

ABSTRACT

To provide a method of manufacturing a molded article and a method of suppressing blister generation which can increase the productivity of the molded article to near the limit, along with suppressing blister generation, regardless of the type of liquid crystalline resin composition used. The relation between the maximum injection volume ($V_{C_{max}}$) which does not generate a blister when injection molding a liquid crystalline resin composition under a predetermined molding condition and the ratio of the exit diameters of the sprue and nozzle (Φ_s/Φ_n) is derived by a function ($V_{C_{max}} = f(\Phi_s/\Phi_n)$) of a predetermined form, and a liquid crystalline resin composition is injection molded under conditions satisfying $V_{C_{max}} < f(\Phi_s/\Phi_n)$.