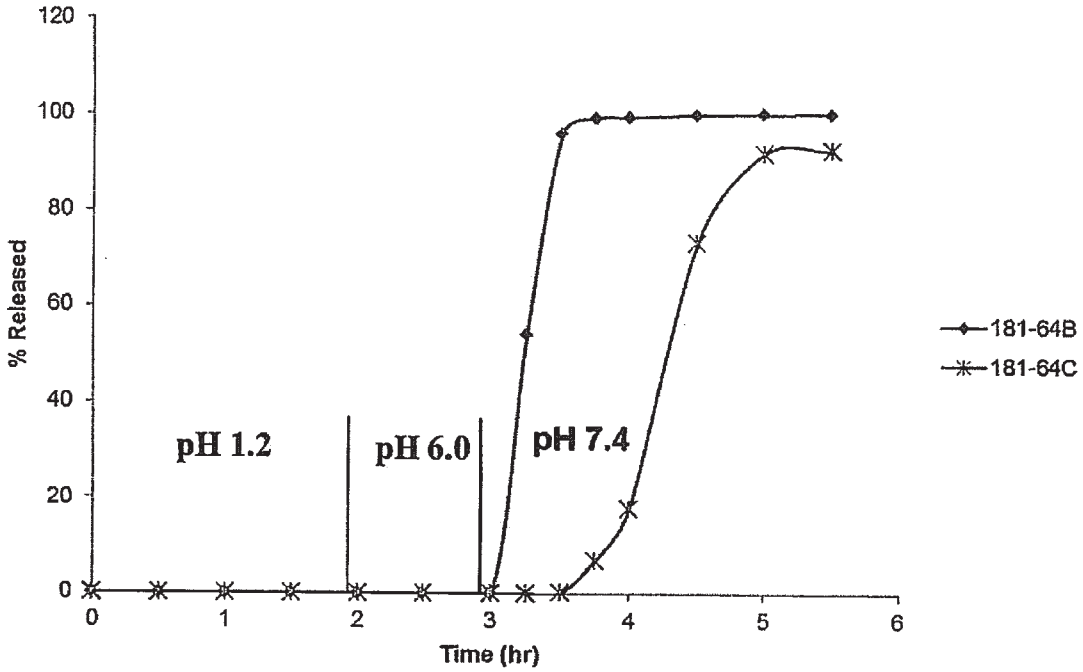

120
100
80
60
40
20
0
% Released
pH 1.2
pH 6.0
pH 7.4
0
1
2
3
4
5
6
Time (hr)
181-64B
181-64C

FIGURE 1

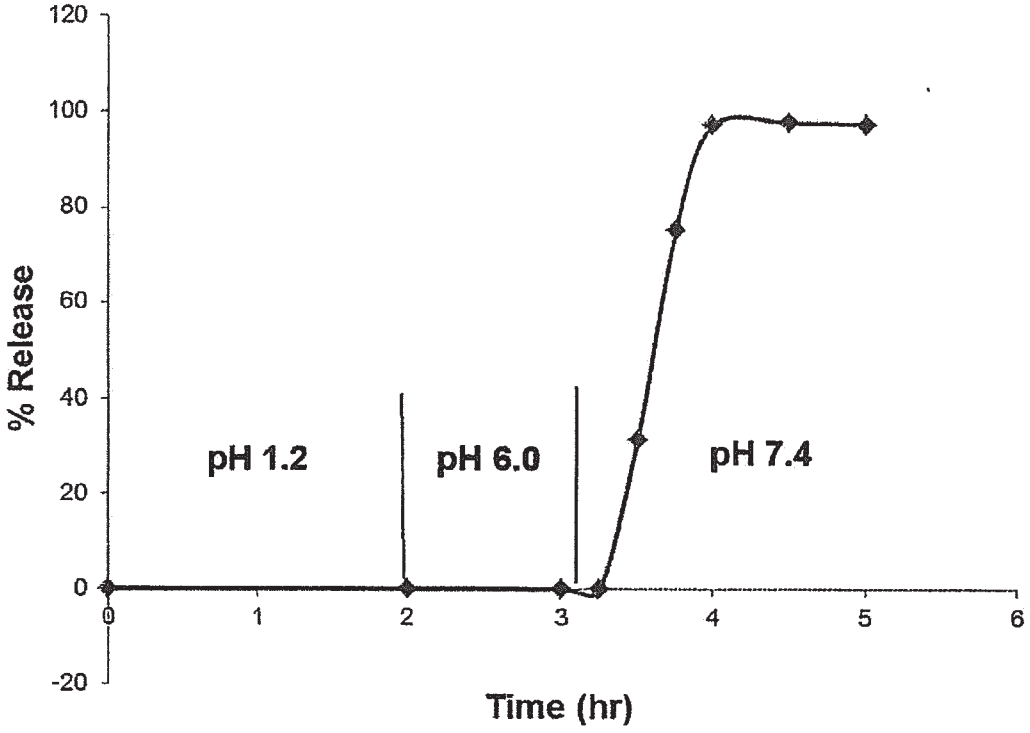
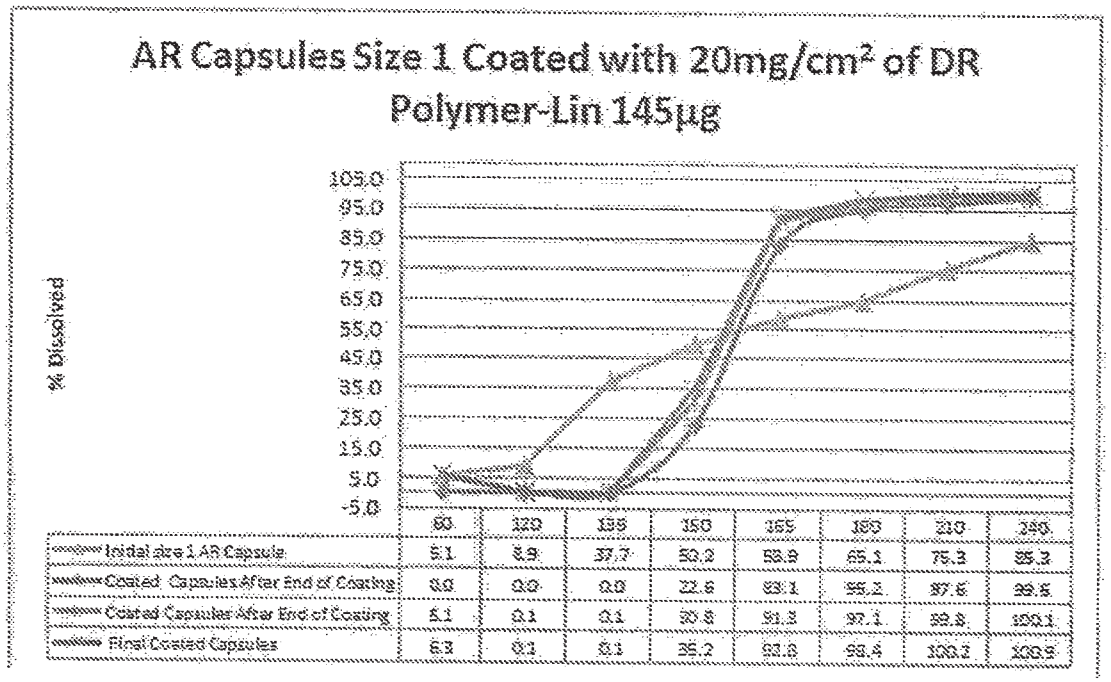


FIGURE 2



	60	120	135	150	165	180	210	240
Initial size 1 AR Capsule	5.1	5.9	37.7	50.2	58.9	65.1	75.3	85.3
Coated Capsules After End of Coating	0.0	0.0	0.0	22.6	68.1	96.2	97.6	99.5
Coated Capsules After End of Coating	5.1	0.1	0.1	29.8	91.3	97.1	99.8	100.1
Final Coated Capsules	6.3	0.1	0.1	35.2	93.8	98.4	100.2	100.5

FIGURE 3