AZABICYCLO DERIVATIVES AS MUSCARINIC RECEPTOR ANTAGONISTS

Field of the Invention

This invention generally relates to muscarinic receptor antagonists which are useful, among other uses for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems mediated through muscarinic receptors. The invention also relates to pharmaceutical compositions containing the compounds of the present invention and the methods of treating the diseases mediated through muscarinic receptors.

Background of the Invention

Muscarinic receptors as members of the G Protein Coupled Receptors (GPCRs) are composed of a family of 5 receptor sub-types (M_1, M_2, M_3, M_4 and M_5) and are activated by the neurotransmitter acetylcholine. These receptors are widely distributed on multiple organs and tissues and are critical to the maintenance of central and peripheral cholinergic neurotransmission. The regional distribution of these receptor sub-types in the brain and other organs has been documented. For example, the M_1 subtype is located primarily in neuronal tissues such as cereberal cortex and autonomic ganglia, the M_2 subtype is present mainly in the heart where it mediates cholinergically induced bradycardia, and the M_3 subtype is located predominantly on smooth muscle and salivary glands (*Nature*, 323, p.411 (1986); *Science*, 237, p.527 (1987)).

A review in *Current Opinions in Chemical Biology*, 3, p. 426 (1999), as well as in *Trends in Pharmacological Sciences*, 22, p. 409 (2001) by Eglen et. al., describes the biological potentials of modulating muscarinic receptor subtypes by ligands in different disease conditions, such as Alzheimer's Disease, pain, urinary disease condition, chronic obstructive pulmonary disease, and the like.

A review in *J. Med. Chem.*, 43, p. 4333 (2000), by Felder et. al. describes therapeutic opportunities for muscarinic receptors in the central nervous system and elaborates on muscarinic receptor structure and function, pharmacology and their therapeutic uses.

The pharmacological and medical aspects of the muscarinic class of acetylcholine agonists and antagonists are presented in a review in *Molecules*, 6, p. 142 (2001).

CONFIRMATION COPY

Birdsall et. al. in *Trends in Pharmacological Sciences*, 22, p. 215 (2001) have also summarized the recent developments on the role of different muscarinic receptor subtypes using different muscarinic receptor of knock out mice.

Muscarinic agonists such as muscarine and pilocarpine and antagonists such as atropine have been known for over a century, but little progress has been made in the discovery of receptor subtype-selective compounds, making it difficult to assign specific functions to the individual receptors. Although classical muscarinic antagonists such as atropine are potent bronchodilators, their clinical utility is limited due to high incidence of both peripheral and central adverse effects such as tachycardia, blurred vision, dryness of mouth, constipation, dementia, etc. Subsequent development of the quarterly derivatives of atropine such as ipratropium bromide are better tolerated than parenterally administered options, but most of these are not ideal anti-cholinergic bronchodilators, due to lack of selectivity for muscarinic receptor sub-types, resulting in dose-limiting side-effects such as thirst, nausea, mydriasis and those associated with the heart such as tachycardia mediated by the M_2 receptor.

Annual Review of Pharmacological Toxicol., 41, p. 691 (2001), describes the pharmacology of the lower urinary tract infections. Although anti-muscarinic agents such as oxybutynin and tolterodine that act non-selectively on muscarinic receptors have been used for many years to treat bladder hyperactivity, the clinical effectiveness of these agents has been limited due to the side effects such as dry mouth, blurred vision and constipation. Tolterodine is considered to be generally better tolerated than oxybutynin. (Steers et. al., in *Curr. Opin. Invest. Drugs*, 2, 268; Chapple et. al., in *Urology*, 55, 33; Steers et al., Adult and Pediatric Urology, ed. Gillenwatteret al., pp 1220-1325, St. Louis, MO; Mosby. 3rd Edition (1996)).

There remains a need for development of new highly selective muscarinic antagonists which can interact with distinct subtypes, thus avoiding the occurrence of adverse effects.

Compounds having antagonistic activity against muscarinic receptors have been described in Japanese patent application Laid Open Number 92921/1994 and 135958/1994; WO 93/16048; U.S. Patent No. 3,176,019; GB 940,540; EP 0325 571; WO 98/29402; EP 0801067; EP 0388054; WO 9109013; U.S. Patent No. 5,281,601. Also, U.S.

Patent Nos. 6,174,900, 6,130,232 and 5,948,792; WO 97/45414 are related to 1,4-disubstituted piperidine derivatives; WO 98/05641 describes fluorinated, 1,4-disubstitued piperidine derivatives; WO 93/16018 and WO96/33973 are other references of interest. US Patent No. 5,397,800 discloses 1-azabicyclo[2.2.1]heptanes. US Patent No.5, 001,160 describes 1-aryl-1-hydroxy-1-substituted-3-(4-substituted-1-piperazinyl)-2-propanones. WO 01/42213 describes 2-biphenyl-4-piperidinyl ureas. WO 01/42212 describes carbamate derivatives. WO 01/90081 describes amino alkyl lactam. WO 02/53564 describes novel quinuclidine derivatives. WO 02/00652 describes carbamates derived from arylalkyl amines. WO 02/06241 describes 1,2,3,5-tetrahydrobenzo(c)azepin-4-one derivatives.

A report in *J. Med. Chem.*, 44, p. 984 (2002), describes cyclohexylmethyl piperidinyl triphenylpropioamide derivatives as selective M_3 antagonist discriminating against the other receptor subtypes.

Summary of the Invention

In one aspect, azabicyclo derivatives are provided as muscarinic receptor antagonists which can be useful as safe and effective therapeutic or prophylactic agents for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems. Also provided are processes for the synthesis of such compounds.

In another aspect, pharmaceutical compositions containing such compounds are provided together with acceptable carriers, excipients or diluents which can be useful for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems.

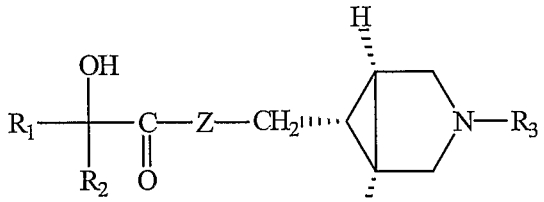
The disclosure also includes within its scope prodrugs of such compounds. In general, such prodrugs will be functionalized derivatives of these compounds which are readily converted *in vivo* into the defined compounds. Conventional procedures for the selection and preparation of suitable prodrugs are known to the artisan skilled in the art.

The enantiomers, diastereomers, N-oxides, polymorphs, pharmaceutically acceptable salts and pharmaceutically acceptable solvates of these compounds as well as metabolites having the same type of activity are also provided, as well as pharmaceutical compositions comprising such compounds, their prodrugs, metabolites, enantiomers, diastereomers, N-oxides, polymorphs, solvates or pharmaceutically acceptable salts

thereof, in combination with a pharmaceutically acceptable carrier and optionally included excipients.

Other aspects will be set forth in the description which follows, and in part will be apparent from the description or may be learnt by the practice of the invention. The aspects may be realized and obtained by means of the mechanisms and combinations pointed out in the appended claims.

In accordance with one aspect, there are provided compounds having the structure of Formula I:



Formula I

and their pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein

R_1 and R_2 are independently selected from C_1-C_6 alkyl, C_3-C_7 cycloalkyl, C_3-C_7 cycloalkenyl or optionally substituted phenyl wherein optional substituent(s) is/are selected from C_1-C_3 alkyl, C_1-C_3 alkoxy or halogen;

R_3 represents C_1-C_6 alkyl wherein 1-3 hydrogen atom(s) may be replaced by C_5-C_7 cycloalkyl, 1, 3-dioxo-1, 3-dihydro-isoindolyl or optionally substituted phenyl wherein the optional substituent(s) is/are selected from C_1-C_4 alkyl or halogen;

Z represents oxygen or NR_4 wherein R_4 represents hydrogen or C_1-C_3 alkyl.

In accordance with a second aspect, there is provided a method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors.

In accordance with a third aspect, there is provided a method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder associated with

muscarinic receptors, comprising administering to a patient in need thereof, an effective amount for muscarinic receptor antagonist compound as described above.

In accordance with a fourth aspect, there is provided a method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory system such as bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, etc.; urinary system which induce such urinary disorders as urinary incontinence, lower urinary tract symptoms (LUTS), etc.; and gastrointestinal system such as irritable bowel syndrome, obesity, diabetes and gastrointestinal hyperkinesis with compounds as described above, wherein the disease or disorder is associated with muscarinic receptors.

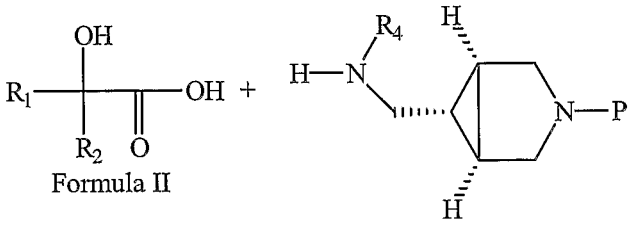
In accordance with a fifth aspect, there are provided processes for preparing the compounds as described above.

Compounds described herein exhibit significant potency in terms of their activity, which was determined by *in vitro* receptor binding assays. The compounds are tested *in vivo*. Some of the compounds of the present invention were found to be potent muscarinic receptor antagonists with high affinity towards M_3 receptors. Therefore, pharmaceutical compositions for the possible treatment for diseases or disorders associated with muscarinic receptors are provided herein. In addition, such compounds can be administered orally or parenterally.

Detailed Description of the Invention

The compounds described herein may be prepared by techniques well known in the art and familiar to the average synthetic organic chemist. In addition, these compounds may be prepared by the following reaction sequences as shown in Schemes I and II:

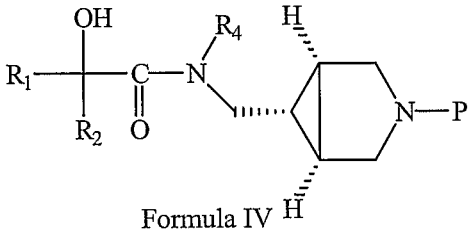
Scheme I



Formula II

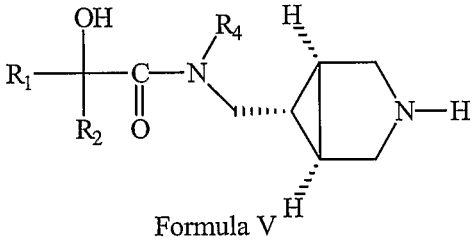
Formula III

Condensing agent



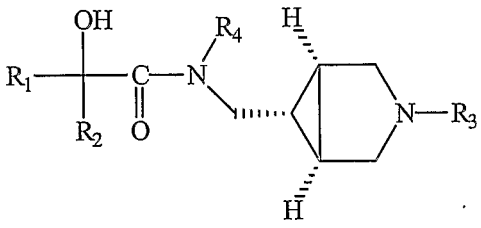
Formula IV

Deprotection



Formula V

L—R_3 N-Alkylation/Benzylation



Formula VI (Formula I, Z=NR_4)

Compounds of Formula VI may be prepared by the illustrative reaction sequence of Scheme I, which depicts condensing a compound of Formula II with a compound of Formula III wherein R_1 and R_2 are independently selected from C_1-C_6 alkyl, C_3-C_7 cycloalkyl, C_3-C_7 cycloalkenyl or optionally substituted phenyl wherein optional substituent(s) is/are selected from C_1-C_3 alkyl, C_1-C_3 alkoxy or halogen; R_4 represents hydrogen or C_1-C_3 alkyl; P is any protecting group for an amino group, in the presence of N-methylmorpholine and 1-hydroxybenzotriazole and a condensing agent to give a protected compound of Formula IV, which on deprotection in the presence of a deprotecting agent in an organic solvent gives an unprotected intermediate of Formula V which is finally N-alkylated or benzylated with a suitable alkylating or benzylating agent L-R_3 to give a compound of Formula VI wherein L is any leaving group and R_3 represents C_1-C_6 alkyl wherein 1-3 hydrogen atom(s) may be replaced by C_5-C_7 cycloalkyl, 1, 3-dioxo-1, 3-dihydro-isoindolyl or optionally substituted phenyl wherein the optional substituent is/are selected from C_1-C_4 alkyl or halogen. P is any protecting group for an amino group for a compound of Formula III and is selected from benzyl and t-butyloxy carbonyl groups.

The reaction of a compound of Formula II with a compound of Formula III to give a compound of Formula IV can be carried out in the presence of a condensing agent, for example, 1-(3-dimethylaminopropyl)-3-ethyl carbodiimide hydrochloride (EDC), 1,8-diazabicyclo [5.4.0]undec-7-ene (DBU) or 1,3-dicyclohexylcarbodiimide (DCC).

The reaction of a compound of Formula II with a compound of Formula III to give a compound of Formula IV can be carried out in a solvent, for example, dimethylformamide, dimethylsulfoxide, benzene, toluene, xylene or chloroform, at a temperature ranging from about 0-140°C.

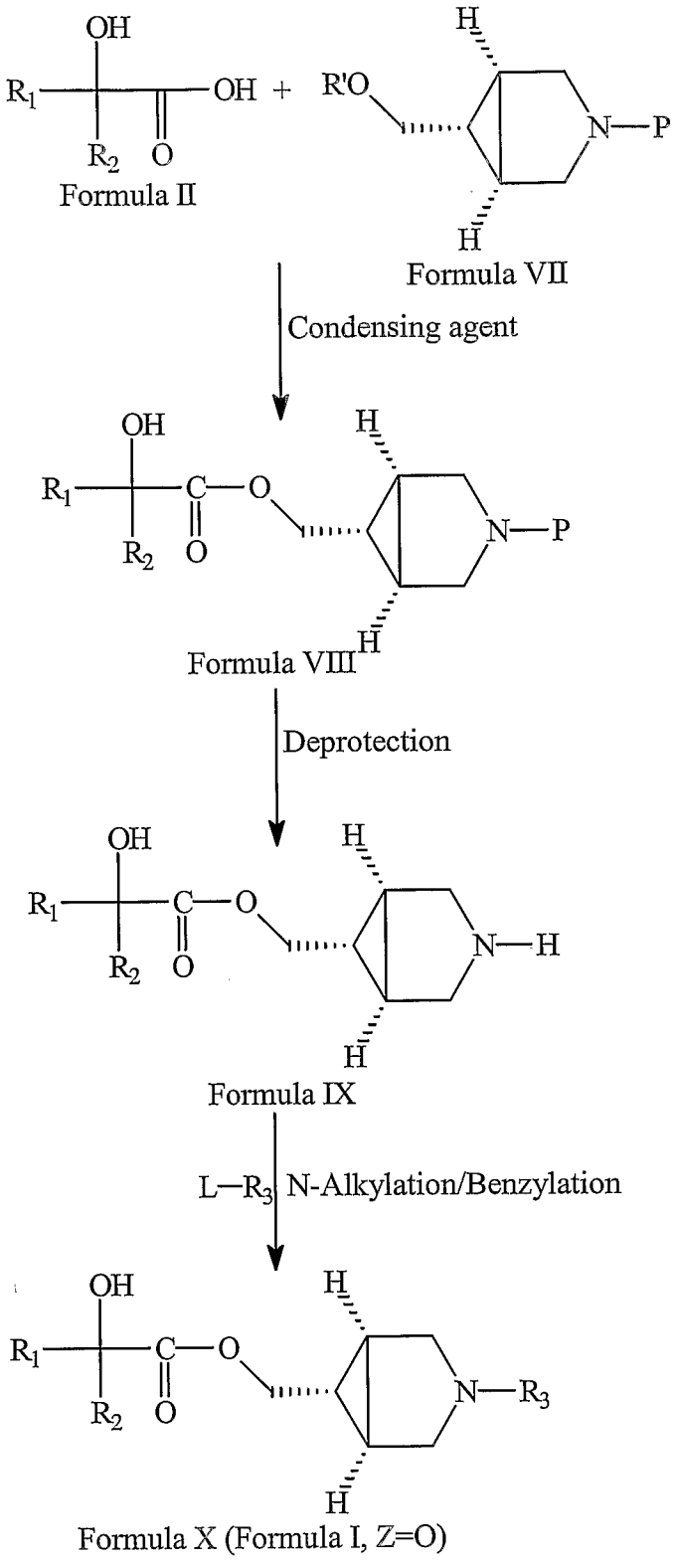
The deprotection of a compound of Formula IV to give a compound of Formula V can be carried out with a deprotecting agent, for example, palladium on carbon and hydrogen, ammonium formate and palladium on carbon, trifluoroacetic acid (TFA) or hydrochloric acid.

The deprotection of a compound of Formula IV to give a compound of Formula V can be carried out in an organic solvent, for example, methanol, ethanol, tetrahydrofuran or acetonitrile, at a temperature ranging from about 10-50°C.

The N-alkylation or benzylation of a compound of Formula V to give a compound of Formula VI can be carried out with an alkylating or benzylating agent, L-R_3 wherein L is any leaving group, known in the art, for example, halogen, O-mestyl or O-tosyl group.

The N-alkylation or benzylation of a compound of Formula V to give a compound of Formula VI can be carried out in an optional presence of potassium carbonate and potassium iodide in a suitable organic solvent, for example, dimethylformamide, dimethyl sulfoxide, tetrahydrofuran or acetonitrile, at a temperature ranging from about 25-100°C.

Scheme II


OH
R1
OH +
R2
O
Formula II
H
R'O
N—P
H
Formula VII
Condensing agent
OH
H
R1
C—O
N—P
R2
O
H
Formula VIII
Deprotection
OH
H
R1
C—O
N—H
R2
O
H
Formula IX
L—R3
N-Alkylation/Benzylation
OH
H
R1
C—O
N—R3
R2
O
H
Formula X (Formula I, Z=O)

Compounds of Formula X may be prepared by the illustrative reaction sequences as shown in Scheme II, which depicts condensing a compound of Formula II with a compound of Formula VII wherein R_1 and R_2 are independently selected from C_1-C_6 alkyl, C_3-C_7 cycloalkyl, C_3-C_7 cycloalkenyl or optionally substituted phenyl wherein optional substituent(s) is/are selected C_1-C_3 alkyl, C_1-C_3 alkoxy or halogen;

P is any protecting group for an amino group, R′ is any protecting group for a hydroxy group, in a condensing agent to give a compound of Formula VIII which on deprotection in the presence of deprotecting agent in an organic solvent gives an unprotected intermediate of Formula IX which is finally alkylated or benzylated with suitable alkylating or benzylating agent L-R_3 to give a compound of Formula X wherein L is any leaving group and R_3 represents C_1-C_6 alkyl wherein 1-3 hydrogen atom(s) may be replaced by C_5-C_7 cycloalkyl, 1, 3-dioxo-1, 3-dihydro-isoindolyl or optionally substituted phenyl wherein the optional substituent is/are selected from C_1-C_4 alkyl or halogen.

P is any protecting group for an amino group for a compound of Formula VII and is selected from benzyl and t-butyloxy carbonyl groups.

R′ is any protecting group for a hydroxy group for a compound of Formula VII and is selected from p-toluene sulfonyl and methane sulfonyl groups.

The reaction of a compound of Formula II with a compound of Formula VII to give a compound of Formula VIII can be carried out in the presence of a condensing agent, for example, 1,8-diazabicyclo[5.4.0]undecan-7-ene (DBU) or 1,4-diazabicyclo[2.2.2]octane (DABCO).

The reaction of a compound of Formula II with a compound of Formula VII to give a compound of Formula VIII can be carried out in a solvent, for example, benzene, toluene or xylene.

The deprotection of a compound of Formula VIII to give a compound of Formula IX can be carried out in the presence of a deprotecting agent, for example, palladium on carbon and hydrogen gas or ammonium formate and palladium on carbon.

The deprotection of a compound of Formula VIII to give a compound of Formula IX can be carried out in a solvent, for example, methanol or ethanol.

The N-alkylation or benzylation of a compound of Formula IX to give a compound of Formula X can be carried out with an alkylating or benzylating agent, L-R_3 wherein L is any leaving group, known in the art, for example, halogen, O-mestyl or O-tosyl group.

The alkylation or benzylation of a compound of Formula IX to give a compound of Formula X can be carried out with an alkylating or benzylating agent, L-R_3 in a solvent, for example, dimethylformamide, dimethylsulfoxide, tetrahydrofuran or acetonitrile, at temperatures ranging from about 25-100°C.

In the above scheme, where specific bases, condensing agents, protecting groups, deprotecting agents, N-alkylating/benzylating agents, solvents, catalysts etc. are mentioned, it is to be understood that other bases, condensing agents, protecting groups, deprotecting agents, N-alkylating/benzylating agents, solvents, catalysts etc. known to those skilled in the art may be used. Similarly, the reaction temperature and duration may be adjusted according to the desired needs.

Suitable salts of the compounds represented by the Formula I were prepared so as to solubilize the compound in aqueous medium for biological evaluations. Examples of such salts include pharmacologically acceptable salts such as inorganic acid salts (e.g., hydrochloride, hydrobromide, sulphate, nitrate and phosphorate), organic acid salts (e.g., acetate, tartarate, citrate, fumarate, maleate, tolounesulphonate and methanesulphonate). When carboxyl group is included in the Formula I as a substituent, it may be an alkali metal salt (e.g., sodium, potassium, calcium, magnesium, and the like). These salts may be prepared by the usual prior art techniques, such as treating the compound with an equivalent amount of inorganic or organic, acid or base in a suitable solvent.

Preferred compounds according to the invention and capable of being produced by Schemes I and II as shown in Table I include:

Compound No.	**Chemical Name**
1.	(2R, 2S) (1α, 5α, 6α)-N-{-[4-(1,3-dioxo-1,3-dihydro-isoindol-2-yl)-butyl]-3-azabicyclo[3.1.0]hex-6-yl-methyl}-2-hydroxy-2-cyclopentyl-2-phenylacetamide
2.	(2R) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopent-1-enyl-2-phenylacetamide

3. (2R, 2S) (1α, 5α, 6α)-N-(3-Isopropyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide

4. (2R, 2S) (1α, 5α, 6α)-N-(3-Diphenylmethyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide

5. (2R, 2S) (1α, 5α, 6α)-N-(3-sec-butyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide

6. (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-pentyl)-2-phenylacetamide

7. (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohexyl-2-(4-methoxyphenyl) acetamide

8. (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-phenyl-(N-ethyl)-2-phenylacetamide

9. (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-(N-ethyl)-2-phenylacetamide

10. (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohexyl-(N-ethyl)-2-phenylacetamide

11. (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)- 2-hydroxy-2-(3-pentyl)-(N-methyl)-2-phenylacetamide

12. (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(sec-butyl)-(N-methyl)-2-phenylacetamide

13. (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-isopropyl-(N-methyl)-2-phenylacetamide

14. (2R, 2S) (1α, 5α, 6α)-N-[3-(4-tert-butyl-benzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide

15. (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohex-2-enyl-2-phenylacetamide

16. (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide

17. (2R, 2S) (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide

18. (2R, 2S) (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide

19. (1α, 5α, 6α)-N-[3-(3-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide

20. (1α, 5α, 6α)-N-[3-(3-fluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide

21. (2R, 2S) (1α, 5α, 6α)-N-[3-(3-fluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide

22. (2R, 2S) (1α, 5α, 6α)-N-[2-(2,4-difluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide

23. (1α, 5α, 6α)-N-[3-(2,4-difluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide

24. (2R, 2S) (1α, 5α, 6α)-N-[3-(3-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide

25. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-methylphenyl)-2-phenylacetamide

26. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-methylphenyl)-(N-methyl)-2-phenylacetamide

27. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-2-phenylacetamide

28. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-2-phenyl acetic acid ester

29. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-(N-methyl)-2-phenylacetamide

30. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-2-phenylacetamide

31. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-(N-methyl)-2-phenylacetamide

32. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-2-phenyl acetic acid ester

33. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetic acid ester

34. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetic acid ester tartarate salt

35. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetamide

36. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetamide tartarate salt

37. (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2,2-di(4-fluorophenyl)acetic acid ester

38. (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-di(4-fluorophenyl)-acetamide

39. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclobutyl-2-phenyl acetic acid ester

40. (2R, 2S) (1α, 5α, 6α)-N-(3-cyclohexylmethyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide

41. (2R) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-(N-methyl)-2-phenylacetamide

42. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-(4-methylphenyl) acetamide

43. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-phenyl-2-(4-methylphenyl) acetic acid ester

44. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-methyl-2-phenyl acetic acid ester

45. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-methyl-2-phenyl acetamide

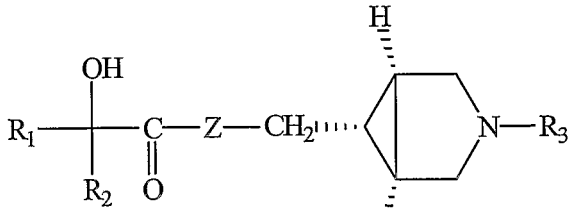
46. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-isopropyl-2-phenyl acetic acid ester

47. (1α, 5α, 6α)-N-(3-methyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-phenyl-(N-methyl)-2-phenylacetamide

48. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-(3-methylphenyl)-2-(3-methylphenyl) acetamide

49. (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-(3-pentyl)-2-phenyl acetic acid ester

50. (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-methyl-(N-methyl)-2-phenylacetamide



Formula I

Table 1

Compound No.	R_1	R_2	R_3	Z
1	Phenyl	Cyclopentyl	1,3-dioxo-1,3-dihydro-isoindol-2-yl)-butyl	NH
2	Phenyl	Cyclopent-1-enyl	Benzyl	NH
3	Phenyl	Cyclopentyl	Isopropyl	NH
4	Phenyl	Cyclopentyl	Diphenylmethyl	NH
5	Phenyl	Cyclopentyl	Sec-butyl	NH
6	Phenyl	3-pentyl	Benzyl	NH
7	4-methoxyphenyl	Cyclohexyl	Benzyl	NH
8	Phenyl	Phenyl	Benzyl	NEt
9	Phenyl	Cyclopentyl	Benzyl	NEt
10	Phenyl	Cyclohexyl	Benzyl	NEt
11	Phenyl	3-pentyl	Benzyl	NMe
12	Phenyl	Sec-butyl	Benzyl	NMe
13	Phenyl	Isopropyl	Benzyl	NMe
14	Phenyl	Cyclopentyl	4-tert-butylbenzyl	NH
15	Phenyl	Cyclohex-2-enyl	Benzyl	NH
16	Phenyl	Phenyl	4-methylbenzyl	NH
17	Phenyl	Cyclopentyl	4-methylbenzyl	NH
18	Phenyl	Cyclohexyl	4-methylbenzyl	NH
19	Phenyl	Phenyl	3-methylbenzyl	NH
20	Phenyl	Phenyl	3-fluorobenzyl	NH
21	Phenyl	Cyclohexyl	3-fluorobenzyl	NH
22	Phenyl	Cyclohexyl	2,4-difluorobenzyl	NH
23	Phenyl	Phenyl	2,4-difluorobenzyl	NH
24	Phenyl	Cyclopentyl	3-methylbenzyl	NH
25	Phenyl	4-methylphenyl	Benzyl	NH
26	Phenyl	4-methylphenyl	Benzyl	NMe
27	Phenyl	4-fluorophenyl	Benzyl	NH
28	Phenyl	4-fluorophenyl	Benzyl	O
29	Phenyl	4-fluorophenyl	Benzyl	NMe
30	Phenyl	3-methylphenyl	Benzyl	NH
31	Phenyl	3-methylphenyl	Benzyl	NMe
32	Phenyl	3-methylphenyl	Benzyl	O
33	3-methylphenyl	Cyclopentyl	Benzyl	O
34	3-methylphenyl	Cyclopentyl	Benzyl	O

(tartarate salt)				
35	3-methylphenyl	Cyclopentyl	Benzyl	NH
36 (tartarate salt)	3-methylphenyl	Cyclopentyl	Benzyl	NH
37	4-fluorophenyl	4-fluorophenyl	Benzyl	O
38	4-fluorophenyl	4-fluorophenyl	Benzyl	NH
39	Phenyl	Cyclobutyl	Benzyl	O
40	Phenyl	Cyclopentyl	cyclohexylmethyl	NH
41	Phenyl	Cyclopentyl	Benzyl	NMe
42	4-methylphenyl	Cyclopentyl	Benzyl	NH
43	4-methylphenyl	phenyl	Benzyl	O
44	Phenyl	Methyl	Benzyl	O
45	Phenyl	Methyl	Benzyl	NH
46	Phenyl	Isopropyl	Benzyl	O
47	Phenyl	Phenyl	methyl	NMe
48	3-methylphenyl	3-methylphenyl	Benzyl	NH
49	Phenyl	3-pentyl	Benzyl	O
50	Phenyl	Methyl	Benzyl	NMe

Because of their valuable pharmacological properties, compounds disclosed herein may be administered to an animal for treatment orally, or by parenteral route. The pharmaceutical compositions containing such compounds are preferably produced and administered in dosage units, each unit containing a certain amount of at least one compound described herein and/or at least one physiologically acceptable addition salt thereof. The dosage may be varied over extremely wide limits as the compounds are effective at low dosage levels and relatively free of toxicity. The compounds may be administered in the low micromolar concentration, which is therapeutically effective, and the dosage may be increased as desired up to the maximum dosage tolerated by the patient.

Prodrugs of the compounds of Formula I are also provided. In general, such prodrugs will be functional derivatives of these compounds, which readily are converted in vivo into the defined compounds. Conventional procedures for the selection and preparation of suitable prodrugs are known.

Enantiomers, diastereomers, N-Oxides, polymorphs, solvates and pharmaceutically acceptable salts of these compounds as well as metabolites having the same type of activity are also provided, along with pharmaceutical compositions comprising the

molecules of Formula I or prodrugs, metabolites, enantiomers, diastereomers, N-oxides, polymorphs, solvates or pharmaceutically acceptable salts thereof, in combination with pharmaceutically acceptable carriers and optionally included excipients.

The examples mentioned below demonstrate general synthetic procedures, as well as specific preparations of particular compounds. The examples are provided to illustrate the details of the invention and should not be constrained to limit the scope of the present invention.

EXPERIMENTAL DETAILS

Various solvents, such as acetone, methanol, pyridine, ether, tetrahydrofuran, hexanes, and dichloromethane, were dried using various drying reagents according to the procedure described in the literature. IR spectra were recorded as nujol mulls or a thin neat film on a Perkin Elmer Paragon instrument, Nuclear Magnetic Resonance (NMR) were recorded on a Varian XL-300 MHz instrument using tetramethylsilane as an internal standard.

Example 1: Preparation of (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohexyl-2-(4-methoxyphenyl) acetamide (Compound No. 7)

Step a: Preparation of (3-benzyl-3-azabicyclo[3.1.0]hex-6-yl)-methylamine

This compound was prepared following procedures described in EP 0413455.

Step b: Preparation of (2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohexyl-2-(4-methoxyphenyl) acetamide

A solution of cyclohexyl-hydroxy-phenyl acetic acid (prepared following the procedure described in *J. Amer. Chem. Soc.*, 1953; 75: 2654 and *J. Org. Chem.*, (2000), 65:6283) (1.13 mmole) and (3-benzyl-3-azabicyclo[3.1.0]hex-6-yl)-methylamine (1.25 mmole) in dimethylformamide cooled in an ice bath and 1-hydroxybenzotriazole (1.25 mmole), and N-methylmorpholine (2.26 mmole) were added. The reaction mixture was stirred for 1 hour in ice bath and then 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (1.189 mmole) was added. The reaction mixture was stirred in ice bath for about 2 hours and then at room temperature overnight. The reaction mixture was poured into saturated bicarbonate solution and extracted with ethyl acetate. The organic layer was

washed with water, dried and concentrated under reduced pressure. The residue was purified by column chromatography, eluting the compound with 40% ethyl acetate-hexane.

m. pt: 140-144° (white solid)

IR (DCM): 3395.2, 2931.9, 1644.9 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.50 (7H, d, 9Hz), 7.26 (3H, bs), 6.87 (2H, d, 9Hz), 6.62 (1H, bs), 3.78 (3H, s), 3.57 (2H, s), 3.10-2.91 (5H, m), 2.33 (3H, bs), 1.68-0.91 (14H, m)

Mass: m/z 449.5 (M+1, 100%)

Similarly, the following compounds were prepared analogously, following the procedure described above with the appropriate substituions of reagents:

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-methyl-2-phenyl acetamide (Compound No. 45)

IR (DCM): 1653.6 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.53-7.56 (2H, m), 7.23-7.37 (8H, m), 6.50 (1H, brs), 3.56 (2H, s), 3.03-3.09 (2H, m), 2.90-2.93 (2H, m), 2.30-2.33 (2H, m), 1.80 (3H, s), 1.35-1.39 (m, 1H), 1.23-1.28 (m, 2H)

Mass: m/z 351 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-methylphenyl)-2-phenylacetamide (Compound No. 25)

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.45-7.23 (14H, m), 6.34 (1H, brs), 3.58-3.56 (2H, m), 3.18-3.13 (2H, m), 2.95-2.92 (2H, m), 2.34-2.22 (5H, m), 1.48-1.46 (3H, m)

Mass: m/z 427.41 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-2-phenylacetamide (Compound No. 27)

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.44-7.12 (14H, m), 6.43 (1H, brs), 3.59 (1H, brs), 3.18-3.14 (2H, m), 2.97-2.94 (4H, m), 2.37-2.35 (2H, m), 1.47-1.30 (3H, m)

Mass: m/z 431.49 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-2-phenylacetamide (Compound No. 30)

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.44-7.11 (14H, m), 6.38 (1H, brs), 3.61 (1H, m), 3.18-1.14 (2H, m), 2.99-2.96 (4H, m), 2.39-2.31 (5H, m), 1.31-1.28 (3H, m)

Mass: 427.46 (M+1)

(2R) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopent-1-enyl-2-phenylacetamide (Compound No. 2)

IR (DCM): 1659.8 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.48-7.51 (m, 2H), 7.27-7.37 (m, 8H), 6.23 (brs, 1H), 5.67 (s, 1H), 3.63 (s, 2H), 2.97-3.18 (m, 6H), 2.37-2.42 (m, 2H), 1.88-2.08 (m, 4H), 1.23-1.31 (m, 3H)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-pentyl)-2-phenylacetamide (Compound No. 6)

m.p: 100-104°C

IR (KBr): 1659.3 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.61-7.63 (m, 2H), 7.22-7.35 (m, 8H), 6.66 (brs, 1H), 3.56 (s, 2H), 2.88-3.07 (m, 4H), 2.81 (s, 1H), 2.29-2.33 (m, 3H), 1.20-1.41 (m, 7H), 0.99-1.04 (t, 3H, J=9Hz), 0.77-0.82 (t, 3H, J=9Hz)

Mass: 407 (M+1)

(1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-di(4-fluorophenyl) acetamide (Compound No. 38)

IR (DCM): 3408.9, 1665 cm^{-1}

^{1}H-NMR ($CDCl_3$, 300MHz) δ-values: 7.41-6.78 (13H, m), 6.44 (1H, bs), 4.00 (1H, bs), 3.57 (2H, s), 3.15 (2H, m), 2.93 (2H, m), 2.33 (2H, m), 1.47-1.25 (3H, m)

Mass: m/z 449.2 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-(4-methylphenyl) acetamide (Compound No. 42)

^{1}H-NMR ($CDCl_3$) δ-values: 7.48-7.45 (2H, m), 7.29-7.12 (7H, m), 6.46 (1H, brs), 3.56 (2H, s), 3.17 (1H, s), 3.04-2.97 (5H, m), 2.92-2.89 (5H, m), 1.36-1.28 (11H, m)

Mass: 419.48 (M+1)

(1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-di(3-methylphenyl) acetamide (Compound No. 48)

IR: 3403.1, 1658.8 cm^{-1}

^{1}H-NMR ($CDCl_3$, 300MHz) δ-values: 7.32-7.11 (13H, m), 6.32 (1H, bs, NH), 4.0 (1H, bs), 3.57 (2H, s), 3.16 (2H, t, 6Hz), 2.93 (2H, m), 2.32 (8H, s), 1.27 (3H, m)

Mass: m/z 441.35 [100%] (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohex-2-enyl-2-phenylacetamide (Compound No. 15)

IR: 3407, 1652.3 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.61 (2H, d, 7.5Hz), 7.37-7.22 (8H, m), 6.54 (1H, bs, NH), 5.67 (2H, m), 3.55 (2H, s), 3.15-2.98 (2H, m), 2.90 (2H, m), 2.7 (1H, bs), 2.30 (2H, m), 2.16-2.04 (3H, m), 1.70 (2H, bs), 1.48-1.34 (2H, m), 1.24 (2H, m)

Mass: 417.6 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetamide (Compound No. 35)

Example 2: Preparation of (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-phenyl-(N-ethyl)-2-phenylacetamide (Compound No. 8)

Step a: Preparation of (3-benzyl-3-azabicyclo[3.1.0]hex-6-ylmethyl)-ethylamine

To a solution of mesylate in ethanol, ethylamine solution was added in a steel bomb which was tightened and placed in an oil bath at about 80 °C overnight. It was cooled down to –78 °C and was opened up. The content was evaporated. It was diluted with hydrochloride and ethyl acetate. Organic layer was separated. Aqueous layer was basified with 10% aqueous sodium hydroxide solution and extracted with dichloromethane. The dichloromethane layer was dried and evaporated to get the required product.

Step b: Preparation of (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-phenyl-(N-ethyl)-2-phenylacetamide

To a cold solution of benzillic acid (2.2 mmole, commercially available) and (3-benzyl-3-azabicyclo[3.1.0]hex-6-ylmethyl)-ethylamine (2.2 mmole) in dimethylformamide, N-methylmorpholine (4.4 mmole) and 1-hydroxybenzotriazole (2.2 mmole) were added at 0 °C and the mixture was stirred at 0°C for about 1 hour. After 1 hour 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (2.2 mmole) was added to it. The reaction mixture was then stirred at same temperature for about 20 mins and then at room temperature overnight. Reaction mixture was quenched by addition of water and the organic layer extracted with ethyl acetate. The organic layer was washed with water, brine, dried over anhydrous sodium sulphate and then concentrated to get crude compound. Purification was done by column chromatography using 20% ethyl acetate-hexane as eluent.

IR: 3315.9, 1628 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.40-7.15 (15H, bm), 6.25 (1H, bs), 3.61 (2H, s), 3.43-3.36 (2H, m), 3.14 (1H, bd, 6Hz), 2.99 (1H, d, 6Hz), 2.86 (1H, bs), 2.63 (1H, bs), 2.37 (1H, bs), 2.71 (1H, bs), 1.47 (1H, bs), 1.25 (3H, bs), 0.77 (1H, bs)

Mass: m/z 441.8 (M+1)

Similarly, the following compounds were prepared analogously, following the above procedure with appropriate substitutions of reagents:

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-(N-ethyl)-2-phenylacetamide (Compound No. 9)

IR: 3408.1, 1619.8 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.42-7.2 (10H, m), 5.55 (1H, bs, OH), 3.5-3.51 (3H, bs), 3.21 (2H, m), 2.89 (4H, bs), 2.28 (2H, bs), 1.84 (2H, m), 1.73-1.45 (5H, m), 1.30 (3H, bs), 1.08 (3H, t, 6Hz), 0.88 (2H, m)

Mass: m/z 433.4 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohexyl-(N-ethyl)-2-phenylacetamide (Compound No. 10)

m.pt: 101.4-1.5°C

IR: 3299, 1613.2 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.41-7.17 (10H, m), 5.38 (1H, bs), 3.53 (2H, bs), 3.29 (4H, m), 2.84 (4H, m), 1.51-1.20 (12H, m), 1.08 (3H, t, 6Hz), 0.88 (2H, m)

Mass: m/z 447.4

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-methylphenyl)-(N-methyl)-2-phenylacetamide (Compound No. 26)

IR: 1630.6 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.40-7.14 (14H, m), 3.59-3.32 (4H, m), 3.12-2.34 (11H, m), 1.33-1.30 (3H, m)

Mass: 441.43 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-(N-methyl)-2-phenylacetamide (Compound No. 29)

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.35-7.02 (14H, m), 3.60-2.35 (11H, m), 1.32-1.30 (3H, m)

Mass: 445.40 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-(N-methyl)-2-phenylacetamide (Compound No. 31)

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.38-7.11 (14H, m), 3.44-2.00 (14H, m), 1.31-1.28 (3H, m)

Mass: 441.56 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)- 2-hydroxy-2-(3-pentyl)-(N-methyl)-2-phenylacetamide (Compound No. 11)

IR (DCM): 1621.4 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.21-7.40 (m, 10H), 3.35-3.53 (m, 3H), 2.75-2.81 (m, 5H), 2.26 (m, 2H), 1.33-1.66 (m, 6H), 0.88-1.02 (m, 9H)

Mass: 421 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(sec-butyl)-(N-methyl)-2-phenylacetamide (Compound No. 12)

IR (DCM): 1621.7 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.23-7.43 (m, 10H), 5.05 (brs, 1H), 3.53 (s, 2H), 2.52-2.83 (m, 5H), 2.25-2.28 (m, 2H), 1.58-1.70 (m, 3H), 0.83-1.00 (m, 11H)

Mass: 407 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-isopropyl-(N-methyl)-2-phenylacetamide (Compound No. 13)

IR (DCM): 1622.5 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.22-7.44 (m, 10H), 5.21 (brs, 1H), 3.34-3.53 (m, 3H), 2.78-2.99 (m, 5H), 2.25 (m, 2H), 1.57 (m, 2H), 0.71-1.06 (m, 9H)

Mass: 393 (M+1)

(2R) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-(N-methyl)-2-phenylacetamide (Compound No. 41)

IR (DCM): 1623.9 cm^{-1}

^{1}H-NMR ($CDCl_3$, 300MHz) δ-values: 7.39-7.42 (2H, m), 7.23-7.33 (8H, m), 3.54 (2H, s), 2.76-2.96 (7H, m), 2.28 (2H, brs), 1.30-1.85 (9H, m), 0.88 (3H, brs)

Mass: m/z 419 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-methyl-(N-methyl)-2-phenylacetamide (Compound No. 50)

IR (DCM): 1723.9 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.14-7.58 (m, 10H), 3.72 (m, 2H), 3.17-3.24 (m, 2H), 2.96 (s, 3H), 2.88 (s, 3H), 2.49-2.63 (m, 2H), 1.77-1.95 (m, 2H), 1.46 (m, 1H), 0.88-0.98 (m, 2H)

Mass : 365 (M+1)

Example 3: Preparation of (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclobutyl-2-phenyl acetic acid ester (Compound No. 39)

Method for the preparation of 3-benzyl-6-bromomethyl-3-azabicyclo[3.1.0]hexane:

To a solution of 3-benzyl-3-azabicyclo[3.1.0]hex-6-yl methanol (Synlett, 1996, 1097-99) (0.203gm, 1 mmol) in carbon tetrachloride, phosphorous bromide (0.04ml, 0.05mmol) was added dropwise at room temperature. Reaction mixture was refluxed for about 5 hours (during refluxing a white precipitate appeared which turned to sticky yellow) then stirred at room temperature for overnight. Reaction mixture was quenched with water. Organic layer was separated. The sticky material was stirred in excess of chloroform. The combined organic layer was washed with 10% aqueous solution of

sodium hydroxide, water and brine, dried over anhydrous sodium sulphate and concentrated under reduced pressure.

To a solution of 2-cyclobutyl-2-hydroxy-2-phenyl acetic acid (prepared following the procedures described in *J. Amer. Chem. Soc.*, 75,2654(1953) and *J. Org. Chem.*,65,6283(2000); 0.932 mmole) and 3-benzyl-6-bromomethyl-3-azabicyclo[3.1.0]hexane (as prepared above; 0.932 mmole) in benzene,1,8-diazabicyclo[5.4.0]undecane-7-ene (1.11 mmole) was added and the mixture was refluxed for about 4 hours and then cooled to room temperature and stirred for overnight. The reaction mixture was quenched by addition of water, and extracted with ethyl acetate. The organic layer was washed with water, then brine, and dried over anhydrous sodium sulphate. The organic layer was evaporated to obtain the crude product, which was purified by column chromatography.

^{1}H-NMR ($CDCl_3$, 300MHz) δ-values: 7.57 (2H, d, 7Hz), 7.32-7.21 (8H, m), 4.05-3.92 (2H, m), 3.79 (1H, s), 3.57 (2H, s), 3.31 (1H, m), 2.91 (2H, m), 2.32 (1H, 9Hz), 2.09-2.0 (2H, m), 1.86-1.77 (4H, m), 1.61-7.56 (2H, m), 1.29 (2H, m)

Similarly, the following compounds were prepared analogously, following the above procedure with appropriate substitutions of reagents:

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-2-phenyl acetic acid ester (Compound No. 28)

IR (DCM): 1726.2 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.45-6.96 (14H, m), 4.25 (1H, s), 4.12-4.09 (2H, m), 3.58-3.56 (2H, m), 2.93-2.90 (2H, m), 2.32-2.30 (2H, m), 1.31-1.25 (3H, m)

Mass: 432.41 (M+1)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-2-phenyl acetic acid ester (Compound No. 32)

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.46-7.09 (14H, m), 4.23-4.21 (1H, m), 4.11-4.08 (2H, m), 3.56-3.47 (2H, m), 2.92-2.89 (2H, m), 2.32-2.30 (5H, m), 1.30-1.28 (3H, m)

Mass: 428.39 (M+1)

(1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2,2-di(4-fluorophenyl) acetic acid ester (Compound No. 37)

^{1}H-NMR ($CDCl_3$, 300 MHz) δ-values: 7.42-7.26 (9H, m), 6.99 (4H, m), 4.27 (1H, s), 4.11 (2H, d, 9Hz), 3.57 (2H, s), 3.92 (2H, d, 9Hz), 2.32 (2H, d, 9Hz), 1.64-1.24 (3H, m)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-phenyl-2-(4-methylphenyl) acetic acid ester (Compound No. 43)

^{1}H-NMR ($CDCl_3$) δ-values: 7.46-7.43 (2H, m), 7.33-7.28 (10H, m), 7.12-7.10 (2H, m), 4.20 (1H, s), 4.11-4.08 (2H, m), 3.57 (2H, s), 2.92-2.89 (2H, m), 2.33-2.29 (5H, m), 1.31-1.28 (3H, m)

Mass: 428.40 (M+1)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-methyl-2-phenyl acetic acid ester (Compound No. 44)

IR (DCM): 1726.3 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.55-7.57 (m, 2H), 7.23-7.35 (m, 8H), 4.00 (d, J=9Hz, 2H), 3.56 (s, 2H), 2.88-2.93 (m, 2H), 2.28-2.33 (m, 2H), 1.78 (s, 3H), 1.58-1.60 (m, 3H)

Mass: 352 (M+1)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-isopropyl-2-phenyl acetic acid ester (Compound No. 46)

IR (DCM): 1721.4 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.64-7.67 (m, 2H), 7.23-7.34 (m, 8H), 3.94-4.07 (m, 2H), 3.57 (s, 8H), 2.89-2.93 (m, 2H), 2.63 (m, 1H), 2.29-2.33 (m, 2H), 1.57-1.63 (m, 3H), 0.99 (d, J=6Hz, 2H), 0.70 (d, J=6Hz, 2H)

Mass: 380 (M+1)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-(3-pentyl)-2-phenyl acetic acid ester (Compound No. 49)

IR (DCM): 1718.6 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.65-7.68 (m, 2H), 7.23-7.34 (m, 8H), 3.94-4.05 (m, 2H), 3.70 (s, 1H), 3.58 (s, 2H), 2.90-2.94 (m, 2H), 2.31-2.33 (m, 2H), 2.25 (m, 1H), 1.62-1.64 (m, 3H), 1.19-1.32 (m, 4H), 0.98 (t, J=6Hz, 3H), 0.72 (t, J=6Hz, 3H)

Mass: 408 (M+1)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetic acid ester (Compound No. 33)

Example 4: Preparation of (2R, 2S) (1α, 5α, 6α)-N-[3-(4-tert-butyl-benzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 14)

Step a: Preparation of (1α, 5α, 6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide

This compound was prepared following the procedure described in Example 1.

Step b: Preparation of N-(3-azabicyclo[3.1.0]hex-6-ylmethyl)-2-cyclopentyl-2-hydroxy-2-phenylacetamide

A solution of (1α, 5α, 6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide in methanol, containing ammonium formate (4.06 mmole), palladium on carbon (10% w/w) was heated at 80 ^{0}C for about 2 hours. The reaction mixture was filtered through celite bed and washed with methanol. The filtrate was evaporated under reduced pressure to get the desired compound.

Step c: Preparation of (2R, 2S) (1α, 5α, 6α)-N-[3-(4-tert-butyl-benzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide

A solution of N-(3-azabicyclo[3.1.0]hex-6-ylmethyl)-2-cyclopentyl-2-hydroxy-2-phenylacetamide (1.59 mmole), 1-tert-butyl-4-chloromethyl-benzene (1.908 mmole) in dimethylformamide containing potassium carbonate (3.18 mmole) and potassium iodide

(3.18 mmole) were stirred at room temperature overnight. The reaction mixture was poured into water and extracted with ethyl acetate. The organic layer was dried and concentrated under reduced pressure. The residue was purified by column chromatography eluting the compound with 25% ethyl acetate-hexane.

m. pt : 140-143°C

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.60 (2H, d, 6Hz), 7.35-7.15 (7H, m), 6.41 (1H, bs, NH), 3.52 (2H, s), 3.19 (1H, bs), 3.03 (3H, m), 2.90 (2H, d, 9Hz), 2.30 (2H, d, 9Hz), 1.71-1.55 (9H, m), 1.25 (9H, s), 1.21 (2H, m)

Mass: 461.7 (M+1)

Similarly, the following compound was prepared analogously, following the above procedure with appropriate substitution of reagents:

(2R, 2S) (1α, 5α, 6α)-N-[3-(3-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 24)

m. pt: 101.0-102.4°C

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.61-7.09 (9H, m) & 6.46 (1H, brs), 3.60-3.57 (2H, m), 3.16-2.98 (6H, m), 2.40-2.34 (4H, m), 1.65-1.41 (11H, m).

Mass: 419.42 (M+1)

Example 5: Preparation of (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 16)

Step a: Preparation of (1α, 5α, 6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide

This compound was prepared following the procedure described in Example 1.

Step b: Preparation of (3-azabicyclo[3.1.0]hex-6-ylmethyl)-2-hydroxy-2,2-diphenyl acetamide

A solution of (1α, 5α, 6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide in methanol, containing ammonium formate (4.06 mmole), palladium on carbon (10% w/w) was heated at 80 ^{0}C for about 2 hours. The reaction mixture was filtered through celite bed and washed with methanol. The filtrate was evaporated under reduced pressure to get the desired compound.

Step c: Preparation of (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide

To a stirred solution of (3-azabicyclo[3.1.0]hex-6-ylmethyl)-2-hydroxy-2,2-diphenyl acetamide (0.62 mmole) in acetonitrile were added p-methyl benzyl bromide (0.68 mmole) followed by potassium carbonate (1.6) and potassium iodide (0.62 mmole) and reaction mixture was refluxed for about 4½ hours and then at room temperature overnight. The reaction mixture was quenched by addition of water and organic layer extracted with ethyl acetate. The organic layer was washed with water brine, dried over anhydrous sodium sulphate, and then concentrated to get crude compound. Purification was done by column chromatography using dichloromethane, which was gradually changed to 2% methanol in dichloromethane.

IR: 3405, 1657.4 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.44-7.25 (10H, m), 7.12 (4H, m), 6.33 (1H, bs), 3.54 (2H, s), 3.15 (2H, t, 7.2Hz), 2.94 (2H, d, 9Hz), 2.33 (5H, s), 1.43 (2H, m), 0.88 (1H, m)

Mass: 427.25 (M+1)

Similarly, the following compounds were prepared analogously, following the above procedures with appropriate substitution of reagents:

(2R, 2S) (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 17)

m. pt: 142.1-146.2°C.

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.60 (2H, d, 6Hz), 7.36-7.23 (3H, m), 7.16-7.09 (4H, m), 6.43 (1H, bs), 3.49 (2H, s), 3.19 (1H, bs), 3.04 (3H, m), 2.91 (2H, m), 2.33 (5H, s), 1.55-1.33 (11H, m), 0.88 (1H, m)

Mass: 419.34 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-cyclohexylmethyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 40)

^{1}H-NMR ($CDCl_3$) δ-values: 7.61-7.33 (5H, m), 6.41 (1H, brs), 3.20 (1H, s), 3.05-2.90 (5H, m), 2.21-2.15 (4H, m), 1.68-1.32 (22H, m)

Mass: 411.33 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-{-[4-(1,3-dioxo-1,3-dihydro-isoindol-2-yl)-butyl]-3-azabicyclo[3.1.0]hex-6-yl-methyl}-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 1)

m.p: 113-114°C

IR (DCM): 1711.4, 1663.8 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.83-7.85 (m, 2H), 7.72-7.73 (m, 2H), 7.59-7.62 (m, 2H), 7.32-7.36 (m, 3H), 6.41 (brs, 1H), 3.65-3.70 (m, 2H), 3.24 (s, 1H), 2.95-3.06 (m, 5H), 2.39-2.41 (m, 2H), 2.23-2.25 (m, 2H), 1.42-1.67 (m, 4H), 1.23-1.37 (m, 10H), 0.88 (m, 1H)

Mass: 516 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-Isopropyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 3)

IR (DCM): 1666.8 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.60-7.63 (m, 2H), 7.32-7.37 (m, 3H), 6.99 (brs, 1H), 3.69 (m, 1H), 3.36-3.41 (m, 2H), 2.85 (m, 3H), 2.23-2.41 (m, 2H), 1.46-1.66 (m, 14H), 1.26 (s, 2H), 0.88 (m, 1H)

Mass: 357 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-Diphenylmethyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 4)

m.p: 161-163°C

IR (KBr): 1658.6 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.89-7.91 (m, 4H), 7.56-7.80 (m, 5H), 7.16-7.43 (m, 6H), 6.88 (brs, 1H), 4.79-4.82 (m, 1H), 3.57-3.61 (m, 2H), 3.03-3.16 (m, 4H), 2.58 (brs, 1H), 1.11-1.62 (m, 11H)

Mass: 481 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-(3-sec-butyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 5)

m.p: 109-110°C

IR (DCM): 1653.3 cm^{-1}

^{1}H-NMR ($CDCl_3$) δ-values: 7.59-7.62 (m, 2H), 7.24-7.37 (m, 3H), 6.39 (brs, 1H), 3.22 (s, 1H), 3.01-3.05 (m, 3H), 2.88-2.93 (m, 2H), 2.10-2.37 (m, 3H), 1.47-1.69 (m, 5H), 1.21-1.29 (m, 8H), 0.93-0.95 (m, 3H), 0.79-0.84 (m, 3H)

Mass: 372 (M+2)

(1α, 5α, 6α)-N-(3-methyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-phenyl-(N-methyl)-2-phenylacetamide (Compound No. 47)

m. pt: 119.3-123.4°C

IR: 3061.2, 1637.2 cm^{-1}

^{1}H-NMR ($CDCl_3$, 300MHz) δ-values: 7.33 (10H, bs), 6.06 (1H, bs), 3.42 (2H, bs), 2.98 (2H, m), 2.52 (3H, bs), 2.30 (6H, bs), 1.47-0.88 (3H, m)

(1α, 5α, 6α)-N-[3-(3-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 19)

m. pt: 111.2-112.6°C

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.44-7.26 (11H, m), 7.07 (3H, m), 6.5 (1H, bs), 3.59 (2H, bs), 3.17 (2H, t, 6Hz), 2.98 (2H, bs), 2.34 (5H, s), 1.49 (2H, bs), 0.88 (1H, m)

Mass: 427.90 (M+1)

(1α, 5α, 6α)-N-[3-(3-fluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 20)

m. pt: 107.8-108.4°C

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.44-7.2 (11H, m), 7.02-6.89 (3H, m), 6.36 (1H, bs), 3.56 (2H, s), 3.17 (3H, t, 6Hz), 2.94 (2H, d, 9Hz), 2.33 (2H, d, 9Hz), 1.27 (2H, m), 0.88 (1H, m)

Mass: 431.6 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-[3-(3-fluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide (Compound No. 21)

m. pt: 99.5-101.8°C

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.60 (2H, d, 7.8Hz), 7.36-7.19 (4H, m), 7.01-6.88 (3H, m), 6.64 (1H, bs), 3.54 (2H, s), 3.10-2.86 (5H, m), 2.40-2.28 (3H, m), 1.36-1.12 (12H, m), 0.88 (2H, m)

Mass: 437.4 (M+1)

(2R, 2S) (1α, 5α, 6α)-N-[2-(2,4-difluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide (Compound No. 22)

m. pt: 98.2-100.4°C

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.61-7.31 (6H, m), 6.84-6.73 (2H, m), 6.64 (1H, brs), 3.58 (2H, s), 3.08-2.84 (6H, m), 1.69-1.21 (14H, m)

Mass: 455.80 (M+1)

(1α, 5α, 6α)-N-[3-(2,4-difluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 23)

m. pt: 116.3-116.9°C

IR (DCM): 1655.0 cm^{-1}

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.44-7.32 (11H, m), 6.82-6.79 (2H, m), 6.35 (1H, brs), 3.60 (1H, brs), 3.18-3.14 (2H, m), 3.01-2.98 (2H, m), 2.93-2.90 (2H, m), 2.38-2.35 (2H, m), 1.39-1.36 (3H, m)

Mass: 449.200 (M+1)

Example 6: Preparation of (2R, 2S) (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide (Compound No. 18)

Step a: Preparation of (1α, 5α, 6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide

This compound was prepared following the procedure described in Example 1.

Step b: Preparation of (3-azabicyclo[3.1.0]hex-6-ylmethyl)-2-cyclohexyl-2-hydroxy-2-phenyl acetamide

A solution of (1α, 5α, 6α)-N-[3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide in methanol, containing ammonium formate (4.06 mmole), palladium on carbon (10% w/w) was heated at 80 ^{0}C for about 2 hours. The reaction mixture was filtered through celite bed and washed with methanol. The filtrate was evaporated under reduced pressure to get the desired compound.

Step c: Preparation of (2R, 2S) (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide

To a solution of (3-azabicyclo[3.1.0]hex-6-ylmethyl)-2-cyclohexyl-2-hydroxy-2-phenyl acetamide (1 mmole) in tetrahydrofuran p-methylbenzaldehyde (2.9 mmole) was added followed by hydride [$NaB(OAC)_3H$] reagent. The white suspension was stirred at room temperature overnight, then quenched by addition of aqueous sodium bicarbonate solution and extracted with ethyl acetate. The organic layer was washed with brine, dried and evaporated to give crude mixture. This was purified by column chromatography using silica gel with dichloromethane and 2% methanol in dichloromethane.

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.60 (2H, d, 7.5Hz), 7.36-7.26 (3H, m), 7.11 (4H, bs), 6.61 (1H, bs), 3.52 (2H, s), 3.06-2.83 (4H, m), 2.39-2.28 (5H, m), 1.41-0.88 (14H, m)

Mass: 433.8 (M+1)

Example 7: Preparation of (2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetic acid ester tartarate salt (Compound No. 34)

L-(+)-Tartaric acid (0.322 mmole) was added to the solution of (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetate (prepared following the procedure described in Example 1) in ethanol (0.322 mmole) and heated at 60°C for about half an hour. The reaction mixture was concentrated under reduced pressure. Ether was added to the reaction mixture. The ethereal layer was decanted off and residue dried.

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.38-7.33 (7H, m), 7.12 (1H, m), 6.98 (1H, m), 4.39 (2H, s), 4.07-3.98 (3H, m), 3.26-3.10 (5H, m), 1.59-1.41 9H, m), 1.26 (3H, m)

Example 8: Preparation of (2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetamide tartarate salt (Compound No. 36)

L-(+)-Tartarate salt was prepared following the procedure described in Example 9 using (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetamide (prepared following the procedure described in Example 1)

H^1-NMR ($CDCl_3$, 300MHz) δ-values: 7.42-7.34 (7H, m), 7.21 (1H, m), 6.99 (1H, m), 4.41 (2H, s), 4.19 (2H, s), 3.03 (3H, bs), 2.26 (3H, s), 1.59-1.27 (10H, m), 1.17 (2H, m)

Biological Activity

Radioligand Binding Assays:

The affinity of test compounds for M_2 and M_3 muscarinic receptor subtypes was determined by [^{3}H]-N-methylscopolamine binding studies using rat heart and submandibular gland respectively as described by Moriya et al., (Life Sci, 1999,64(25):2351-2358) with minor modifications.

Membrane preparation: Submandibular glands and heart were isolated and placed in ice cold homogenising buffer (HEPES 20mM, 10mM EDTA, pH 7.4) immediately after sacrifice. The tissues were homogenised in 10 volumes of homogenising buffer and the homogenate was filtered through two layers of wet gauze and filtrate was centrifuged at 500g for 10min. The supernatant was subsequently centrifuged at 40,000g for 20 min. The pellet thus obtained was resuspended in same volume of assay buffer (HEPES 20 mM, EDTA 5mM, pH 7.4) and were stored at -70°C until the time of assay.

Ligand binding assay: The compounds were dissolved and diluted in DMSO. The membrane homogenates (150-250 µg protein) were incubated in 250 µl of assay buffer (HEPES 20 mM, pH 7.4) at 24-25°C for 3h. Non-specific binding was determined in the presence of 1 µM atropine . The incubation was terminated by vacuum filtration over GF/B fiber filters(Wallac). The filters were then washed with ice cold 50mM Tris HCl buffer (pH 7.4). The filter mats were dried and bound radioactivity retained on filters was counted. The IC_{50} & Kd were estimated by using the non-linear curve fitting program using G Pad Prism software. The value of inhibition constant Ki was calculated from competitive binding studies by using Cheng & Prusoff equation *(Biochem Pharmacol, 1973,22: 3099-3108)*, $Ki = IC_{50} /(1+L/Kd)$, where L is the concentration of $[^3H]$NMS used in the particular experiment.

The K_i results of the compounds observed were in the range of 2 nM to 1122 nM for M_2 receptor and 0.1 nM to >1000 for M_3 receptor.

Functional Experiments using isolated rat bladder:

Methodology:

Animals are euthanized by overdose of urethane and whole bladder is isolated and removed rapidly and placed in ice cold Tyrode buffer with the following composition (mMol/L) NaCl 137; KCl 2.7; $CaCl_2$ 1.8; $MgCl_2$ 0.1; $NaHCO_3$ 11.9; NaH_2PO_4 0.4;

Glucose 5.55 and continuously gassed with 95% O_2 and 5 % CO_2.

The bladder is cut into longitudinal strips (3mm wide and 5-6 mm long) and mounted in 10 ml organ baths at 30° C, with one end connected to the base of the tissue holder and the other end connected to a polygraph through a force displacement transducer. Each tissue is maintained at a constant basal tension of 2 g and allowed to equilibrate for 1 hour during which the Physiological Salt Solution (PSS) is changed every 15 min. At the end of equilibration period the stabilization of the tissue contractile response is assessed with 1µmol/L of Carbachol consecutively for 2-3 times. Subsequently a cumulative concentration response curve to carbachol (10^{-9} mol/L to 3 X 10^{-5} mol/L) is obtained. After several washes, once the baseline is achieved, cumulative concentration response curve is obtained in presence of New Chemical Entity (NCE) [NCE added 20 min. prior to the second Cumulative Response Curve (CRC)].

The contractile results are expressed as % of control E max. ED_{50} values are calculated by fitting a non-linear regression curve (Graph Pad Prism). pKB values are calculated by the formula pKB = - log [(molar concentration of antagonist/ (dose ratio-1))]

where,

dose ratio = ED_{50} in the presence of antagonist/ED_{50} in the absence of antagonist.

***In vivo* experiments using anaesthetized rabbit**

Methodology

Male rabbits are anaesthetized with urethane 1.5g/kg intravenously. Trachea is cannulated to maintain the patency of airway. Femoral vein and femoral arteries of both sides are cannulated for the administration of vehicle or drug substances for the measurement of BP and administration of carbachol intra-arterially respectively.

Polyethylene tubing is introduced into the bladder through the urethra and tied at the neck of the bladder. The other end of the catheter is connected to the Grass polygraph through a Statham pressure transducer. The bladder is filled with warm (37°C) saline. Both the ureters are ligated and cut proximally to drain the urine coming from kidneys. A

stabilization period of 30-60 is allowed for stabilization of parameters from surgical procedures.

Salivary response is assessed by measuring the weight of a preweighted cotton gauze kept for 2 minutes in the buccal cavity immediately after the carbachol challenge.

At the end of stabilization period 2 control responses to carbachol (1.5μg/kg intra-arterial) on bladder pressure and salivation are obtained and this response is considered as 100%. Subsequently, the effect of increasing dose of NCE (ranging from 3 μg/kg to 1mg/kg) or vehicle (*i.v.*, 15 min before carbachol challenge) is examined.

The change in bladder pressure and salivation are expressed as % change from pretreatment control averages. The ID_{50} values for salivation and bladder pressure inhibition are calculated using Graph Pad Prism software, by fitting the values at dose into non-linear regression curve. Oxybutynin and Tolterodine are used as standards for comparison.

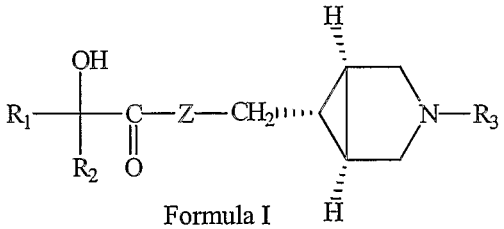
The bladder selectivity to salivation is calculated by using following formula and expressed as fold of selectivity of oxybutinin in the same model.

$$\frac{ID_{50}\ \text{Salivary response}}{ID_{50}\ \text{Bladder pressure}}$$

While the present invention has been described in terms of its specific embodiments, certain modifications and equivalents will be apparent to those skilled in the art and are intended to be included within the scope of the present invention.

WE CLAIM:

1. A compound having the structure of Formula I:



Formula I

and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein

R_1 and R_2 are independently selected from C_1-C_6 alkyl, C_3-C_7 cycloalkyl, C_3-C_7 cycloalkenyl or optionally substituted phenyl wherein optional substituent(s) is/are selected from C_1-C_3 alkyl, C_1-C_3 alkoxy or halogen;

R_3 represents C_1-C_6 alkyl wherein 1-3 hydrogen atom(s) may be replaced by C_5-C_7 cycloalkyl, 1, 3-dioxo-1, 3-dihydro-isoindolyl or optionally substituted phenyl wherein the optional substituent is/are selected from C_1-C_4 alkyl or halogen;

Z represents oxygen or NR_4 wherein R_4 represents hydrogen or C_1-C_3 alkyl.

2. A compound selected from:

(2R, 2S) (1α, 5α, 6α)-N-{-[4-(1,3-dioxo-1,3-dihydro-isoindol-2-yl)-butyl]-3-azabicyclo[3.1.0]hex-6-yl-methyl}-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 1)

(2R) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopent-1-enyl-2-phenylacetamide (Compound No. 2)

(2R, 2S) (1α, 5α, 6α)-N-(3-Isopropyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 3)

(2R, 2S) (1α, 5α, 6α)-N-(3-Diphenylmethyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 4)

(2R, 2S) (1α, 5α, 6α)-N-(3-sec-butyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 5)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-pentyl)-2-phenylacetamide (Compound No. 6)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohexyl-2-(4-methoxyphenyl) acetamide (Compound No. 7)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-phenyl-(N-ethyl)-2-phenylacetamide (Compound No. 8)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-(N-ethyl)-2-phenylacetamide (Compound No. 9)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohexyl-(N-ethyl)-2-phenylacetamide (Compound No. 10)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)- 2-hydroxy-2-(3-pentyl)-(N-methyl)-2-phenylacetamide (Compound No. 11)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(sec-butyl)-(N-methyl)-2-phenylacetamide (Compound No. 12)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-isopropyl-(N-methyl)-2-phenylacetamide (Compound No. 13)

(2R, 2S) (1α, 5α, 6α)-N-[3-(4-tert-butyl-benzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 14)

(2R, 2S) (1α, 5α, 6α)-N-(3-Benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclohex-2-enyl-2-phenylacetamide (Compound No. 15)

(2R, 2S) (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 16)

(2R, 2S) (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 17)

(2R, 2S) (1α, 5α, 6α)-N-[3-(4-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide (Compound No. 18)

(2R, 2S) (1α, 5α, 6α)-N-[3-(3-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 19)

(2R, 2S) (1α, 5α, 6α)-N-[3-(3-fluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 20)

(2R, 2S) (1α, 5α, 6α)-N-[3-(3-fluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide (Compound No. 21)

(2R, 2S) (1α, 5α, 6α)-N-[2-(2,4-difluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclohexyl-2-phenylacetamide (Compound No. 22)

(2R, 2S) (1α, 5α, 6α)-N-[3-(2,4-difluorobenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-diphenylacetamide (Compound No. 23)

(2R, 2S) (1α, 5α, 6α)-N-[3-(3-methylbenzyl)-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 24)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-methylphenyl)-2-phenylacetamide (Compound No. 25)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-methylphenyl)-(N-methyl)-2-phenylacetamide (Compound No. 26)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-2-phenylacetamide (Compound No. 27)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-2-phenyl acetic acid ester (Compound No. 28)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(4-fluorophenyl)-(N-methyl)-2-phenylacetamide (Compound No. 29)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-2-phenylacetamide (Compound No. 30)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-(N-methyl)-2-phenylacetamide (Compound No. 31)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-(3-methylphenyl)-2-phenyl acetic acid ester (Compound No. 32)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetic acid ester (Compound No. 33)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetic acid ester tartarate salt (Compound No. 34)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetamide (Compound No. 35)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-(3-methylphenyl) acetamide tartarate salt (Compound No. 36)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2,2-di(4-fluorophenyl)acetic acid ester (Compound No. 37)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2,2-di(4-fluorophenyl)-acetamide (Compound No. 38)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclobutyl-2-phenyl acetic acid ester (Compound No. 39)

(2R, 2S) (1α, 5α, 6α)-N-(3-cyclohexylmethyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-2-phenylacetamide (Compound No. 40)

(2R) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-cyclopentyl-(N-methyl)-2-phenylacetamide (Compound No. 41)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-cyclopentyl-2-(4-methylphenyl) acetamide (Compound No. 42)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-phenyl-2-(4-methylphenyl) acetic acid ester (Compound No. 43)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-methyl-2-phenyl acetic acid ester (Compound No. 44)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-methyl-2-phenyl acetamide (Compound No. 45)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-isopropyl-2-phenyl acetic acid ester (Compound No. 46)

(2R, 2S) (1α, 5α, 6α)-N-(3-methyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-phenyl-(N-methyl)-2-phenylacetamide (Compound No. 47)

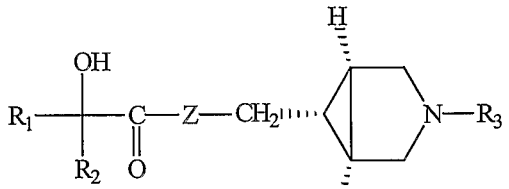
(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-(3-methylphenyl)-2-(3-methylphenyl) acetamide (Compound No. 48)

(2R, 2S) (1α, 5α, 6α)-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl]-2-hydroxy-2-(3-pentyl)-2-phenyl acetic acid ester (Compound No. 49)

(2R, 2S) (1α, 5α, 6α)-N-(3-benzyl-3-azabicyclo[3.1.0]hex-6-yl-methyl)-2-hydroxy-2-methyl-(N-methyl)-2-phenylacetamide (Compound No. 50)

3. A pharmaceutical composition comprising a therapeutically effective amount of a compound as defined in claim 1 or 2 together with pharmaceutically acceptable carriers, excipients or diluents.

4. A method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to said animal or human, a therapeutically effective amount of a compound having the structure of Formula I,



Formula I

or its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein:

R_1 and R_2 are independently selected from C_1-C_6 alkyl, C_3-C_7 cycloalkyl, C_3-C_7 cycloalkenyl or optionally substituted phenyl wherein optional substituent(s) is/are selected from C_1-C_3 alkyl, C_1-C_3 alkoxy or halogen;

R_3 represents C_1-C_6 alkyl wherein 1-3 hydrogen atom(s) may be replaced by C_5-C_7 cycloalkyl, 1, 3-dioxo-1, 3-dihydro-isoindolyl or optionally substituted phenyl wherein the optional substituent is/are selected from C_1-C_4 alkyl or halogen;

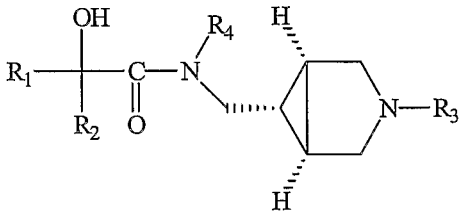
Z represents oxygen or NR_4 wherein R_4 represents hydrogen or C_1-C_3 alkyl.

5. The method according to claim 4 wherein the disease or disorder is urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes or gastrointestinal hyperkinesis.

6. The method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastroinstestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to said animal or human, a therapeutically effective amount of the pharmaceutical composition according to claim 3.

7. The method according to claim 6 wherein the disease or disorder urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes or gastrointestinal hyperkinesis.

8. A process of preparing a compound of Formula VI,



Formula VI (Formula I, Z=NR4)

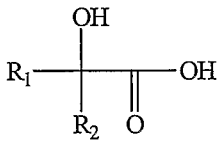
and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein

R_1 and R_2 are independently selected from C_1-C_6 alkyl, C_3-C_7 cycloalkyl, C_3-C_7 cycloalkenyl or optionally substituted phenyl wherein optional substituent(s) is/are selected from C_1-C_3 alkyl, C_1-C_3 alkoxy or halogen;

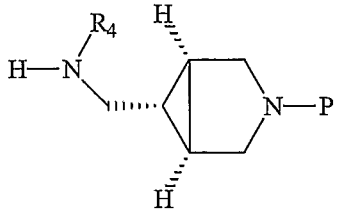
R_3 represents C_1-C_6 alkyl wherein 1-3 hydrogen atom(s) may be replaced by C_5-C_7 cycloalkyl, 1, 3-dioxo-1, 3-dihydro-isoindolyl or optionally substituted phenyl wherein the optional substituent is/are selected from C_1-C_4 alkyl or halogen;

R_4 represents hydrogen or C_1-C_3 alkyl, comprising

(a) condensing a compound of Formula II with a compound of Formula III

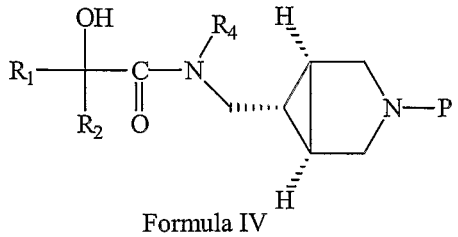


Formula II



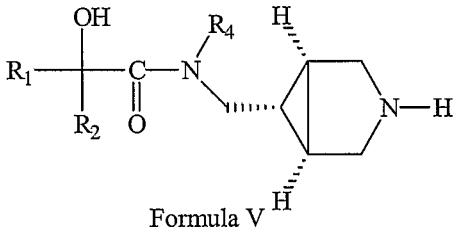
Formula III

to give a protected compound of Formula IV wherein R_1, R_2 and R_4 are the same as defined earlier and P is a protecting group for an amino group



Formula IV

(b) deprotecting the compound of Formula IV in the presence of a deprotecting agent to give an unprotected intermediate of Formula V wherein R_1, R_2 and R_4 are the same as defined earlier,



Formula V

(c) the intermediate of Formula V is N-alkylated or benzylated with a suitable alkylating or benzylating agent, L-R_3 wherein L is any leaving group and R_3 is the same as defined earlier, to give a compound of Formula VI wherein R_1, R_2, R_3 and R_4 are the same as defined earlier.

9. The process according to claim 8 wherein P is any protecting group for an amino group and is selected from benzyl and t-butyloxy carbonyl groups.

10. The process according to claim 8 wherein the reaction of a compound of Formula II with a compound of Formula III to give a compound of Formula IV is carried out in the presence of N-methylmorpholine and 1-hydroxybenzotriazole and a condensing agent selected from 1-(3-dimethyl amino propyl)-3-ethyl carbodiimide hydrochloride (EDC), 1,8-diazabicyclo [5.4.0]undec-7-ene (DBU) or 1,3-dicyclohexylcarbodiimide (DCC).

11. The process according to claim 8 wherein the reaction of a compound of Formula II with a compound of Formula III to give a compound of Formula IV is carried out in a solvent selected from dimethylformamide, dimethyl sulfoxide, toluene, xylene or chloroform.

12. The process according to claim 8 wherein the reaction of compound of Formula II with a compound of Formula III is carried out at 0-140°C.

13. The process according to claim 8 wherein the deprotection of a compound of Formula IV to give a compound of Formula V is carried out with a deprotecting agent selected from palladium on carbon and hydrogen, ammonium formate and palladium on carbon, trifluoroacetic acid (TFA) or hydrochloric acid.

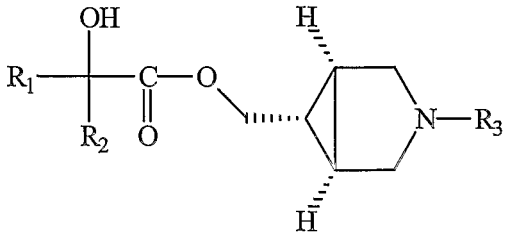
14. The process according to claim 8 wherein the deprotection of a compound of Formula IV to give a compound of Formula V is carried out in a suitable organic solvent selected from methanol, ethanol, tetrahydrofuran or acetonitrile.

15. The process according to claim 8 wherein the N-alkylation or benzylation of a compound of Formula V to give a compound of Formula VI is carried out with an alkylating or benzylating agent, L-R_3 wherein L is any leaving group and R_3 is the same as defined earlier.

16. The process according to claim 15 wherein the leaving group is selected from halogen, O-mestyl or O-tosyl groups.

17. The process according to claim 15 wherein the N-alkylation or benzylation of a compound of Formula V to give a compound of Formula VI is carried out in the optional presence of potassium carbonate and potassium iodide in an organic solvent selected from dimethylformamide, dimethylsulfoxide, tetrahydrofuran or acetonitrile.

18. A process of preparing a compound of Formula X,



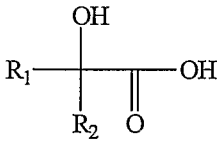
Formula X (Formula I, Z=O)

and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein

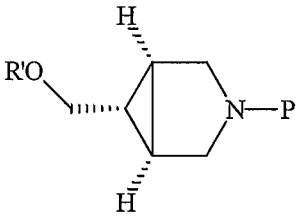
R_1 and R_2 are independently selected from C_1-C_6 alkyl, C_3-C_7 cycloalkyl, C_3-C_7 cycloalkenyl or optionally substituted phenyl wherein optional substituent(s) is/are selected from C_1-C_3 alkyl, C_1-C_3 alkoxy or halogen; and

R_3 represents C_1-C_6 alkyl wherein 1-3 hydrogen atom(s) may be replaced by C_5-C_7 cycloalkyl, 1, 3-dioxo-1, 3-dihydro-isoindolyl or optionally substituted phenyl wherein the optional substituent is/are selected from C_1-C_4 alkyl or halogen, comprising

(a) condensing a compound of Formula II with a compound of Formula VII

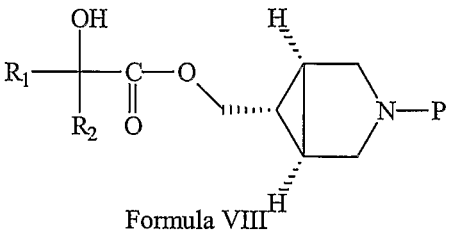


Formula II



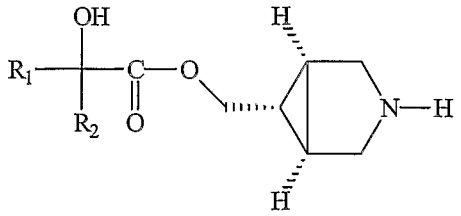
Formula VII

wherein R′ is protecting group for hydroxy group, to give a protected compound of Formula VIII wherein R_1 and R_2 are the same as defined earlier and P is a protecting group for an amino group,



Formula VIII

(b) deprotecting the compound of Formula VIII in the presence of a deprotecting agent to give an unprotected intermediate of Formula IX wherein R_1 and R_2 are the same as defined earlier,



Formula IX

(c) the intermediate of Formula IX is N-alkylated or benzylated with a suitable alkylating or benzylating agent L-R_3, wherein L is leaving group, to give a compound of Formula X wherein R_1, R_2 and R_3 are the same as defined earlier.

19. The process according to claim 18 wherein P is any protecting group for an amino group selected from benzyl and t-butyloxy carbonyl groups.

20. The process according to claim 18 wherein R′ is any protecting group for a hydroxy group selected from p-toluene sulfonyl or methane sulfonyl groups.

21. The process according to claim 18 wherein the reaction of a compound of Formula II with a compound of Formula VII to give a compound of Formula VIII is carried out in the presence of a condensing agent selected from 1,8-diazabicyclo[5.4.0]undecan-7-ene (DBU) or 1,4-diazabicyclo[2.2.2]octane (DABCO).

22. The process according to claim 18 wherein the reaction of a compound of Formula II with a compound of Formula VII to give a compound of Formula VIII is carried out in a solvent selected from benzene, toluene or xylene.

23. The process according to claim 18 wherein the reaction of compound of Formula II with a compound of Formula VII is carried out at 0-140°C.

24. The process according to claim 18 wherein the deprotection of a compound of Formula VIII to give a compound of Formula IX is carried out with a deprotecting agent selected from palladium on carbon and hydrogen gas and ammonium formate and palladium on carbon.

25. The process according to claim 18 wherein the deprotection of a compound of Formula VIII to give a compound of Formula IX is carried out in a suitable organic solvent selected from methanol or ethanol.

26. The process according to claim 18 wherein the N-alkylation or benzylation of a compound of Formula IX to give a compound of Formula X is carried out with a suitable alkylating or benzylating agent, L-R_3 wherein L is any leaving group and R_3 is the same as defined earlier.

27. The process according to claim 25 wherein the leaving group selected from halogen, O-mestyl or O-tosyl groups.

28. The process according to claim 25 wherein the N-alkylation or benzylation of a compound of Formula IX to give a compound of Formula X is carried out in an organic solvent selected from dimethylformamide, dimethylsulfoxide, tetrahydrofuran or acetonitrile.