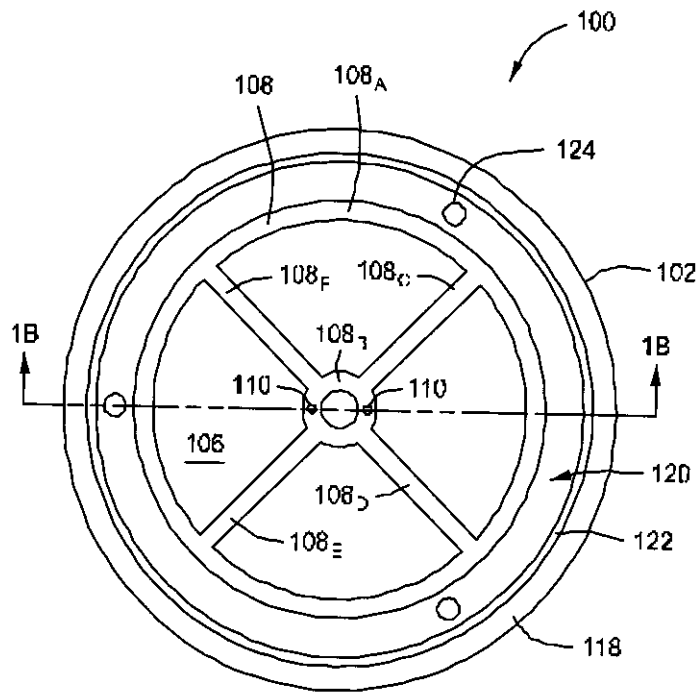

100
108
108_A
124
102
108_F
108_C
1B
108_1
1B
110
110
106
120
108_D
108_E
122
118

FIG. 1A

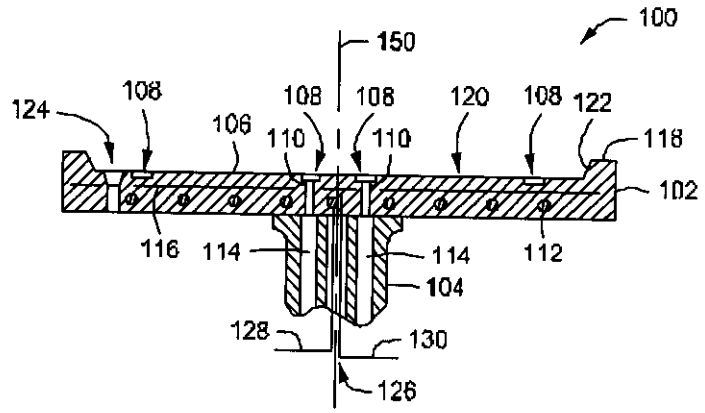

100
150
124
108
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128
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126

FIG. 1B

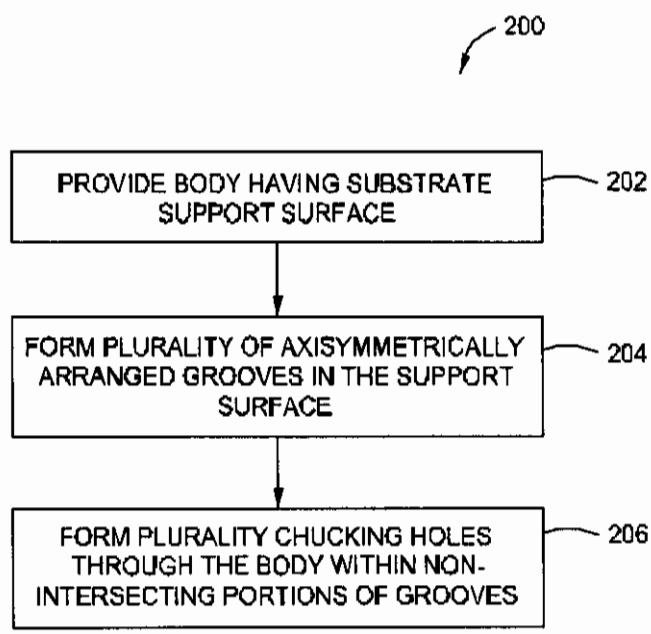

200
PROVIDE BODY HAVING SUBSTRATE SUPPORT SURFACE
202
FORM PLURALITY OF AXISYMMETRICALLY ARRANGED GROOVES IN THE SUPPORT SURFACE
204
FORM PLURALITY CHUCKING HOLES THROUGH THE BODY WITHIN NON-INTERSECTING PORTIONS OF GROOVES
206

FIG. 2