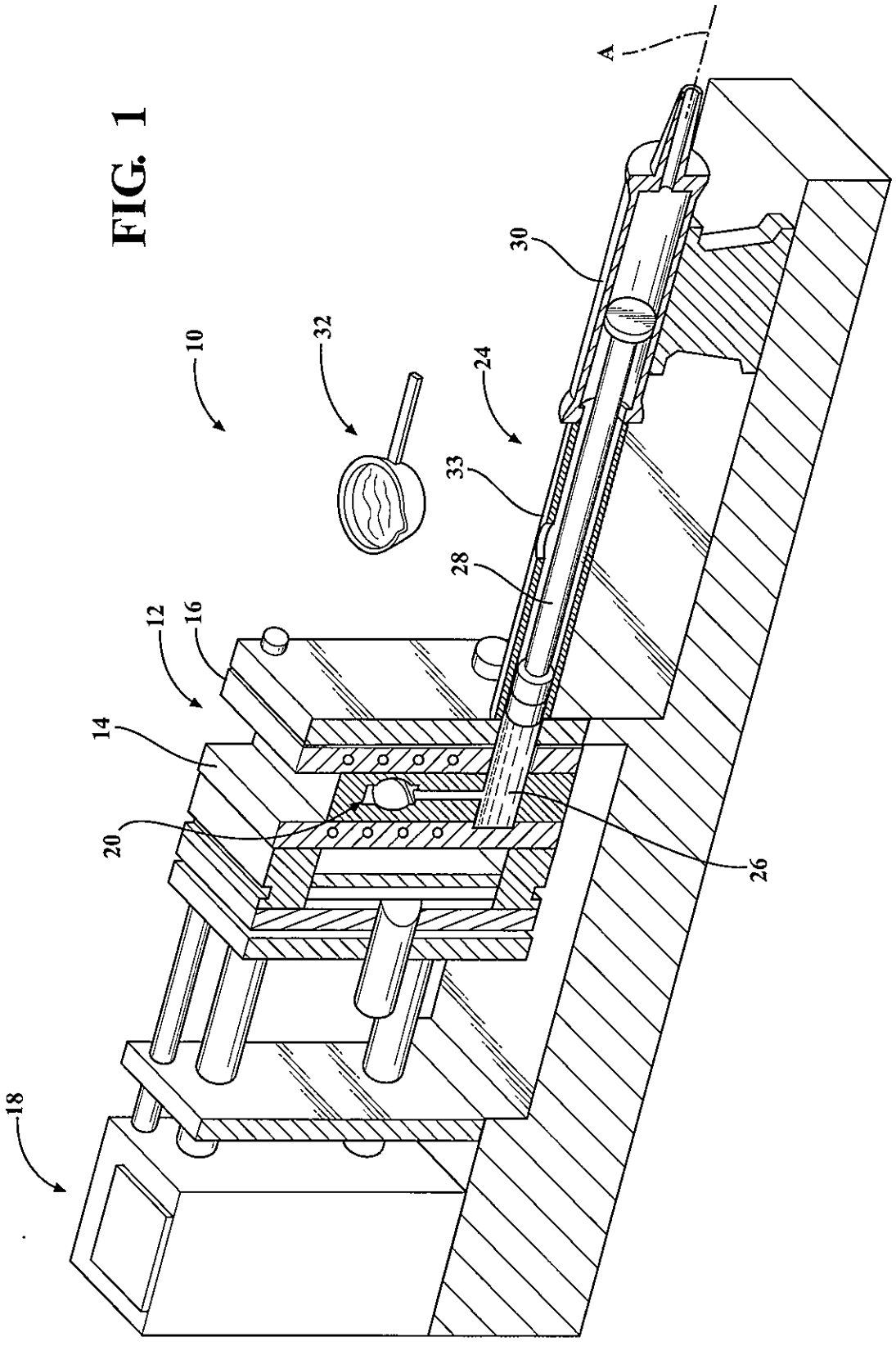
FIG. 1



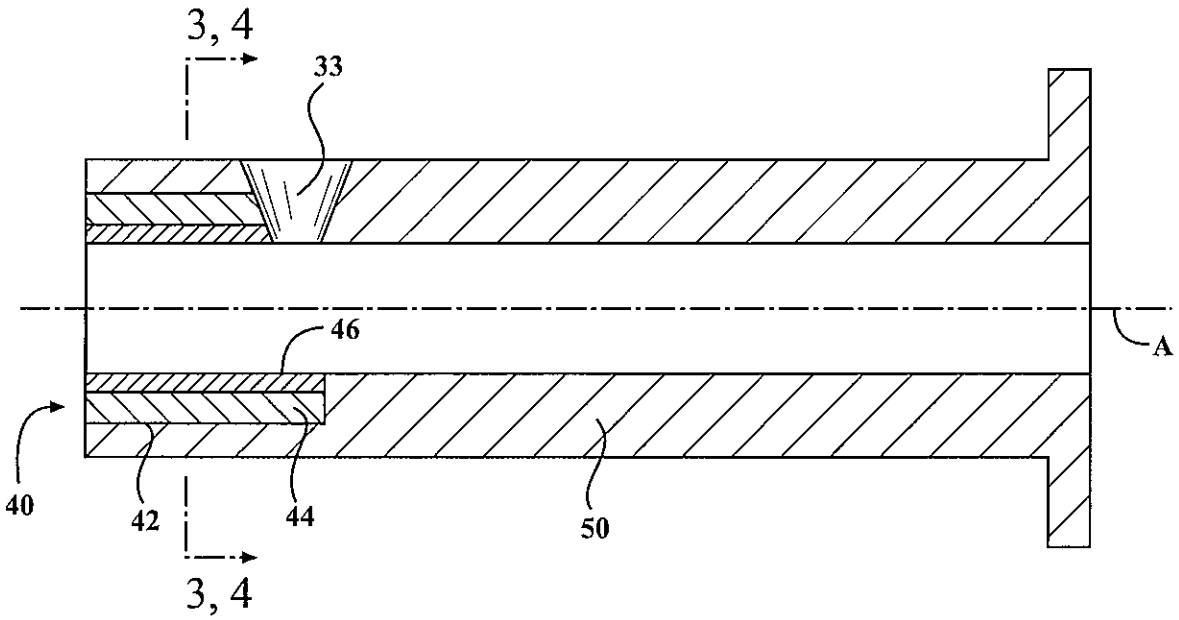


FIG. 2

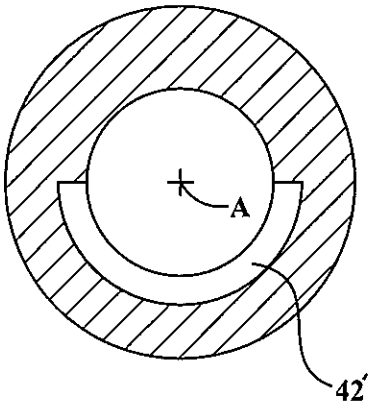


FIG. 3

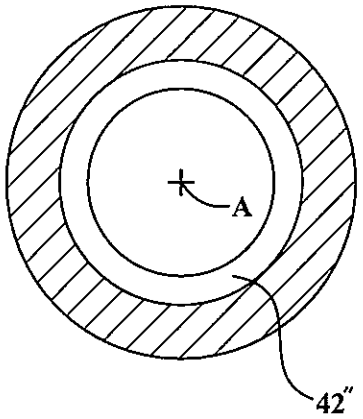


FIG. 4

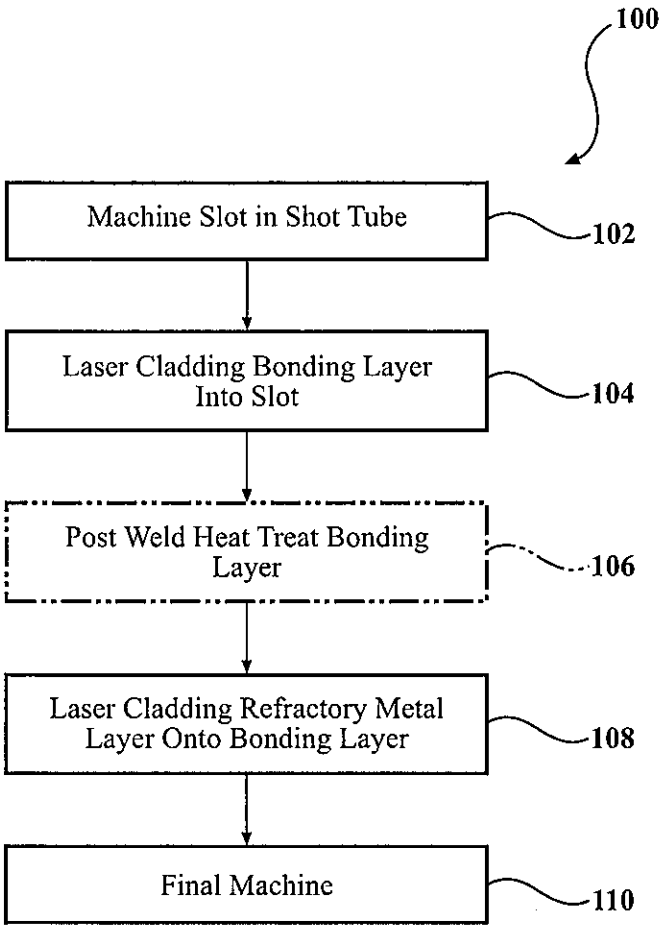

100
Machine Slot in Shot Tube
102
Laser Cladding Bonding Layer Into Slot
104
Post Weld Heat Treat Bonding Layer
106
Laser Cladding Refractory Metal Layer Onto Bonding Layer
108
Final Machine
110

FIG. 5