

NOMINAL SHIFT MACHINING

ABSTRACT OF THE DISCLOSURE

The nominal configuration of a workpiece (12b) is stored in a multiaxis numerically controlled machine (10). The workpiece (12b) is probed in the machine (10) to determine an offset (T,L) from the nominal configuration. The workpiece (12b) is then shifted by the offset to correspond with the nominal configuration. The
5 workpiece is then machined according to the nominal configuration.

Figure 2.