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<p>(54) Title: COMPONENT MOUNTING APPARATUS</p> <div data-bbox="300 1238 1374 1563"> </div> <p>(57) Abstract</p> <p>In a board transfer method in which a board (1) prior to component placement is transferred from a loader unit (15) into a component-placement position (12) and, after the component placement is carried out, the board (1) (after the component placement) is returned back to the loader unit (15) and discharged out, then after the placement of components onto the board (1) in the component-placement position, the board (1) (after the component placement) is moved from the component-placement position onto an unloader unit (9), while simultaneously transferring a succeeding board prior to component placement from the loader unit (15) into the component-placement position, thereafter the unloader unit (9) is moved above the board that is in the component-placement position until the unloader unit (9) is coupled with the loader unit (15), and the board after the component placement that has been moved to the unloader unit (9), is delivered to the loader unit (15), and thereby is discharged out.</p>		