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A B S T R A C T

PROCESS FOR MANUFACTURING ELASTICALLY STRETCHABLE AND
CONTRACTIBLE COMPOSITE SHEET

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A process for manufacturing a composite sheet 1 by
joining a second web 52a made of thermoplastic synthetic fiber
and capable of inelastic extension to at least one surface
of a first web 41a capable of elastic stretch and contraction
10 in an intermittent manner, includes a step of extending the
first web 41a, a step of joining the second web 52a to the
extended first web 41a and a step of extending the joined first
and second webs 41a, 52a.

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Refer to Fig. 2