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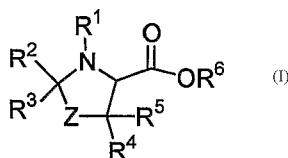
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(54) Title: METHODS FOR THE PREPARATION OF STEREOISOMERICALLY ENRICHED AMINES



(57) Abstract: The present invention relates to methods of preparing a stereoisomerically enriched compound of formula (I), wherein R⁶ is hydrogen, comprising treating a compound of formula (I), wherein R⁶ is chosen from C₁-C₁₀ alkyl, C₂-C₁₀ alkenyl, C₂-C₁₀ alkenyl, -(CR⁷R⁸)_n(C₆-C₁₄ aryl), and -(CR⁷R⁸)_n(4-10 membered heterocyclic), and wherein said C₆-C₁₄ aryl and 4-10 membered heterocyclic are optionally substituted with at least one substituent chosen from halo, C₁-C₁₀ alkyl, -OR⁷, and -N(R⁷R⁸), with a biocatalyst in an aqueous solution, an organic solvent, or a mixture of organic and aqueous solvents wherein at least one stereoisomer is selectively hydrolyzed.



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