

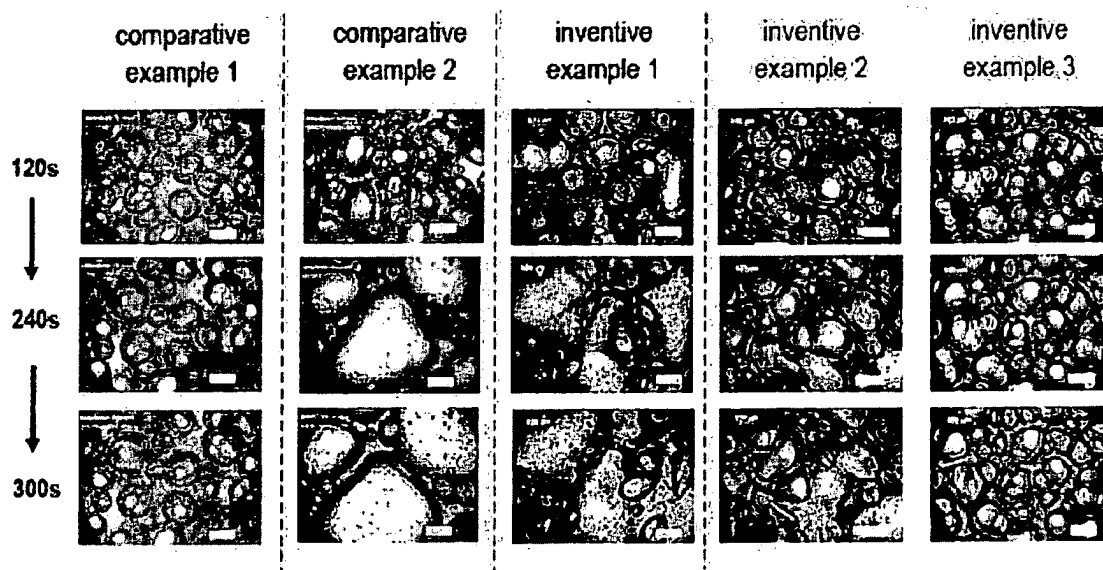


Figure 1. Foaming property of the comparative and inventive examples. (scale bar: 200 microns)

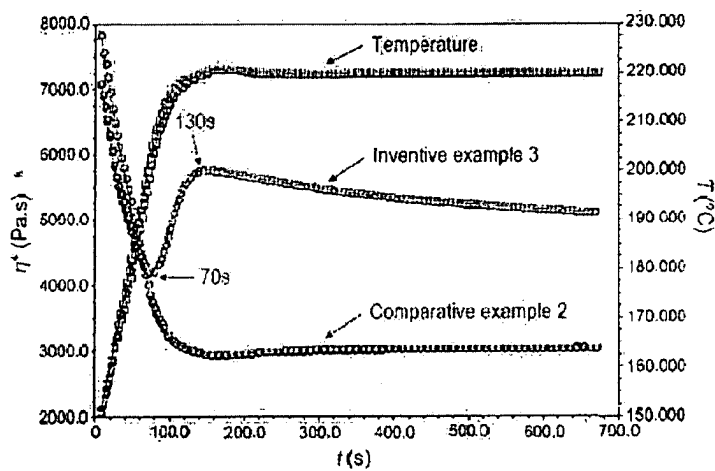


Figure 2. Variation of melt viscosity in the foaming process for the comparative sample 2 and the inventive sample 3. Test condition: strain 5%; angular frequency 6.28 rad/s.

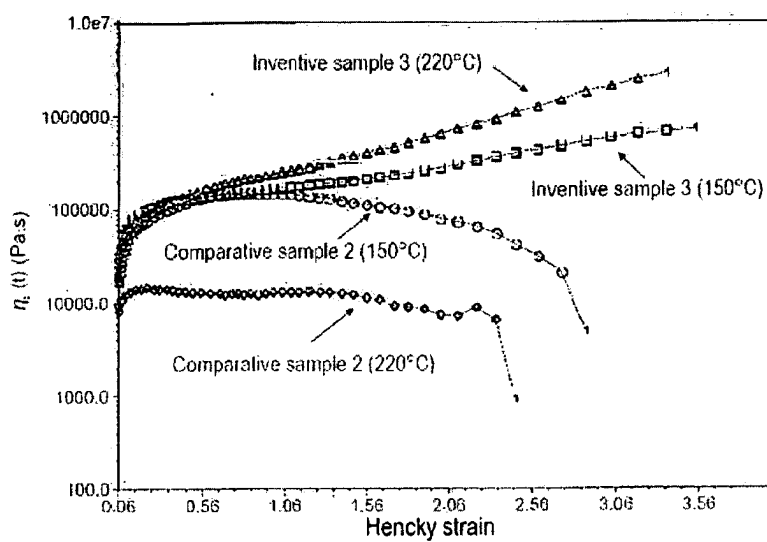


Figure 3. Elongation viscosity of comparative sample 2 and inventive sample 3 measured at 150°C and 220°C with strain rate 0.1 s⁻¹.