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(54) Title: PROCESS AND APPARATUS FOR PRODUCING SHAPED PROFILE SECTIONS

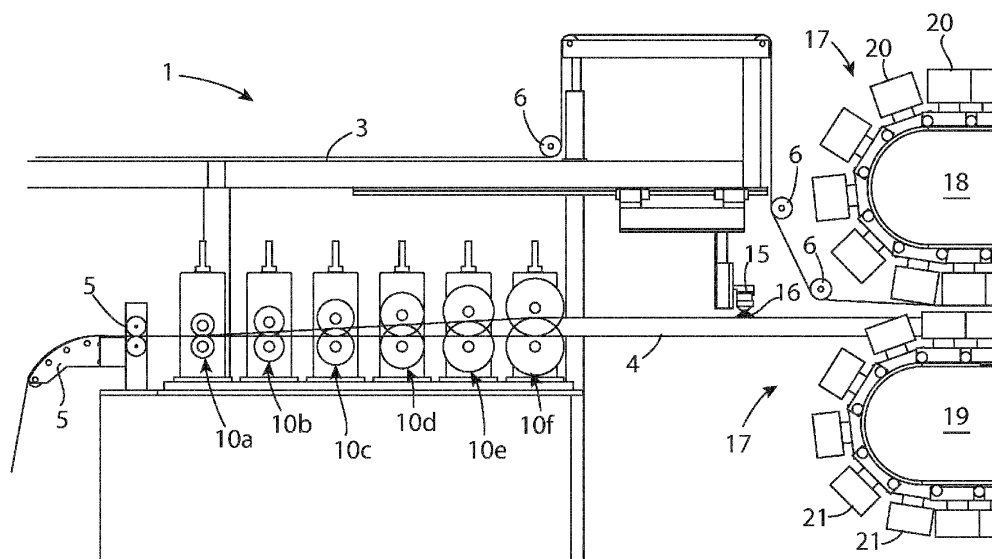


Fig. 1

(57) Abstract: The present invention provides a method for producing a shaped profile section in a continuous line process, the method comprising steps of: providing an outer facing web, providing an inner facing web and laying down an liquid foam reactants in the outer facing web. The method also comprises steps of pre-forming the outer facing web into a desired outer profile shape prior to laying down the liquid foam reactants, and shaping the inner facing web with the liquid foam reactants within the pre-formed outer facing web to provide a desired inner profile shape for the shaped profile section. The present invention also relates to an apparatus for producing a shaped profile section and a shaped profile section produced according to the method.

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