

**DETERGENT COMPRISING THE REACTION PRODUCT AN AMINO
ALCOHOL, A HIGH MOLECULAR WEIGHT HYDROXY AROMATIC
COMPOUND, AND AN ALDEHYDYE**

ABSTRACT OF THE DISCLOSURE

There is disclosed a Mannich reaction product and a reaction to create a Mannich reaction product prepared from an amino alcohol, a high molecular weight hydroxy aromatic compound, and an aldehyde. Compositions comprising a hydrocarbon fuel and the reaction product are also disclosed.

(No suitable figure)