

ABSTRACT

FILLING PACKAGING MACHINE, CONTENT FILLING CONTAINER, AND MANUFACTURING METHOD THEREFOR

There is provided a filling packaging machine which does not cause poor sealing between a sealing tape and the inner surface of a tubular packaging material in a laterally sealed portion as formed by ultrasonic sealing. A filling packaging machine 10 includes a tape attachment device 13, a vertical sealing device 15 and a lateral sealing device 17. The tape attachment device attaches a predetermined-width portion of a sealing tape S to one end of one surface of a web-like packaging material W in such a manner that a first edge S11 of both edges of the sealing tape S, which is to be located on an overlapping portion side of a tubular packaging material T when viewed from an inner step T11 of an overlapping portion T1, will be disposed at a position displaced from an outer step T12 of the overlapping portion when viewed in the thickness direction of the tubular packaging material T.

FIG. 6