

ABSTRACT

5 Process for the decorative design of a substrate surface,
wherein a curable coating agent is applied onto the
substrate surface to be decorated and one or more embossing
dies is/are pressed, in each case with its/their side
exhibiting a relief characterised by amplitude maxima that
10 are spaced from one another in the range from 100 to
20,000 nm, into the uncured coating layer at the place or
places to be decorated, whereupon at least the regions that
are covered by the embossing die or dies are at least
partially cured, thereafter the embossing die or dies
15 is/are removed and, in case places are present in the
coating layer that are not yet cured, these are completely
cured.