

FIG. 2

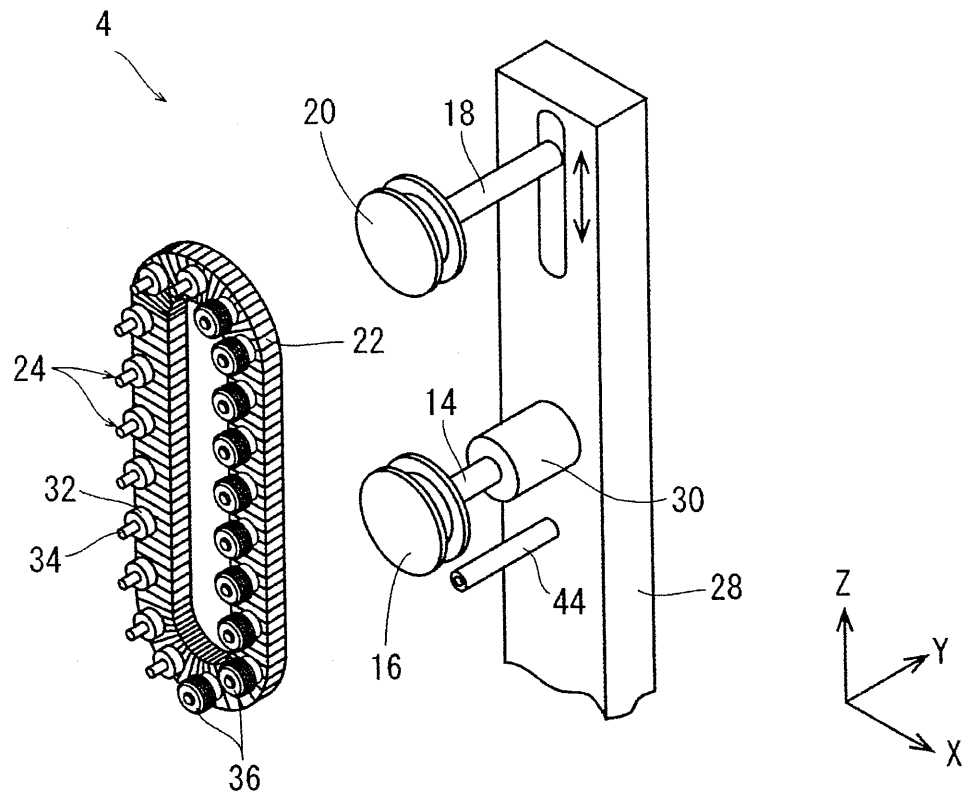


FIG. 3

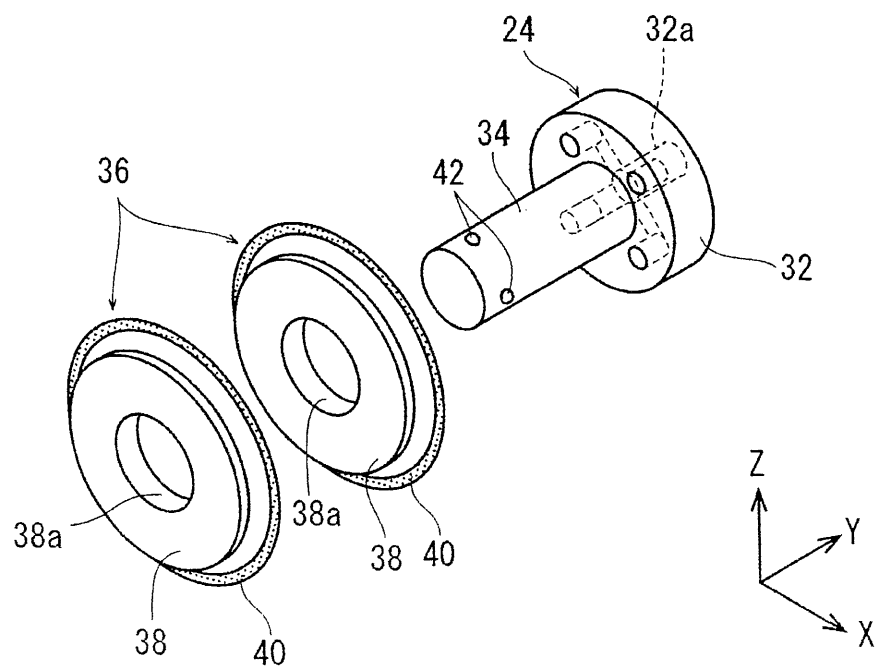


FIG. 4

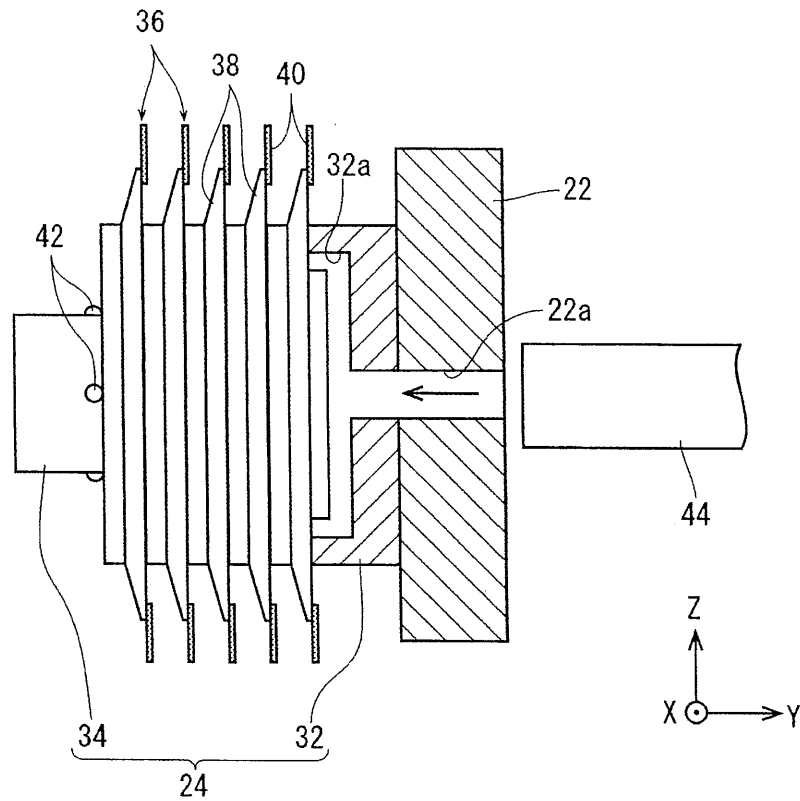


FIG. 5

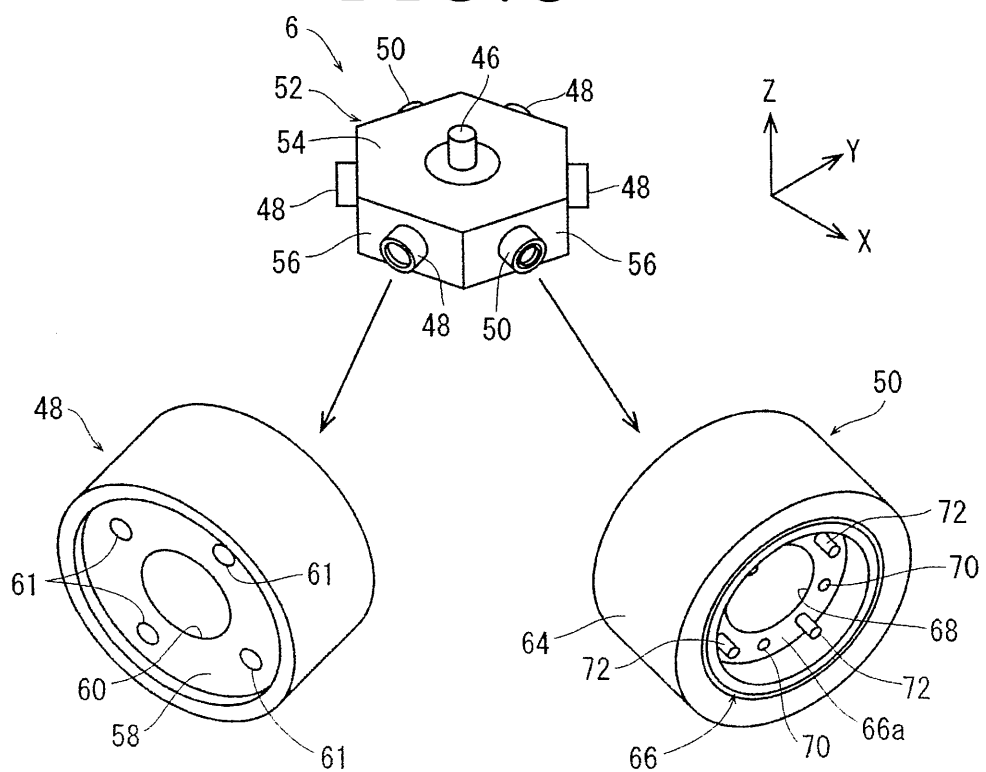


FIG. 6

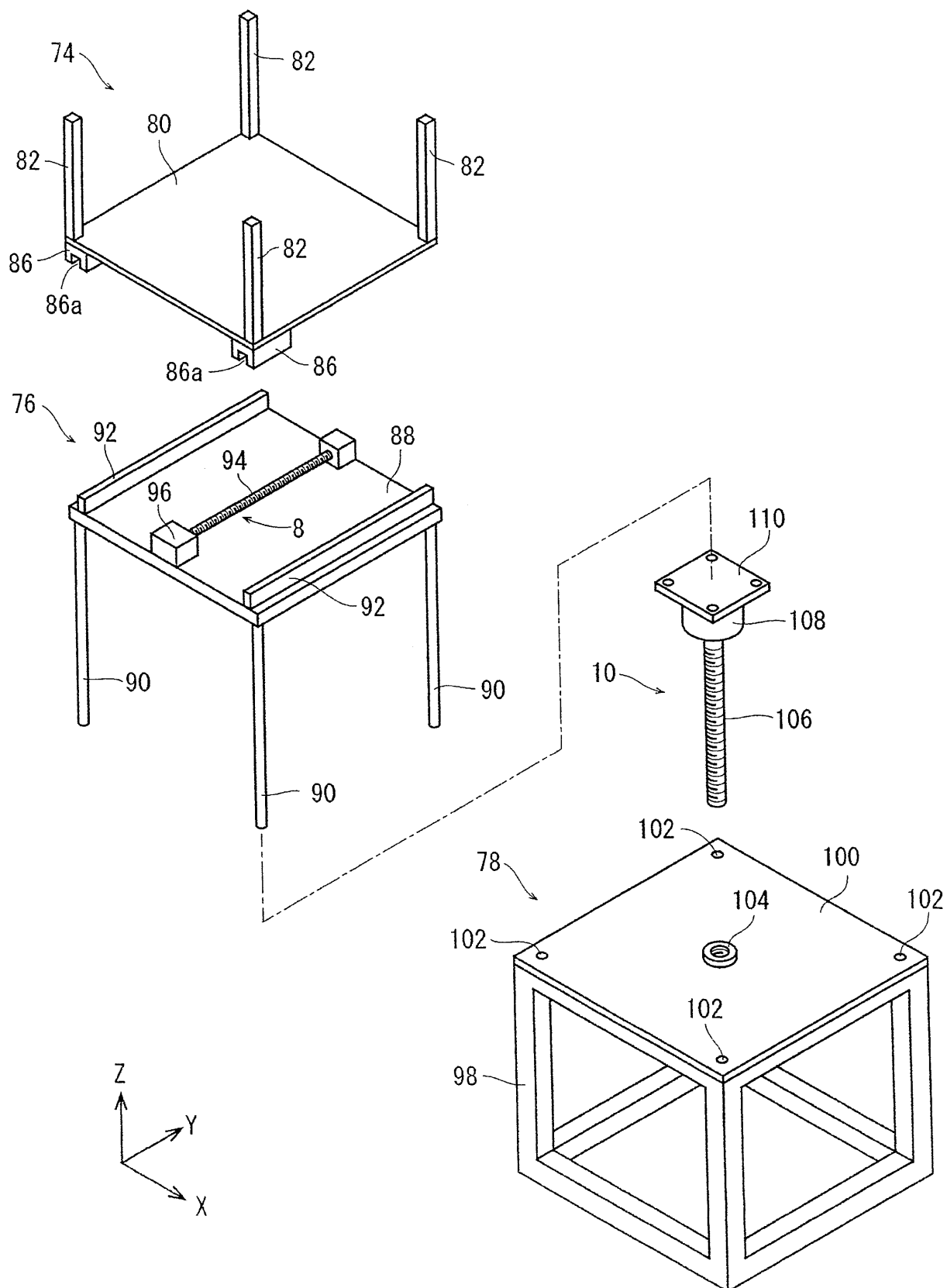


FIG. 7

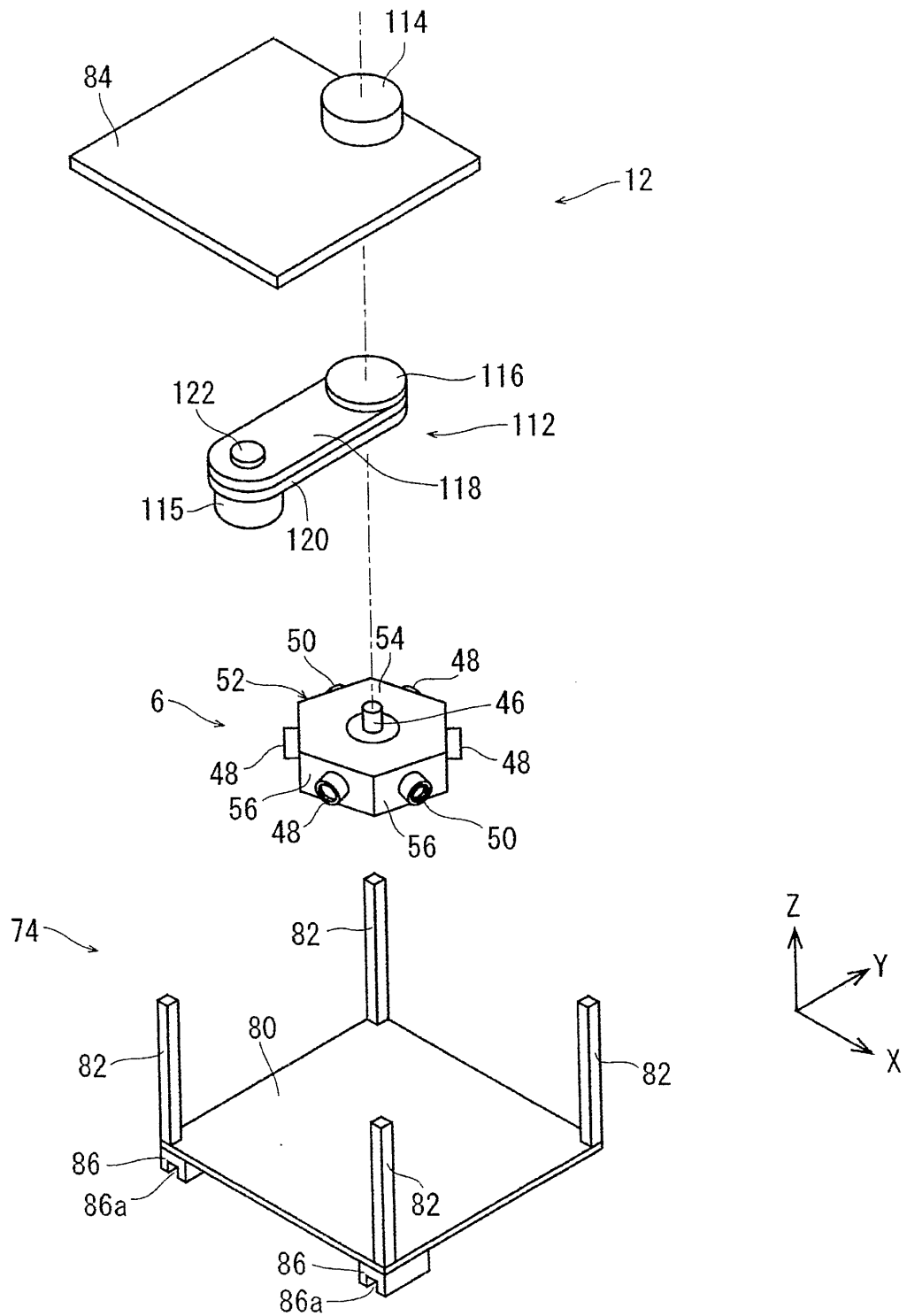


FIG.8A

MANAGING SECTION			REPLENISHMENT DEMANDING SECTION	
NUMBERS OF BLADE SUPPORT SHAFTS	KINDS OF BLADES	STORED NUMBERS	REPLENISHMENT VALUES	HAS STORED NUMBER REACHED REPLENISHMENT VALUE?
1	ZI-001	5	2	NO
2	ZI-002	2	2	YES
3	ZII-003	4	1	NO
n-2	WA-005	10	3	NO
n-1	WB-003	9	3	NO
n	WC-009	4	4	YES

FIG.8B

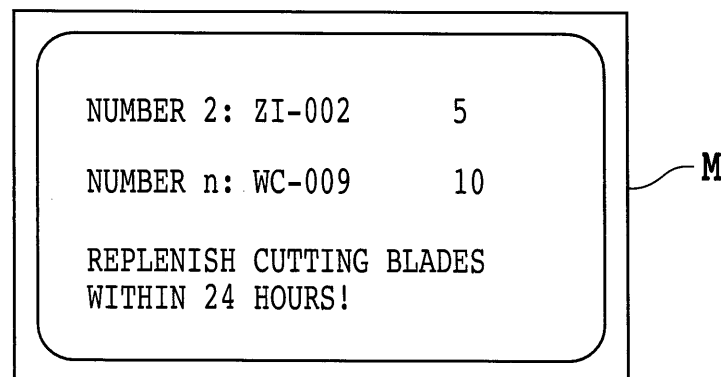


FIG. 9

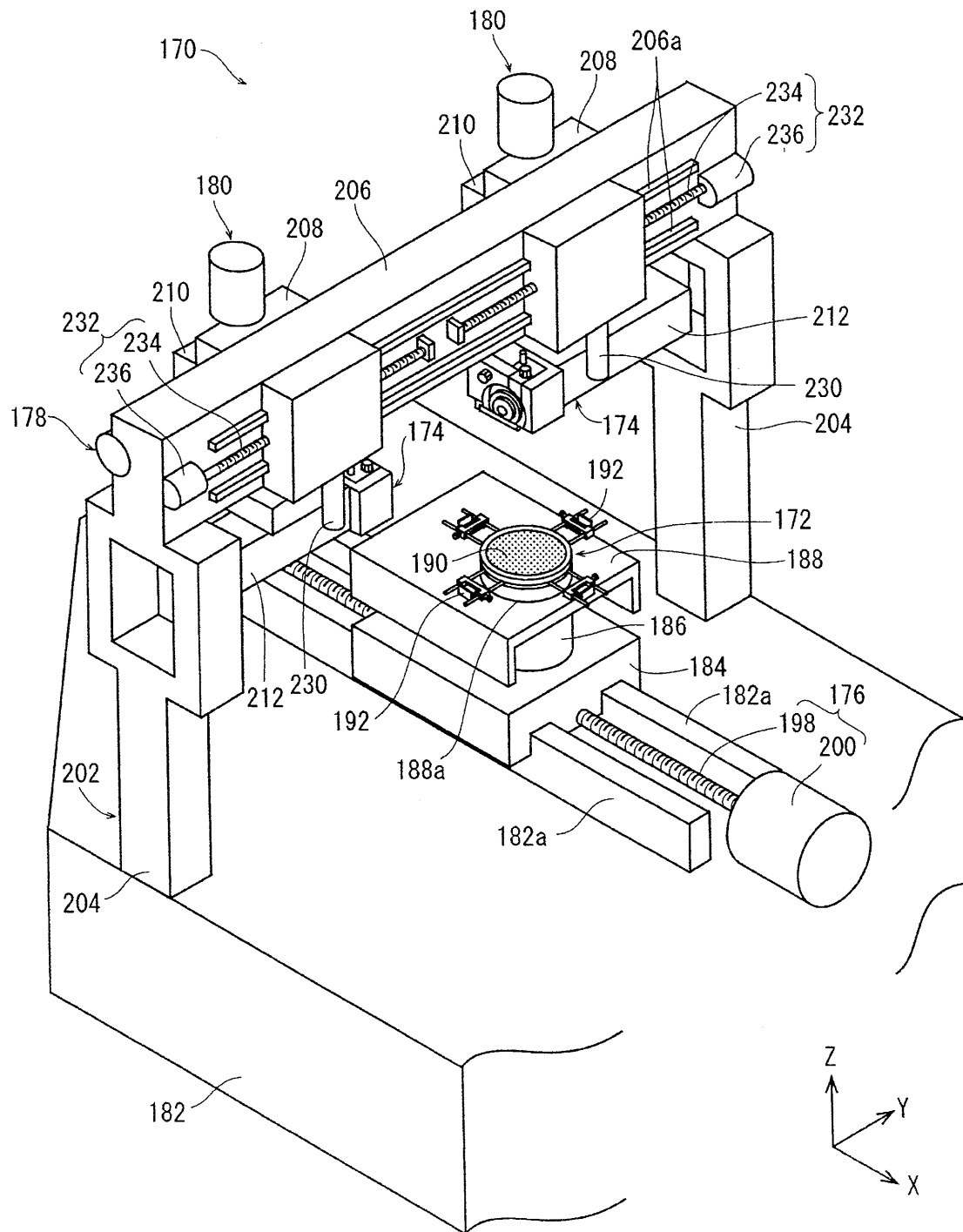


FIG. 10

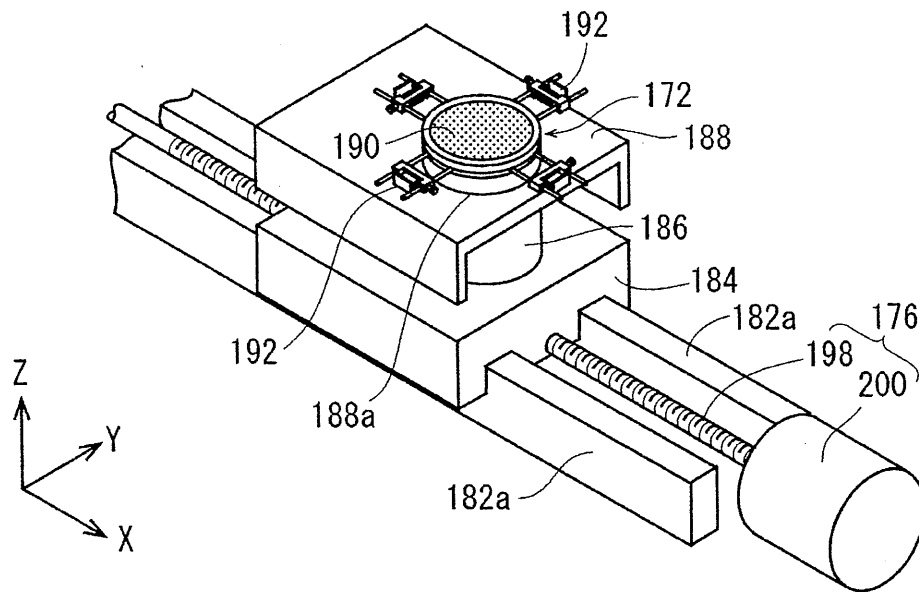


FIG. 11

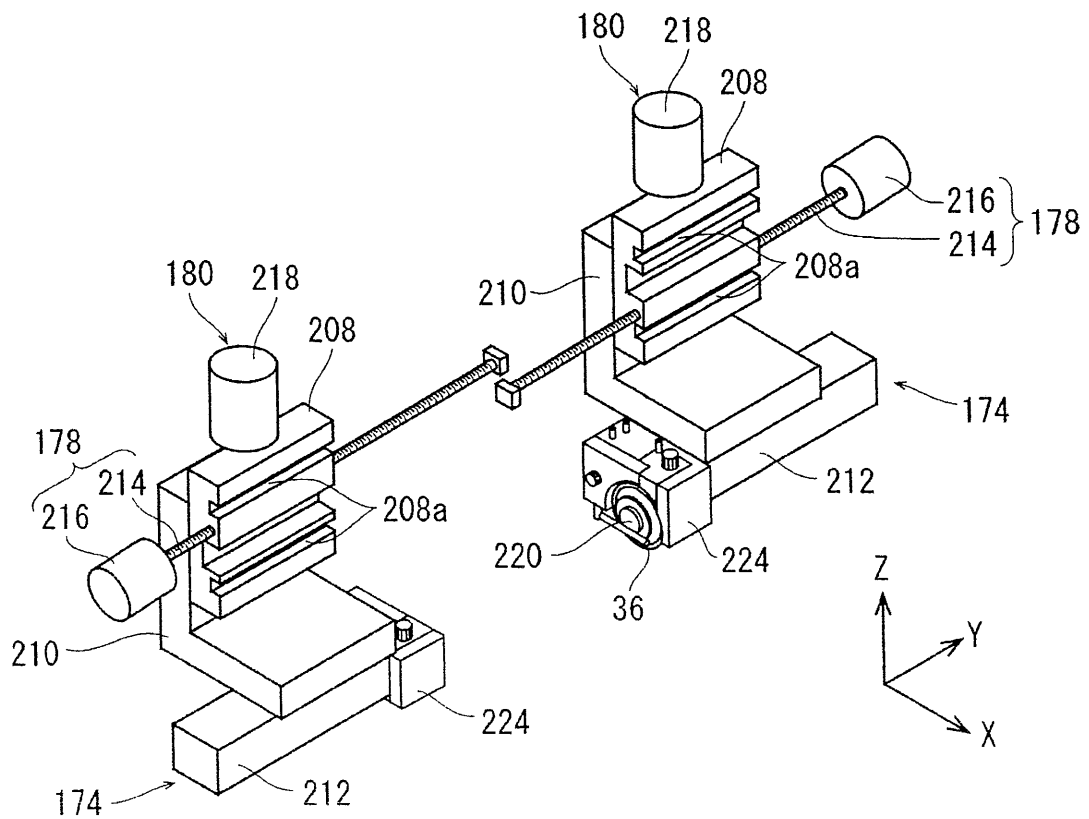


FIG. 12

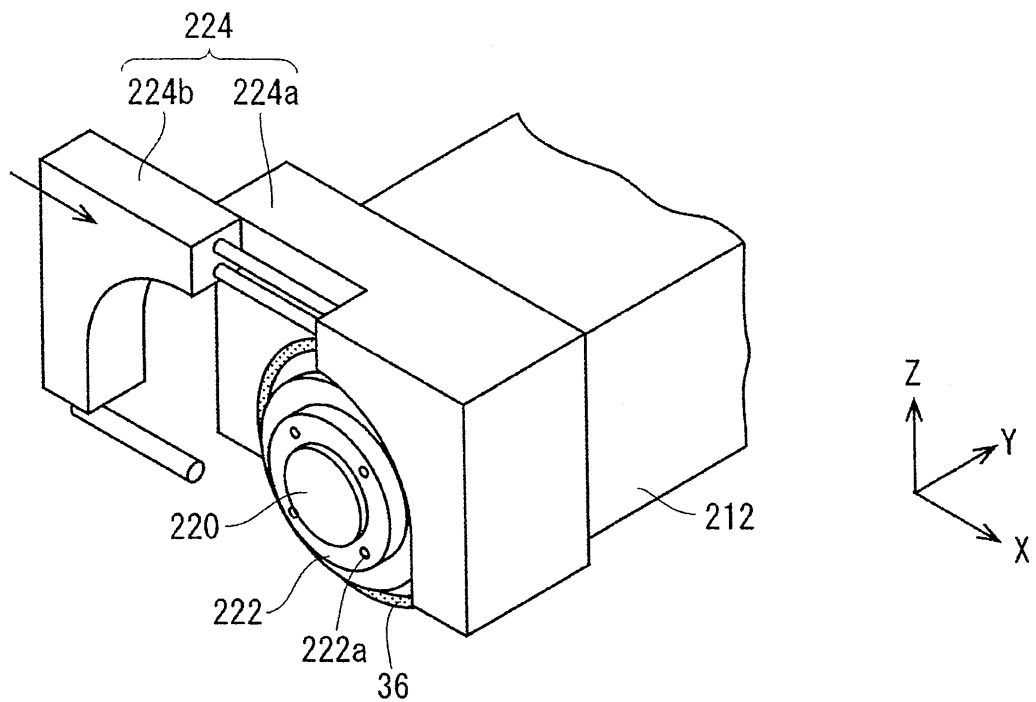


FIG. 13

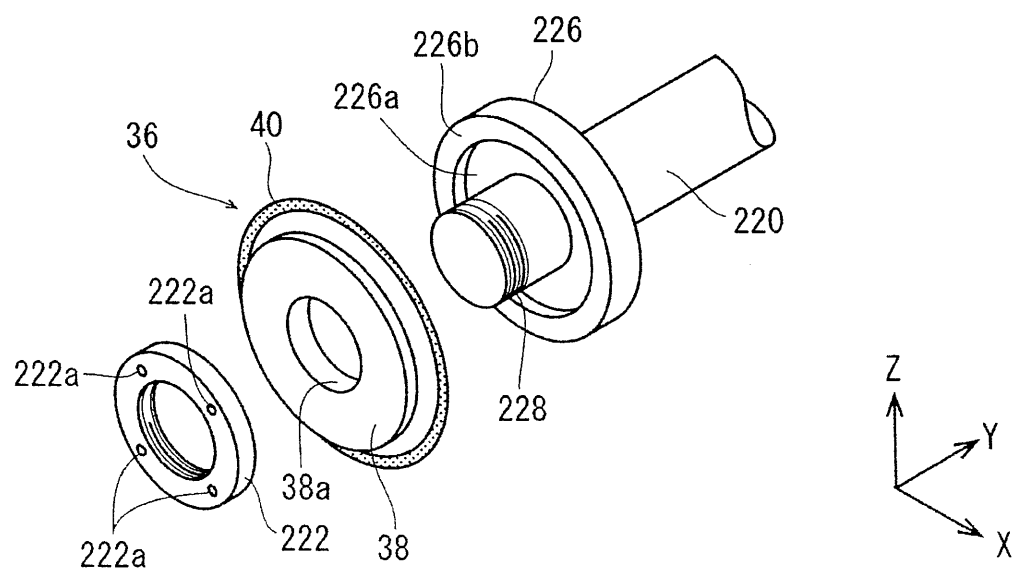


FIG. 14

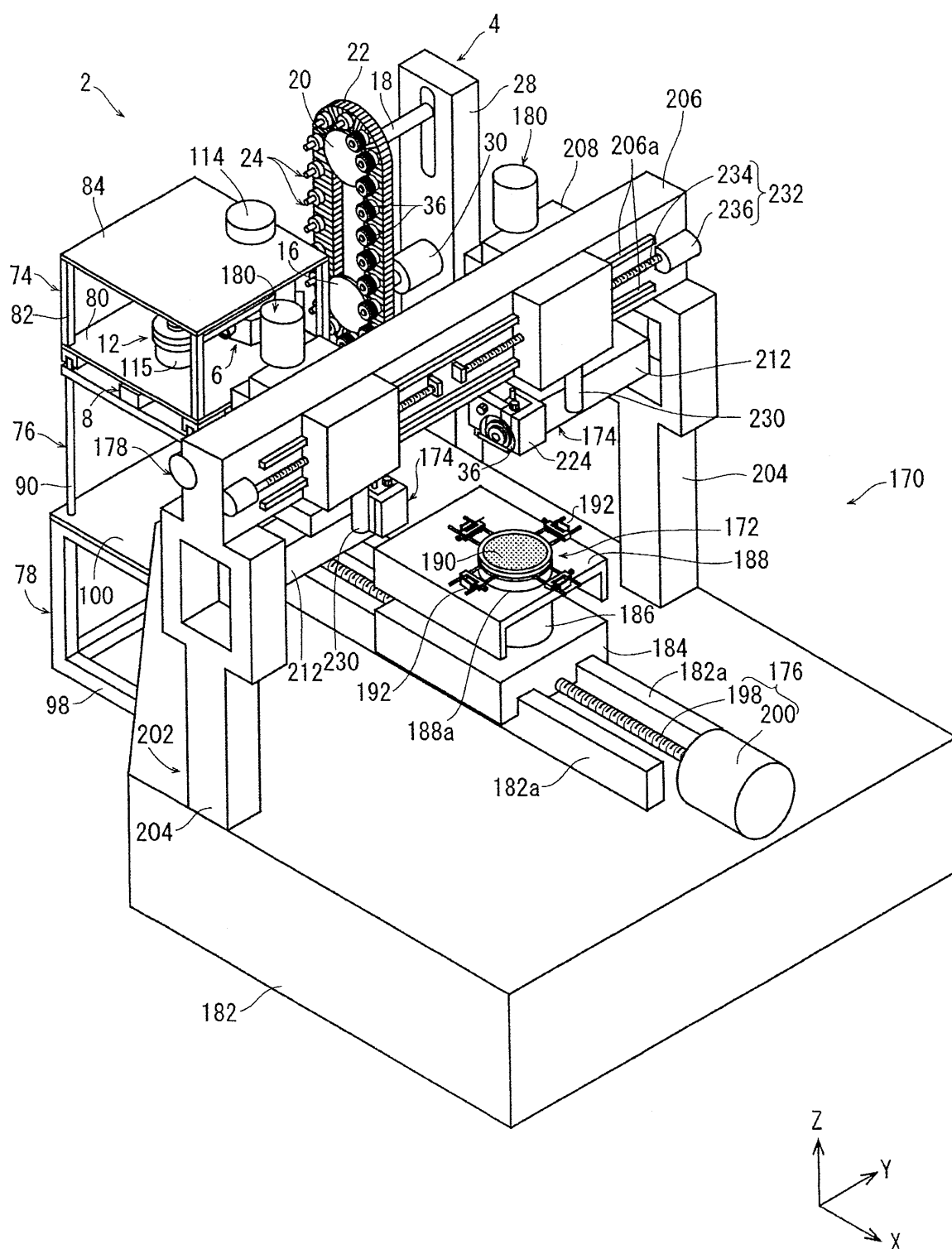


FIG. 15

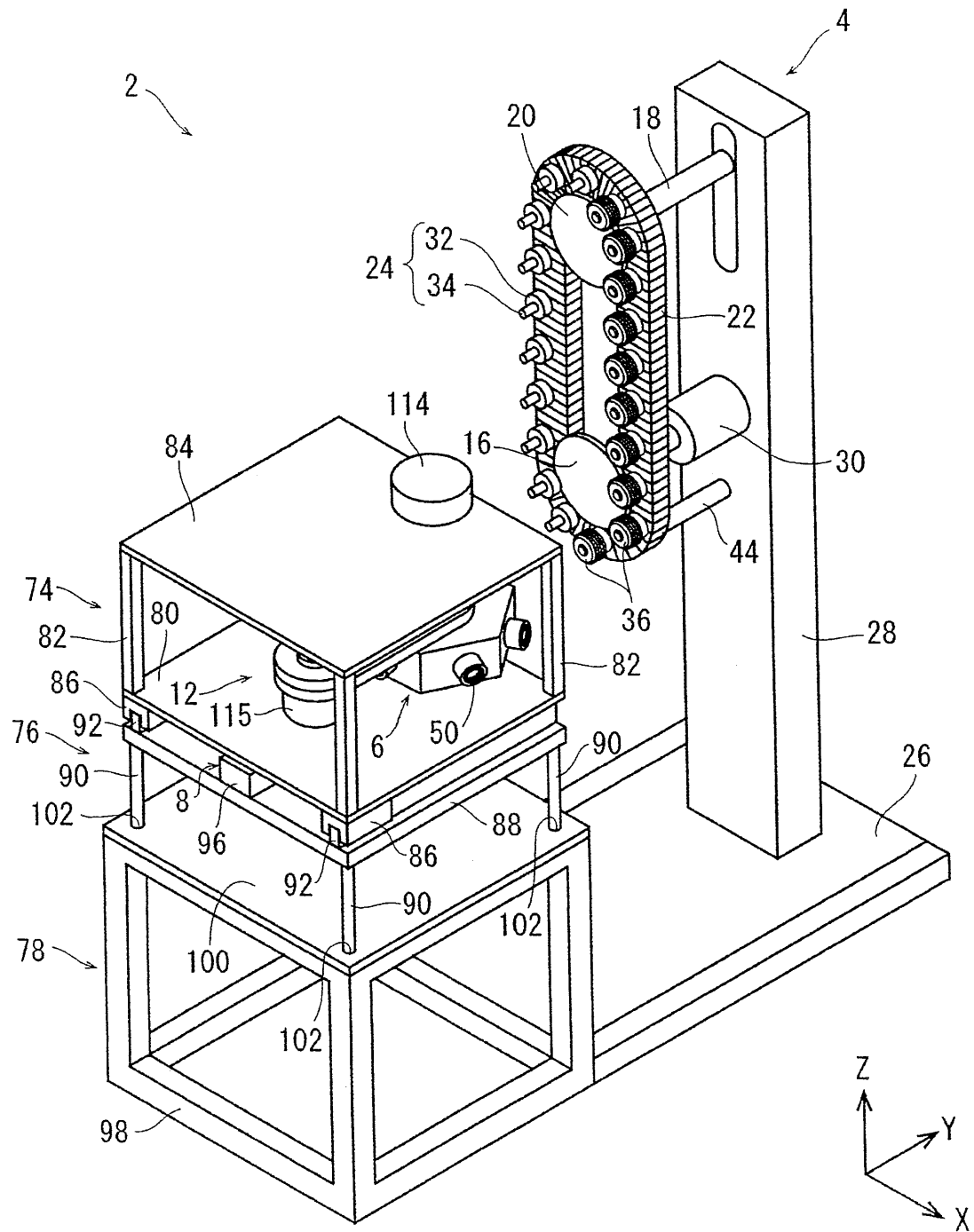


FIG. 16

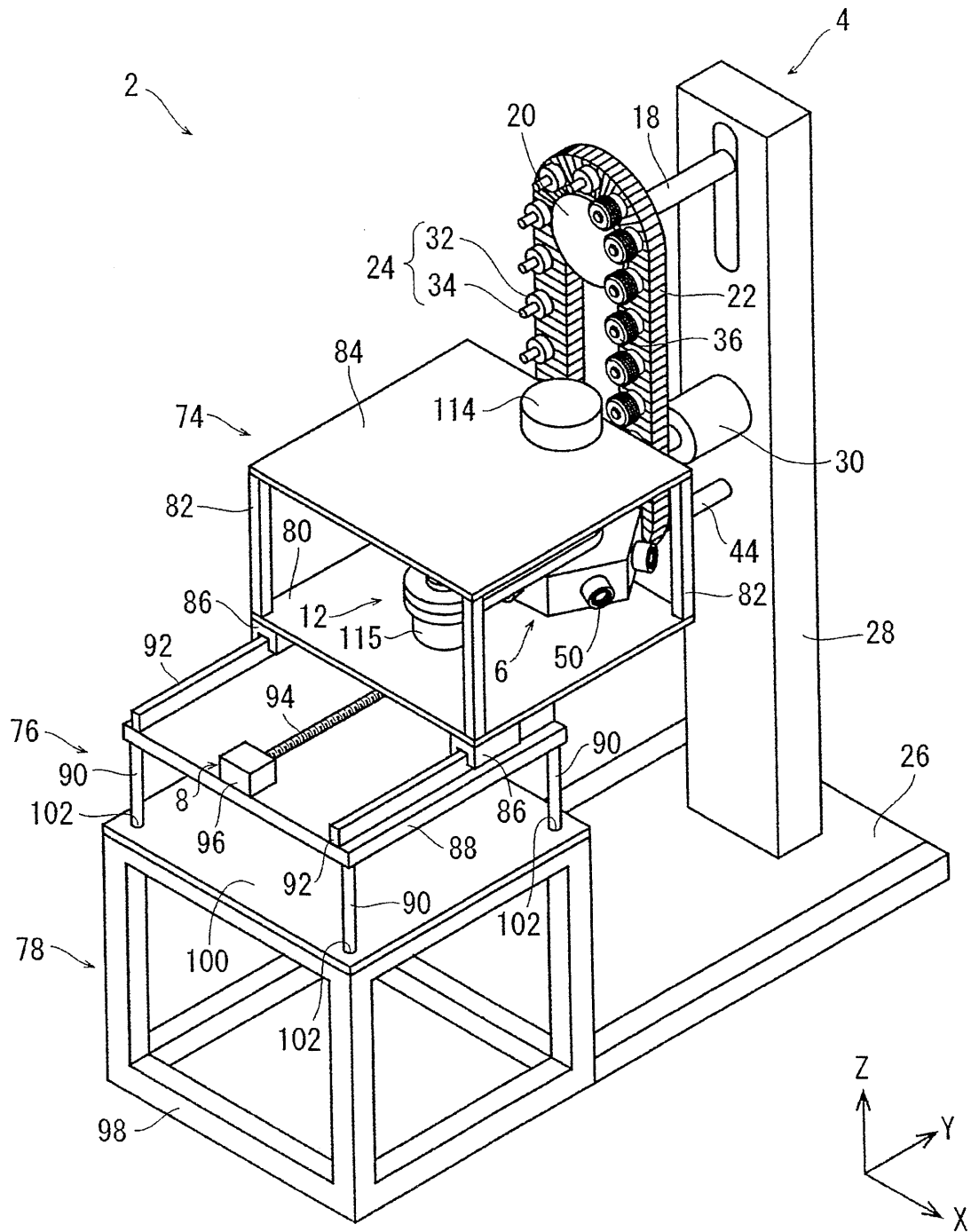


FIG. 17

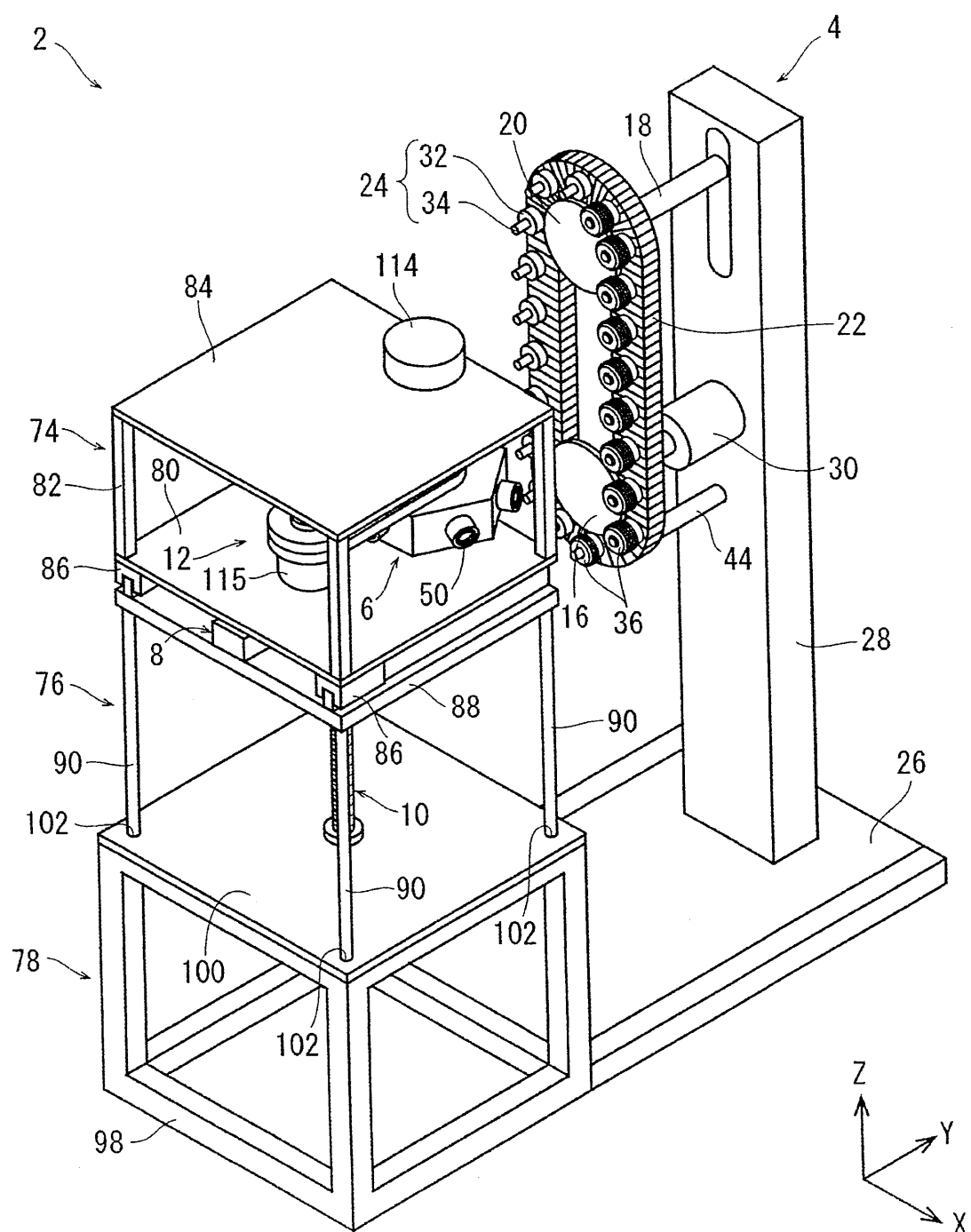


FIG. 18

