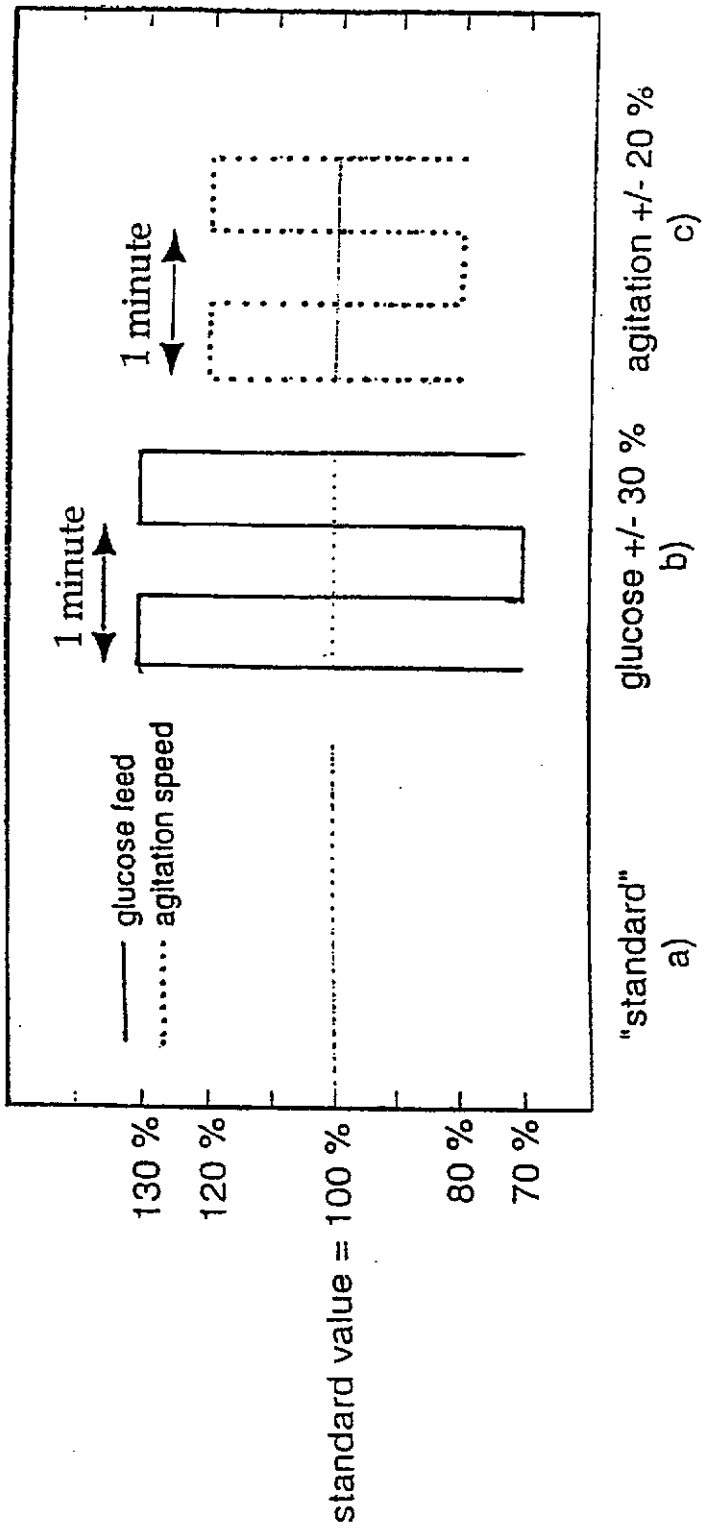

1 minute
1 minute
glucose feed
agitation speed
130 %
120 %
standard value = 100 %
80 %
70 %
"standard"
a)
glucose +/- 30 %
b)
agitation +/- 20 %
c)

Fig. 1

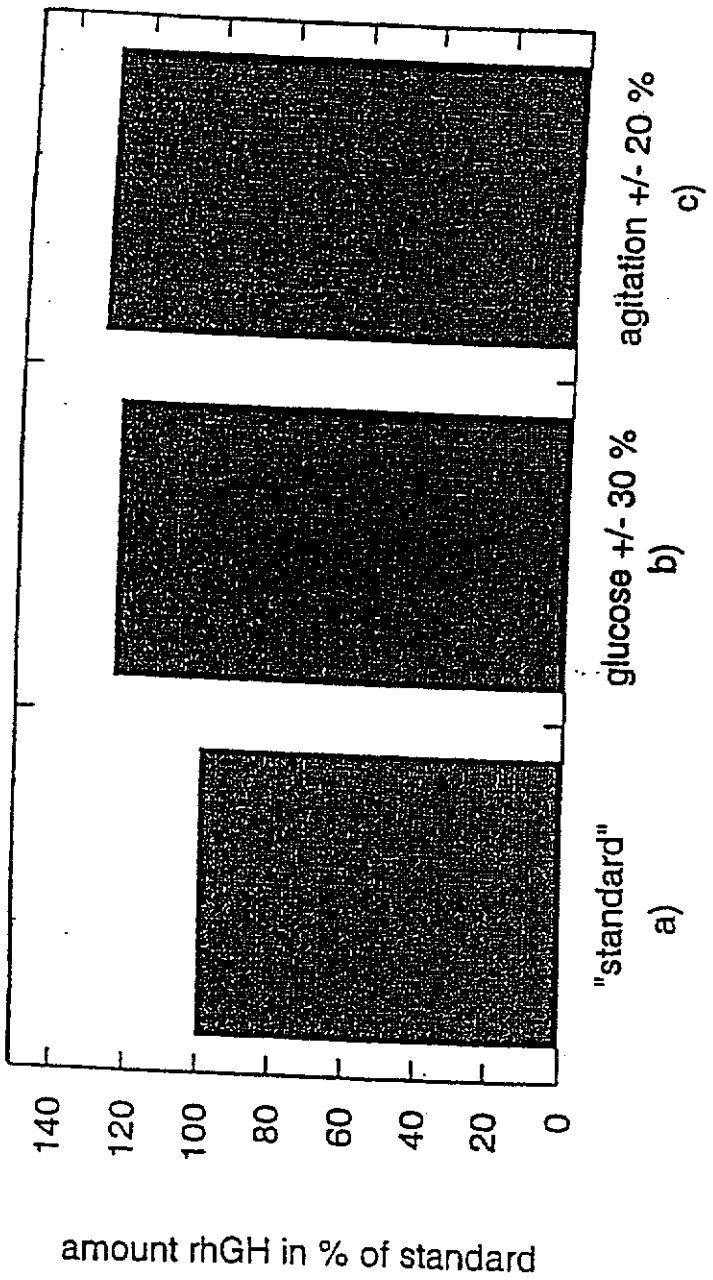

"standard"
a)
glucose +/- 30 %
b)
agitation +/- 20 %
c)
140
120
100
80
60
40
20
0
amount rhGH in % of standard

Fig. 2

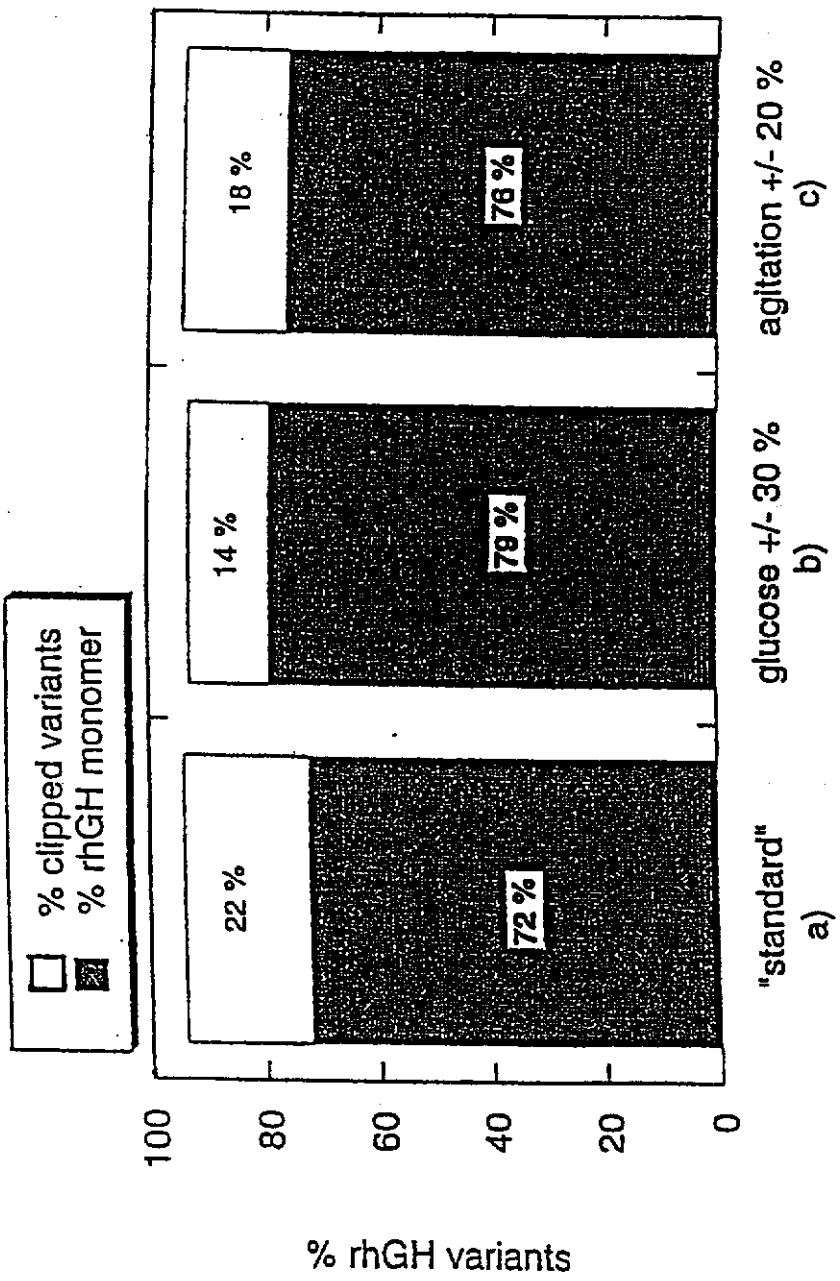

% clipped variants
% rhGH monomer
22 %
72 %
14 %
79 %
18 %
78 %
"standard"
a)
glucose +/- 30 %
b)
agitation +/- 20 %
c)
100
80
60
40
20
0
% rhGH variants

Fig. 3