first dielectric layer formed over at least a portion of the substrate; a first metallic layer formed over at least a portion of the first dielectric layer; a second dielectric layer formed over at least a portion of the first metallic layer; a second metallic layer formed over at least a portion of the second dielectric layer; and a third dielectric layer formed over at least a portion of the second metallic layer, wherein at least one of the first metallic layer and the second metallic layer is formed from a material comprising one or more doped silver compounds with at least one dopant selected from tin, iron, chromium, cobalt, nickel, manganese, gold, and zinc, wherein at least one of the first metallic layer and the second metallic layer is a discontinuous metallic layer, wherein the substrate comprises glass, and wherein the first metallic layer and the second metallic layer are selected from metallic palladium, aluminum, silver, doped silver, or mixtures, alloys, or combinations thereof.

[0009] The present disclosure also includes a coated article comprising: a substrate and a coating applied over at least a portion of the substrate in which the coating comprises one or more metallic layers and one or more dielectric layers. Further, at least one of the dielectric layers comprises a capsule comprising a first silicon nitride film, a metal layer formed over at

THE INVENTION CLAIMED IS

1. A coated article comprising: a substrate; and a coating applied over at least a portion of the substrate, the coating comprising a first dielectric layer formed over at least a portion of the substrate; a first metallic layer formed over at least a portion of the first dielectric layer; a second dielectric layer formed over at least a portion of the first metallic layer; a second metallic layer formed over at least a portion of the second dielectric layer; and a third dielectric layer formed over at least a portion of the second metallic layer, wherein at least one of the first metallic layer and the second metallic layer is formed from a material comprising one or more doped silver compounds with at least one dopant selected from tin, iron, chromium, cobalt, nickel, manganese, gold, and zinc, wherein at least one of the first metallic layer and the second metallic layer is a discontinuous metallic layer, wherein the substrate comprises glass, and wherein the first metallic layer and the second metallic layer are selected from metallic palladium, aluminum, silver, doped silver, or mixtures, alloys, or combinations thereof.

2. The coated article according to claim 1, further comprising a third metallic layer formed over at least a portion of the third dielectric layer and a fourth dielectric layer formed over at least a portion of the third metallic layer.

3. The coated article according to any of claims 1 or 2, further comprising at least one primer layer formed over at least one of the first metallic layer and the second metallic layer.