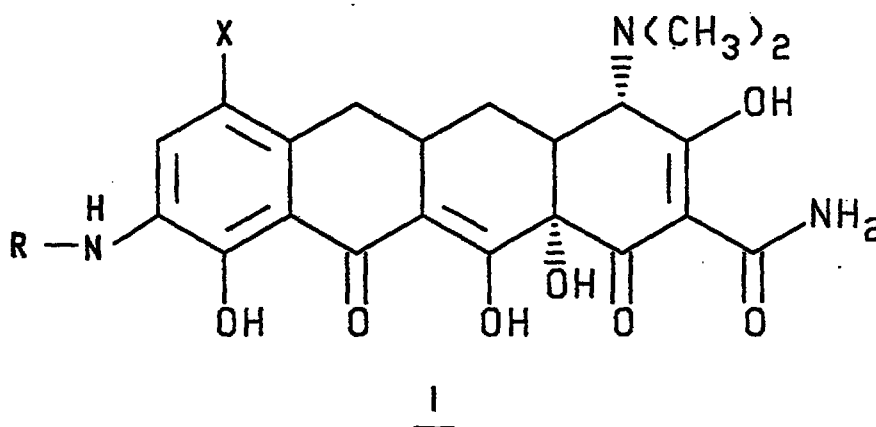


31,928

NOVEL METHOD OF PRODUCING 7-(SUBSTITUTED)-9-[(SUBSTITUTED GLYCYL)-AMIDO]-6-DEMETHYL-6-DEOXYTETRA-CYCLINES

ABSTRACT OF THE INVENTION

The invention provides a novel method for producing compounds of the formula I:



wherein X and R are defined in the specifications. The invention also provides a method for making intermediates useful to produce the compounds of formula I. Utilizing a common intermediate, the novel method efficiently produces compounds of the formula I.