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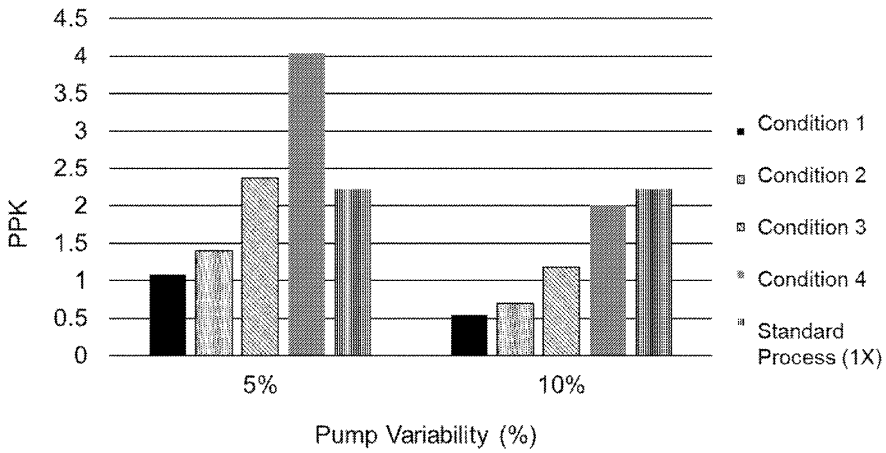


FIG. 4

(57) Abstract: Disclosed herein are ultrafiltration/diafiltration (UF/DF) methods comprising the use of diafiltration buffer concentrates, as well as UF/DF methods in which a composition comprising a recombinant protein is concentrated by an ultrafiltration step to a recombinant protein concentration above an intended concentration following a subsequent diafiltration step.

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