

CLAIMS

1. A method of aseptic processing and production of cells in a nearly aseptic enclosure apparatus without biocides, the method comprising:
 - a. providing at least one chamber in an enclosure apparatus having a plurality of chambers providing a nearly aseptic environment adapted for optimal *ex vivo* cultivation, growth, processing or transport of prokaryotic or eukaryotic cells, wherein atmospheric gases, relative humidity (RH), temperature, and gas circulation can be precisely controlled;
 - b. adjusting the RH of the at least one chamber to 20% or less with a nearly continuously flowing atmosphere optimal for cells to mix and homogenize the RH throughout the at least one chamber; and
 - c. adjusting the temperature of the at least one chamber to 37°C or other temperature optimal for cells;
 - d. wherein the RH, temperature and flowing atmosphere within the at least one chamber elicits a physical antimicrobial effect to disinfect and clean the interior of the enclosure apparatus by rapid desiccation of any microbes floating or suspended in the atmosphere in an interior surface of the at least one chamber or on an interior wall or other surface of the at least one chamber, resulting in the death or immobilization by adhesion of all microbes on any surfaces in the at least one chamber, whereby microbial reproduction is prevented and no floating or airborne viable undesirable microbes can be detected;
 - e. wherein any higher RH in the at least one chamber required for the cultivation, growth, processing or transport of cells is controlled to a RH level no higher than necessary for the shortest duration necessary, and then immediately returning the RH to 20% or less;
 - f. wherein any lower temperature in the at least one chamber required for the cultivation, growth, processing, or transport of cells is controlled to a temperature no lower than necessary for the shortest duration necessary, and then immediately returning to about 37°C or other temperature optimal for cells; and
 - g. wherein (i) upon initial closure and after each periodic opening and re-closure of the enclosure apparatus, all areas, atmosphere, and surfaces within the

enclosure apparatus are rapidly dried; or (ii) any material or apparatus, when moved into the enclosure apparatus from the external environment, is rapidly dried to create and maintain an aseptic or nearly aseptic environment optimal for the *ex vivo* cultivation of cells.

2. The method of claim 1, wherein the relative humidity is controlled to 15% or less, or to 10% or less.
3. The method of claim 1, wherein the enclosure apparatus comprises two or more chambers selected from the group consisting of interconnected chambers, co-chambers, and sub-chambers, wherein the enclosure apparatus is compartmentalized by internal doors between the two or more chambers, and wherein the two or more chambers are permanently connected or temporarily connected, monolithic or modular.
4. The method of claim 3, wherein the RH, temperature, and flowing atmosphere is controlled for each chamber independently of any other chamber in the enclosure apparatus.
5. The method of claim 1, wherein the enclosure apparatus is stationary or mobile.
6. The method of claim 1, wherein interior surfaces of the at least one chamber are hydrophobic or hydrophilic.
7. The method of claim 1, further comprising interior surfaces in the at least one chamber in the enclosure apparatus made from a material selected from polyethylene, polypropylene, stainless steel, and glass.
8. The method of claim 1, wherein the enclosure apparatus is fitted with functional or physical inputs/outputs through walls, either permanent or temporary, either sealed or semi-sealed in passageways not compromising control inside enclosure.
9. The method of claim 1, wherein the atmospheric gases within the enclosure apparatus that can be precisely controlled comprise oxygen, nitrogen, carbon dioxide, nitric oxide, carbon monoxide; and wherein volatile organic compounds (VOC's), particulates, and pressure can be precisely controlled.
10. The method of claim 1, further comprising an atmosphere in the at least one chamber in the enclosure apparatus having an oxygen level at 0.1% to 35% v/v, and carbon dioxide at 0.1% to 20% v/v.

11. The method of claim 1, wherein cells are processed and produced inside the enclosure apparatus manually by gloves or telemanipulators through sealed ports or by integrated process and analytic machines or by full or partial automation.
12. The method of claim 1, wherein the cells are eukaryotic cells.
13. The method of claim 12, wherein the eukaryotic cells are mammalian cells.
14. The method of claim 13, wherein the mammalian cells are human cells.
15. The method of claim 1, wherein no measurable CFU's (colony forming units) of desiccation resistant microbes are detected as measured by environmental monitoring with settle plates or active air sampling plates inside the enclosure apparatus.
16. The method of claim 1, wherein no measurable CFU's (colony forming units) of microbes susceptible to desiccation are detected as measured by environmental monitoring with settle plates, active air sampling plates, or contact plates.
17. An environment for aseptic processing and production of cells in non-sterile enclosure apparatus without biocides, the environment comprising:

at least one chamber in an enclosure apparatus having a plurality of chambers providing a nearly aseptic environment adapted for optimal *ex vivo* cultivation, growth, processing or transport of prokaryotic or eukaryotic cells, wherein atmospheric gases, relative humidity (RH), temperature, and gas circulation are precisely controllable,

wherein the RH of the at least one chamber is adjustable to 20% or less with a nearly continuously flowing atmosphere optimal for cells to mix and homogenize the RH throughout the at least one chamber;

wherein the temperature and flowing atmosphere within the at least one chamber is about 37 °C or other temperature optimal for cells; wherein the interior of the enclosure apparatus has no measurable microbes floating or suspended in the atmosphere or on an interior surface of the at least one chamber;

wherein any higher RH in the at least one chamber required for the cultivation, growth, processing or transport of cells is controllable to a RH level no higher than necessary for the shortest duration necessary, and then to be immediately returned to 20% or less;

wherein any lower temperature in the at least one chamber required for the cultivation, growth, processing, or transport of cells is controllable to a temperature no lower than

necessary for the shortest duration necessary, and then to be immediately returned about 37°C or the other temperature optimal for cells;

wherein (i) all areas, atmosphere, and surfaces within the enclosure apparatus are adapted to be rapidly dried upon initial closure and after each periodic opening and re-closure of the enclosure apparatus; or (ii) any material or apparatus, being moved into the enclosure apparatus from the external environment, is adapted to be rapidly dried to provide and maintain an aseptic or nearly aseptic environment optimal for the *ex vivo* cultivation of cells.

18. The environment of claim 17, wherein no measurable CFU's (colony forming units) of desiccation resistant microbes are detected as measured by environmental monitoring with settle plates or active air sampling plates inside the enclosure apparatus.
19. The environment of claim 17, wherein no measurable CFU's (colony forming units) of microbes susceptible to desiccation are detected as measured by environmental monitoring with settle plates, active air sampling plates, or contact plates.