

FIG. 1A

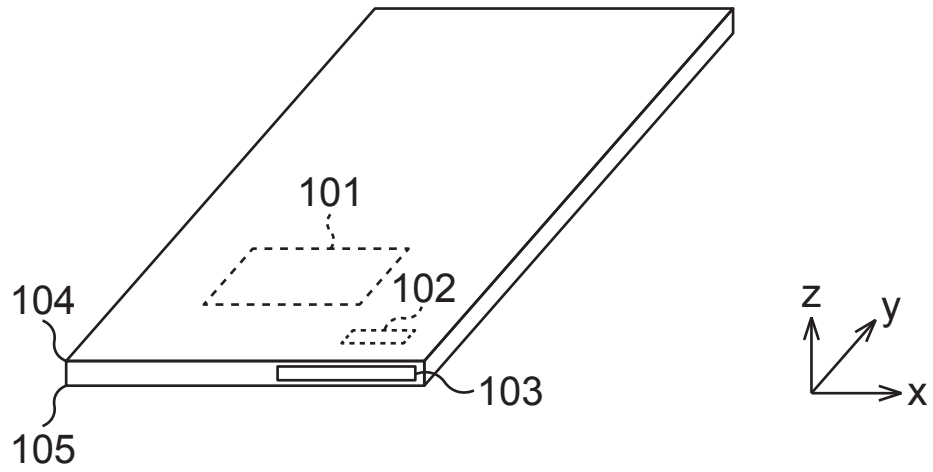


FIG. 1B

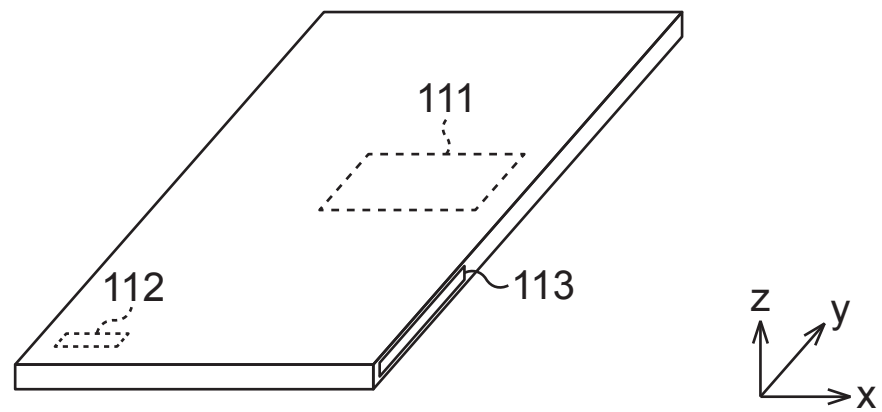


FIG. 1C

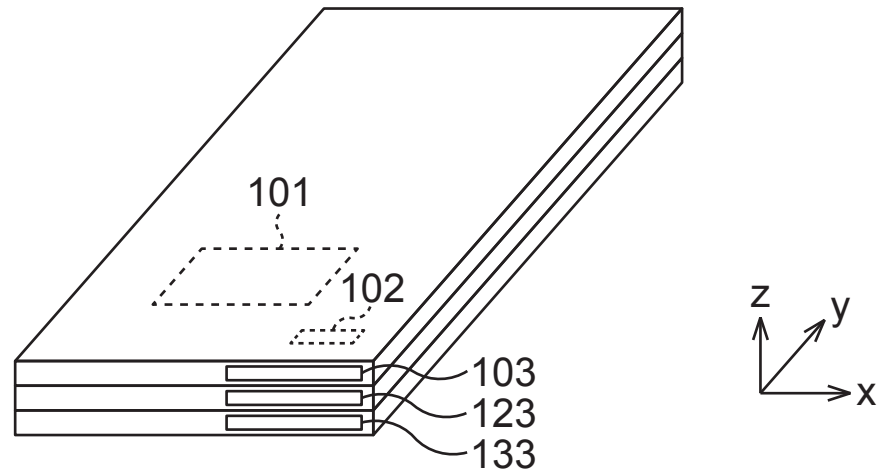


FIG. 2A

201
 GYUYOKAME I ← 202
 KOOO-TM ← 203
 20×3610×11800 ← 204
 563497-01 ← 205
 001000174 ← 206
 1-E509-01 ← 207
 448 ← 208
 209 → 563497-01

FIG. 2B

211

 GYUYOKAME I ← 212
 KOOO-TM ← 213
 20×3610×11800 ← 214
 563497-01 ← 215
 001000174 ← 216
 1-E509-01 ← 217
 448 ← 218
 563497-01 ← 219

FIG. 3

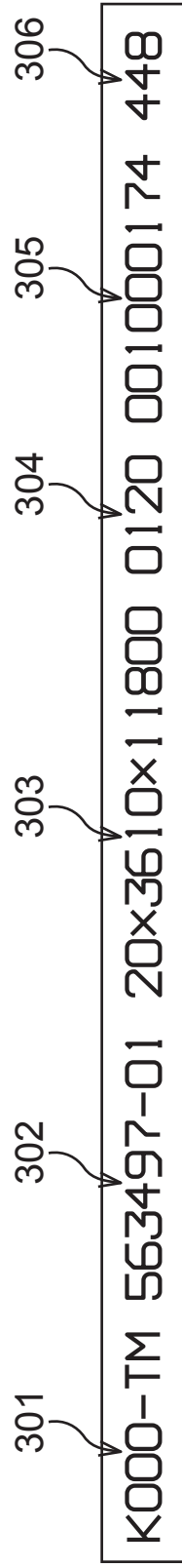


FIG. 4

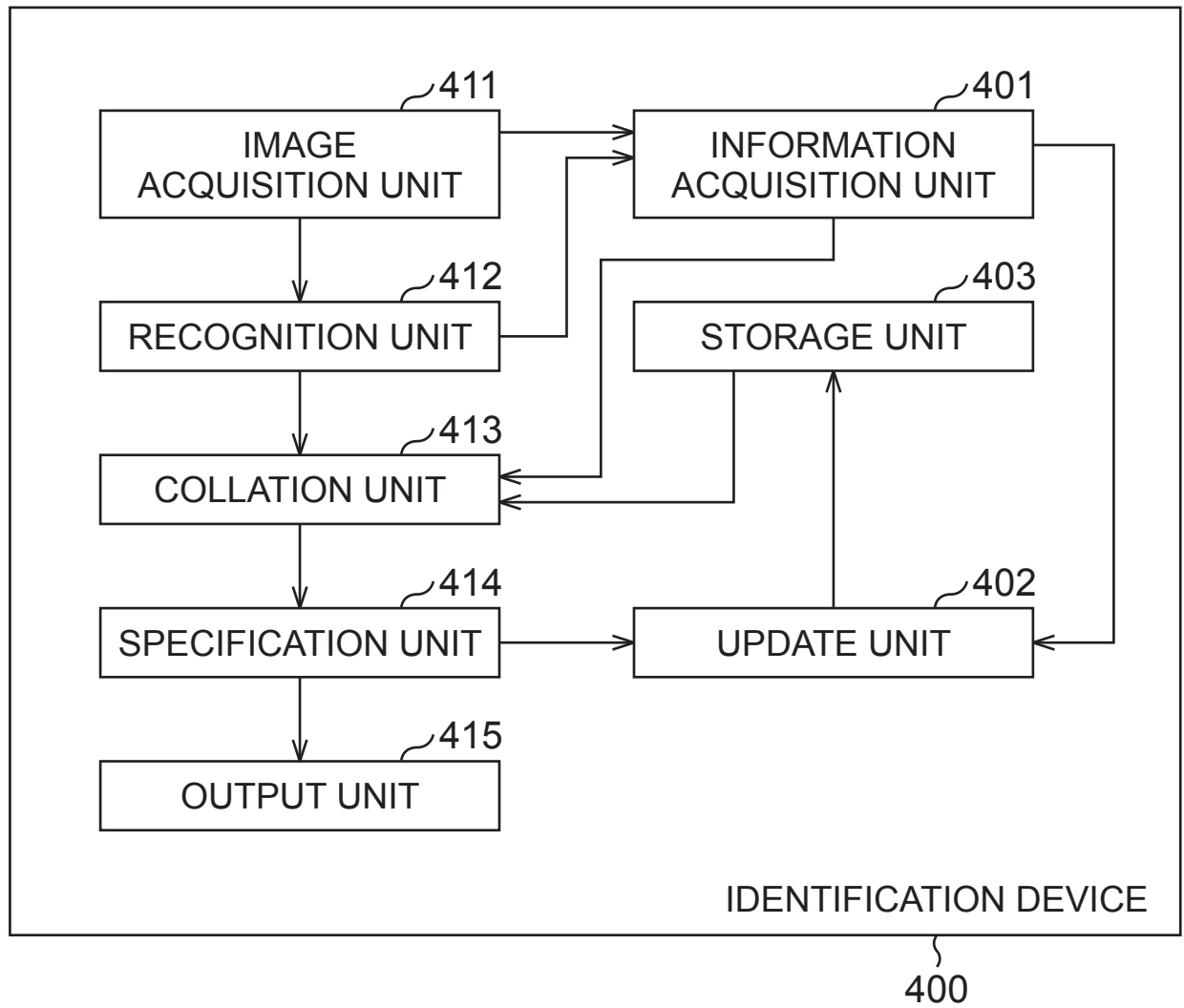


FIG. 5

No.		1	2	3	4	5	...
ACTUAL ARTICLE DISPLAY	STENCIL	ID					
		CUSTOMER NAME					
		SIZE					
		STANDARD					
		CUSTOMER CODE					
		ORDER NUMBER					
		IDENTIFICATION INFORMATION					
		...					
	DIE STAMP	ID					
		...					
NON-ACTUAL ARTICLE DISPLAY	LABEL	ID					
		SIZE					
		STANDARD					
		DELIVERY DATE					
		CUSTOMER CODE					
		IDENTIFICATION INFORMATION					
		...					
	POSITION IN ARTICLE	STENCIL					
		DIE STAMP					
		LABEL					
		WEIGHT					
		SIZE					
	IMAGE ID	STORAGE SPACE POSITION					
		REGISTRATION TIME					
		PARENT ID					
		...					

~500

FIG. 6

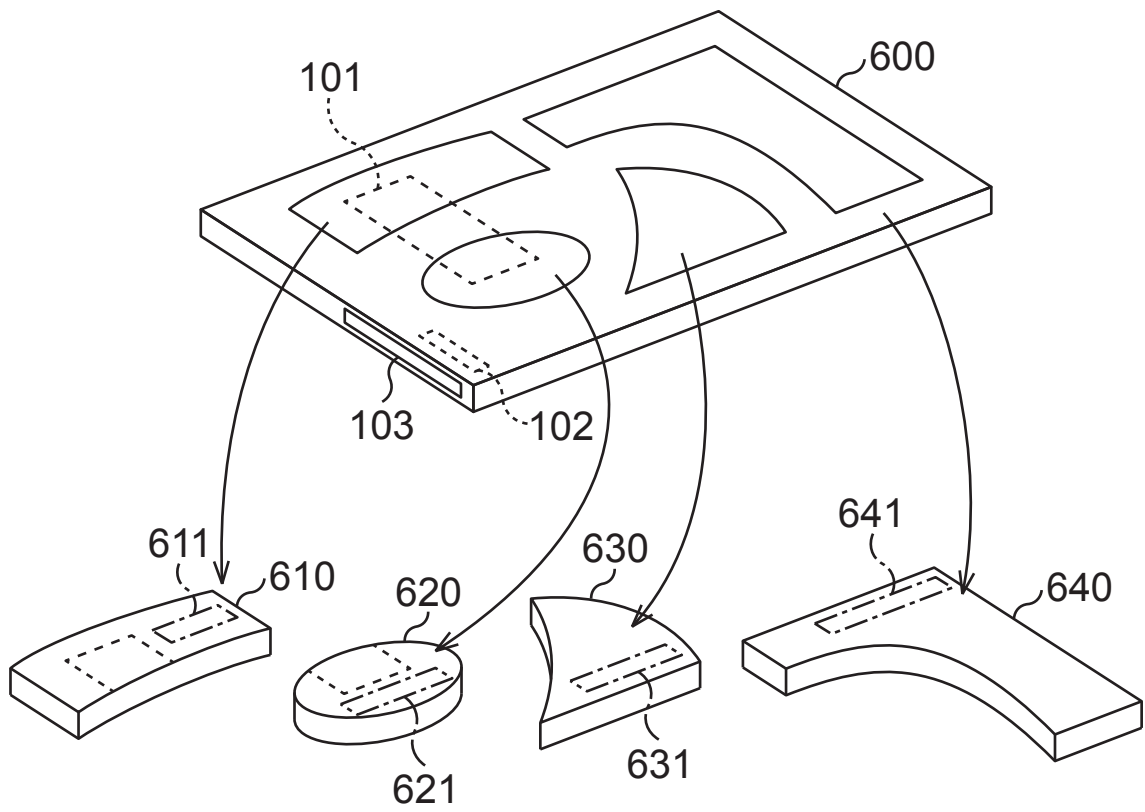


FIG. 7

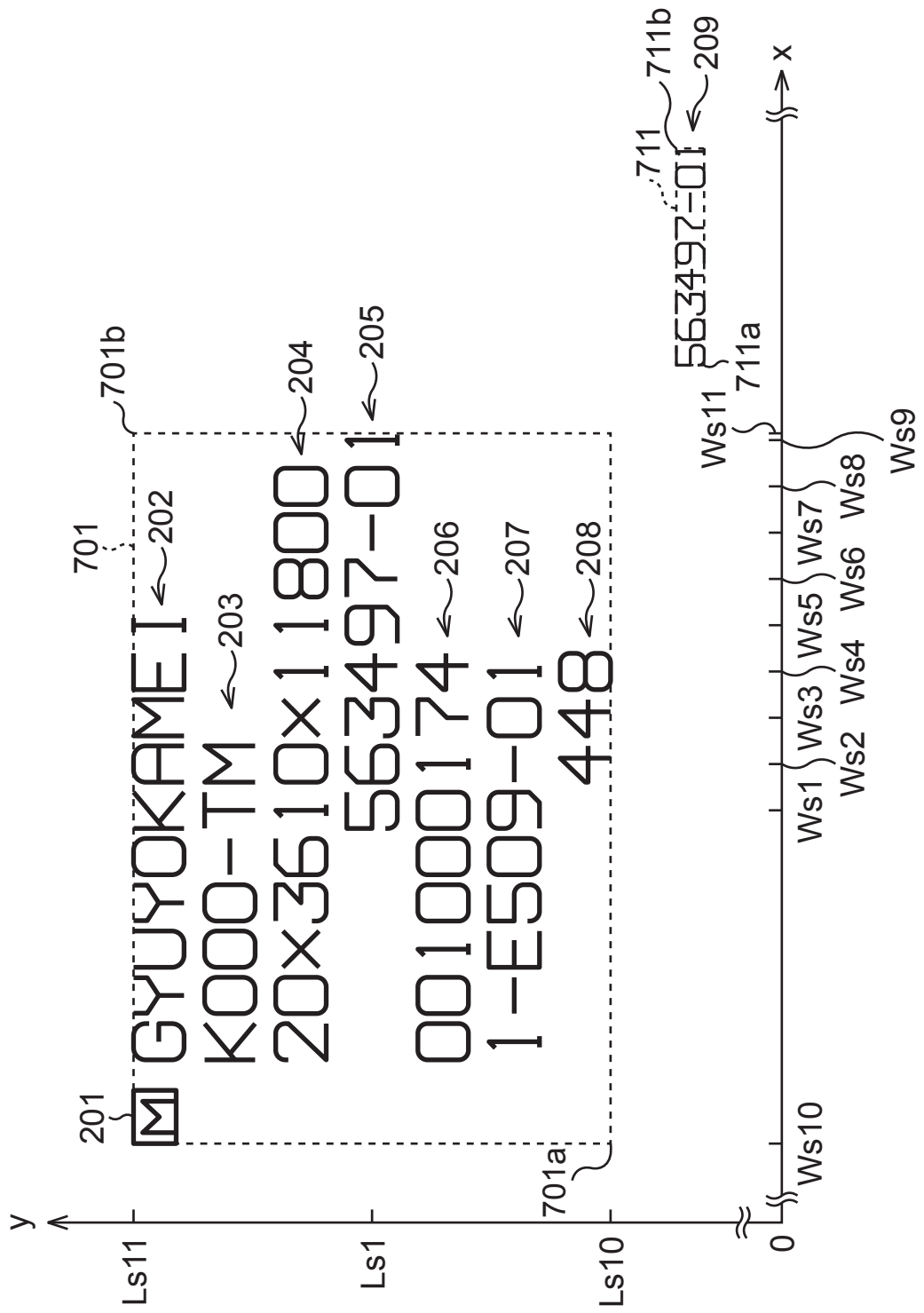


FIG. 8

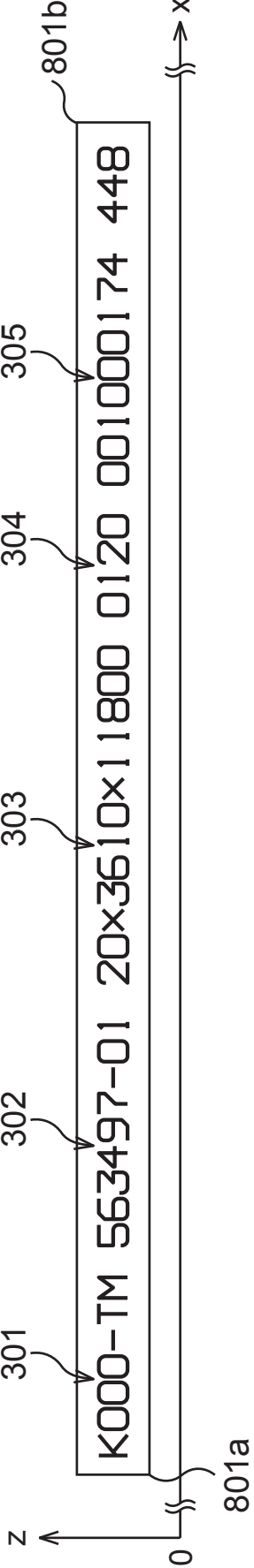


FIG. 9A

ID		CONTENT	POSITION	IDENTIFICATION TARGET EXCLUSION CATEGORY	SIZE (L·M·S)	NUMBER OF DOTS	IDENTIFICATION LIMIT PIXEL NUMBER	
		5	(Ws1, Ls1)	Y	L	D5	N5	
		6	(Ws2, Ls1)	Y	L	D6	N6	
		3	(Ws3, Ls1)	Y	L	D3	N3	
		4	(Ws4, Ls1)	Y	L	D4	N4	
		9	(Ws5, Ls1)	N	L	D9	N9	
		7	(Ws6, Ls1)	N	L	D7	N7	
		—	(Ws7, Ls1)	Y	M	D—	N—	
		0	(Ws8, Ls1)	N	L	D0	N0	
		1	(Ws9, Ls1)	N	L	D1	N1	

FIG. 9B

STENCIL	(Ws10, Ls10), (Ws11, Ls11)
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FIG. 10

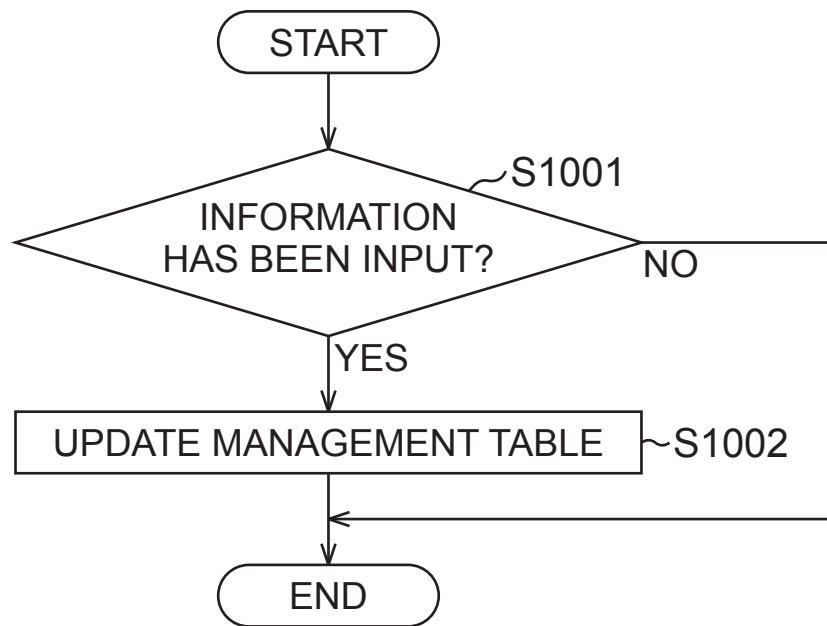


FIG. 11

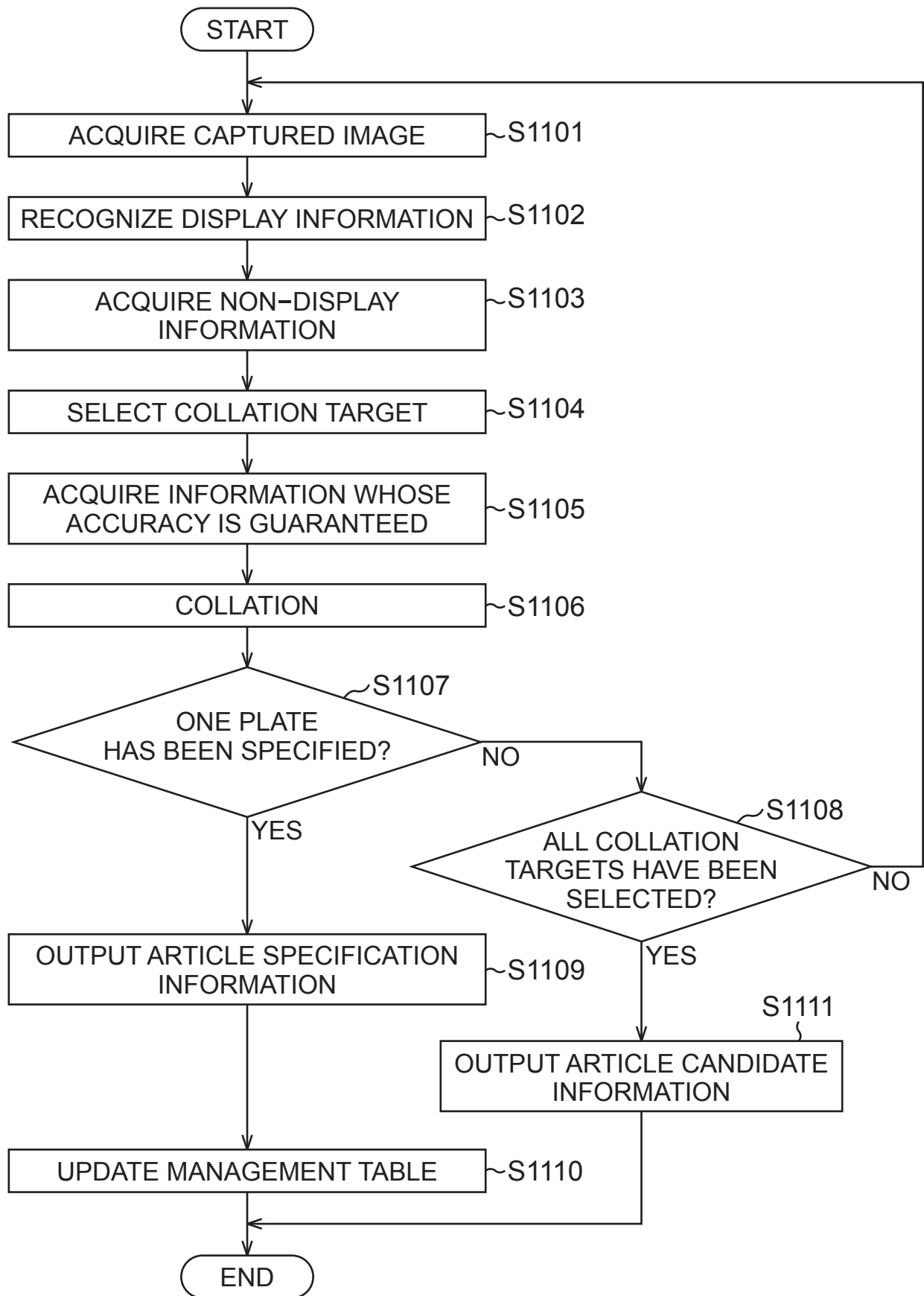


FIG. 12

