

DRIP MANIFOLD FOR UNIFORM CHEMICAL DELIVERY

by Inventors

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BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to semiconductor wafer cleaning and, more particularly, to techniques for applying fluids over a cleaning brush and improving wafer cleaning throughput and efficiency.

2. Description of the Related Art

In the semiconductor chip fabrication process, it is well-known that there is a need to clean a wafer where a fabrication operation has been performed that leaves unwanted residuals on the surface of the wafer. Examples of such a fabrication operation include plasma etching (*e.g.*, tungsten etch back (WEB)) and chemical mechanical polishing (CMP). If left on the surface of the wafer for subsequent fabrication operations, the unwanted residual material and particles may cause, among other things, defects such as scratches on the wafer surface and inappropriate interactions between metallization features. In some cases, such defects may cause devices on the wafer to become inoperable. In order to avoid the undue costs of discarding wafers having inoperable devices, it is therefore necessary to clean the wafer adequately yet efficiently after fabrication operations that leave unwanted residue on the surface of the wafer.

Figure 1A shows a high level schematic diagram of a wafer cleaning system 50. The cleaning system 50 typically includes a load station 10 where a plurality of wafers in a cassette 14 may be inserted for cleaning through the system. Once the wafers are inserted into the load station 10, a wafer 12 may be taken from the cassette 14 and moved into a

brush station one 16a, where the wafer 12 is scrubbed with selected chemicals and water (e.g., de-ionized (DI) water). The wafer 12 is then moved to a brush station two 16b. After the wafer has been scrubbed in brush station 16, the wafer is moved into a spin, rinse, and dry (SRD) station 20 where DI water is sprayed onto the surface of the wafer and spun to dry. During the rinsing operation in the SRD station, the wafer rotates at about 100 rotations per minute or more. After the wafer has been placed through the SRD station 20, the wafer is moved to an unload station 22.

Figure 1B shows a simplified view of a cleaning process performed in a brush station 16. In brush station 16, the wafer 12 is inserted between a top brush 30a and a bottom brush 30b with top surface 12a facing up. The wafer 12 is capable of being rotated with rollers (not shown) to enable the rotating brushes 30a and 30b to adequately clean the entire top and bottom surfaces of the wafer 12. In certain circumstances, the bottom surface of the wafer is required to be cleaned as well because contaminants from the bottom may migrate to the top surface 12a. Although both the top surface 12a and the bottom surface of the wafer 12 are scrubbed with the brushes 30, the top surface 12a that is scrubbed with the top brush 30a is the primary surface targeted for cleaning, since the top surface 12a is where the integrated circuit devices are being fabricated. To more effectively clean the wafer 12, a cleaning solution can be applied onto the top brush 30a by the use of a drip manifold 13a. In this example, the drip manifold 13a is attached to a drip control 13 which is in turn connected to a fluid source 24. The fluid source 24 pumps fluid (e.g., any cleaning chemical or DI water) through the fluid control 13 which controls the amount of fluid entering the drip manifold 13a. After receiving the fluid from the fluid control 13, the drip manifold 13a then expels a non-uniform drip 32 onto the top brush 30a. As will be discussed below, this non-uniform drip 32 has been observed to cause problems in cleaning operations.

Figure 1C shows a cross sectional view of the elements depicted in Figure 1B. When the wafer 12 has been placed on the bottom brush 30b, the top brush 30a is lowered onto the wafer 12. As the top brush 30a is lowered onto the wafer 12, drip control 13 starts the flow of fluid to the drip manifold 13a which releases the non-uniform drip onto

the top brush 30a. During this time, both the bottom brush 30a and 30b turn to create the mechanical scrubbing action.

Figure 1D shows a more detailed side view of the wafer cleaning structure depicted in Figure 1B. In general, it is a goal to have the fluid provided to the drip manifold 13a expel "droplets" of fluid evenly over the entire length of the brush 32a. To do this, it is common practice to introduce the fluid into the drip manifold 13a at reduced flow rates and pressures. To accomplish this, the fluid source 24 supplies the cleaning fluid through the drip control 13 which regulates the amount of fluid injected into a near end 31a of the drip manifold 13a. Unfortunately, as the fluid enters into the near end 31a, the fluid tends to flow out of the drip manifold faster at that end than at a far end 31b. This differential fluid expulsion occurs because most of the fluid is released through the drip holes at the near end 31a before the fluid can reach the drip holes at the far end 31b. Therefore, if the drip manifold 13a were totally horizontal, more near end drops 32a will be expelled than far end drops 32b. In the prior art, the drip manifold 13a was sometimes tilted downward slightly at a manifold angle $\emptyset$ 42 to allow more fluid to reach the far end 31b. The manifold angle 42 is determined by finding the optimal angle of the drip manifold 13a which produces the equivalent amount of drip from both the near end 31a and the far end 31b. This manifold angle 42 is measured relative to a y-axis 40a and an x-axis 40b. As the drip manifold 13a expels the far end drops 32a and near end drops 32b onto the top brush 30a, the brushes 30 turn to scrub the wafer 12.

Unfortunately, calibrating the drip manifold 13a to produce the right amount of fluid flow can be a very time consuming and a difficult process. By guesswork and trial and error, numerous manifold angles $\emptyset$ 42 must be tried to find the optimal flow rate of the cleaning fluid. Even after the optimal flow rate has been found, the drip manifold may need re-calibrating every time the cleaning apparatus is moved to another location. This problem occurs because each different location (even a different section of the same room) can have a floor angle that is different from the previous location. Therefore, as is often the case, if the cleaning apparatus must be moved frequently, the need for constant re-calibration can create large wastes of time and reduce wafer cleaning throughput. In addition, further problems in the maintenance of manifold angle $\emptyset$ 42 may occur if the

drip manifold is moved by a bump or nudging of the cleaning apparatus because even a slight movement of the drip manifold can have the effect of altering the manifold angle θ 42. Therefore, the prior art drip manifold 13a must often be re-calibrated far more often than is desirable or practical.

5 Figure 1E depicts a more detailed cross-sectional view of the drip manifold 13a which is expelling the non-uniform drip 32 through a drip hole 13b. As is common practice, the drip hole 13b is formed by drilling a hole into the drip manifold 13a. Unfortunately, the drilling process is known to leave hole shavings 13c in and around the drip holes 13b. These shavings can potentially be introduced over wafers as particulates
10 causing damage to circuits or retard the flow of fluid, thus causing un-even fluid sprays along the drip manifold 13a. To compensate for potential hole shavings 13c and un-even fluid delivery, it is common practice to deliver fluids to the drip manifold 13a at high pressures and flow rates. This is believed to improve the distribution of fluid out of all of the drip holes 13b along the drip manifold 13a. As consequence, however, this high
15 pressure delivery and flows tend to produce high pressure jets 32'.

 Although the distribution of fluids out of the drip holes 13b improved, the high pressure jets 32' have the disadvantageous effects of damaging the delicate surface of the brush 32a. In some cases, after relatively few cleaning operations, it was noticed that the brush 32a became somewhat shredded or frayed. Consequently, the solution of simply
20 increasing fluid delivery flow and pressures caused additional problems beyond those of un-even fluid delivery.

 Because of these inherent problems in the present drip manifold 13a, additional devices such as pressure regulators, pressure gauges, and flow meters, which are part of the drip control 13, have been used in a largely unsuccessful attempt to prevent over
25 spraying. Unfortunately, even with seemingly proper drip control, unforeseen fluctuations in fluid pressure can occur which may result in the high pressure jet 32' which have been known to damage the top brush 30a and/or the wafer 12.

 It should be apparent that using the aforementioned drip manifold is unduly inefficient. Such a drip manifold has the downside of taking more time to setup, and
30 requiring a large amount of maintenance time to keep the drip manifold at the perfect

manifold angle Ø 42. Moreover, the fluid application must be carefully monitored because of the possible damage to brushes and wafers caused by flow altering effects of fluctuations in fluid pressure and hole shavings 13c. Therefore, using prior art dripping mechanisms can cause lower throughput of wafer cleaning and/or cause damage to the
5 brushes and wafers.

In view of the foregoing, there is a need for a drip manifold that avoids the problems of the prior art by improving cleaning fluid dripping and increasing wafer cleaning efficiency and output.

SUMMARY OF THE INVENTION

10 Broadly speaking, the present invention fills these needs by providing an improved method for providing uniform chemical delivery over brushes of a wafer cleaning system. It should be appreciated that the present invention can be implemented in numerous ways, including as a process, an apparatus, a system, a device, or a method. Several inventive embodiments of the present invention are described below.

15 In one embodiment, a drip manifold for use in wafer cleaning operations is disclosed. The drip manifold has a plurality of drip nozzles that are secured to the drip manifold. Each of the plurality of drip nozzles has a passage defined between a first end and a second end. A sapphire orifice is defined within that passage and is located at the first end of the drip nozzle. The sapphire orifice is angled to produce a fluid stream into
20 the passage and is reflected toward the second end to form one or more uniform drops over a brush.

In another embodiment, a drip manifold for use in wafer cleaning operations is disclosed. A cleaning station having a first and second brush is provided. The drip manifold extends over the length of the first brush. A plurality of drip nozzles are
25 secured to the drip manifold. Each of the plurality drip nozzles are spaced apart from one another and distributed over the length of the drip manifold. Each of the drip nozzles has a passage defined between a first end and a second end. A sapphire orifice is defined within that passage and is located at the first end of the drip nozzle. The sapphire orifice

is angled to produce a fluid stream into the passage and is reflected toward the second end to form one or more uniform drops over the first brush.

In yet another embodiment, a method for making a drip nozzle for use in wafer cleaning operations is disclosed. The method includes generating a tubular segment
5 having a first end and a second end. The method further includes defining a passage between the first end and the second end and inserting a sapphire orifice into the passage of the tubular segment at the first end. The method of making the drip nozzle also includes inserting the sapphire orifice into the passage at an angle and configuring the angle such that a fluid flow can be introduced from the first end through the sapphire
10 orifice into the passage of the tubular segment, with the fluid flow exiting the second end as one or more uniform droplets.

The advantages of the present invention are numerous. Most notably, by designing a drip manifold which produces consistent dripping of uniform drops, the wafer cleaning efficiency and throughput may be improved. The claimed invention removes the problems
15 of variable cleaning chemical flow which causes problems such as brush and/or wafer damage.

The present drip manifold does not have to be oriented at a specific manifold angle to properly apply the cleaning fluid in the proper manner. This advancement obviates the need for continual re-calibrations of drip manifold systems to obtain and maintain the
20 perfect manifold angle. This feature reduces time spent on maintaining the drip manifold and allows increased wafer cleaning throughput. Moreover, the present drip manifold is nearly immune to fluctuations in cleaning fluid dripped caused by small fluid pressure variations. Further, due to the design of the drip nozzle, flow alterations normally caused by hole shavings are also eliminated. Therefore the drip manifold will allow new drip
25 systems to more easily produce and maintain the type of dripping preferable in the wafer cleaning process.

Other aspects and advantages of the invention will become more apparent from the following detailed description, taken in conjunction with the accompanying drawings, illustrating by way of example the principle invention.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be readily understood by the following detailed description in conjunction with the accompanying drawings. To facilitate this description, like reference numerals designate like structural elements.

5 Figure 1A shows a high level schematic diagram of a wafer cleaning system.

Figure 1B shows a simplified view of a cleaning process performed in a brush station.

Figure 1C shows a cross sectional view of the elements depicted in Figure 1B.

10 Figure 1D shows a more detailed side view of the wafer cleaning structure depicted in Figure 1B.

Figure 1E depicts a more detailed cross-sectional view of the drip manifold which is expelling the non-uniform drip through a hole.

Figures 2A and 2B show a side view and a top view, respectively, of a cleaning system, in accordance with one embodiment of the present invention.

15 Figure 3A shows a cross-sectional view of a drip nozzle, in accordance with one embodiment of the present invention.

Figure 3B depicts a cross-sectional view of a drip manifold in accordance with one embodiment of the present invention.

20 Figure 3C shows an exploded view of the sapphire orifice manifold in accordance with one embodiment of the present invention.

Figure 3D shows a view of an alternative orifice in accordance with one embodiment of the present invention.

Figure 4 depicts a side view of the drip manifold containing a plurality of the drip nozzles in accordance with one embodiment of the present invention.

25 Figure 5 illustrates a cleaning system using the drip manifold containing a plurality of the drip nozzles in accordance with one embodiment of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

An invention of method and systems presenting an improved method for providing uniform chemical delivery over brushes of a wafer cleaning system. In the following description, numerous specific details are set forth in order to provide a thorough understanding of the present invention. It will be understood, however, by one of ordinary skill in the art, that the present invention may be practiced without some or all of these specific details. In other instances, well known process operations have not been described in detail in order not to unnecessarily obscure the present invention.

Figures 2A and 2B show a side view and a top view, respectively, of a cleaning system 120. The cleaning system 120 typically includes an input station 100 where a plurality of wafers may be inserted for cleaning through the system. Once the wafer 12 is inserted into the input station 100, the wafer 12 may be taken from the input station 100 and moved into a brush station one 102a, where the wafer 12 is scrubbed with selected chemicals and water (e.g., de-ionized water) before being moved to a brush station two 102b. In the brush stations, a drip manifold including a drip nozzle of the present invention is contained. The features of the drip manifold and drip nozzle will be described in greater detail below.

After the wafer 12 has been scrubbed in the brush stations 102, the wafer 12 is moved into a spin, rinse, and dry (SRD) station 104, where de-ionized (DI) water is sprayed onto the surface of the wafer and spun to dry. After the wafer has been placed through the SRD station 104, the wafer 12 is moved to an output station 106. The cleaning system 120 is configured to be programmed and controlled from system electronics 108. Of course, this cleaning system is only exemplary in nature, and any other type of cleaning system that uses brush technology coupled with drip manifolds will also benefit from the advantages of the present invention. For instance, the system can be a standalone brush station for scrubbing wafers horizontally or vertically, or part of a chemical mechanical polishing (CMP) system and clean system combination.

Figure 3A shows a cross-sectional view of a drip nozzle 200, in accordance with one embodiment of the present invention. The drip nozzle 200 is configured to provide more consistent dripping of more uniform drops.

In one embodiment, the drip nozzle 200 has a first end 201a and a second end 201b. The drip nozzle 200 has a tubular segment 201c connected to a nozzle head 200c. The drip nozzle 200 contains a passageway between the first end 201a and the second end 201b where fluid can travel. Generally, a passage 205 is defined by a cylindrical shape having an inner surface 200'. In one embodiment, the first end 201a of the drip nozzle 200 will preferably have an angled wall 200a. It should be understood that the angle of the angled wall 200a can be varied depending on fluid flow requirements or any other calibration parameter. The drip nozzle 200 also has an outer nozzle wall 200b. To secure the drip nozzle 200 to a drip manifold (as will be shown below), the outer nozzle wall will preferably have threads (not shown).

In one embodiment, a sapphire orifice 202 is preferably inserted into the angled wall 200a at the first end 201a. In an alternative embodiment, the sapphire orifice can be made from any suitable material that is hard enough and compatible with cleaning solutions, and therefore, the sapphire orifice can be made from any material to define an insert orifice. Because a passage 200'' is angled into the angled wall 200a, the sapphire orifice 202 is also angled to fit into the passage 200''. Thus, the sapphire orifice 202 will include an orifice inner surface 202' that defines an angled path into the passage 205. This angled path serves to create an angled fluid stream that is directed against the drip nozzle inner surface 200' at a stream contact surface 206.

Although sapphire is used in an exemplary embodiment, other materials may be used such as materials that are compatible with various cleaning fluids. Such cleaning fluids may include basic solutions, acidic solutions (e.g., HF), and other fluids. The sapphire material can also be defined with passage ways (e.g., holes) that are defined to tight tolerances, and once formed, leave a very clean unobstructed surface (e.g., smooth surface). Moreover, it should be appreciated by one of ordinary skill in the art that the sapphire orifice 202 may be oriented differently as long as the resultant configuration produces an angled stream of fluid that is directed at the drip nozzle inner surface 200'.

When orifice input fluid 204' first enters the drip nozzle 200, it travels through the sapphire orifice 202. As the resultant angled stream leaves the sapphire orifice 202 and enters the inner passage 205 of drip nozzle 200, it begins to expand and is defined by a

stream boundary 206a and a stream boundary 206b. This initial stream then hits against the stream contact surface 206 which is a section of the drip nozzle inner surface 200'. Because the initial stream hits the stream contact surface 206 at an angle, the initial stream reflects off of the stream contact surface 206 and is angled towards the second end 201b of the drip nozzle 200. When this reflection occurs, the initial stream loses velocity and expands to form a first reflected spray with a spray boundary 208a and a spray boundary 208b. When this expansion occurs, portions of the first reflected spray having boundaries 208a and 208b contact portions of the incoming initial stream having boundaries 206a and 206b. This contact serves to decrease the velocities of both the initial stream and the first reflected spray.

The first reflected spray then hits spray contact surface 208. By this time, the first reflected spray has expanded so the area of the spray contact surface 208 is larger than the spray contact surface 206. When this contact occurs, the first reflected spray is reflected a second time towards the second end 201b of the drip nozzle 200. When the reflection occurs, the first reflected spray loses velocity and a slower moving second reflected spray is produced. This loss in velocity causes a further expansion of the spray boundaries to form a spray boundary 210a and a spray boundary 210b. As the second reflected spray expands, it comes into contact with the incoming first reflected spray. This contact further reduces the velocities of both the first reflected spray and the second reflected spray.

The second reflected spray then contacts a spray contact surface 210. Once again, because of the expansion of the spray in transit, the spray contact surface 210 is larger than the spray contact surface 208. When this contact occurs, the spray is once again reflected at an angle towards the second end 201b of the drip nozzle 200 to produce a third reflected spray. When this reflection occurs, the velocity of the spray is decreased again and further expansion of the spray occurs. This expansion forms a spray boundary 212a and a spray boundary 212b. Moreover, when this spray expansion occurs, the third reflected spray comes into contact with the incoming second reflected spray. When this contact occurs, the velocities of both the second reflected spray and the third reflected spray are decreased.

Therefore, each spray reflection produces a decrease in fluid velocity. These spray reflections continue until the fluid reaches the periphery of a nozzle head 200c at the

second end 201b. By this time, the fluid velocity has slowed significantly. This decrease in velocity creates an accumulation of liquid towards the second end 201b of the drip nozzle 200 which creates back forces 207 in the direction of the first end 201a. The creation of these back forces 207 serves to further slow down the fluid traveling through the passage 205 of the drip nozzle 200. Therefore, uniform droplets slowly form at the opening of the nozzle head 200c creating a controlled, consistent, and uniform dripping action.

In this example, the drip nozzle head 200c is configured so it is larger in circumference than the outer nozzle wall 200b. The nozzle head 200c is also preferably controlled at surface 200c' of drip nozzle 200 which further assists in the production of uniform drops. For example, the diameter D263 contributes to the formation of a uniform droplet by defining an area of attachment of the uniform droplet to the nozzle head 200c. The uniform droplet grows in size until its mass causes it to separate from the surface 200c'. In addition, an angle θ 265 also contributes to the formation of the uniform droplet by preventing fluid from migrating up the nozzle. It should be appreciated that the drip nozzle may be configured in a variety of shapes and sizes to produce similar drops. Additionally, the drip nozzle 200 can be made without the drip nozzle head 200c. The actual shape of the drip nozzle 200 will primarily depend on the viscosity of fluid, drip rate, and the environment into which it is being installed. Also, the drip nozzle 200 is preferably manufactured from a material that is compatible with the chemistry of the fluid such as TeflonTM or polyethylene terephthalate (PET). PET materials are known for their high purity and are relatively easy to machine. In one embodiment, the length L260 of the drip nozzle 200 can vary between about 0.508 millimeters (mm) and about 25.4 mm, and more preferably is about 11.0998 mm long. This dimension can generally be varied to any length that will allow for one or more spray reflections off of the drip nozzle inner surface 200'. This will ensure that a more uniform drip is formed. In this embodiment, passage diameter D262 of the drip nozzle 200 can be between about 0.508 mm and about 2.54 mm, and more preferably is about 1.5748 mm. Of course, this dimension can be varied depending on the viscosity and desired fluid flow. Still further, the sapphire orifice is preferably angled once inserted into the orifice inner surface 200''. This angle can vary widely. For example, the angle θ 264 can be between about 15 degrees and about 75

degrees, and more preferably is set to about 45 degrees. In general, some angle must exist so long as one or more spray reflections off of the drip nozzle inner surface 200' are produced.

Figure 3B depicts a cross-sectional view of a drip manifold 220 in accordance with another embodiment of the present invention. In this embodiment, the drip manifold 220 has a manifold inner surface 220a and a manifold outer surface 220b. The drip nozzle 200 is secured to the drip manifold 220 by threads 200d. It should be understood that the drip nozzle 200 may be fastened to the drip manifold 220 in a variety of other ways such as pressing the drip nozzle 200 into the drip manifold 220. In one embodiment, the drip nozzle 200 is preferably oriented such that the first end 201a protrudes into an inner region 203 of the drip manifold 220. Although any suitable diameter may be used for the inner part of the drip manifold 220, a diameter ranging between about 6.35 mm and 25.4 mm, and more preferably about 9.525 mm may be used. By having the drip nozzle 200 extend into the inner region 203, hole shavings 220c (created by the drilling of the hole) are less likely to clog the hole defined by the orifice surface 202'. The inner region 203 of the drip manifold 220 is preferably a cylindrical shape defined by the manifold inner surface 204a. When the cleaning fluid is pumped into the drip manifold 220, the inner region 203 is filled by a manifold fluid 204. A portion of the manifold fluid 204 enters the sapphire orifice 202 as orifice input fluid 204'. The orifice input fluid 204' then goes through the numerous reflective actions as described above with reference to Figure 3A, and a uniform drop 204a is released from the nozzle head 200c. Of course, in a true drip manifold 220, there will actually be several drip nozzles 200, as will be illustrated below.

Figure 3C shows an exploded view of the sapphire orifice 202. In this embodiment, the sapphire orifice 202 includes the orifice inner surface 202' defined generally as a cylindrical shape. At one end of the sapphire orifice 202, the inner surface 202' angles out to define an angled surface 202''. The angled surface 202'' is configured to feed into the passage 205 of the drip nozzle 200. Therefore, in operation, the orifice input fluid 204' enters the sapphire orifice 202 and exits out of one side as defined by the stream boundaries 206a and 206b. In one embodiment, it is preferable for an outer diameter D266 of the sapphire orifice 202 to be about 2.2098 mm. It should be

appreciated that the diameter of the orifice inner surface 202' may be varied to produce different flow rates as need. The dimensions of the orifice inner surface 202' are closely controlled to a desired tolerance so that most all of the sapphire orifice 202 of a specific size are nearly identical. In one preferred embodiment, the orifice inner surface 202' may
5 have a diameter that is about 0.010. The length L268 of the sapphire orifice 202 in this example is about 1.1938 mm. Of course, the length L268 may be varied depending upon the desired drip characteristics. Figure 3D shows a view of an alternative orifice 202''.

In this embodiment, alternative orifice 202'' is preferably also made out of a sapphire material. The orifice inner surface 202' of the alternative orifice 202' keeps a
10 constant configuration and does not angle out into the passage 205 of the drip nozzle 200. In one embodiment, the diameter D266 of the alternative orifice 202'' is also about 2.2098 mm. It should be appreciated that the diameter of the orifice inner surface 202' may be varied to produce different flow rates as needed. The dimensions of the orifice inner surface 202' are closely controlled to a desired tolerance so that most all of the sapphire
15 orifice 202 of a specific size are nearly identical. In yet another embodiment, it is preferable for length L268 of the alternative orifice 202'' to be about 1.1938 mm. The length L268 of the alternative orifice 202'' may be varied depending upon the drip characteristics desired. The orifice input fluid 204' enters the alternative orifice 202'' and exits out of the other side as defined by the stream boundaries 206a and 206b. As
20 mentioned above, the sapphire orifice 202 and the alternative orifice 202'' may be made out of other materials that are compatible with different cleaning fluids and that can be defined to exact tolerances and leave a smooth surface after it is formed. The smooth surface thus enables the generation of a more uniform entry point for fluid and gives rise to more controlled droplets from each of the drip nozzles 200 that may be integrated into a
25 drip manifold 220.

Figure 4 depicts a side view of the drip manifold 220 containing a plurality of the drip nozzles 200 in accordance with one embodiment of the present invention. In this embodiment, a fluid source 258 is connected by a tubing 252 to a pressure regulator 256. A pressure gauge 254 is then attached to a portion of the tubing 252 connecting the
30 pressure regulator 256 to one end of the drip manifold 220. A plurality of the drip nozzles

200 are secured to the drip manifold 220 as explained above with reference to Figure 3B. In one embodiment, the drip manifold 220 is preferably a cylindrical structure manufactured out of a Teflon™ material or any other material that is compatible with cleaning chemicals.

5 In this embodiment, the fluid source 258 generally supplies fluid to the pressure regulator 256 where the pressure of the fluid leading to the drip manifold can be controlled. A pressure gauge 254 monitors the fluid pressure in the tubing 252. By the use of both the pressure regulator 256 and the pressure gauge 254, the fluid pressure (and the resultant dripping) of the cleaning fluids can be controlled. The fluid then passes from
10 the tubing 252 into the drip manifold 220. Once inside the drip manifold 220, the pressurized fluid flows equally into a plurality of the drip nozzles 200. Because the drip manifold 220 may be filled with pressurized fluid, the flow of fluid into all of the drip nozzles 200 is substantially equal. As described above, after the fluid has passed through the drip nozzles 200, the uniform drops 204a drip from the drip nozzles 200 at a constant
15 and controlled rate. Advantageously, the flow of fluid through the drip manifold 220 may be regulated with only the use of the pressure gauge 254 and the pressure regulator 256 without the need for implementing a a flow meter or additional hardware.

Figure 5 illustrates a cleaning system using the drip manifold 220 containing a plurality of the drip nozzles 200 in accordance with one embodiment of the present
20 invention. The tubing 252 is connected to one end of the drip manifold 220. In one embodiment, the drip manifold 220 is preferably positioned over the top brush 30a so the cleaning fluid can be dripped onto the top brush 30a. It is should be appreciated that the drip manifold 220 may be positioned in any orientation which would allow for consistent application of cleaning liquid onto the top brush 30a (or any other brush that is positioned
25 below the drip manifold 220). The wafer 12 is placed on top of the bottom brush 30b and below the top brush 30a. The tubing 252 transports fluid into the drip manifold 220. The fluid passes through the drip nozzles 200 and is released in the form of the uniform drops 204a. As the uniform drops 204a are applied to the top brush 30a at a consistent rate, the brushes 30 can turn thus scrubbing the wafer 12. Therefore, the drip manifold 220 applies

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precisely the correct amount of cleaning fluid at the desired rate to the top brush 30a which results in optimal cleaning of the wafer 12.

While this invention has been described in terms of several preferred embodiments, it will be appreciated that those skilled in the art upon reading the preceding specifications and studying the drawings will realize various alterations, additions,
5 permutations and equivalents thereof. It is therefore intended that the present invention includes all such alterations, additions, permutations, and equivalents as fall within the true spirit and scope of the invention.

What is claimed is:

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CLAIMS

1. A drip manifold for use in wafer cleaning operations, comprising:
a plurality of drip nozzles (200), each drip nozzle including,
a first end (201a) and a second end (201b) and a passage (205) defined there between;
and
a sapphire orifice (202) defined within the passage and located at the first end of the drip nozzle, the sapphire orifice being angled to produce a fluid stream that is reflected toward the second end to form one or more uniform drops over a surface.
2. A drip manifold for use in wafer cleaning operations as recited in claim 1, wherein the drip manifold is integrated into a cleaning station having a first brush and a second brush; and the drip manifold extends over a length of the first brush.
3. A drip manifold for use in wafer cleaning operations as recited in claim 2, wherein each of the plurality of drip nozzles are spaced apart from one another and are distributed over a length of the drip manifold.
4. A drip manifold for use in wafer cleaning operations as recited in claim 1, wherein the first end of each of the plurality of drip nozzles protrudes into an inner region of the drip manifold.
5. A drip manifold for use in wafer cleaning operations as recited in claim 4, wherein the second end of each of the plurality of drip nozzles extends out beyond an outer surface of the drip manifold.
6. A drip manifold for use in wafer cleaning operations as recited in claim 1, wherein the first end has an angled wall, and the angled wall being configured to receive the sapphire orifice that is in the form of an insert.
7. A drip manifold for use in wafer cleaning operations as recited in claim 1, wherein each of the plurality of nozzles incorporate threads to enable the threading into the drip manifold.

8. A drip manifold for use in wafer cleaning operations as recited in claim 1, wherein each of the plurality of drip nozzles has a nozzle head at the second end.

9. A drip manifold for use in wafer cleaning operations as recited in claim 1, the passage defined between the first end and the second end of the drip nozzle defining a length through which the fluid stream reflects one or more times until the fluid stream forms the uniform drop.

10. A drip manifold for use in wafer cleaning operations as recited in claim 1, wherein at one end, the inner surface of the sapphire orifice angles out to define an angled surface, said angled surface is configured to feed into the passage defined by the first end and the second end of the drip nozzle.

11. A method for making a drip nozzle, the drip nozzle being configured for use in a drip manifold that is oriented over a surface, comprising:

generating a tubular segment (201c) having a first end (201a) and a second end (201b), the tubular segment defining a passage (205) between the first end and the second end; and inserting a sapphire orifice (202) into the passage of the tubular segment at the first end, the inserting being configured to align the sapphire orifice at an angle such that a fluid flow can be introduced from the first end, through the sapphire orifice that is at the angle (264), into the passage of the tubular segment, and exit at the second end of the tubular segment, the fluid flow exiting the said end defining one or more droplets.

12. A method for making a drip nozzle for use in wafer cleaning operations as recited in claim 11, wherein the sapphire orifice is configured to include a cylindrical orifice inner surface which defines an angled path into the passage of the tubular segment.

13. A method for making a drip nozzle for use in wafer cleaning operations as recited in claim 12, wherein the cylindrical orifice inner surface at an end of the sapphire orifice is configured to angle outward.

14. A method for making a drip nozzle for use in wafer cleaning operations as recited in claim 11, wherein the sapphire orifice is constructed from a sapphire material, or a cleaning compatible material.

15. A method for making a drip nozzle for use in wafer cleaning operations as recited in claim 11, wherein the angle of the sapphire orifice produces one or more reflections of the cleaning fluid off of an inner surface of the drip nozzle, the cleaning fluid exiting from the drip nozzle as uniform drops.

16. A method for making a drip nozzle for use in wafer cleaning operations as recited in claim 11, wherein the second end of the tubular segment is configured as a drip nozzle head.

17. A method for making a drip nozzle for use in wafer cleaning operations as recited in claim 16, wherein the drip nozzle head is larger than an outer nozzle wall.

18. A method for making a drip nozzle for use in wafer cleaning operations as recited in claim 16, wherein one end of the drip nozzle head is flat.