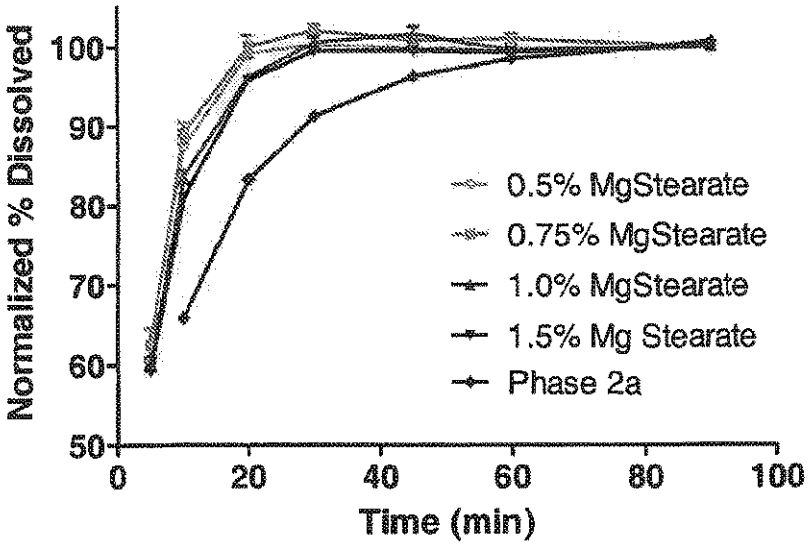
FIGURE 1


Normalized % Dissolved
100
90
80
70
60
50
0
20
40
60
80
100
Time (min)
0.5% MgStearate
0.75% MgStearate
1.0% MgStearate
1.5% Mg Stearate
Phase 2a