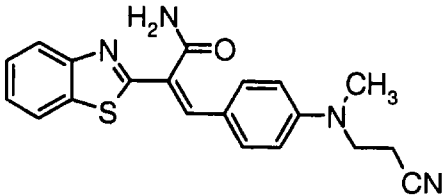
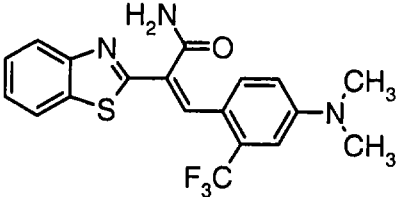
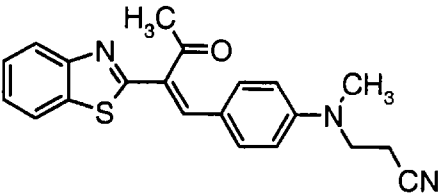
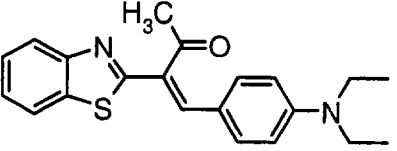
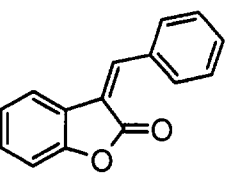
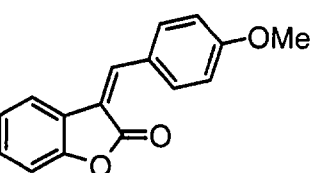
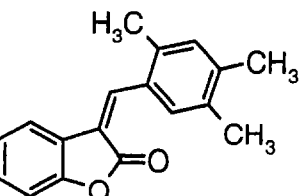


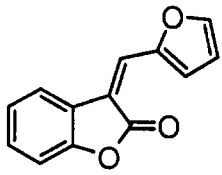
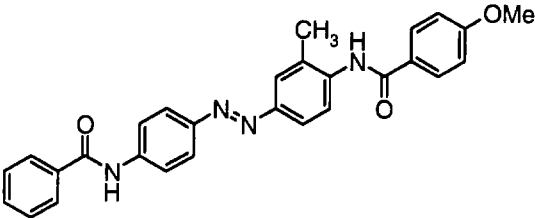
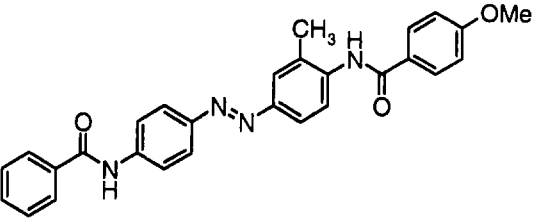
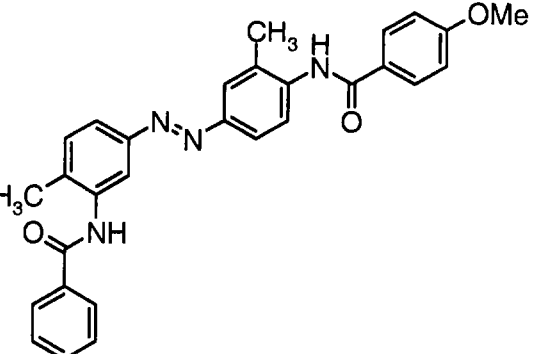
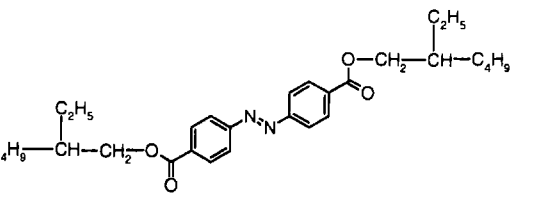
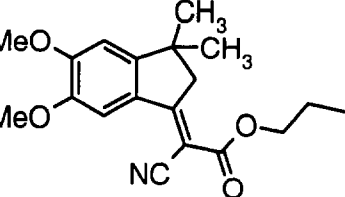
20 and 3 parts of the compound of the formula



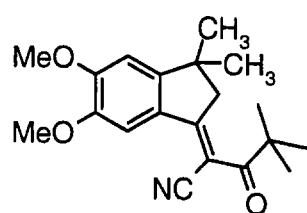
were dissolved in 94 parts of 1-butanol at room temperature. The solution was applied by spin coating to a polycarbonate substrate disk with a thickness of 1.2 nm
25 and a radius of 60 mm, and formed an amorphous film thereon. The layer was then metallized by vapor-deposition of a silver layer with a thickness of 50 nm.

Examples:

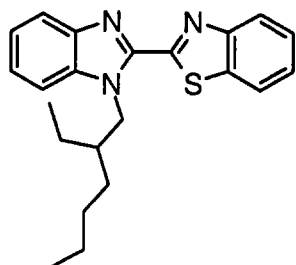
	$\lambda_{\max}$	$\lambda_{1/2}$	$\lambda_{1/10}$	ϵ
	387 in toluene	420	443	28038
	388 in toluene	423	444	
	383 in toluene	410	435	
	395 in toluene	425	457	34480
	346 in methylene chloride	385	410	
	373 in methylene chloride	404	425	
	371 in dioxane	404	423	12830

	355 in dioxane	387	409	16700
	386 in dimethylformamide	422	478	
	374 in dimethylformamide	407	453	32990
	373 in dimethylformamide	405	440	32370
	344 in dimethylformamide	363	375	22960
	363/376 in dioxane	390*	399*	25200

* based on $\lambda_{\max 1}$ at 376 nm

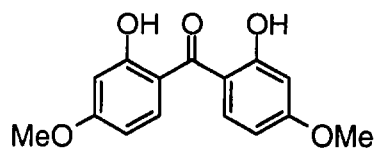


372 399 411 22330
in dioxane

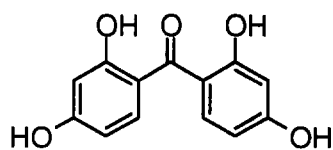


342/360 366* 371* 24067
in dioxane

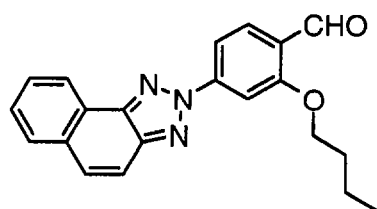
* based on $\lambda_{\max 1}$ at 360 nm



346 384 407
in methanol

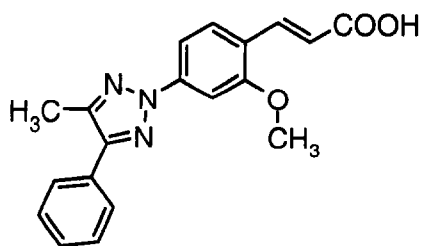


347 387 407
in methanol

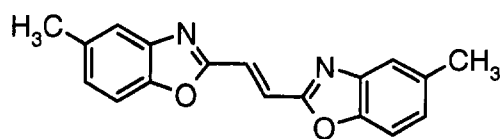


356/373 381 387* 32600
in
dimethylformamide

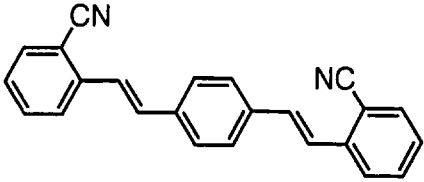
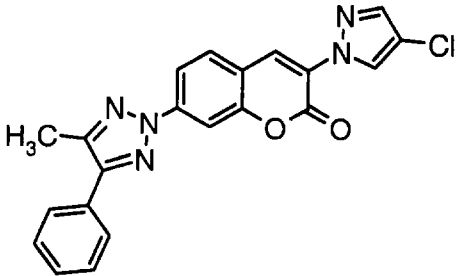
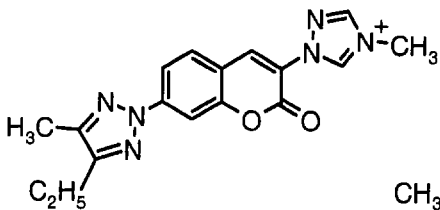
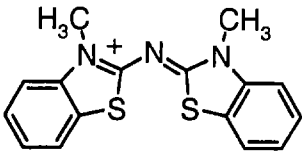
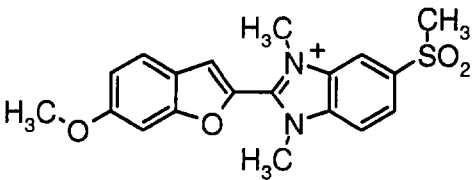
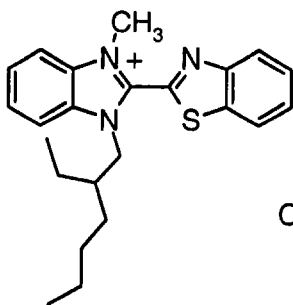
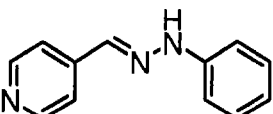
based on $\lambda_{\max 1}$ at 373 nm

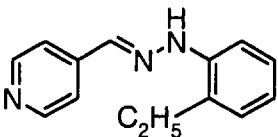
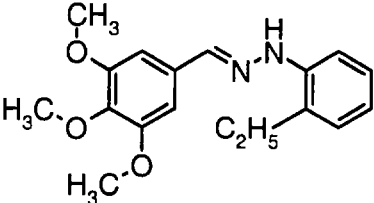
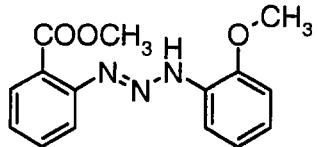
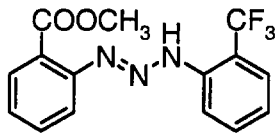
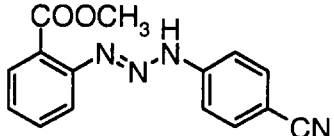
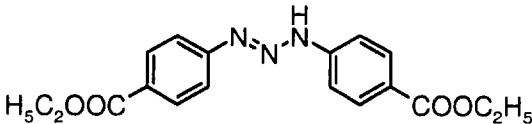
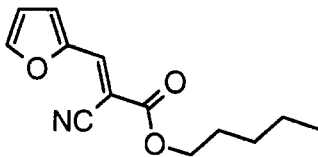
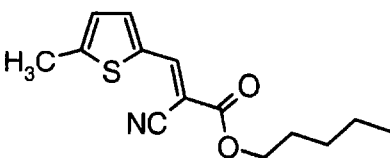
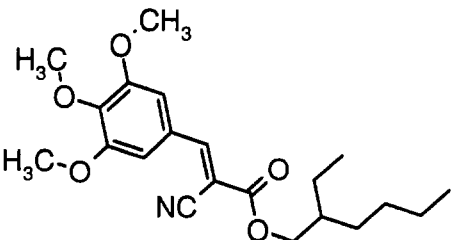


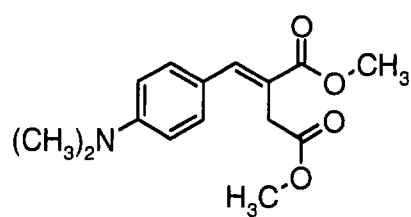
345 367 380 31300
in
dimethylformamide



360 387 394 40160
in
dimethylformamide

	362	388	400	43560
in dimethylformamide				
	367	392	404	46806
in dimethylformamide				
 $\text{CH}_3\text{OSO}_3^-$	361	390	408	33504
in dimethylformamide				
 BF_4^-	375	386	393	
in methanol				
 $\text{C}_{14/15}\text{H}_{29/31}\text{SO}_3^-$	365	390	405	39340
in methanol				
 $\text{CH}_3\text{OSO}_3^-$				
	355	380	396	24880
in dioxane				

	356	383	402
in dioxane			
	347	372	388
in dioxane			23360
	370	400	419
in dioxane			21720
	360	390	409
in dioxane			
	370	399	420
in dioxane			28200
	371	401	421
in dioxane			
	363	383	394
in dioxane			
	354	378	392
in dioxane			
	349	377	395
in dioxane			



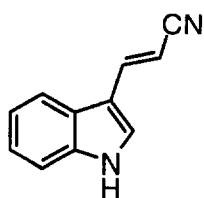
341

369

384

20905

in dioxane



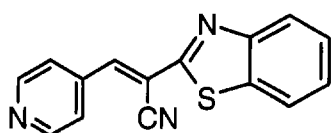
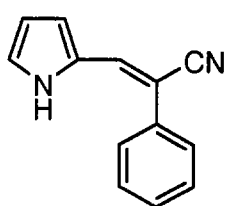
361

386

401

29680

in dioxane

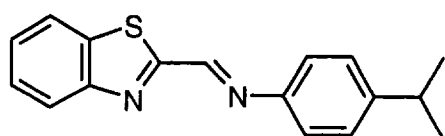


343

374

395

in dioxane

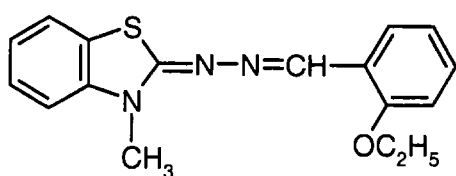


355

383

403

in dioxane



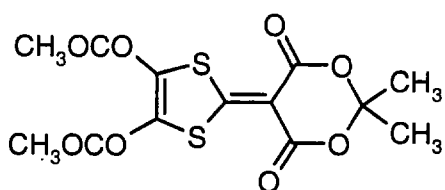
363

390

400

28256

in dioxane

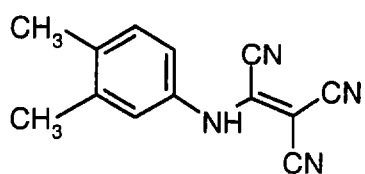


363

372

382

in dioxane

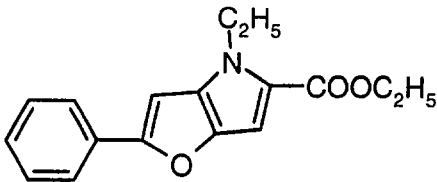
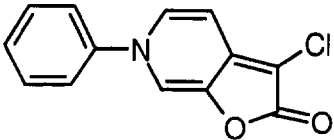
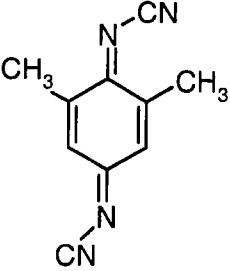
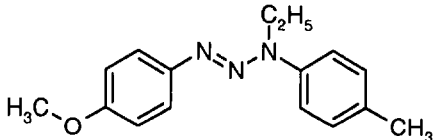
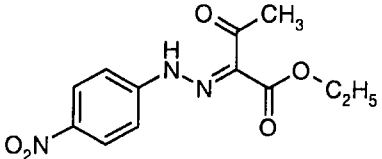


349

389

422

in dioxane

	355 in dioxane	361	365	45450
	368 in dioxane	392	400	31770
	342 in dioxane	374	405	287800
	358 in dioxane	387	407	21710
	372 in dioxane	400	420	31440

The information layer may, besides the light-absorbent compound, also comprise binders, wetting agents, stabilizers, diluents and stabilizers as well as further constituents.

5

The substrates may have been produced from optically transparent plastics which, if necessary, have been subjected to surface treatments. Preferred plastics are polycarbonates and polyacrylates, and polycycloolefins or polyolefins. The light-absorbent compound can, in low concentration, also be employed for the protection of the polymer substrate and for light stabilization thereof.

10

The reflection layer can be produced from any metal or metal alloy which is usually used for writeable optical data carriers. Suitable metals or metal alloys can be applied by vapor deposition and sputtering and comprise, for example, gold, silver, copper, aluminum and alloys thereof, with one another or with other metals.

5

The protective lacquer over the reflection layer can consist of UV-curing acrylates.

An interlayer which protects the reflection layer against oxidation may likewise be present.

10

Mixtures of the abovementioned light-absorbent compounds can likewise be employed.

15

The invention furthermore relates to a process for the production of the optical data carriers according to the invention, which is characterized in that a preferably transparent substrate which has, if desired, been provided in advance with a reflection layer, is coated with the light-absorbent compound in combination with suitable binders and, if desired, suitable solvents, and, if desired, provided with a reflection layer, further interlayers and, if desired, a protective layer or a further substrate or a cover layer.

20

Coating of the substrate with the light-absorbing compound, if desired in combination with dyes, binders and/or solvents, is preferably carried out by spin coating.

25

For the coating, the light-absorbent compound is preferably dissolved in a suitable solvent or solvent mixture, with or without additives, so that the UV absorber makes up 100 or less, for example from 10 to 2 parts by weight per 100 parts by weight of solvent. The writeable information layer is then preferably metallized under reduced pressure by sputtering or vapor deposition (reflection layer) and possibly subsequently provided with a protective lacquer (protective layer) or a further

30

substrate or a cover layer. Multilayer arrangements with partially transparent reflection layer are also possible.

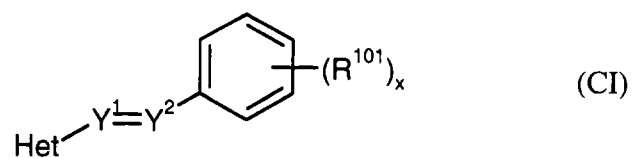
5 Solvents or solvent mixtures for the coating of the light-absorbent compounds or their mixtures with additives and/or binders are selected firstly on the basis of their dissolution capacity for the light-absorbent compound and the other additives, and secondly on the basis of minimum effect on the substrate. Suitable solvents which have a low effect on the substrate are, for example, alcohols, ethers, hydrocarbons, halogenated hydrocarbons, Cellosolve and ketones. Examples of such solvents are
10 methanol, ethanol, propanol, 2,2,3,3-tetrafluoropropanol, butanol, diacetone alcohol, benzyl alcohol, tetrachloroethane, dichloromethane, diethyl ether, dipropyl ether, dibutyl ether, methyl tert-butyl ether, methylcellosolve, ethylcellosolve, 1-methyl-2-propanol, methyl ethyl ketone, 4-hydroxy-4-methyl-2-pentanone, hexane, cyclohexane, ethylcyclohexane, octane, benzene, toluene and xylene. Preferred solvents
15 are hydrocarbons and alcohols, since they exert the least influence on the substrate.

Suitable additives for the writeable information layer are stabilizers, wetting agents, binders, diluents and sensitizers.

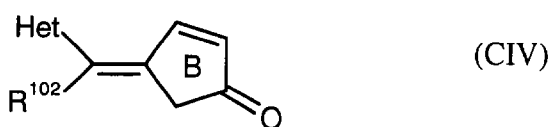
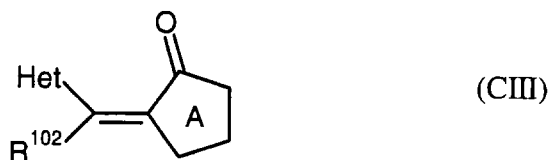
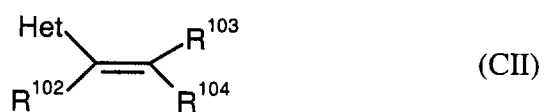
Patent Claims

- 1) Optical data carrier comprising a preferably transparent substrate, which has optionally already been coated with a reflection layer and to whose surface a light-writeable information layer, if desired a reflection layer and/or if desired a protective layer or a further substrate or a cover layer have been applied and which can be written and read by means of blue light, preferably laser light, where the information layer comprises a light-absorbent compound and, if desired, a binder, characterized in that the light-absorbent compound has an absorption maximum $\lambda_{\max 1}$ of from 340 to 410 nm and the wavelength $\lambda_{1/2}$, at which the absorbance on the long-wave edge of the absorption maximum of the wavelength $\lambda_{\max 1}$ is half the absorbance value at $\lambda_{\max 1}$, and the wavelength $\lambda_{1/10}$, at which the absorbance on the long-wave edge of the absorption maximum of the wavelength $\lambda_{\max 1}$ is a tenth of the absorbance value at $\lambda_{\max 1}$, are both jointly in the range from 370 to 460 nm.
- 2) Optical data carrier according to Claim 1, characterized in that the light-absorbent compound has no further absorption maximum $\lambda_{\max 2}$ in the region of wavelengths longer than $\lambda_{\max 1}$ to a wavelength of 500 nm.
- 3) Optical data carrier according to one or both of Claims 1 and 2, characterized in that the light-absorbent compound has further, preferably strong absorptions and absorption maxima in the region of wavelengths shorter than $\lambda_{\max 1}$.
- 4) Optical data carrier according to one or more of Claims 1 to 3, characterized in that the molar absorption coefficient ϵ of the light-absorbent claim is $> 10\,000$ l/mol cm at the absorption maximum $\lambda_{\max 1}$.

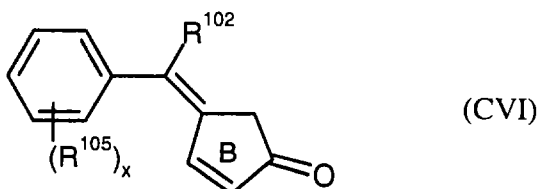
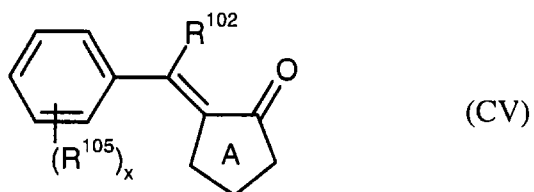
- 5) Optical data carrier according to one or more of Claims 1 to 4, characterized in that the light-absorbent compound is one of the following compounds:



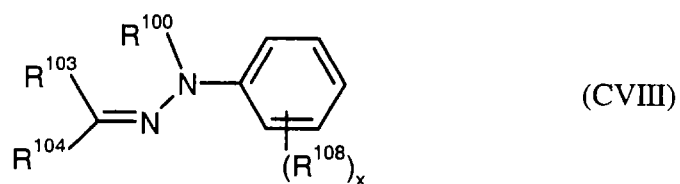
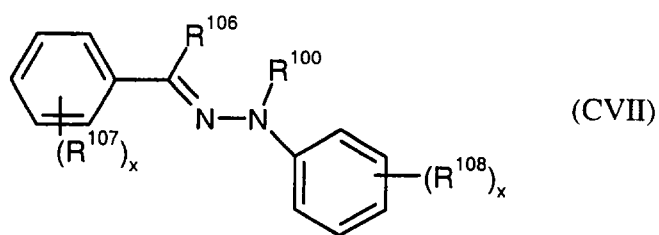
5



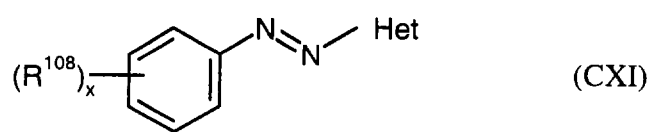
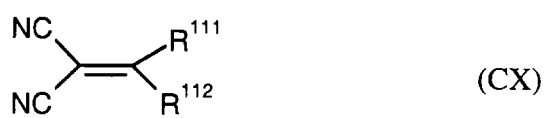
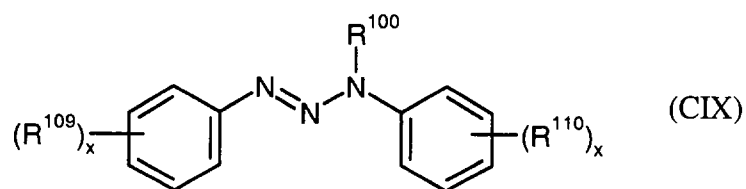
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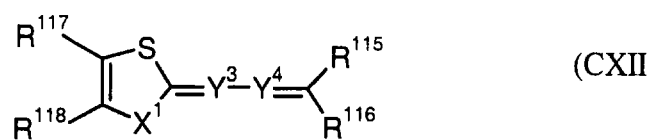
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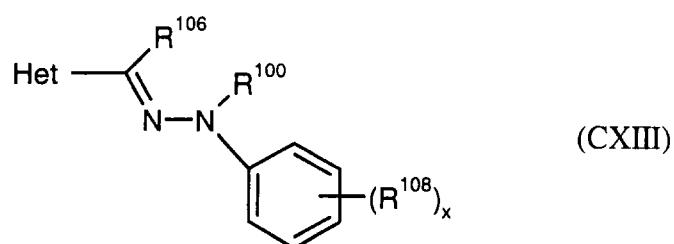


5



10





in which

R^{100} is hydrogen or C_1 - to C_4 -alkyl

5

x is an integer from 1 to 3 and where for $x > 1$, the radicals may be different,

R^{101} is hydrogen, halogen, nitro, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, cyano, carboxyl or C_1 - to C_{16} -alkoxycarbonyl,

10

Y^1 and Y^2 , independently of one another, are $C-R^{102}$ and

Y^1 or Y^2 may additionally be N,

15

R^{102} is hydrogen, C_6 - to C_{10} -aryl, C_1 - to C_{16} -alkyl, cyano, carboxyl, C_1 - to C_{16} -alkoxycarbonyl, C_1 - to C_{16} -alkanoyl,

Het is benzothiazol-2-yl, benzoxazol-2-yl, benzimidazol-2-yl, thiazol-2-yl, 1,3,4-thiadiazol-2-yl, 2- or 4-pyridyl, 2- or 4-quinolyl or 3,3-dimethylindolen-2-yl, each of which may be substituted by methyl, ethyl, methoxy, ethoxy, chlorine, bromine, iodine, cyano, nitro, methoxycarbonyl, methylthio, dimethylamino, diethylamino or dipropylamino, and

20

each of which may optionally be quaternized on the nitrogen by alkyl or $(C_2H_4O)_nH$, where $n = 1 - 16$, and contain $alkylSO_3^-$, $alkoxySO_3^-$ or halogen $^-$ as counterion, or is furan-2- or -3-yl, thiophen-2- or -3-yl, pyrrol-2- or -3-yl, N-alkylpyrrol-2- or -3-yl, each of which may be

25

substituted by methyl, ethyl, methoxy, ethoxy, chlorine, cyano, nitro, methoxycarbonyl, methylthio, dimethylamino, diethylamino or dipropylamino and/or may be benzo-fused,

5 R^{103} and R^{104} , independently of one another, are cyano, carboxyl, C_1 - to C_{16} -alkoxycarbonyl, aminocarbonyl or C_1 - to C_{16} -alkanoyl, or R^{104} is hydrogen, $CH_2-COOalkyl$ or $P(O)(O-C_1$ - to C_{12} -alkyl) $_2$ or C_1 - to C_{16} -alkyl

10 A is a five- or six-membered carbocyclic or heterocyclic ring, which may be benzo-fused,

 B is a five- or six-membered carbocyclic or heterocyclic ring, which may be benzo-fused,

15 R^{105} is hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, cyano, nitro, carboxyl or C_1 - to C_{16} -alkoxycarbonyl,

R^{106} is hydrogen, C_1 - to C_4 -alkyl, C_1 - to C_{16} -alkoxycarbonyl or cyano,

20 R^{107} is hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, nitro, cyano or C_1 - to C_{16} -alkoxycarbonyl,

R^{108} is hydrogen, nitro, cyano, halogen, C_1 - to C_{16} -alkyl, carboxyl, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkoxy,

25 R^{109} and R^{110} , independently of one another, are hydrogen, cyano, nitro, halogen, carboxyl, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkanoyl, C_1 - to C_{16} -alkyl or C_1 - to C_{16} -alkoxy,

30 R^{111} is cyano, $CH=CH-NR^{113}R^{114}$,

R^{112} is hydrogen, anilino, N- C_1 - to C_{16} -alkylanilino or $N=CH-NR^{113}R^{114}$ or R^{111} and R^{112} are $=C=C-NR^{113}R^{114}$,

R^{113} and R^{114} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl,

5

X^1 is S or $N-R^{100}$,

$=Y^3-Y^4=$ is a direct double bond or is $=N-N=$,

10

R^{115} and R^{116} , independently of one another, are cyano, carboxyl, C_1 - to C_{16} -alkoxycarbonyl, aminocarbonyl, $P(O)(O-C_1$ - to C_{12} -alkyl) $_2$ or C_1 - to C_{16} -alkanoyl, or R^{115} and R^{116} , together with the carbon atom connecting them, form a carbocyclic or heterocyclic, optionally benzo-fused five- or six-membered ring,

15

R^{117} and R^{118} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl, cyano, $SCOC_6$ - to C_{10} -aryl, carboxyl, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkanoyl or together are a $-CH=CH-CH=CH-$ bridge,

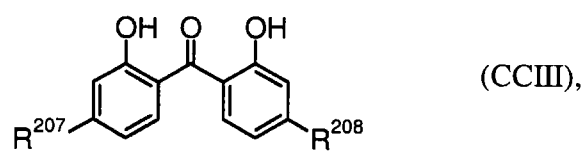
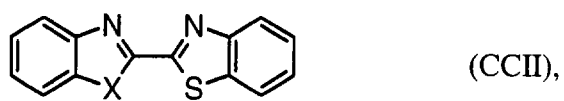
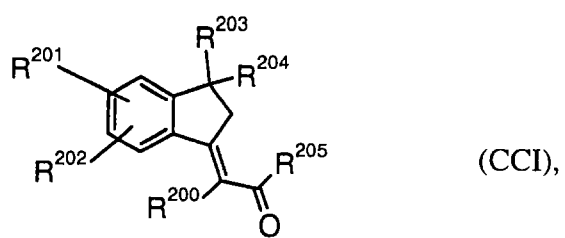
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where the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, nitro, cyano, $CO-NH_2$, alkoxy, trialkylsilyl, trialkylsiloxy or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.

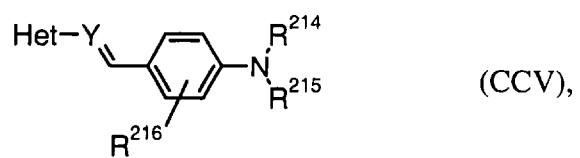
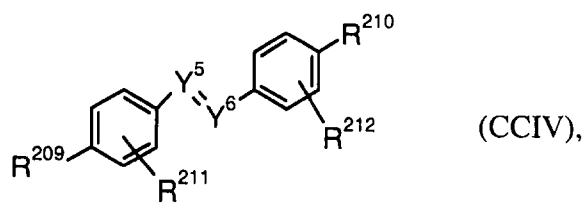
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- 6) Optical data carrier according to one or more of Claims 1 to 4, characterized in that the light-absorbent compound is one of the following compounds:

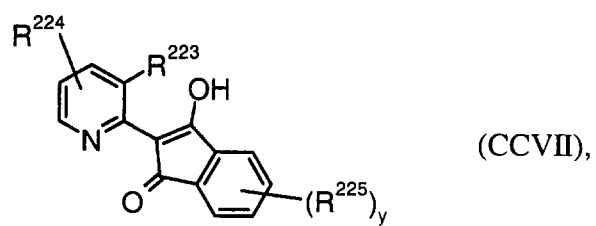
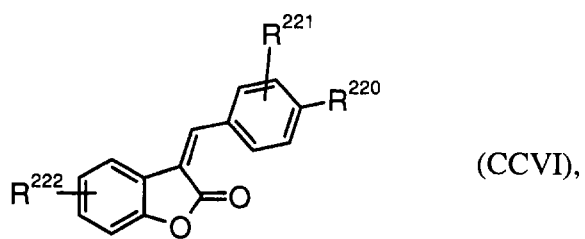
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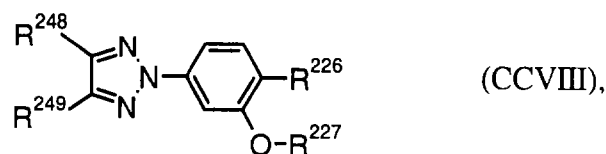


5



10





in which

5 R^{200} is cyano, C_6 - to C_{10} aryl or C_1 - to C_{16} -alkoxycarbonyl,

R^{201} and R^{202} , independently of one another, are hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, or

10 R^{201} and R^{202} , if they are in the o-position to one another, may form a three- or four-membered bridge, preferably such as $-O-CH_2-O-$, $-O-CF_2-O-$, $-O-(CH_2)_2-O-$, $-O-(CH_2)_2-$,

R^{203} and R^{204} , independently of one another, are hydrogen or C_1 - to C_{16} -alkyl,

15

R^{205} is C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, C_1 to C_{16} -mono- or dialkyl-amino, or

R^{205} is a divalent radical, such as $-O(CH_2)_n-O-$, $-O(CH_2CH_2O)_n-$ or $-O(CH_2(CHCH_3)O)_n-$ which connects two radicals of the formula (CCI) to one another,

20

n is an integer from 1 to 16, or

25 R^{200} and R^{205} together may form a three- or four-membered bridge, preferably such as $-(CO)-(CH_2)_3-$, $-(CO)-CH_2-C(CH_3)_2-CH_2-$, $-(CO)-O-C(CH_3)_2-O-$ or $-(CO)-o-C_6H_4-$,

X is S or $N-R^{206}$,

30

R^{206} and R^{227} , independently of one another, are C_1 - to C_{16} -alkyl,

R^{207} and R^{208} , independently of one another, are hydroxyl, C_1 - to C_{16} -alkoxy or C_6 - to C_{10} -aryloxy,

5

R^{209} and R^{210} , independently of one another, are C_1 - to C_{16} -alkoxy, C_1 - to C_{16} -alkylthio, $NR^{217}R^{218}$, C_6 - to C_{16} -aryloxy, cyano, $CO-OR^{217}$, $CO-NR^{217}R^{218}$, $NR^{218}-CO-R^{219}$, $NR^{218}-SO_2-R^{219}$, and

10

R^{209} is additionally hydrogen or C_1 - to C_{16} -alkyl,

R^{211} and R^{212} , independently of one another, are hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy or $NR^{218}-CO-R^{219}$,

15

Het is benzothiazol-2-yl, benzoxazol-2-yl, benzimidazol-2-yl, thiazol-2-yl, 1,3,4-thiadiazol-2-yl, 2- or 4-pyridyl, 2- or 4-quinolyl, pyrrol-2- or -3-yl, thiophen-2- or -3-yl, furan-2- or -3-yl, indol-2- or -3-yl, benzothiophen-2-yl, benzofuran-2-yl or 3,3-dimethylindolen-2-yl, which may be substituted by methyl, ethyl, methoxy, ethoxy, chlorine, cyano, nitro, methoxycarbonyl, methylthio, dimethylamino, diethylamino or dipropylamino,

20

Y , Y^5 and Y^6 , independently of one another, are N or $C-R^{213}$,

25

R^{213} is hydrogen, C_1 - to C_4 -alkyl, cyano, $CO-R^{219}$, $CO-O-R^{217}$ or $CO-NR^{217}R^{218}$,

R^{214} and R^{215} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl, $CO-R^{219}$ or C_6 - to C_{10} -aryl, or

30

$NR^{214}R^{215}$ is pyrrolidino, piperidino or morpholino,

R^{216} is hydrogen, halogen, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy or $NH-CO-R^{219}$,

5 R^{217} and R^{218} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl or C_6 - to C_{10} -aryl,

R^{219} is C_1 - to C_{16} -alkyl or C_6 - to C_{10} -aryl,

10 R^{220} to R^{222} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl or C_1 - to C_{16} -alkoxy, where

R^{220} and R^{221} , if they are in the o-position to one another, may jointly form an $-O-CH_2-O-$, $-O-CF_2-O-$, $-O-(CH_2)_2-O-$ or $-O-(CH_2)_2-$ bridge,

15 R^{223} is hydrogen or hydroxyl,

R^{224} is hydrogen, halogen or C_1 - to C_{16} -alkyl,

20 R^{225} is hydrogen or halogen,

y is an integer from 1 to 4,

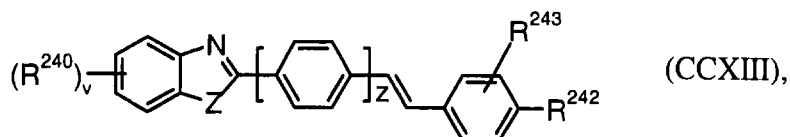
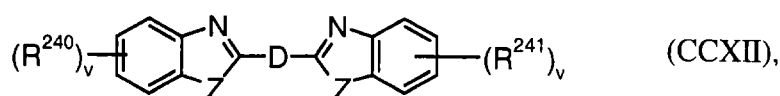
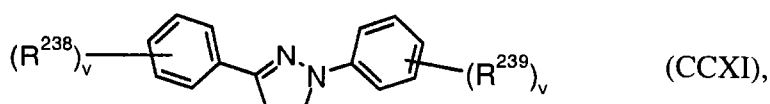
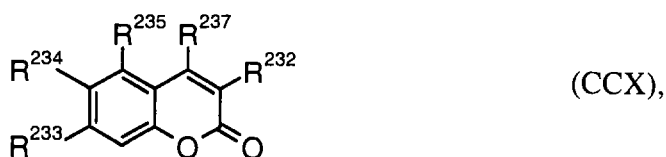
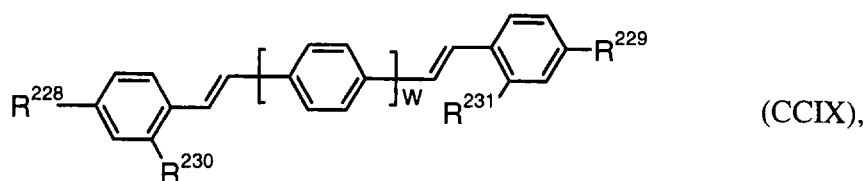
25 R^{226} is CHO , CN , $CO-C_1$ - to C_8 -alkyl, $CO-C_6$ - to C_{10} -aryl or $CH=C(CO-C_1$ - to C_8 -alkyl)- CH_2 - $CO-C_1$ - to C_8 -alkyl, and

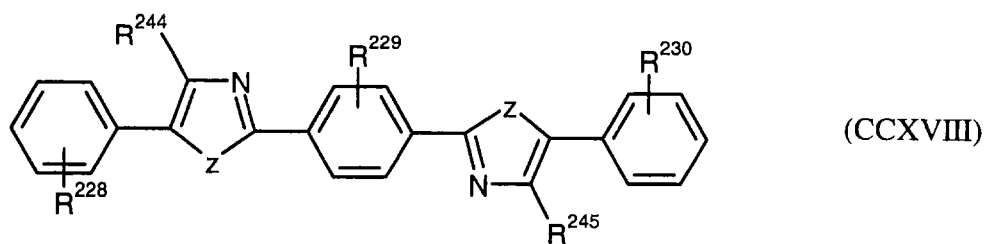
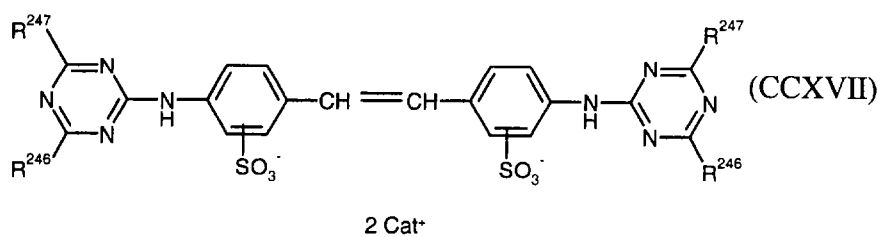
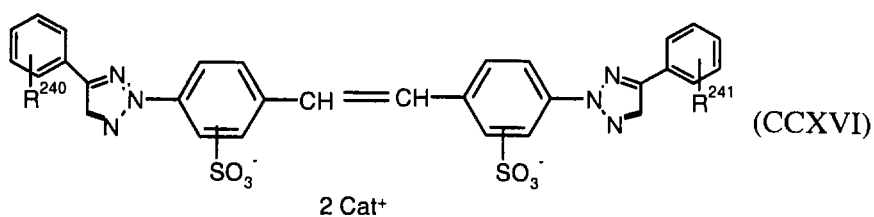
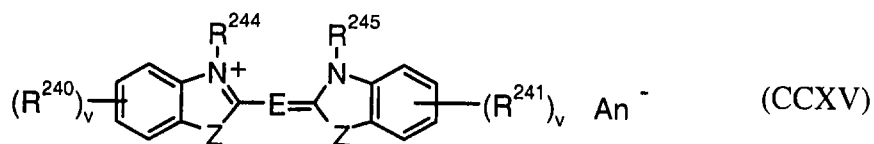
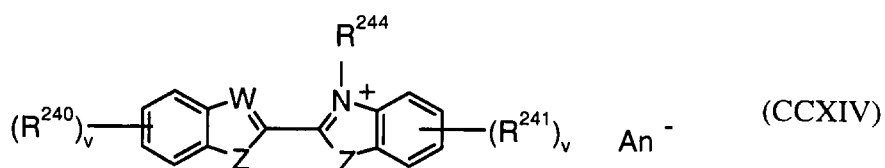
R^{248} and R^{249} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl or C_6 - to C_{10} -aryl or together are a $-CH=CH-CH=CH-$ or $o-C_6H_4-CH=CH-CH=CH-$ bridge,

30 where the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, nitro, cyano, $CO-NH_2$, alkoxy, trialkylsilyl, trialkylsiloxy or phenyl, the alkyl and alkoxy radicals may be

straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.

- 7) Optical data carrier according to one or more of Claims 1 to 4, characterized in that the light-absorbent compound is one of the following compounds:





10 in which

R^{228} to R^{231} , independently of one another, are hydrogen, halogen, cyano, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy or C_1 - to C_{16} -alkoxycarbonyl,

15 w is 1 or 2,

- 5 R^{232} is hydrogen, cyano, CO-O-C₁-to C₄-alkyl, C₆- to C₁₀-aryl, thiophen-2-yl, pyrid-2- or 4-yl, pyrazol-1-yl or 1,2,4-triazol-1- or -4-yl,
- R^{233} is hydrogen, C₁- to C₁₆-alkoxy, 1,2,3-triazol-2-yl or di-C₁- to C₁₆-alkylamino,
- R^{234} and R^{235} are hydrogen or together are a -CH=CH-CH=CH- bridge,
- 10 R^{237} is hydrogen, C₁- to C₁₆-alkyl or cyano,
- R^{238} and R^{239} , independently of one another, are hydrogen, halogen, CO-C₁- to C₁₆-alkyl, SO₂-C₁- to C₁₆-alkyl or SO₂-NH-C₁- to C₁₆-alkyl A⁺ An⁻,
- 15 A⁺ is N(C₁- to C₁₆-alkyl)₃⁺ or pyridinio,
- R^{240} , R^{241} and R^{243} , independently of one another, are hydrogen, halogen, C₁- to C₁₆-alkyl or CO-O-C₁- to C₁₆-alkyl, and
- 20 R^{240} and R^{241} are additionally -CH₂-A⁺ An⁻,
- v is an integer from 1 to 3, where for v > 1, the radicals may have different meanings,
- 25 D is -CH=CH-, thiophen-2,5-diyl, furan-2,5-diyl or p-phenylene,
- Z is O, S or N-R²⁴⁴,
- W is N or CH,
- 30 R^{242} is hydrogen, cyano or CO-O-C₁- to C₁₆-alkyl,
- z is 0 or 1,

R^{244} and R^{245} , independently of one another, are C_1 - to C_{16} -alkyl,

An^- is an anion,

5

Cat^+ is Na^+ , Li^+ , NH_4^+ or $N(C_1\text{- to } C_{12}\text{-alkyl})_4^+$,

E is CH , $C-CN$ or N ,

10

R^{246} and R^{247} , independently of one another, are C_1 - to C_{16} -alkylamino, C_1 - to C_{16} -dialkylamino, anilino, morpholino, piperidino or pyrrolidino,

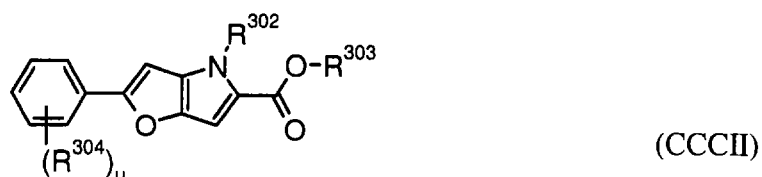
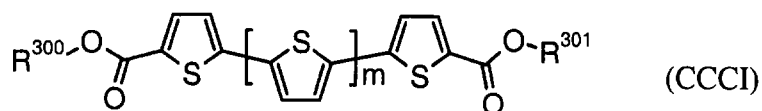
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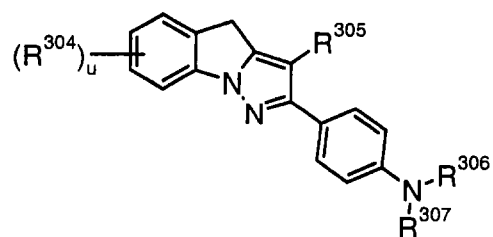
where the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, hydroxyalkyl, nitro, cyano, $CO-NH_2$, alkoxy, alkoxy carbonyl, trialkylsilyl, trialkylsiloxy or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and

20

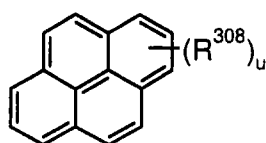
- 8) Optical data carrier according to one or more of Claims 1 to 4, characterized in that the light-absorbent compound is one of the following compounds:

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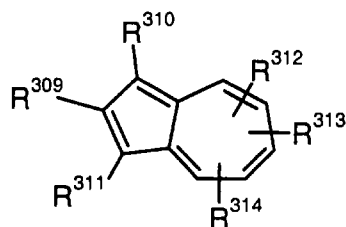




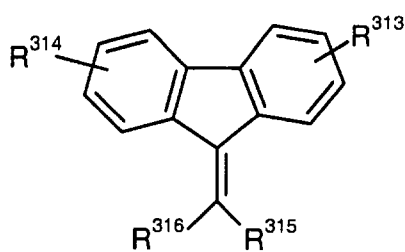
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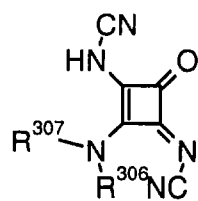
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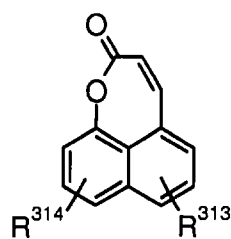
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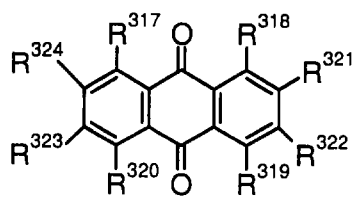
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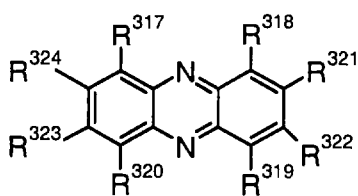
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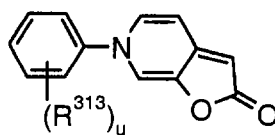
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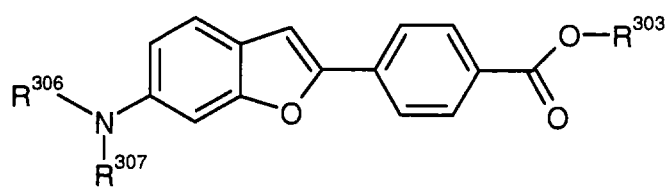
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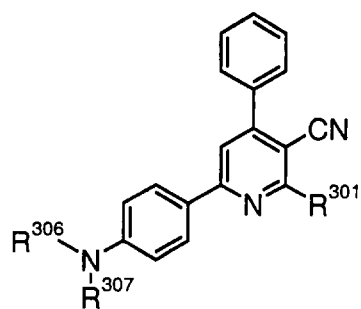
(CCCX)



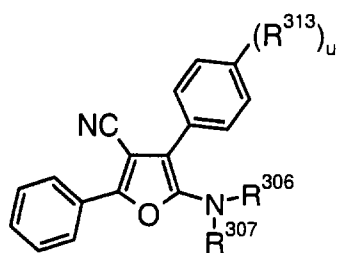
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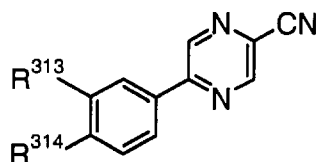
(CCCXII)



(CCCXIII)



(CCCXIV)



(CCCXV)

in which

5

R^{300} , R^{301} and R^{303} , independently of one another, are hydrogen or C_1 - to C_{16} -alkyl,

m is an integer from 0 to 10,

10

u is an integer from 1 to 3, where for $u > 1$, the radicals may be different,

R^{302} is hydrogen, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkyl,

15

R^{304} is hydrogen, halogen, cyano, nitro, C_1 - to C_{16} -alkoxy, di- C_1 - C_8 -alkylamines, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkyl,

R^{305} is hydrogen, C_1 - to C_{16} -alkoxy, C_1 - to C_{16} -alkoxycarbonyl or C_1 - to C_{16} -alkyl,

20

R^{306} and R^{307} , independently of one another, are hydrogen, C_1 - to C_{16} -alkyl or C_6 - to C_{10} -aryl, or $NR^{306}R^{307}$ is morpholino, piperidino or pyrrolidino,

R^{308} is C_1 - to C_{16} -alkoxycarbonyl, carboxyl, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy, C_1 - to C_{16} -alkylaminocarbonyl or C_1 - to C_{16} -dialkylaminocarbonyl,

5 R^{309} to R^{314} , independently of one another, are hydrogen, C_6 - to C_{10} -aryl, carboxyl, cyano, C_1 - to C_{16} -alkoxycarbonyl, C_1 - to C_{16} -alkoxy or C_1 - to C_{16} -alkyl,

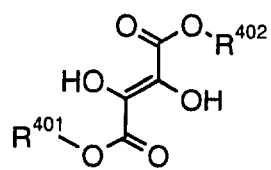
10 R^{315} and R^{316} , independently of one another, are carboxyl, C_1 - to C_{16} -alkoxycarbonyl, C_1 - to C_{16} -alkoxy or cyano, or R^{315} and R^{316} , together with the carbon atom connecting them, form a 5- or 6-membered carbocyclic or heterocyclic ring,

15 R^{317} to R^{324} , independently of one another, are C_1 - to C_{16} -alkyl, hydrogen, hydroxyl, carboxyl, C_1 - to C_{16} -alkoxycarbonyl, C_1 - to C_{16} -alkoxy, C_6 - to C_{10} -aryloxy or cyano,

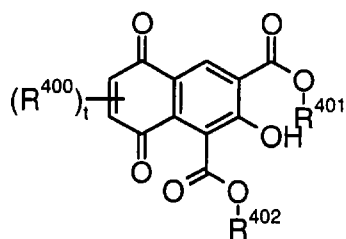
where

20 the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, hydroxyalkyl, nitro, cyano, $CO-NH_2$, alkoxy, alkoxycarbonyl, trialkylsilyl, trialkylsiloxy or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or
25 propoxylated or silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.

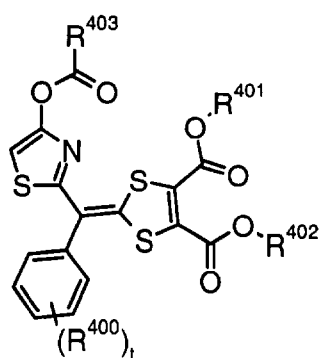
9) 30 Optical data carrier according to one or more of Claims 1 to 4, characterized in that the light-absorbent compound is one of the following compounds:



(CDI)

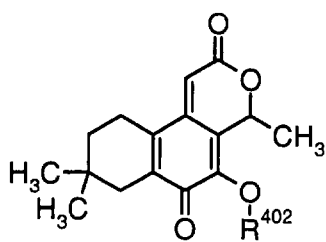


(CDII)

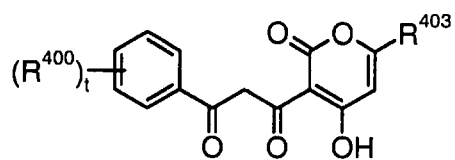


(CDIII)

5

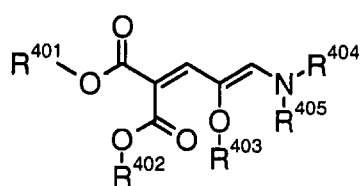


(CDIV)

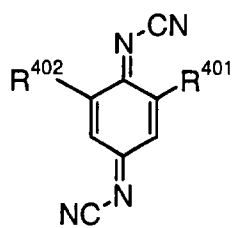


(CDV)

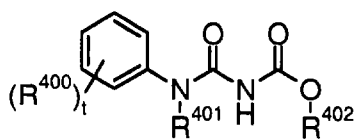
10



(CDVI)

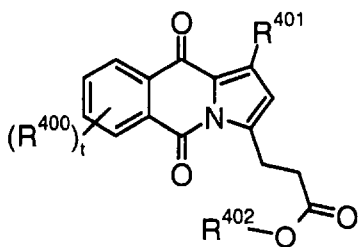


(CDVII)

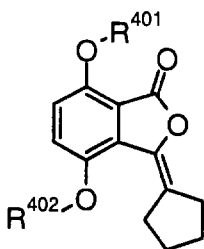


(CDVIII)

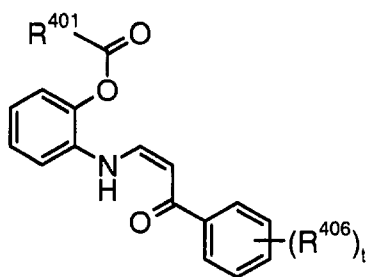
5



(CDIX)

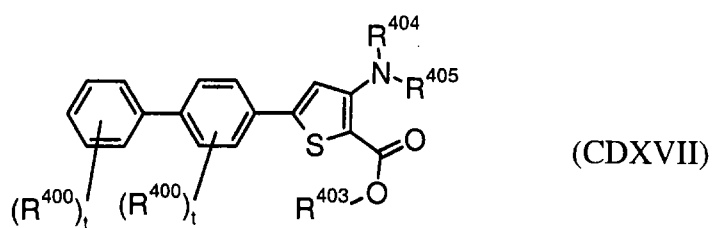
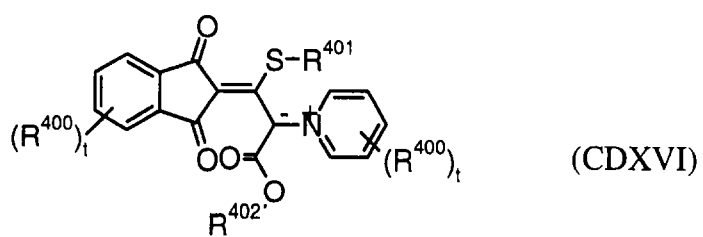
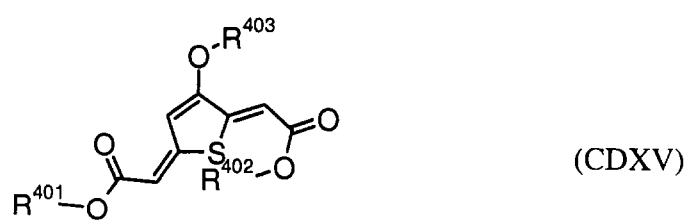
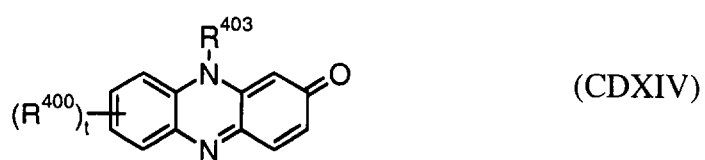
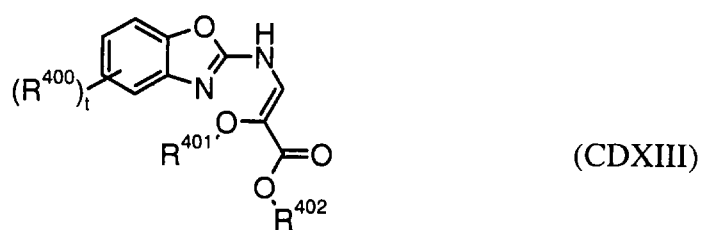
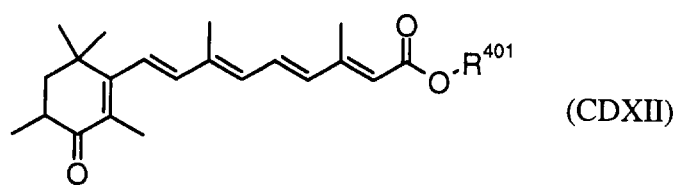


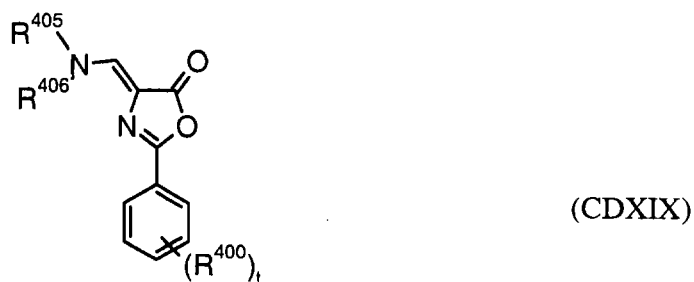
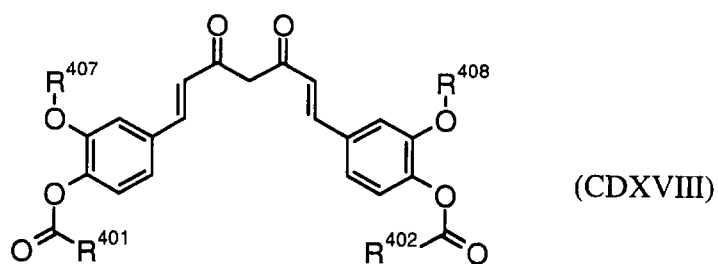
(CDX)



(CDXI)

10





in which

5

R^{400} is hydrogen, C_1 - to C_{12} -alkyl or C_1 - to C_{12} -alkoxy,

t is an integer from 1 to 3, where for $t > 1$, the radicals may be different,

10

R^{401} and R^{402} , independently of one another, are hydrogen or C_1 - to C_{16} -alkyl,

R^{403} is hydrogen, C_6 - to C_{10} -aryl or C_1 - to C_{16} -alkyl,

15

R^{404} and R^{405} , independently of one another, are C_1 - to C_{16} -alkyl, C_6 - to C_{10} -aryl or $NR^{404}R^{405}$ is morpholino, piperidino or pyrrolidino,

R^{406} is hydrogen, cyano, nitro, carboxyl, C_1 - to C_{16} -alkyl, C_1 - to C_{16} -alkoxy or C_1 - to C_{16} -alkoxycarbonyl,

20

R^{407} and R^{408} , independently of one another, are hydrogen or C_1 - to C_{16} -alkyl,

where

- the alkyl, alkoxy, aryl and heterocyclic radicals may optionally carry further radicals, such as alkyl, halogen, hydroxyalkyl, nitro, cyano, CO-NH₂, alkoxy, alkoxy carbonyl, or phenyl, the alkyl and alkoxy radicals may be straight-chain or branched, the alkyl radicals may be partially or perhalogenated, the alkyl and alkoxy radicals may be ethoxylated or propoxylated or silylated, adjacent alkyl and/or alkoxy radicals on aryl or heterocyclic radicals may jointly form a three- or four-membered bridge, and the heterocyclic radicals may be benzo-fused.
- 10 10) Use of light-absorbent compounds in the information layer of write-once optical data carriers, where the light-absorbent compounds have an absorption maximum $\lambda_{\max 1}$ of from 340 to 410 nm and the wavelength $\lambda_{1/2}$, at which the absorbance on the long-wave edge of the absorption maximum of the wavelength $\lambda_{\max 1}$ is half the absorbance value at $\lambda_{\max 1}$, and the wavelength $\lambda_{1/10}$, at which the absorbance on the long-wave edge of the absorption maximum of wavelength $\lambda_{\max 1}$ is a tenth of the absorbance value at $\lambda_{\max 1}$, i.e. $\lambda_{1/2}$ and $\lambda_{1/10}$ both jointly lie in the wavelength range from 370 to 460 nm.
- 20 11) Process for the production of an optical data carrier according to Claim 1, which is characterized in that a preferably transparent substrate, which has optionally already been coated with a reflection layer, is coated with the light-absorbent compounds, if desired in combination with suitable binders and additives and, if desired, suitable solvents, and is, if desired, provided with a reflection layer, further interlayers and, if desired, a protective layer or a further substrate or a cover layer.