

ABSTRACT

A filling nozzle (10) to fill resin pellets within a silo (20) into a transport receptacle (30), and the filling nozzle (10) comprising: an upper part (11) connected with a discharge outlet (21) of the silo (20); and a lower part (12) connected with a filling inlet (31) of the transport receptacle (30), the upper part (11) including: an inner cylinder (13) which guides, into the lower part (12), the resin pellets discharged from the discharge outlet (21) of the silo (20); and an outer cylinder (14) covering the outer periphery of the inner cylinder (13), the lower part (12) including a movable cylinder (15) which is inserted in a space (S) between the inner cylinder (13) and the outer cylinder (14) so as to be allowed to move in a forward/backward direction, in a horizontal direction, in a vertical direction and in an inclination direction and which guides, to the filling inlet (31) of the transport receptacle (30), the resin pellets discharged from the inner cylinder (13). Thus, it is possible to exert satisfactory positional difference compensation effects, and moreover, to remove foreign substances from the resin pellets being filled.