99/19356 PCT

**PCT** WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 : D04B 9/46 — A1

(11) International Publication Number: **WO 98/20192**

(43) International Publication Date: 14 May 1998 (14.05.98)

(21) International Application Number: PCT/IT97/00269

(22) International Filing Date: 30 October 1997 (30.10.97)

(30) Priority Data:

| | | |
|---|---|---|
| FI96A000262 | 6 November 1996 (06.11.96) | IT |
| FI97A000177 | 24 July 1997 (24.07.97) | IT |

(71) Applicant *(for all designated States except US)*: GOLDEN LADY S.P.A. [IT/IT]; Via Cavallotti, 11, I–85015 Jesi (IT).

(72) Inventor; and

(75) Inventor/Applicant *(for US only)*: CONTI, Paolo [IT/IT]; Via Neri di Bicci, 14, I–50143 Firenze (IT).

(74) Agents: MANNUCCI, Michele et al.; Via della Scala, 4, I–50123 Firenze (IT).

(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).

**Published**

*With international search report.*

*Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.*

(54) Title: METHOD AND MACHINE FOR THE PRODUCTION OF KNITTED GARMENTS COMPRISING A BODY SECTION AND LEGS, IN A SINGLE PRODUCTION STAGE AND IN A SINGLE PIECE

(57) Abstract

The machine comprises in combination: two side units (1, 3) each having its own fabric forming cylinder (1C, 3C) with a plurality of needles and needle operating elements (1F, 3F, A1–A8), the cylinders being parallel with each other and close together and, in an intermediate position between said two cylinders (1C, 3C), two rectilinear beds (11A, 11B) next to each other, each with its own needles and elements (17A, 17B, A9, A17) for operating the needles of said beds.

