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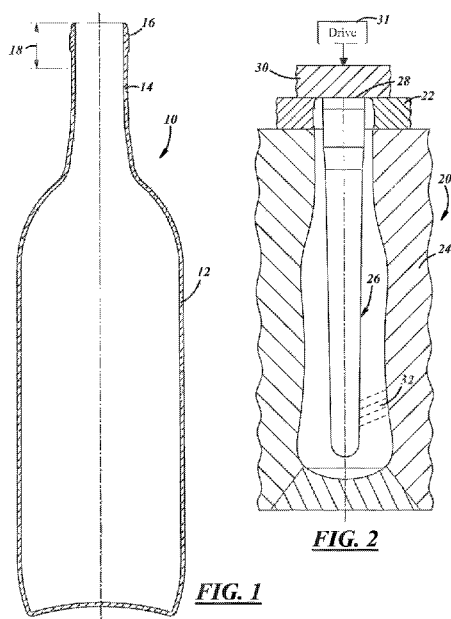
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(54) Title: PLUNGER AND PARISON MOLD ASSEMBLY FOR A NARROW-NECK PRESS-AND-BLOW WINE BOTTLE



(57) Abstract: A parison pressing plunger (26) for a press-and-blow glassware manufacturing machine. A body (38) has a central axis (36) and an outer surface of revolution around the central axis and including at least first and second spaced portions (40 and 42) and an intermediate third portion (44) extending between the first and second spaced portions. The first and second spaced portions being conical at angles of not more than 2° to the axis and the third portion is a conical outer surface at an angle not less than 4° to the axis.