

[Document Name] Specification

[Title of Invention] Beer-flavored low-alcohol beverage and
method for production thereof

[Technical Field]

5 [0001]

The present invention relates to a low-alcohol beer-taste
beverage, and more particularly to a low-alcohol beer-taste
beverage having an alcohol concentration of less than 1 v/v%.

"Beer taste" means the taste and aroma reminiscent of beer.

10 "Beer" means a beverage obtained by using as raw materials
malt, hops, water and the like, and fermenting these.

[Background technology]

[0002]

There is known a low-alcohol beer-taste beverage obtained by
15 subjecting beer after fermentation to an alcohol-removing
treatment to remove alcoholic components. The fermented and
dealcoholization treated beer-taste beverages have a light
flavor because the sweetness of the alcohol itself is removed
and the aroma peculiar to beer is removed by removing the
20 alcoholic components, and therefore they are insufficient as
beverages in terms of both the aroma and the taste.

[0003]

Patent Document 1 discloses a carbonated beverage having a
beer-like flavor, and having an improved balance of sweetness,
25 throat feeling of drinking and sharpness. The carbonated

beverage is that prepared by adding malt extract to for flavoring, and by further adjusting the saccharide composition of a fermented and dealcoholization treated beer-taste beverage.

5 [0004]

Patent Document 2 discloses that a potato-porridge-like aroma is present in non-alcoholic beer-taste beverages, which is not found in beer, and that this aroma is not desirable for achieving a beer-like flavor. In Patent
10 Document 2, the potato-porridge-like aroma is reduced by controlling the content of geranyl acetate or geraniol. On the other hand, in Patent Document 2, a non-fermented beer-taste beverage made from malt and hops is the subject of the invention, and it is not described that a potato-porridge-
15 like aroma is present in a low-alcohol beer-taste beverage containing a wort fermented liquid.

[0005]

Patent Document 3 discloses that a non-fermented beer-taste beverage containing water-soluble dietary fiber to improve
20 the robust feeling of drinking may exhibit a paper odor, which is a paper-like odor, due to the water-soluble dietary fiber. In Patent Document 1, the paper odor is reduced by including linalool and geraniol in specific amounts. On the other hand, in Patent Document 2, it is possible to mask the
25 paper odor to an extent that the flavor is not affected by

adding hops or hop extract, and it is not described that a paper odor is present in the beer-taste beverage containing hops.

[0006]

5 Patent Document 4 discloses a beer-flavored non-alcoholic beverage having a pH of 4.2 to 4.7, containing as main components vinegar or malt vinegar obtained by subjecting beer to acetic acid fermentation, and wort, and containing substantially no alcohol.

10 The beer-flavored non-alcoholic beverage of Patent Document 4 is a non-alcoholic beverage having a flavor similar to beer.

[Prior art Documents]

[Patent Documents]

15 [0007]

[Patent Document 1] JP 2003-250503 A

[Patent Document 2] JP 6786699 B

[Patent Document 3] JP 2020-184916 A

[Patent Document 4] JP 2018-148838 A

20 [Summary of the invention]

[Problems to be solved by the invention]

[0008]

In the fermented and dealcoholization treated beer-taste beverages, low-molecular-weight saccharides contained in
25 wort are consumed in the fermentation process. In addition,

alcohol and volatile aroma components are removed, thus lacking the beer-like complex taste and robust feeling of drinking, and there is a problem that unpleasant odors associated with fermentation such as a drool odor and a potato odor are easily noticeable.

[0009]

The present invention solves the above-mentioned problems, and an object of the present invention is to provide a low-alcohol beer-taste beverage having a good balance of sourness, bitterness and sweetness, having a beer-like complex taste and robust feeling of drinking, and having a reduced drool odor and potato odor.

[Means for solving the problems]

[0010]

The present invention provides a low-alcohol beer-taste beverage containing less than 40 $\mu\text{g/L}$ linalool, more than 30 mg/L and less than 170 mg/L of acetic acid, and a component derived from a wort fermented liquid.

[0011]

In one embodiment, the concentration of linalool is 2 to 40 $\mu\text{g/L}$.

[0012]

In one embodiment, the concentration of linalool is 5 to 35 $\mu\text{g/L}$.

[0013]

In one embodiment, the concentration of acetic acid is 110 to 160 mg/L.

[0014]

In one embodiment, the ratio of acetic acid concentration B [mg/L] to the linalool concentration A [μ g/L] B/A in the low-alcohol beer-taste beverage is 1.14 to 32.

[0015]]

In one embodiment, the ratio B/A is 4 to 12.

[0016]

10 In one embodiment, the low-alcohol beer-taste beverage has a bitterness value of 10 to 50 BU.

[0017]]

In one embodiment, the low-alcohol beer-taste beverage has an apparent extract concentration of 1 to 10 w/v%.

15 [0018]

In one embodiment, the wort fermented liquid is a wort bottom fermented liquid.

[0019]

In one embodiment, the wort fermented liquid has a malt use ratio of 50 w/w% or more.

[0020]

In one embodiment, the wort fermented liquid is an alcohol-removed wort fermented liquid.

[0021]

Also, the present invention provides a method for producing a low-alcohol beer-taste beverage comprising: adjusting the linalool concentration of the low-alcohol beer-taste beverage to less than 40 µg/L, adjusting the acetic acid concentration of the low-alcohol beer-taste beverage from more than 30 mg/L to less than 170 mg/L, and including a component derived from a wort fermented liquid in the low-alcohol beer-taste beverage.

[Effect of the invention]

10 [0022]

According to the present invention, it is possible to provide a low-alcohol beer-taste beverage having a good balance of sourness, bitterness and sweetness, having a beer-like complex taste and robust feeling of drinking, and having a reduced drool odor and potato odor.

[Embodiment of the invention]

[0023]

In the present specification, the term "step" is included in this term not only as an independent step but also as long as the intended purpose of the step is achieved even if it cannot be clearly distinguished from other steps. Further, when a plurality of substances corresponding to each component are present in a composition, the content of each component in the composition means the total amount of the plurality of substances present in the composition unless

20
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otherwise specified. Furthermore, for upper and lower limits of numerical ranges of the present specification, the numerical values may be optionally selected and combined. Hereinafter, embodiments of the present invention will be described in detail. However, the embodiments shown below exemplify a low-alcohol beer-taste beverage and a method for producing the same for embodying the technical idea of the present invention, and the present invention is not limited to low-alcohol beer-taste beverages, and method for producing the same, which are shown below.

[0024]

<Low-alcohol beer-taste beverage>

The low-alcohol beer-taste beverage of the present invention contains linalool, acetic acid, and a component derived from a wort fermented liquid.

[0025]

The "low-alcohol beer-taste beverage" means a beer-taste beverage having a lower alcohol concentration than an ordinary beer-taste beverage. Low-alcohol beer-taste beverages have an alcohol concentration of 3 v/v% or less, preferably 2 v/v% or less, and more preferably less than 1 v/v%. The meaning of "low-alcohol beer-taste beverage" also includes non-alcoholic beer-taste beverages which are substantially free of alcohol (for example, alcohol

concentration 0.00 v/v%). Also, the wording "alcohol" means ethanol.

[0026]

<Linalool>

5 Linalool is a compound also referred to as 3,7-dimethyl-1,6-octadien-3-ol, a kind of monoterpene alcohol. Linalool is a component with a lily of the valley-like refreshing sweet scent. The linalool used in the present invention may be any of the ones isolated or extracted from a natural
10 substance, one chemically synthesized by a food chemically acceptable method, one derived from a raw material containing linalool, or one derived from a raw material containing a precursor converted to linalool in the production process. The raw material containing linalool includes hops, hop
15 extracts, hop fragrances and the like. The linalool contained in the fermented beer-taste beverage of the present invention may be one added with linalool commercially available as a flavoring.

[0027]

20 Linalool in low-alcohol beer-taste beverages is able to improve the balance of sourness, bitterness and sweetness of low-alcohol beer-taste beverages and is able to reduce a drool odor and a potato odor.

[0028]

Linalool is contained in the low-alcohol beer-taste beverage in an amount such that the linalool concentration of the low-alcohol beer-taste beverage is less than 40 µg/L. If the linalool concentration of the low-alcohol beer-taste beverage is 40 µg/L or more, the balance of sourness, bitterness, and sweetness of the low-alcohol beer-taste beverage may be lost. However, if the linalool concentration of the low-alcohol beer-taste beverage is too low, the drool odor or the potato odor of the low-alcohol beer-taste beverage may not be reduced. The linalool concentration of the low-alcohol beer-taste beverage is preferably 5 to 35 µg/L, more preferably 5 to 30 µg/L, and further preferably 10 to 25 µg/L.

[0029]

In one embodiment, the linalool concentration of the low-alcohol beer-taste beverage is preferably 2 to 40 µg/L, more preferably 5 to 35 µg/L, and further preferably 10 to 30 µg/L.

[0030]

The linalool concentration in the low-alcohol beer-taste beverage may be measured using, for example, GC/MS.

[0031]

The linalool concentration of the low-alcohol beer-taste beverage may be adjusted, for example, by controlling the varieties of raw materials with a high linalool content (for

example, hops and the like), the amounts thereof used, and the timing of the raw materials added, or by adding linalool as required.

[0032]

5 <Acetic acid>

Acetic acid is a kind of organic acid produced by yeast during the fermentation period of wort, and is a taste substance having sourness. The acetic acid contained in the low-alcohol beer-taste beverage may be one produced by
10 fermentation of raw materials used in the production of the low-alcohol beer-taste beverage. The acetic acid contained in the low-alcohol beer-taste beverage may also be one commercially available as a sour agent or a compound and added to the low-alcohol beer-taste beverage, or may be one
15 contained in raw materials used in the production of a common low-alcohol beer-taste beverage.

[0033]

The acetic acid in the low-alcohol beer-taste beverage is able to enhance the beer-like complex taste and robust
20 feeling of drinking of the low-alcohol beer-taste beverage and is able to reduce a drool odor and a potato odor.

[0034]

Acetic acid is contained in the low-alcohol beer-taste beverage in an amount such that the acetic acid concentration
25 of the low-alcohol beer-taste beverage is more than 30 mg/L

and less than 170 mg/L. If the acetic acid concentration of the low-alcohol beer-taste beverage is 30 mg/L or less, the drool odor or the potato odor of the low-alcohol beer-taste beverage may not be reduced. Further, if the acetic acid
5 concentration of the low-alcohol beer-taste beverage is 170 mg/L or more, sourness of acetic acid is noticeable, and the balance of sourness, bitterness, and sweetness of the low-alcohol beer-taste beverage may be lost. The acetic acid concentration of the low-alcohol beer-taste beverage is
10 preferably 40 to 160 mg/L, more preferably 50 to 150 mg/L, and further preferably 60 to 140 mg/L.

[0035]

In one embodiment, the acetic acid concentration of the low-alcohol beer-taste beverage is preferably 100 to 165 mg/L,
15 more preferably 110 to 160 mg/L, and further preferably 120 to 150 mg/L.

[0036]

The concentration of acetic acid contained in the low-alcohol beer-taste beverage may be measured, for example, by using
20 HPLC analysis by the pH-buffered post-column electrical conductivity detection method.

[0037]

The acetic acid concentration of the low-alcohol beer-taste beverage may be adjusted, for example, by controlling the

type of yeast and fermentation conditions, or by adding acetic acid as required.

[0038]

From the viewpoint of improving the balance of sourness, bitterness, and sweetness of the low-alcohol beer-taste beverage, the ratio of acetic acid concentration B [mg/L] to the linalool concentration A [μ g/L] B/A in the low-alcohol beer-taste beverages is, for example, from 1.14 to 32. The ratio B/A is preferably 4.0 to 15.0, more preferably 6.0 to 12.0, and further preferably 6.0 to 7.5.

[0039]

In one embodiment, the ratio B/A is preferably 4.0 to 12.0, more preferably 6.0 to 8.5, and further preferably 7.5 to 8.5.

15 [0040]

<Components derived from wort fermented liquid>

The low-alcohol beer-taste beverage of the present invention contains a component derived from a wort fermented liquid. The low-alcohol beer-taste beverage contains the components derived from the wort fermented liquid, and thereby the beer-like complex taste of the low-alcohol beer-taste beverage may be enhanced.

[0041]

The components derived from the wort fermented liquid mean 25 components contained in the wort fermented liquid. The wort

fermented liquid means a liquid obtained by fermenting wort used in the production of ordinary beer using beer yeast.

[0042]

The amounts and concentrations of the components derived
5 from the wort fermented liquid contained in the low-alcohol beer-taste beverage are not particularly limited, and may be appropriately set according to the desired flavor.

[0043]

The wort fermented liquid may be a wort top fermented liquid
10 or a wort bottom fermented liquid. From the viewpoint of refreshing the aftertaste, the wort bottom fermented liquid is preferred. The wort top fermented liquid means a wort fermented liquid prepared by inoculating top fermenting yeast to wort, and fermenting under usual fermentation
15 conditions, for example, at 15 to 25°C for several days.

The wort bottom fermented liquid means a wort fermented liquid prepared by inoculating bottom fermenting yeast to wort, and fermenting under usual fermentation conditions, for example, at around 10°C for about one week.

20 [0044]

The wort fermented liquid has a malt use ratio with a predetermined concentration. The malt use ratio is the ratio of the weight of malt to the weight of starchy raw material. The malt use ratio in the wort fermented liquid is, for
25 example, 50 w/w% or more. If the malt use ratio of the wort

fermented liquid contained in the low-alcohol beer-taste beverage is less than 50 w/w%, the beer-like complex taste of the low-alcohol beer-taste beverage is reduced. The malt use ratio of the wort fermented liquid contained in the low-alcohol beer taste beverage is preferably 55 w/w% or more, more preferably 60 w/w% or more, and further preferably 60 to 75 w/w%.

[0045]

The wort fermented liquid may be an alcohol-removed wort fermented liquid. The alcohol-removed wort fermented liquid is a wort fermented liquid obtained by removing alcohol from the liquid obtained by fermenting the wort, the wort fermented liquid being used in the production of ordinary beer. The method for removing alcohol includes a method for vaporizing alcohol, a method for removing alcohol with a reverse osmosis membrane, and the like. For the alcohol-removed wort fermented liquid, alcohol may be removed to an extent that the alcohol content of the low-alcohol beer-taste beverage in the final product becomes the desired concentration.

[0046]

The low-alcohol beer-taste beverage may be one containing an alcohol-removed wort fermented liquid, or may be one in which the linalool concentration and the acetic acid concentration

are appropriately adjusted using an alcohol-removed wort fermented liquid as a base liquid.

[0047]

The apparent extract concentration of the low-alcohol beer-taste beverage is adjusted from 1 to 10 w/v%. If the
5 apparent extract concentration of the low-alcohol beer-taste beverage is less than 1 w/v%, the beer-like complex taste of the low-alcohol beer-taste beverage may be insufficient. In addition, if the apparent extract concentration of the low-
10 alcohol beer-taste beverage exceeds 10 w/v%, the aftertaste of the low-alcohol beer-taste beverage may be heavy. The apparent extract concentration of the low-alcohol beer-taste beverage is preferably 2 to 9 w/v %, more preferably 2 to 8 w/v%, and further preferably 3 to 7 w/v%.

15 [0048]

In one embodiment, the apparent extract concentration of the low-alcohol beer-taste beverage is preferably 3 to 9.5 w/v%, more preferably 5 to 9 w/v%, and further preferably 6 to 8.5 w/v%.

20 [0049]

The apparent extract concentration of the low-alcohol beer-taste beverage may be measured, for example, by the method described in "BCOJ Beer Analysis Method (2004)", edited by the Beer Brewery Association. The low-alcohol beer-taste
25 beverage may be produced, for example, by the method for

producing a low-alcohol beer-taste beverage, which will be described below.

[0050]

The apparent extract concentration of the low-alcohol beer-taste beverage may be adjusted by controlling the degree of fermentation of wort, or by increasing or decreasing the content of a liquid sugar or a wort fermented liquid, and the like.

[0051]

10 <Proline>

The low-alcohol beer-taste beverage of the present invention preferably contains proline. Proline is an amino acid contained in malt. The proline contained in the low-alcohol beer-taste beverage may be one commercially available as a compound or one added to the low-alcohol beer-taste beverage, and may also be one contained in a nitrogen-containing raw material to be used in the production of usual low-alcohol beer-taste beverages such as malt.

[0052]

20 Proline in the low-alcohol beer-taste beverage is able to impart barley-like sweetness to the low-alcohol beer-taste beverage and is able to enhance its richness. The proline concentration of the low-alcohol beer-taste beverage is, for example, an amount exceeding 100 mg/L, preferably 150 to 550

mg/L, more preferably 200 to 500 mg/L, and further preferably 250 to 450 mg/L.

[0053]

The concentration of proline in the low-alcohol beer-taste beverage may be measured, for example, by the AccqQ-Tag Ultra labeling method using an Acquity UPLC analyzer manufactured by Waters Corporation (USA). It may also be measured using an automatic amino acid analyzer JLC-500/V type manufactured by JEOL Ltd.

10 [0054]

The proline concentration of the low-alcohol beer-taste beverage may be adjusted by controlling the amount of raw materials that have a relatively high nitrogen content and that can be assimilated by yeast, or by adding proline as required. The raw materials having a high nitrogen content include, for example, malt, soybeans, yeast extracts, peas, and ungerminated cereals.

[0055]

<Bitterness value>

20 The low-alcohol beer-taste beverage preferably has a predetermined bitterness value (unit: BU). The low-alcohol beer-taste beverage has a predetermined bitterness value, and thereby the balance of sourness, bitterness, and sweetness of the low-alcohol beer-taste beverage may be improved. Here, the bitterness value is an index of

25

bitterness given by a group of hop-derived substances containing isohumulone as a main component.

[0056]

The bitterness value of the low-alcohol beer-taste beverage
5 is preferably 10 to 50 BU. If the bitterness value of the low-alcohol beer-taste beverage is less than 10 BU, the balance of sourness, bitterness, and sweetness of the low-alcohol beer-taste beverage may be lost, particularly when acetic acid is contained in the low-alcohol beer-taste
10 beverage. If the bitterness value of the low-alcohol beer-taste beverage exceeds 50 BU, the balance of sourness, bitterness, and sweetness of the low-alcohol beer-taste beverage may be lost. The bitterness value of the low-alcohol beer taste beverage is more preferably 15 to 45 BU,
15 further preferably 15 to 40 BU, and particularly preferably 20 to 35 BU.

[0057]

The bitterness value may be measured, for example, by the method described in "BCOJ Beer Analysis Method, 8.15 (2004)",
20 edited by the Beer Brewery Association.

[0058]

The bitterness value of the low-alcohol beer-taste beverages may be adjusted by controlling the varieties of raw materials containing a bitterness substance (for example, hops and the
25 like), the amounts thereof used, the timing of the raw

materials added, and the like, or by appropriately adding the bitterness substance. Isolated iso- α acids may be used as the bitter substance. The iso- α acids are contained in hops, and they may also be employed as hops or a hop extract.

5 The hops or hop extract means hop leaves, a ground product thereof, an extraction liquid obtained by extracting these with water or boiling water, a concentrate and a dried product of the extraction liquid.

[0059]

10 <Method for producing low-alcohol beer-taste beverage>

The method for producing a low-alcohol beer-taste beverage includes a step of adjusting the concentration of linalool contained in the low-alcohol beer-taste beverage to a predetermined concentration, a step of adjusting the
15 concentration of acetic acid contained in the low-alcohol beer-taste beverage to a predetermined concentration, and a step of including a component derived from a wort fermented liquid in a low-alcohol beer-taste beverage. In addition to these steps, a conventional method for producing a low-
20 alcohol beer-taste beverage may be used.

[0060]

The method for producing a low-alcohol beer-taste beverage in the present specification may include a linalool concentration adjustment step of adjusting the linalool
25 concentration in the low-alcohol beer-taste beverage to a

predetermined concentration; an acetic acid concentration adjustment step of adjusting the acetic acid concentration in the low-alcohol beer-taste beverage to a predetermined concentration; and a wort fermented liquid-derived component addition step of including components derived from a wort fermented liquid in the low-alcohol beer-taste beverage.

The order of the linalool concentration adjustment step, the acetic acid concentration adjustment step, and the wort fermented liquid-derived component addition step is not particularly limited, and may be performed in any order.

[0061]

The linalool concentration adjustment step may include adjusting the linalool concentration in the low-alcohol beer-taste beverage to the above-mentioned range.

[0062]

The acetic acid concentration adjustment step may include adjusting the acetic acid concentration in the low-alcohol beer-taste beverage to the above-mentioned range.

[0063]

The wort fermented liquid-derived component addition step may include including components derived from a wort fermented liquid in the low-alcohol beer-taste beverage. At this stage, the wort fermented liquid itself may be included in the low-alcohol beer-taste beverage, or a low-alcohol

beer-taste beverage may be prepared based on the wort fermented liquid.

[0064]

Further, the method for producing a low-alcohol beer-taste
5 beverage may include a fermentation step, an alcohol-removing step, a proline concentration adjustment step, a bitterness value adjustment step, or an apparent extract concentration adjustment step.

[0065]

10 The proline concentration adjustment step may include adjusting the concentration of proline in the low-alcohol beer-taste beverage to the above-mentioned range.

[0066]

The bitterness value adjustment step may include adjusting
15 the bitterness value of the low-alcohol beer-taste beverage to the above-mentioned range.

[0067]

The apparent extract concentration adjustment step may include adjusting the apparent extract concentration of the
20 low-alcohol beer-taste beverage to the above-mentioned range.

[0068]

The fermentation step may be any step so long as it is a step of adding yeast to wort and performing fermentation, and necessary conditions such as fermentation temperature,
25 and fermentation period may appropriately be adjusted. For

example, it may be fermented under the conditions of 8 to 25°C for 1 week to 10 days, which are the fermentation conditions for the production of ordinary beer or low-malt beer. Further, the temperature (increasing or decreasing the temperature) or pressure of the fermented liquid may be changed in the middle of the fermentation step.

[0069]

The alcohol-removing step is a step of removing alcohol from a beer-taste beverage, a wort fermented liquid, a beer composition, and the like to an extent that the alcohol content of the low-alcohol beer-taste beverage in the final product becomes the desired concentration. The method for removing alcohol includes a method for vaporizing alcohol, a method for removing alcohol with a reverse osmosis membrane, and the like. A method for vaporizing alcohol is preferred because the alcohol can be removed in a relatively short time.

[0070]

The method for producing a low-alcohol beer-taste beverage may further include a step of adding caramel coloring and the like, a boiling step, a pH adjustment step, a filtration step, a flavor adjustment step, a step of dissolving carbon dioxide gas, and the like using a conventional apparatus and the like.

[0071]

The method for producing a low-alcohol beer-taste beverage may further include a step of adding dietary fiber, soybean peptides, carbonic acid, extracts, flavorings, sour agents, sweetening agents, bittering agents, coloring agents, 5 antioxidants, pH adjusting agents, various nutritional components and the like.

[0072]

The present invention will be described in more detail with reference to the following examples, but the present 10 invention is not limited to these.

[Examples]

[0073]

<Analysis method for low-alcohol beer-taste beverages>

[Apparent extract]

15 The apparent extract concentration was obtained by the following formula (1) according to the method described in "BCOJ Beer Analysis Method (2004)", edited by the Beer Brewery Association.

[0074]

20
$$Es\ end = -460.234 + 662.649 \times SGEA - 202.414 \times SGEA^2 \quad (1)$$

In the formula, "Es end" is the apparent extract concentration, and

"SGEA" is the specific gravity of gas-removed low-alcohol beer-taste beverages.

25 [0075]

[Linalool concentration]

To a low-alcohol beer-taste beverage, d5-Linalool was added to reach 20 ppb as an internal standard, followed by 10-fold dilution. 15mL of the obtained diluted sample was collected in a 30-mL-volume vial. A stir bar "Twister" (trade name) (length = 20 mm, manufactured by Gerstel GmbH) coated with 47 μ L of PDMS (polydimethylsiloxane) was put into the vial, and the lid was closed. It was stirred at 40°C for 2 hours so that the aroma components were adsorbed onto the stir bar.

10 [0076]

The stir bar was then taken out from the vial, and water droplets were completely removed. It was then inserted into the GC/MS equipped with a thermal desorption unit (TDU, manufactured by Gerstel GmbH) and a programmable temperature-vaporization inlet (CIS4, manufactured by Gerstel GmbH). GC/MS was then performed under the following conditions.

[0077]

20 A GC/MS (Agilent Corporation 6890/5973N), and a DB-WAX column (60 m $\times$ 0.25 mm I.D. $\times$ 0.25 μ m F.T.) were used. The analysis was performed under the following conditions: the oven temperature was 40°C (5 min)-3°C/min-240°C (20 min), the ionization condition was 70 eV, the selected ions were 93 for linalool and 177 for β -damascon (internal standard). In

order for quantification, a standard substance was added to the sample, and a calibration curve was prepared.

[0078]

[Bitterness value]

5 The bitterness value was measured according to "BCOJ Beer Analysis Method, 8.15 (2004)", edited by the Beer Brewery Association. Specifically, an acid was added to a sample, followed by extraction with isooctane and centrifugal treatment to obtain an isooctane layer. Absorbance of the
10 isooctane layer at 275 nm using pure isooctane as control was measured. The absorbance was multiplied by the constant (50) to obtain the bitterness value (BU).

[0079]

[Acetic acid concentration]

15 Acetic acid concentration was measured with HPLC analysis by a pH buffered post-column electrical conductivity detection method. A sample was filtered through a 0.45 μ m filter and then subjected to measurement. An organic acid analysis system (manufactured by Shimadzu Corporation) was used.
20 RSpak KC 811 (manufactured by Shodex Corporation) as a column, 5 mmol/L p-toluenesulfonic acid as a mobile phase, and a flow rate of 0.8 mL/min were used to separate the organic acids. An electrical conductivity detector (CDD-10 Avp, manufactured by Shimadzu Corporation) was used as a detector.

In order for quantification, a standard substance was added to the sample, and a calibration curve was prepared.

[0080]

<Example 1>

5 Crushed malt was put in a preparation kettle so that the malt ratio was 20%, further water and corn starch were put therein, gelatinized at 70°C, and liquefied at 100°C. Next, crushed malt, an enzyme and warm water were put in a preparation tank, protein was decomposed at around 55°C, and
10 then the liquid was transferred from the preparation kettle to the preparation tank, and saccharifying was performed at a temperature in the range of 60°C to 76°C. This saccharified liquid was filtered with a lauter that was a filter tank, then transferred to a boiling kettle, bitter hops were added,
15 and boiled for 60 minutes. After boiling, warm water equivalent to the evaporated component was added, hot trub was removed in a whirlpool tank, followed by cooling to 10°C using a plate cooler to obtain cold wort. Beer yeast was added to this wort and fermented it at around 10°C for 7
20 days, after which the beer yeast was removed. The tank was changed, the resulting wort was matured for 7 days, then cooled to around -1°C and stabilized for 14 days. After dilution by adding gas-removed water, filtration was conducted using diatomaceous earth to obtain a wort fermented
25 liquid. Next, the obtained wort fermented liquid was sprayed

into a gas-removing tank under a reduced pressure of about 90 mbar to remove carbon dioxide, followed by heating to about 50°C using a plate cooler. Thereafter, it was brought into contact with water vapor heated to around 50°C in a column at a reduced pressure of around 90 mbar to adsorb volatile components to the water vapor so that alcohol and volatile components are removed, thereby obtaining an alcohol-removed wort fermented liquid having an alcohol concentration of 0.02% (v/v). The respective raw materials were added to the obtained wort fermented liquid so that the concentrations of the liquid sugar, caramel, phosphoric acid, and flavoring were 10 g/L, 0.3 g/L, 0.7 g/L, and 1.0 g/L, respectively, and dextrin was added so that the apparent extract concentration was 8 w/v%. Furthermore, the acetic acid concentration was adjusted to 30 mg/L by adding acetic acid to obtain a low-alcohol beer-taste beverage of Example 1.

[0081]

<Examples 2 to 4>

The acetic acid concentrations were adjusted to 120 mg/L, 150 mg/L, and 170 mg/L, respectively, by adding acetic acid to the low-alcohol beer-taste beverage of Example 1, to obtain low-alcohol beer-taste beverages of Examples 2 to 4.

[0082]

<Example 5>

An alcohol-removed wort fermented liquid was prepared in the same manner as in Example 1 except that hops were not used. The respective raw materials were added to the obtained alcohol-removed wort fermented liquid so that the concentrations of the liquid sugar, caramel, phosphoric acid, and flavoring were 10 g/L, 0.3 g/L, 0.7 g/L, and 1.0 g/L, respectively, and dextrin was added so that the apparent extract concentration was 8 w/v%. Furthermore, the acetic acid concentration was adjusted to 120 mg/L by adding acetic acid, and the bitterness value was adjusted to 21 BU by adding an isomerized hop extract (manufactured by John I. Haas, Inc.) to obtain a low-alcohol beer-taste beverage of Example 5.

[0083]

15 <Examples 6 to 9>

The linalool concentrations were adjusted to 10 µg/L, 20 µg/L, 30 µg/L, and 40 µg/L, respectively, by adding linalool to the low-alcohol beer-taste beverage of Example 5 to obtain low-alcohol beer-taste beverages of Examples 6 to 9.

20 [0084]

<Sensory Evaluation>

Next, the sensory evaluation of the produced low-alcohol beer-taste beverage was performed.

The evaluation items were "balance of sourness, bitterness, and sweetness", "beer-like complex taste", "robust feeling

of drinking", "weakness of drool odor", and "weakness of potato odor".

[0085]

Five panelists specialized in beer-taste beverages performed
5 sensory evaluations on Examples 1 to 9. The evaluation
criteria were as follows. A preliminary test was conducted
on the panelists, and it was confirmed that there was no
significant difference in the scores among the panelists.
The average value of evaluations of the respective panelists
10 were used as the evaluation results of Examples 1 to 9. The
evaluation results are shown in Table 1.

[0086]

The "balance of sourness, bitterness, and sweetness" was
evaluated on a 5-levels scale in which the score of Example
15 1 was set at 2 points, and the score of the best sample was
graded as 5 points.

[0087]

The "beer-like complex taste" was evaluated on a 5-levels
scale in which the score of Example 1 was set at 2 points,
20 and the score of the best sample was graded as 5 points.

[0088]

The "robust feeling of drinking" was evaluated on a 5-levels
scale in which the score of Example 1 was set at 2 points,
and the score of the best sample was graded as 5 points.

25 [0089]

The "weakness of drool odor" was evaluated on a 5-levels scale in which the score of Example 1 was set at 2 points, and the score of the best sample was graded as 5 points.

[0090]

- 5 The "weakness of potato odor" was evaluated on a 5-levels scale in which the score of Example 1 was set at 2 points, and the score of the best sample was graded as 5 points.

[0091]

For all evaluation items, if the average of scores was 3.5
10 or higher, beer-like flavor was recognized; the comprehensive evaluation was "A: good", and if the above-mentioned score criteria were not met, beer-like flavor was not recognized; the comprehensive evaluation was "B: inferior".

15 [0092]

[Table 1]

	Examples								
	1	2	3	4	5	6	7	8	9
Whether or not bitter hops were added	Added	Added	Added	Added	Not added	Not added	Not added	Not added	Not added
Apparent extract (w/v%)	8	8	8	8	8	8	8	8	8
Bitterness value (BU)	21	21	21	21	21	21	21	21	21
Acetic acid B (mg/L)	30	120	150	170	120	120	120	120	120
Linalool A (μg/L)	20	20	20	20	0	10	20	30	40
Ratio B/A	1.5	6.0	7.5	8.5	-	12	6.0	4.0	3.0
Balance of sourness, bitterness, and sweetness	2.0	4.2	4.0	2.8	2.0	3.4	4.2	3.4	2.0
Beer-like complex taste	2.0	4.2	4.0	2.4	3.2	3.8	4.2	4.2	4.0
Robust feeling of drinking	2.0	4.6	4.4	2.6	3.6	4.4	4.4	4.6	4.6
Weakness of drool odor	2.0	4.2	4.0	2.4	2.0	4.2	4.2	4.8	4.8
Weakness of potato odor	2.0	4.2	4.0	2.4	2.0	4.2	4.2	4.8	4.8
Comprehensive evaluation	B	A	A	B	B	A	A	A	B

[0093]

From Table 1, it can be seen that, by setting the acetic acid concentration of the low-alcohol beer-taste beverage from 120 to 150 mg/L, the low-alcohol beer-taste beverage
5 has a beer-like complex taste and robust feeling of drinking. Further, it can be seen that, by setting the linalool concentration of the low-alcohol beer-taste beverage from 10 to 30 $\mu\text{g/L}$, the low-alcohol beer-taste beverage exhibits an excellent balance of sourness, bitterness, and sweetness,
10 and has a reduced drool odor and potato odor. Furthermore, it can be seen that, by setting the acetic acid concentration from 120 to 150 mg/L, and the linalool concentration from 10 to 30 $\mu\text{g/L}$ of the low-alcohol beer-taste beverage, it can be seen that the low-alcohol beer-taste beverage has a beer-
15 like complex taste and robust feeling of drinking, exhibits an excellent balance of sourness, bitterness and sweetness, and has a reduced drool odor and a potato odor.

[Document Name] Claims

[Claim 1]

A low-alcohol beer-taste beverage containing less than 40
µg/L of linalool, more than 30 mg/L and less than 170 mg/L
5 of acetic acid, and a component derived from a wort fermented
liquid.

[Claim 2]

The low-alcohol beer-taste beverage according to claim 1,
wherein the concentration of linalool is 2 to 40 µg/L.

10 [Claim 3]

The low-alcohol beer-taste beverage according to claim 1 or
2, wherein the concentration of linalool is 5 to 35 µg/L.

[Claim 4]

The low-alcohol beer-taste beverage according to any one of
15 claims 1 to 3, wherein the concentration of acetic acid is
110 to 160 mg/L.

[Claim 5]

The low-alcohol beer-taste beverage according to any one of
claims 1 to 4, wherein the ratio of acetic acid concentration
20 B [mg/L] to the linalool concentration A [µg/L] B/A in the
low-alcohol beer-taste beverage is 1.14 to 32.

[Claim 6]

The low-alcohol beer-taste beverage according to any one of
claims 1 to 5, wherein the ratio B/A is 4 to 12.

25 [Claim 7]

The low-alcohol beer-taste beverage according to any one of claims 1 to 6, having a bitterness value of 10 to 50 BU.

[Claim 8]

5 The low-alcohol beer-taste beverage according to any one of claims 1 to 7, having an apparent extract concentration of 1 to 10 w/v%.

[Claim 9]

10 The low-alcohol beer-taste beverage according to any one of claims 1 to 8, wherein the wort fermented liquid is a wort bottom fermented liquid.

[Claim 10]

The low-alcohol beer-taste beverage according to any one of claims 8 or 9, wherein the wort fermented liquid has a malt use ratio of 50 w/w% or more.

15 [Claim 11]

The low-alcohol beer-taste beverage according to any one of claims 1 to 10, wherein the wort fermented liquid is an alcohol-removed wort fermented liquid.

[Claim 12]

20 A method for producing a low-alcohol beer-taste beverage, comprising: adjusting the linalool concentration of the low-alcohol beer-taste beverages to less than 40 µg/L; adjusting the acetic acid concentration of the low-alcohol beer-taste beverage from more than 30 mg/L to less than 170 mg/L; and

including a component derived from a wort fermented liquid in the low-alcohol beer-taste beverage.