

Fig. 1

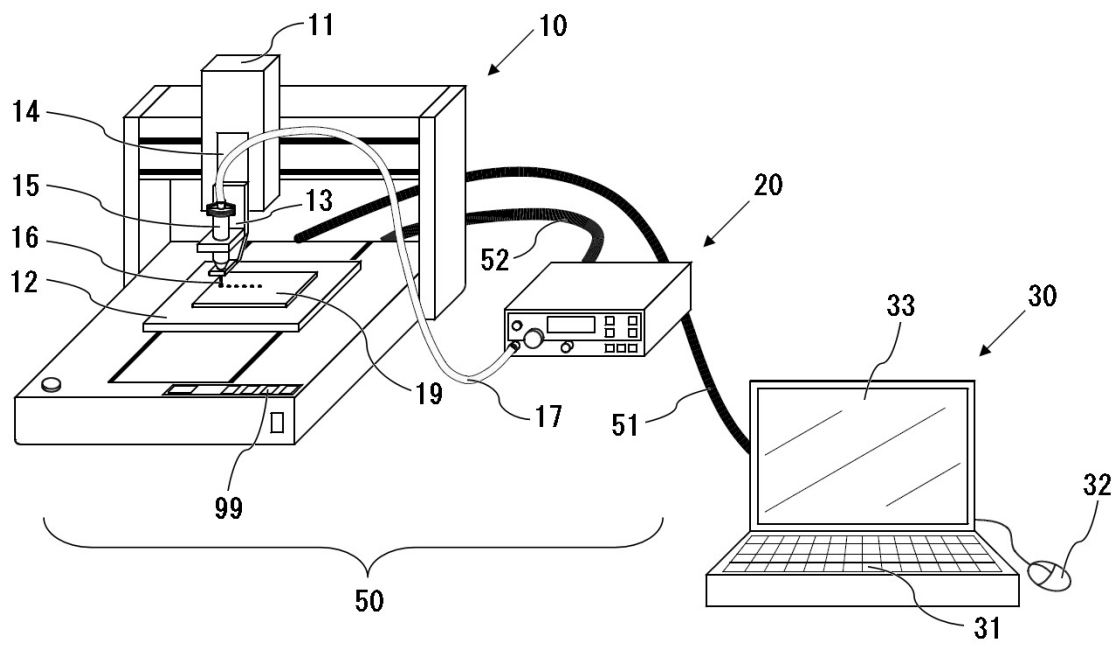


Fig. 2

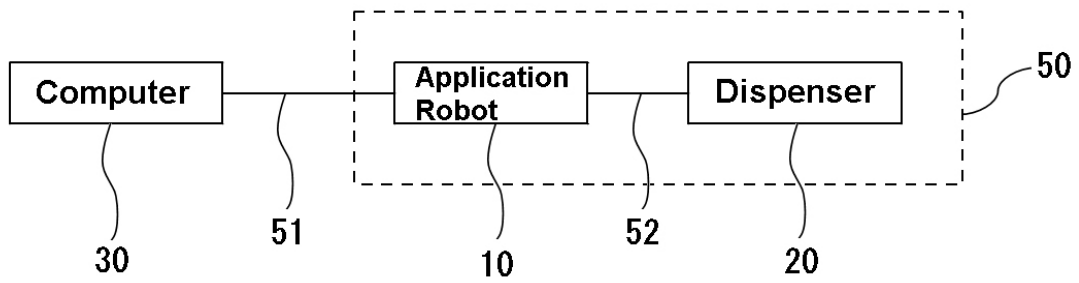


Fig. 3

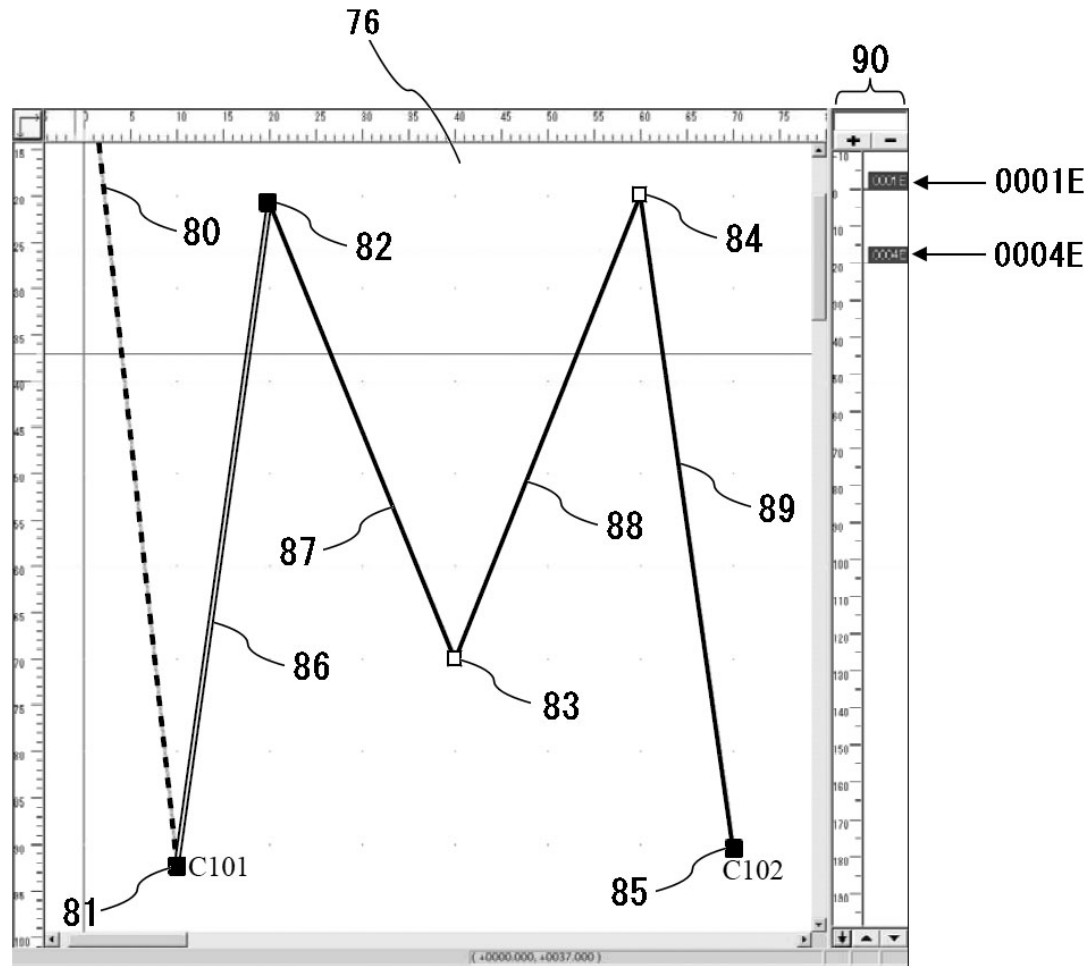


Fig. 4

| Step | Command     | Data                                     |
|------|-------------|------------------------------------------|
| 0001 | 07:CH. call | 101 CH 0                                 |
| 0002 | 01:line     | INC V=00 X: -0005.500 Y: +0000.000 Z: W: |
| 0003 | 01:line     | INC V=00 X: +0000.000 Y: +0007.000 Z: W: |
| 0004 | 01:line     | INC V=00 X: +0005.000 Y: +0000.000 Z: W: |
| 0005 | 12:OUT      | NO. 27:OFF (discharge)                   |
| 0006 | 01:line     | INC V=00 X: +0000.500 Y: +0000.000 Z: W: |
| 0007 | 07:CH. call | 102 CH 0                                 |
| 0008 | 00:movement | INC X: -0005.200 Y: -0003.500 Z: W:      |
| 0009 | 07:CH. call | 101 CH 0                                 |
| 0010 | 01:line     | INC V=00 X: +0004.700 Y: +0000.000 Z: W: |
| 0011 | 12:OUT      | NO. 27:OFF (discharge)                   |
| 0012 | 01:line     | INC V=00 X: +0000.500 Y: +0000.000 Z: W: |
| 0013 | 07:CH. call | 102 CH 0                                 |

Fig. 5

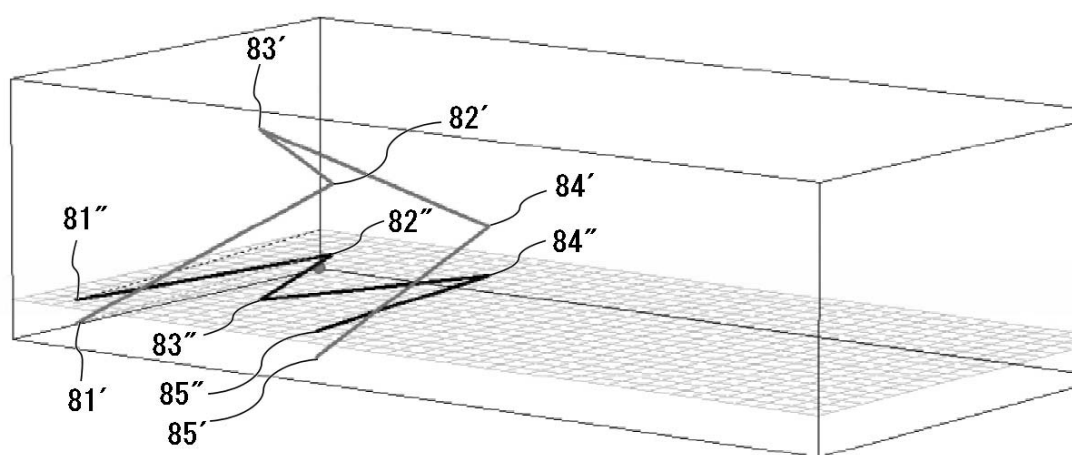


Fig. 6

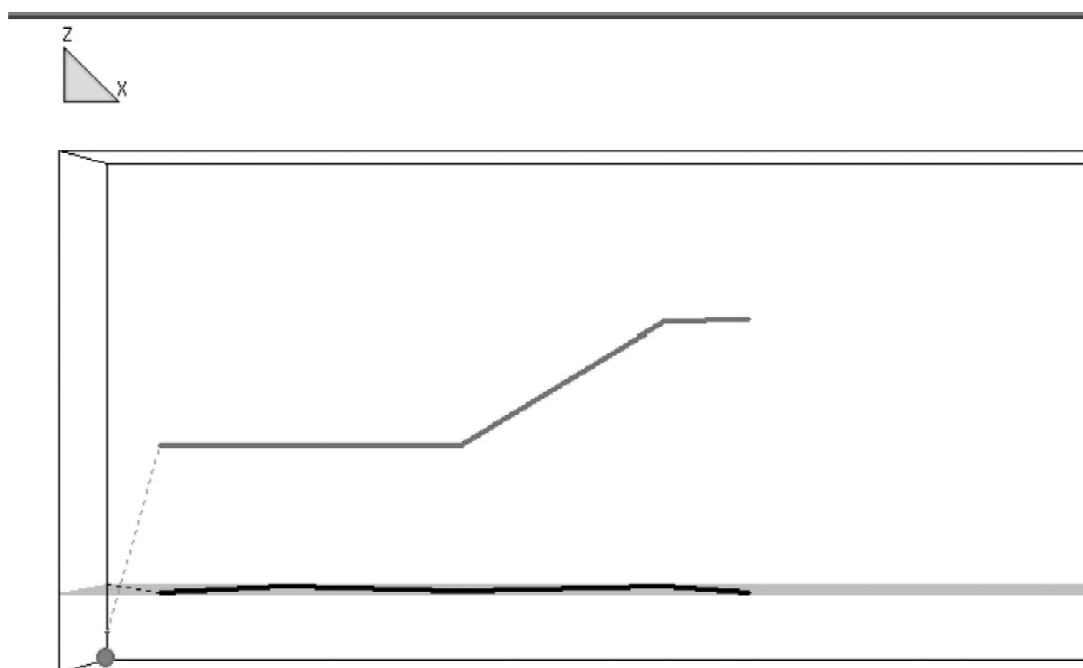


Fig. 7

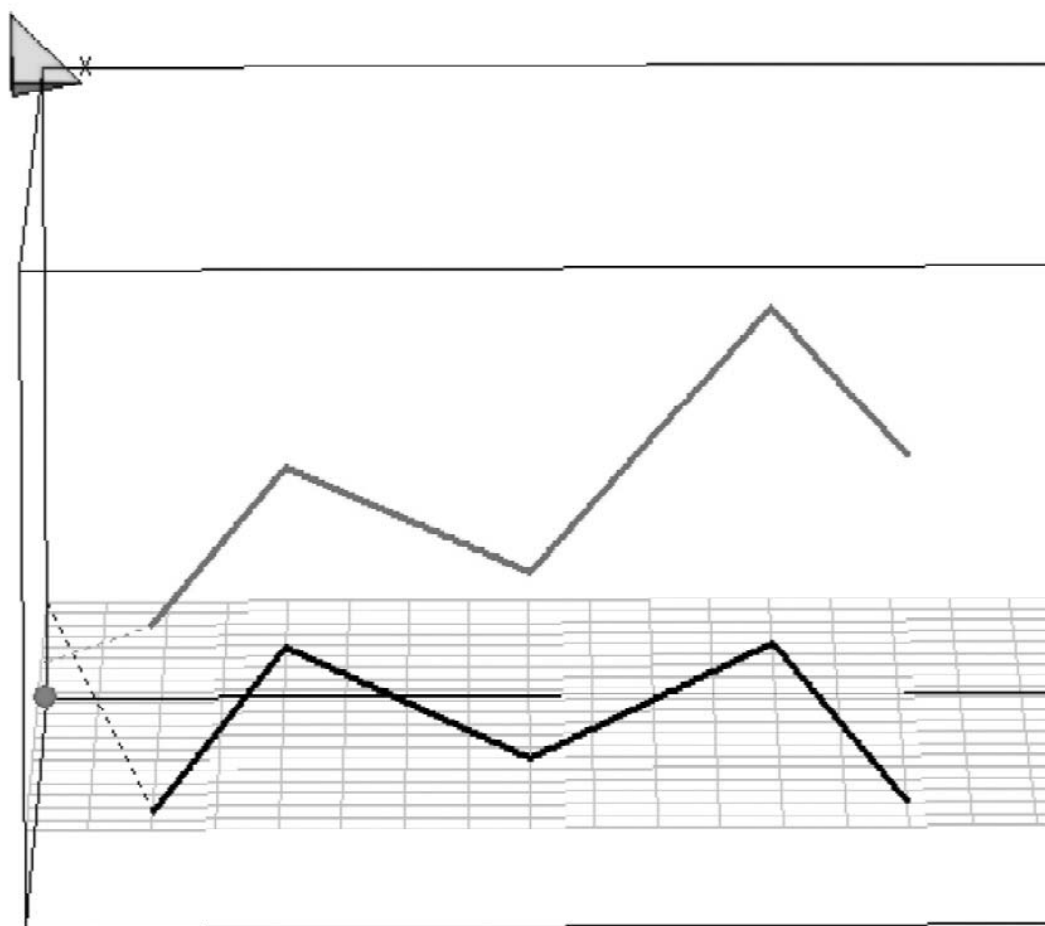


Fig. 8

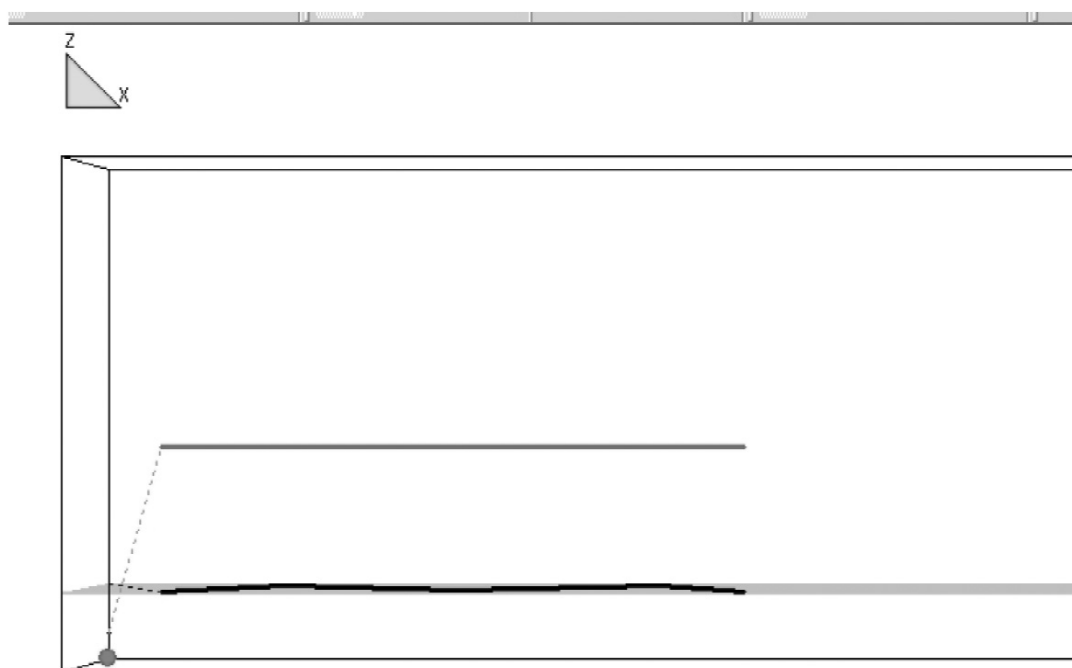


Fig. 9

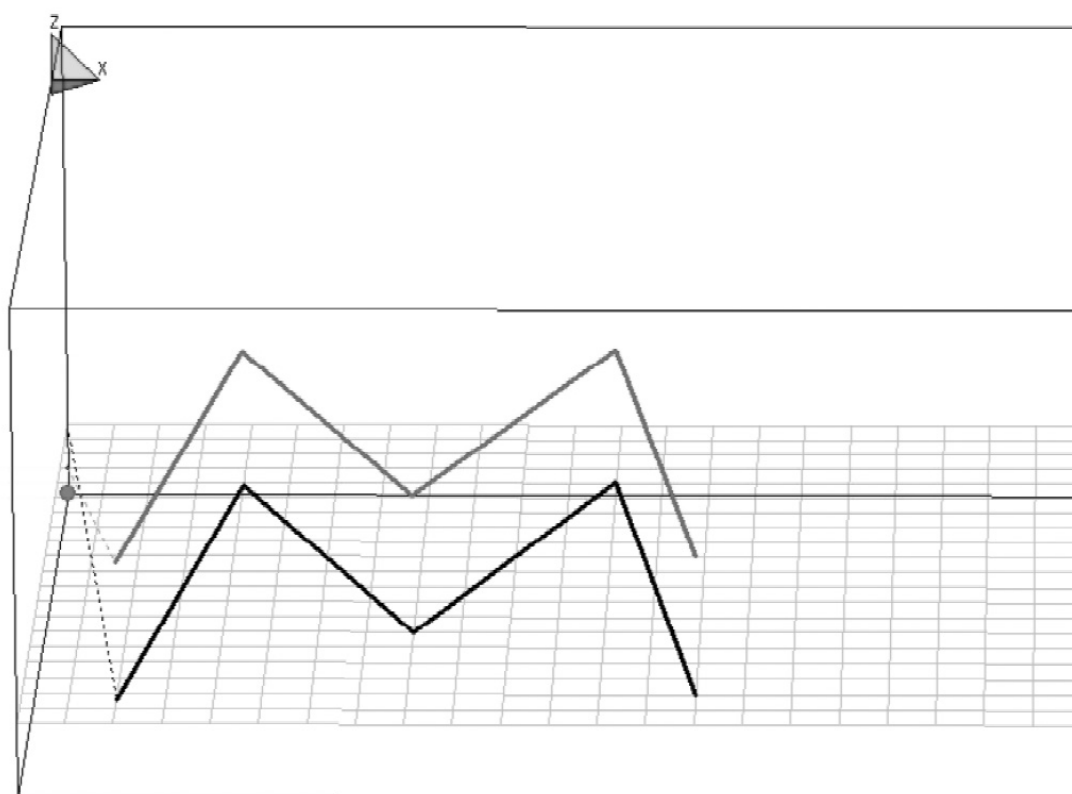


Fig. 10

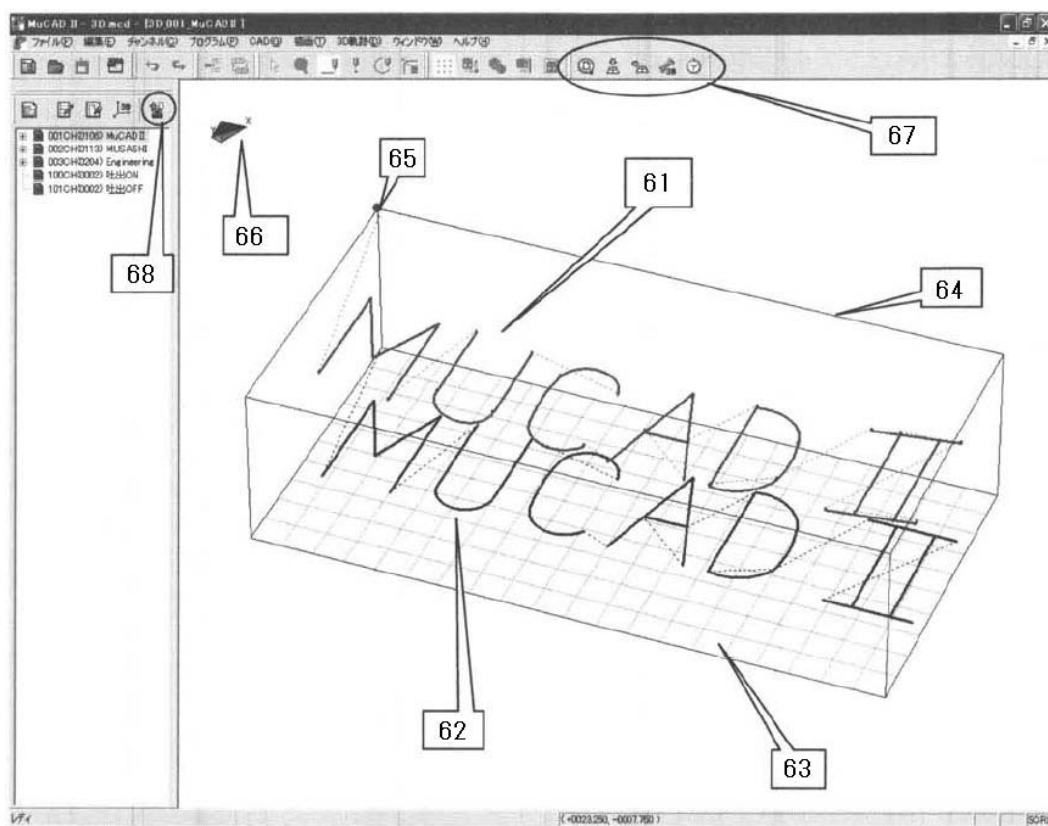


Fig. 11

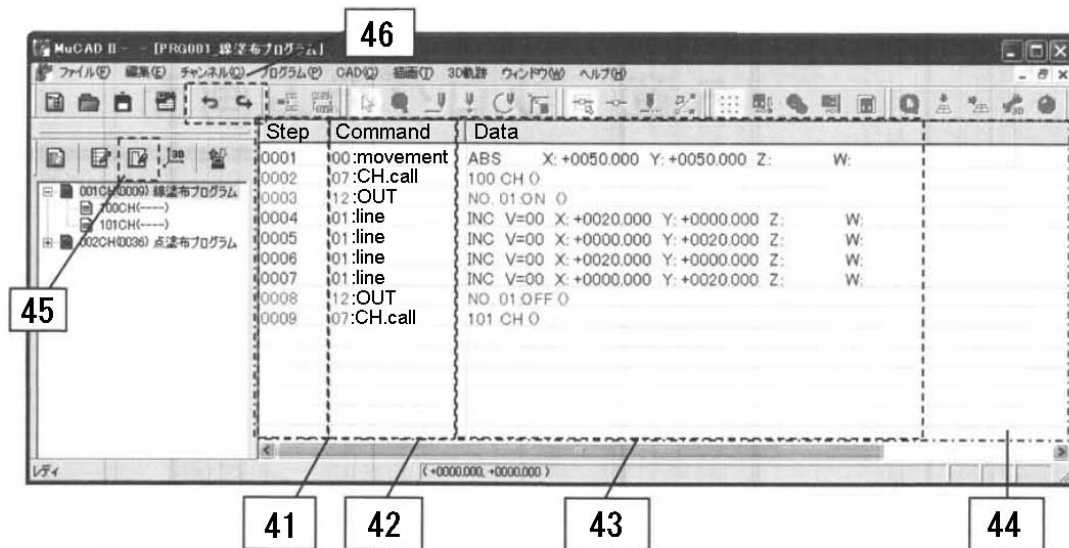


Fig. 12

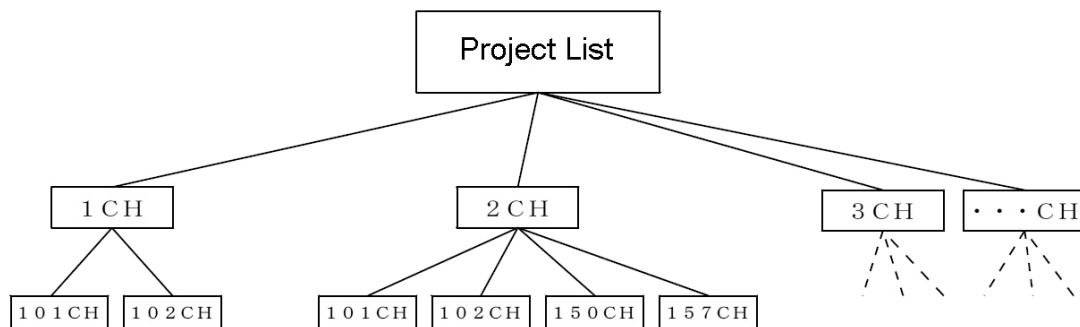


Fig. 13

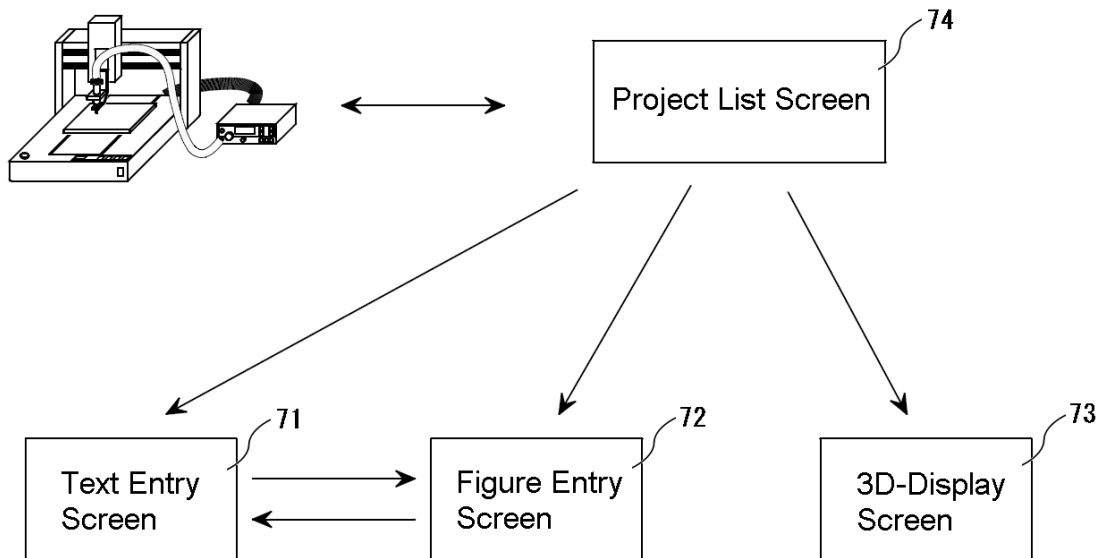


Fig. 14

