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(54) Title: HETEROGENEOUS SUPPORTED CATALYTIC CARBAMATE PROCESS

(57) Abstract: A process for the preparation of aromatic carbamates comprising contacting one or more organic carbonates with an aromatic amine or urea in the presence of a catalyst and recovering the resulting aromatic carbamate product, characterized in that the catalyst is a heterogeneous catalyst comprising a Group 12-15 metal compound supported on a substrate.



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