WHAT IS CLAIMED IS:

1. A window blind accessory processing equipment, used to process a material into multiple accessories, the window blind accessory processing equipment comprising:

a conveying unit, said conveying unit comprising a first lead-out wheel and a second lead-out wheel that are set up and down relative to each other, said first lead-out wheel and said second lead-out wheel being used to continuously push said material forward;

a processing unit, said processing unit comprising a worktable and a sheet-leading wheel set, said worktable comprising a cutting machine, said sheet-leading wheel set being located at a front side relative to said worktable and used to guide said material from said conveying unit to said worktable;

a speed counting unit, said speed counting unit comprising a sensor, said sensor being coaxially arranged on said first lead-out wheel of said conveying unit to sense the rotation of said first lead-out wheel and output a corresponding sensing signal; and

a control unit electrically connected to said speed counting unit, said control unit receiving said sensing signal of said sensor and obtaining the rotation amount of said first lead-out wheel according to said sensing signal, said control unit controlling said sheet-leading wheel set to rotate at the same speed to guide said sheet-leading material to enter said worktable at a consistent speed for cutting, so that the material that has been cut out forms an accessory.

2. The window blind accessory processing equipment as claimed in claim 1, wherein said first lead-out wheel of said conveying unit is a driving wheel, and said

second lead-out wheel is a driven wheel.

3. The window blind accessory processing equipment as claimed in claim 1, wherein said sheet-leading wheel set of said processing unit comprises a servo motor sheet-leading wheel and a sheet-leading driven wheel set up and down relative to each other; said control unit controls said servo motor sheet-leading wheel to rotate at the same speed as said first lead-out wheel.

4. The window blind accessory processing equipment as claimed in claim 1, wherein said sensor of said speed counting unit is an encoder.

5. The window blind accessory processing equipment as claimed in claim 1, wherein said worktable of said processing unit further comprises a punching machine located between said sheet-leading wheel set and said cutting machine.

6. The window blind accessory processing equipment as claimed in claim 5, further comprising a collection tank located at a rear side relative to said processing unit and used to collect said accessories.

7. The window blind accessory processing equipment as claimed in claim 6, further comprising a pneumatic cylinder set between said processing unit and said collection tank, a pressure wheel connected to said pneumatic cylinder and a sheet-leading driving wheel set opposite to said pressure wheel, said sheet-leading driving wheel being electrically connected to said control unit, so that said sheet-leading driving wheel is controllable by said control unit to rotate at the same

speed as said first lead-out wheel to guide one said accessory to said collection tank at a consistent speed.

8. A window blind accessory processing method by using the window blind accessory processing equipment as claimed in any one of claims 1 to ~~7~~5, the window blind accessory processing method comprising the steps of:

a) said first lead-out wheel and said second lead-out wheel continuing to push said material forward;

b) as said material continues to advance, said sensor sensing the rotation amount of said first lead-out wheel and outputting a corresponding sensing signal to said control unit; and

c) said control unit obtaining the rotation amount of said first lead-out wheel according to said sensing signal and controlling said sheet-leading wheel set to rotate at the same speed to transport said material to said processing unit to cut said material, so that the cut said material forms an accessory.

9. The window blind accessory processing method as claimed in claim 8, wherein said window blind accessory processing equipment further comprising a collection tank located at a rear side relative to said processing unit and used to collect said accessories, and a pneumatic cylinder set between said processing unit and said collection tank, a pressure wheel connected to said pneumatic cylinder and a sheet-leading driving wheel set opposite to said pressure wheel, said sheet-leading driving wheel being electrically connected to said control unit, so that said sheet-leading driving wheel is controllable by said control unit to rotate at the same speed as said first lead-out wheel to guide one said accessory to said collection tank at

a consistent speed, when said material advances to said worktable for cutting and punching, said sheet-leading driving wheel pushes the accessory thus made forward, and said control unit controls said sheet-leading driving wheel to rotate at the same speed as said first lead-out wheel, and guides one said accessory to said collection tank together with said pressure wheel contacting said accessory.