



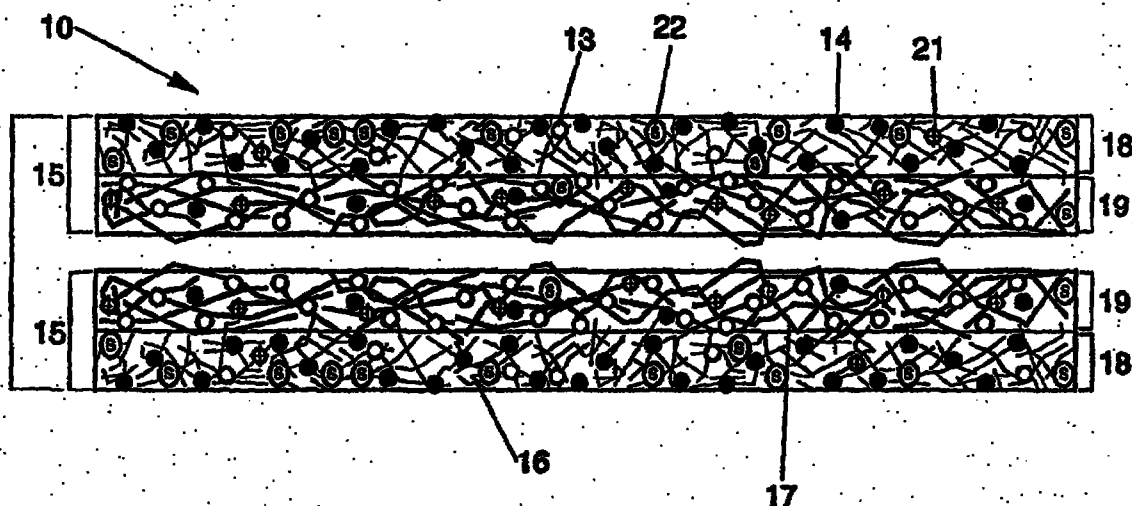
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International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 : D21H 27/38, 21/22 // 17:07, 17:26, 17:29, 17:59	A1	(11) International Publication Number: WO 96/36768 (43) International Publication Date: 21 November 1996 (21.11.96)
(21) International Application Number: PCT/US96/06985 (22) International Filing Date: 16 May 1996 (16.05.96) (30) Priority Data: 08/443,145 / 17 May 1995 (17.05.95) US (71) Applicant: THE PROCTER & GAMBLE COMPANY [US/US]; One Procter & Gamble Plaza, Cincinnati, OH 45202 (US). (72) Inventors: TROKHAN, Paul, Dennis; 1356 Warvel Road, Hamilton, OH 45013 (US). PHAN, Dean, Van; 6512 Tylers Crossing, West Chester, OH 45069 (US). OSTENDORF, Ward, William; 6331 Oregon Pass, West Chester, OH 45069 (US). MONTEITH, Joel, Kent; 2887 State Route #232, Bethel, OH 45106 (US). HERSKO, Bart, Steven; 10159 Lochcrest Drive, Cincinnati, OH 45231 (US). AMPULSKI, Robert, Stanley; 5674 Red Oak Drive, Fairfield, OH 45014 (US). (74) Agents: REED, T., David et al.; The Procter & Gamble Company, 5299 Spring Grove Avenue, Cincinnati, OH 45217 (US).		(81) Designated States: AL, AM, AT, AU, AZ, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: CHEMICALLY SOFTENED TISSUE PAPER PRODUCTS CONTAINING A POLYSILOXANE AND AN ESTER-FUNCTIONAL AMMONIUM COMPOUND

**(57) Abstract**

Tissue paper products comprising a two component chemical softener composition and binder materials, either permanent or temporary wet strength binders, and/or dry strength binders are disclosed. The two component chemical softening composition comprises an ester-functional ammonium compound and a polysiloxane compound. Preferred ester-functional ammonium compounds include diester dialkyl dimethyl ammonium salts such as diester di(tough hardened)tallow dimethyl ammonium chloride and/or di(hydrogenated)tallow dimethyl ammonium chloride. Preferred polysiloxanes include amino-functional polydimethyl polysiloxanes wherein less than about 10 mole percent of the side chains on the polymer contain an amino-functional group.