

THIS SHEET HAS BEEN
REPLACED

10.

ABSTRACT:

At the time of manufacture of a cigarette composed wholly or in part of shreds or of ribs of expanded tobacco or of short shreds, or else containing a lesser quantity of tobacco, difficulties are encountered in obtaining a cigarette having an acceptable measured-compressibility value.

By providing a cigarette-manufacturing machine (1) with a cam (3) possessing at least one additional support surface (32A, 33A, 34A, 35A), one can, just before the operation of trimming (15) the rod (20), compress a certain number of zones (22) of said rod, thus increasing the tobacco density in these zones.

A cigarette comprising one or more zones (22) having tobacco density increased in this way has a measured-compressibility value equivalent to an ordinary cigarette.

(Figure 2)

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