What is claimed is:

1) A lubricant composition comprising:

a) a hydrocarbon lubricating base stock,
b) from 1 to 15 wt.% of a carboxylic acid mono-ester.

2) The lubricant composition of claim 1, wherein the carboxylic acid mono-ester comprises a C_8 to C_{18} linear or branched carboxylic acid.

3) The lubricant composition of any previous claim, wherein the carboxylic acid mono-ester comprises a C_6 to C_{12} linear or branched alkoxy group.

4) The lubricant composition of any previous claim, wherein the carboxylic acid mono-ester comprises a lauric acid mono-ester, tallow acid mono-ester, oleic acid mono-ester, palmitic acid mono ester, and combinations thereof.

5) The lubricant composition of any previous claim, wherein the carboxylic acid mono-ester comprises a 2-ethylhexyl alkoxy group.

6) The lubricant composition of any previous claim, wherein the carboxylic acid mono-ester comprises at least one of 2-ethylhexyl tallate, 2-ethylhexyl oleate, 2-ethylhexyl laurate, 2-ethylhexyl palmitate, and combinations thereof.

7) The lubricant composition of any previous claim, further comprising from 1 to 15 wt.% of a dicarboxylic acid di-ester.

8) The lubricant composition of any previous claim, wherein the dicarboxylic acid di-ester comprises a C_3 to C_{12} linear or branched dicarboxylic acid.

9) The lubricant of any previous claim, where the dicarboxylic acid di-ester comprises adipic acid diester, azelaic acid diester, and combinations thereof.

10) The lubricant composition of any previous claim, wherein the dicarboxylic acid di-ester comprises at least one of di-2-ethylhexyl azelate, diisotridecyl adipate, diisooctyl adipate, and combinations thereof.

11) The lubricant composition of any previous claim wherein the hydrocarbon lubricating base stock comprises an American Petroleum Institute (“API”) Group IV polyalphaolefin.

12) The lubricant composition of any previous claim wherein the hydrocarbon lubricating base stock comprises an American Petroleum Institute ("API") Group III oil mineral oil.

13) The lubricant composition of any previous claim wherein the hydrocarbon lubricating base stock comprises an American Petroleum Institute ("API") Group II oil mineral oil.