

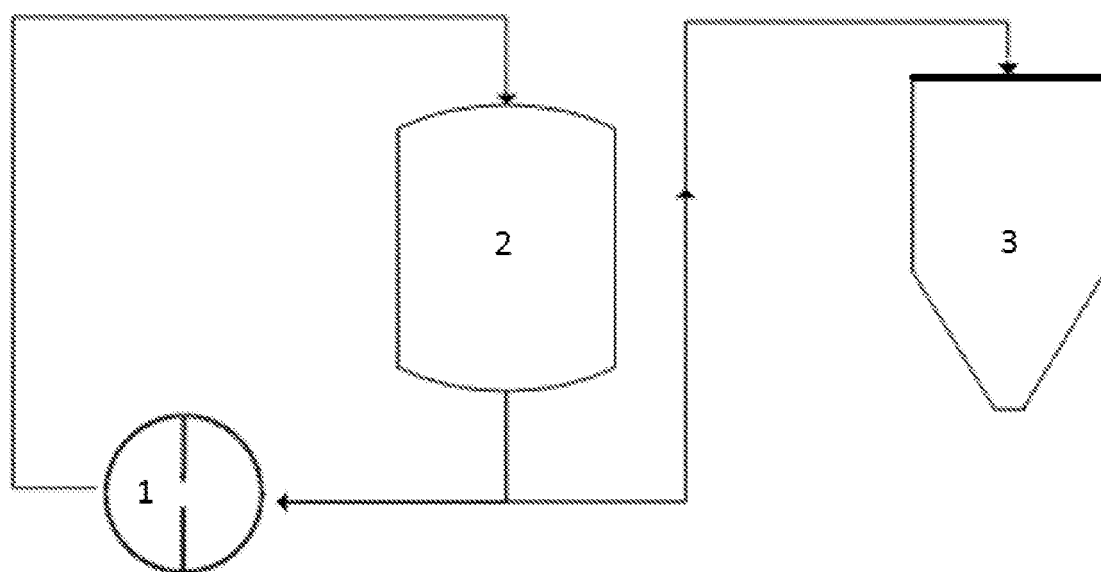


Figure 1 - Dynamic Suspension Drying Schematics

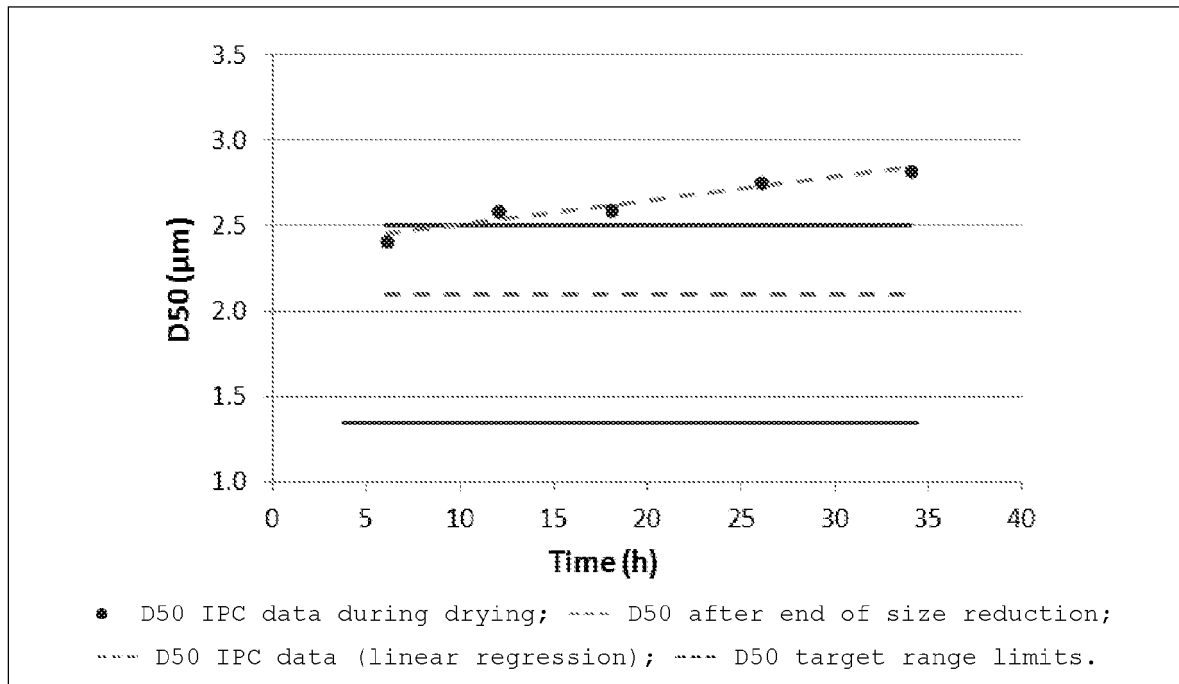


Figure 2 – In-Process Control data during drying of a MFM batch after HPH

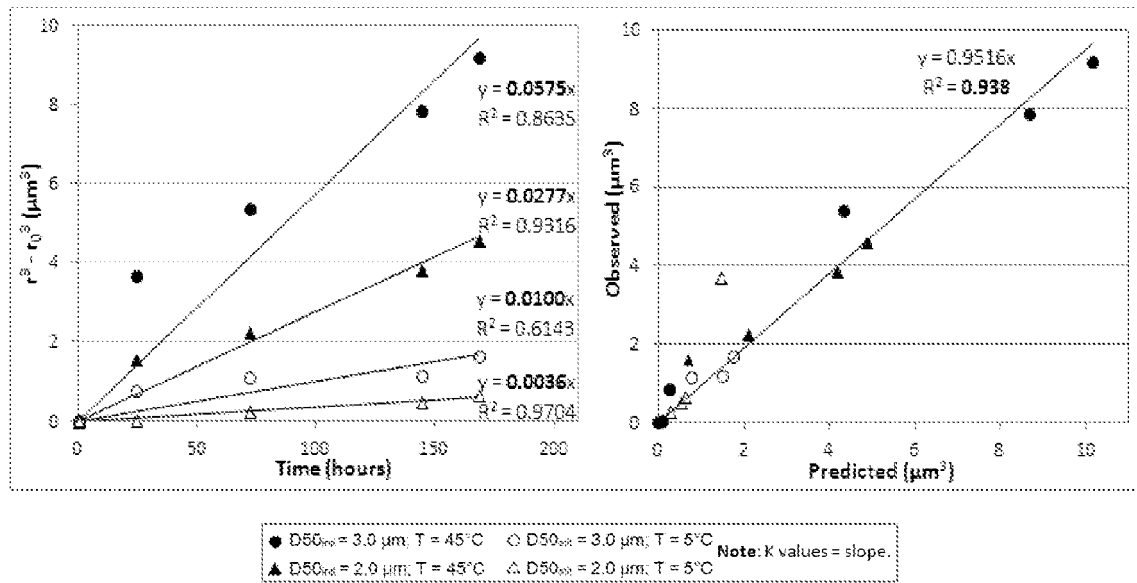


Figure 3 - Theoretical OR model versus experimental data (left plot) and observed versus predicted results (right plot)

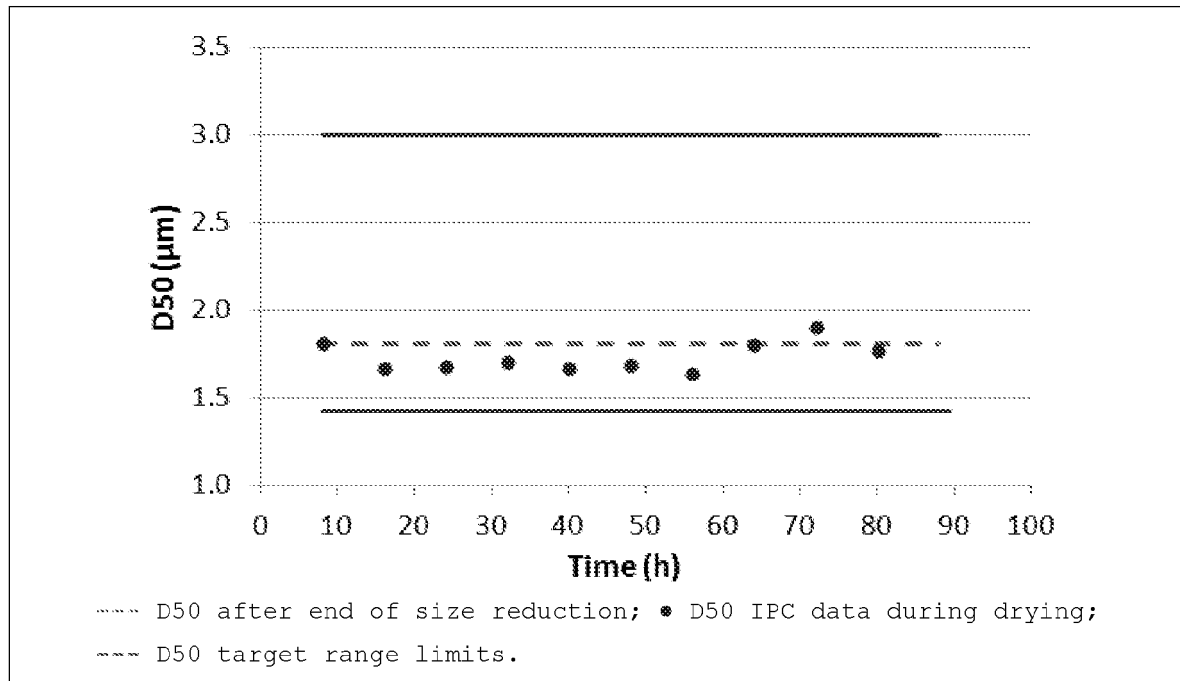


Figure 4 - In-Process Control data during drying of a MFM batch using DSD