

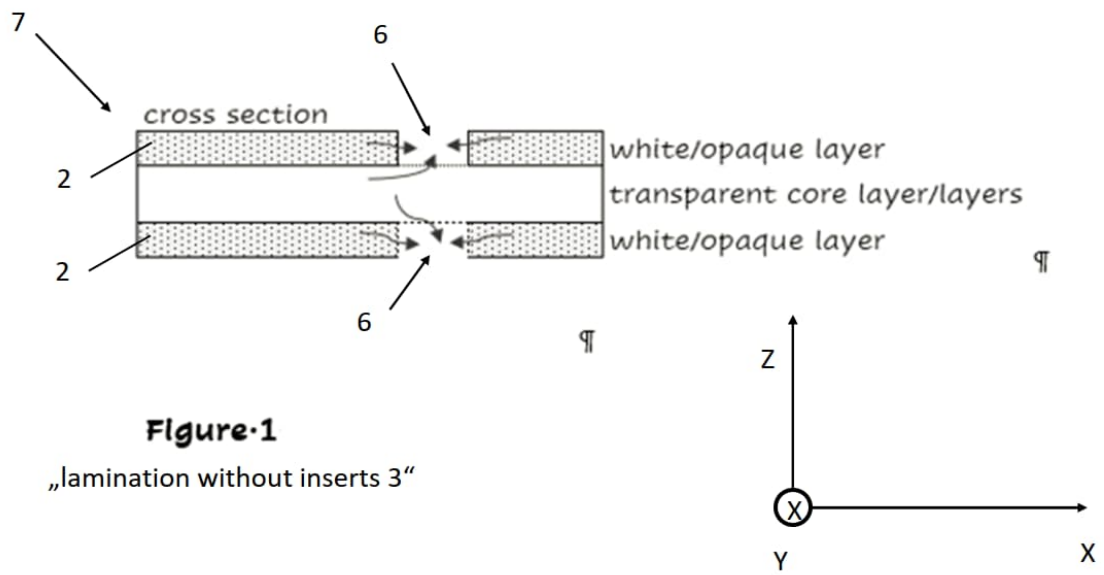


Figure 1
„lamination without inserts 3“

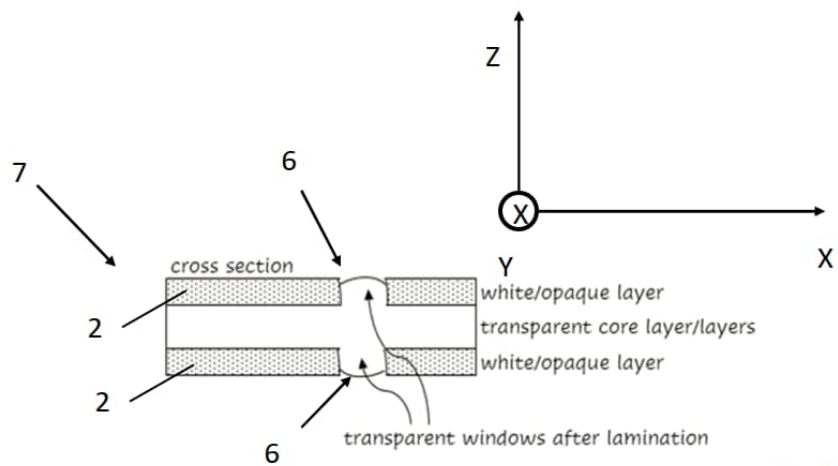


Fig. 2A

„lamination without inserts 3“

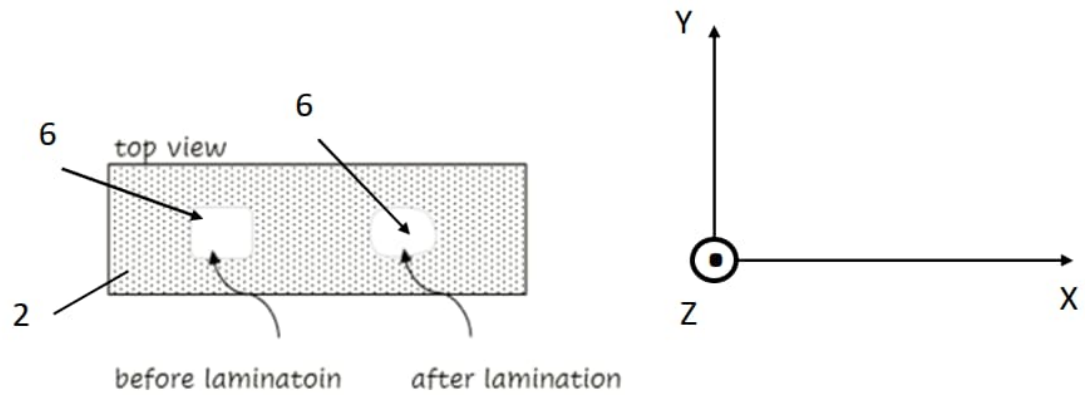


Fig. 2B

„lamination without inserts 3“

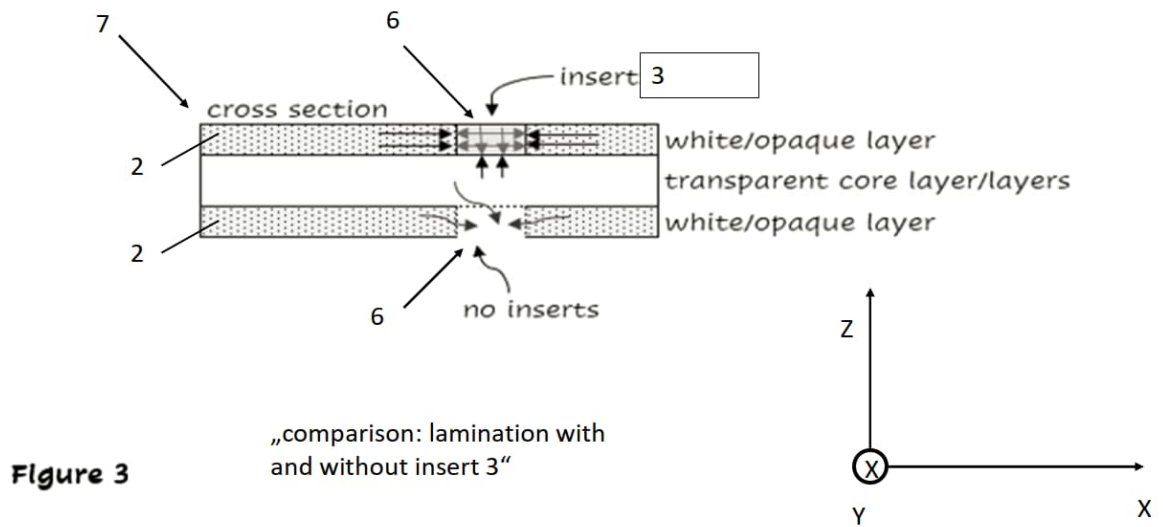


Figure 3

„comparison: lamination with
and without insert 3“

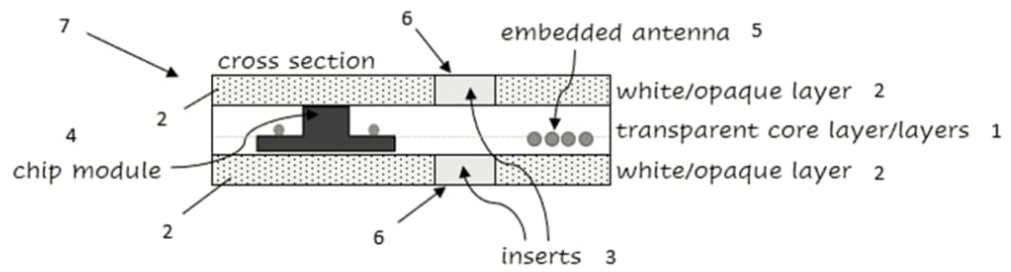


Figure 4

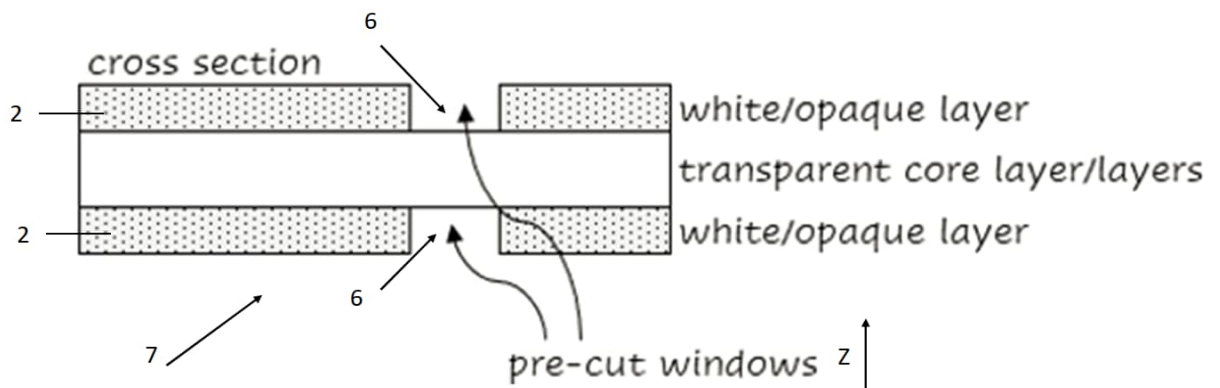


Figure 5

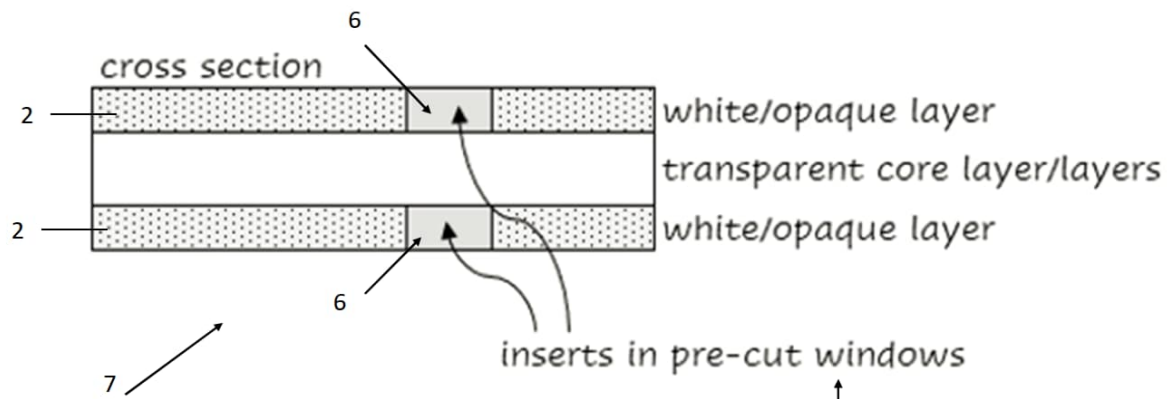


Figure 6

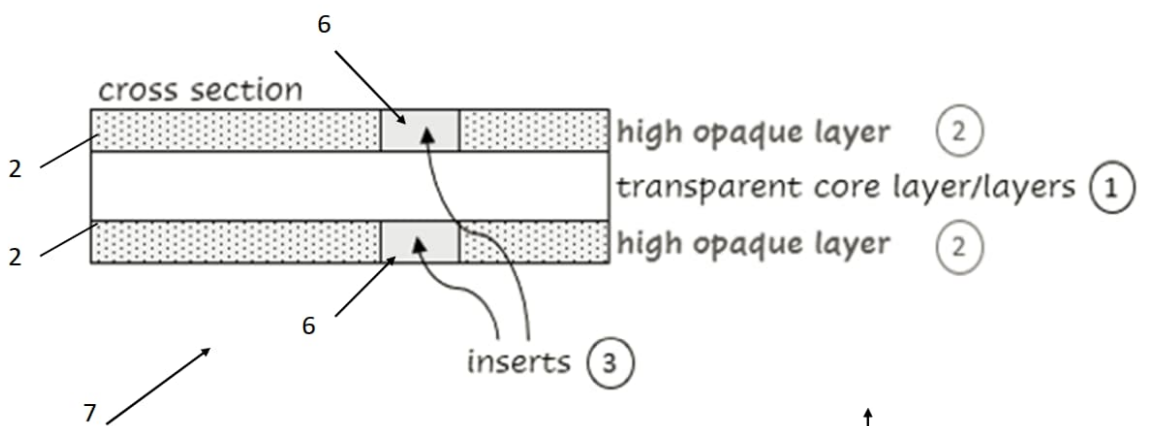


Figure 7

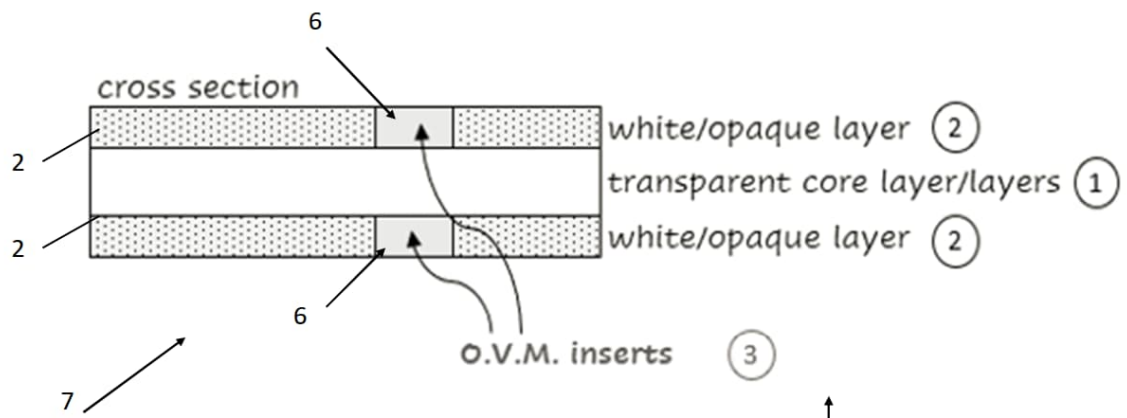


Figure 8

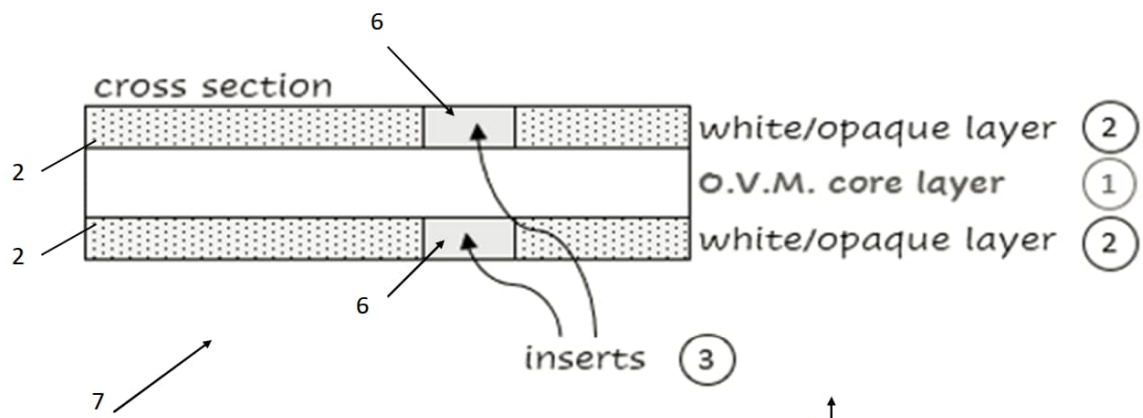


Figure 9

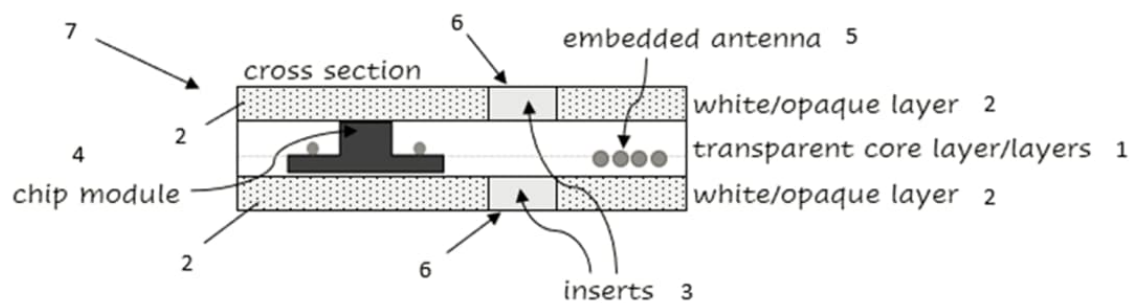


Fig. 10

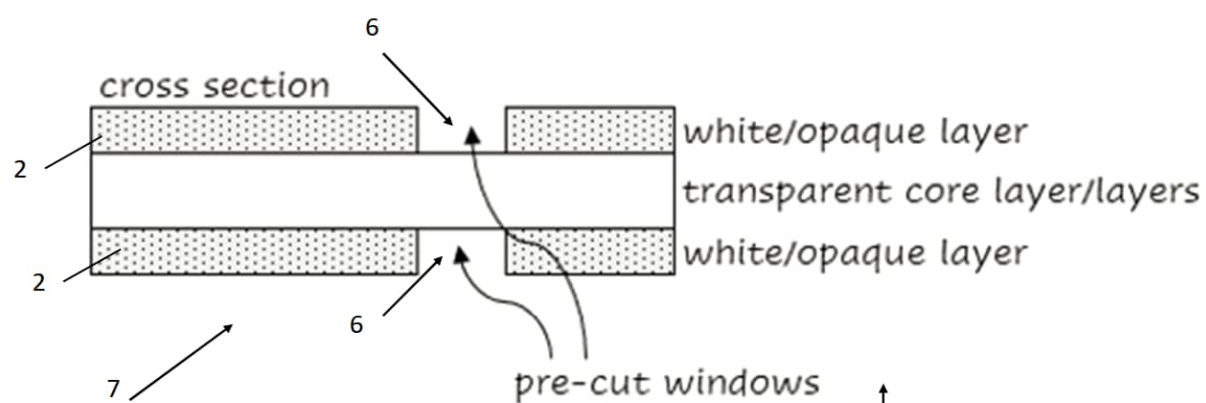
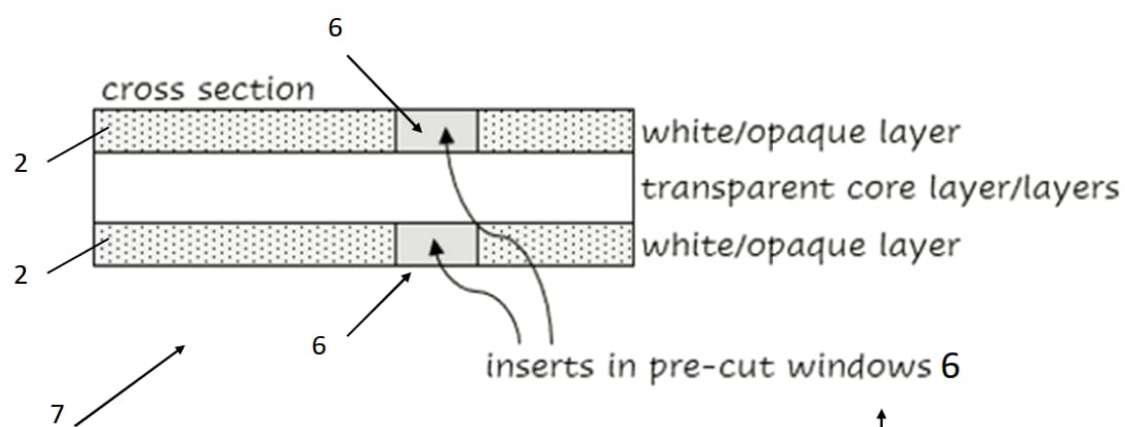


Figure 11

**Figure 12**