

METHOD OF MANUFACTURING AN EXTENDED
HEIGHT INSULATIVE HOUSING FOR AN
ELECTRICAL CONNECTOR

Abstract

A method for molding an elongated insulative housing comprising the steps of injecting a molding compound in a mold cavity, then allowing
5 the molding compound to cure and then removing the housing from the mold cavity wherein a transverse molding compound flow restriction means in the mold cavity is provided. It is found that this method reduces bow and warp in the finished housing.

Figure 1



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