

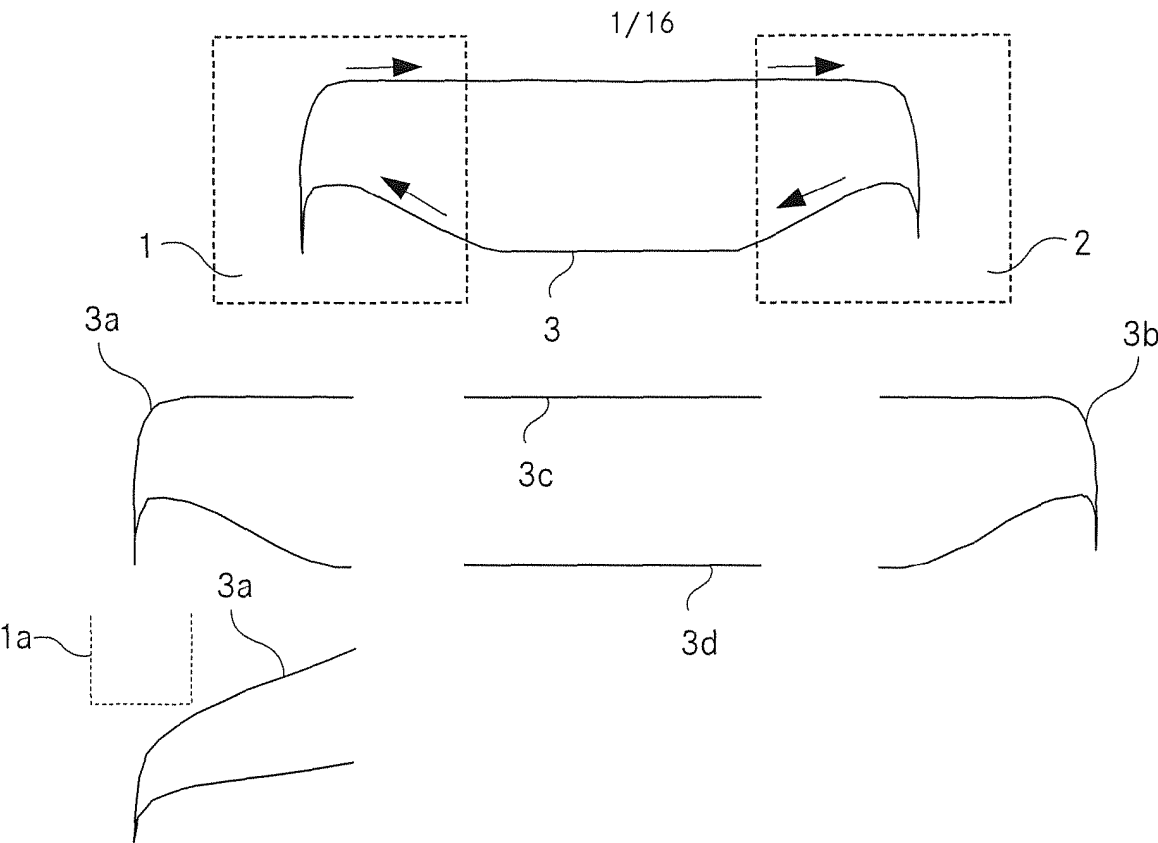


Fig. 1

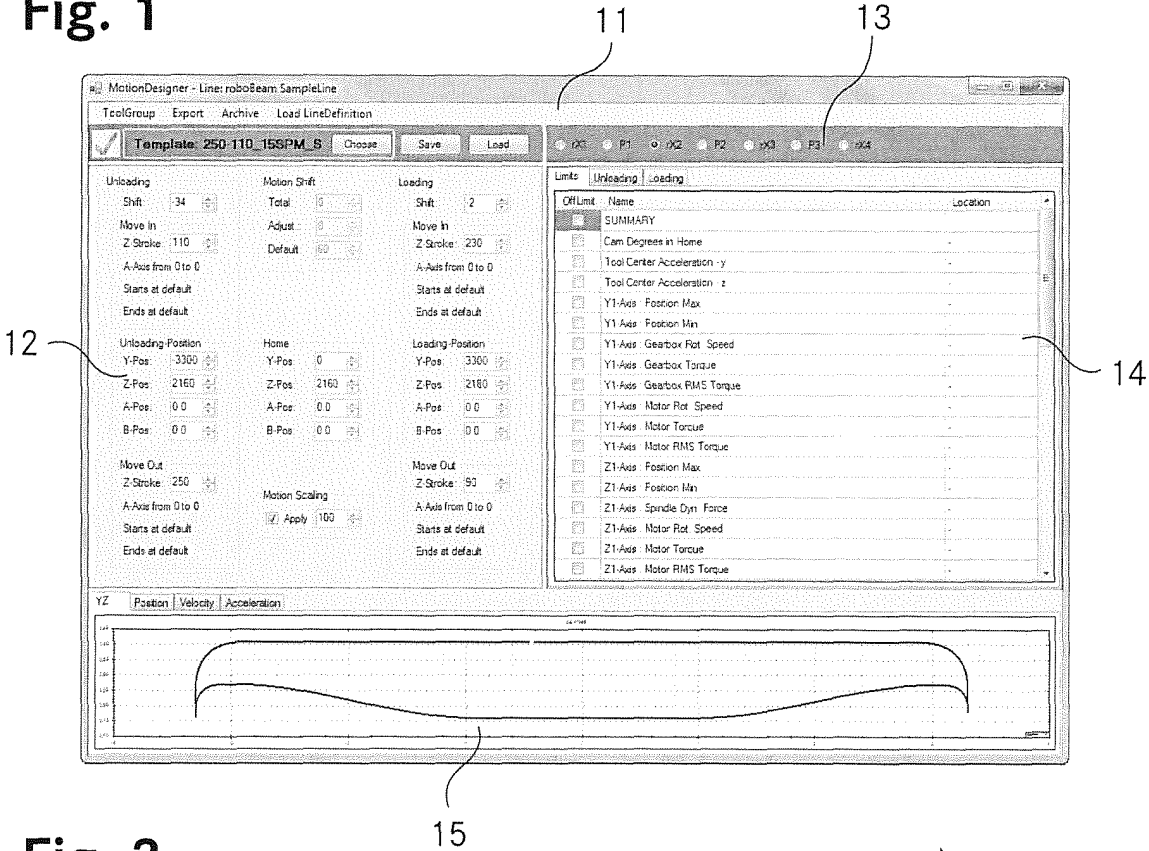


Fig. 2

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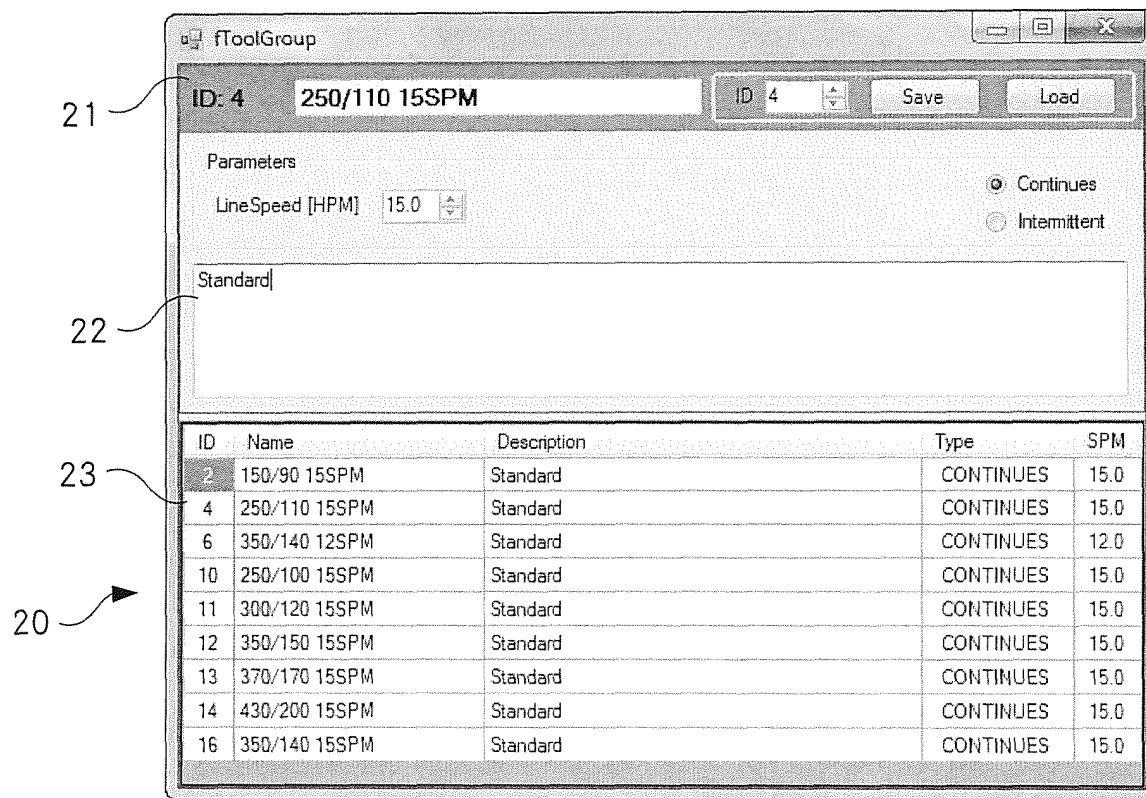


Fig. 3

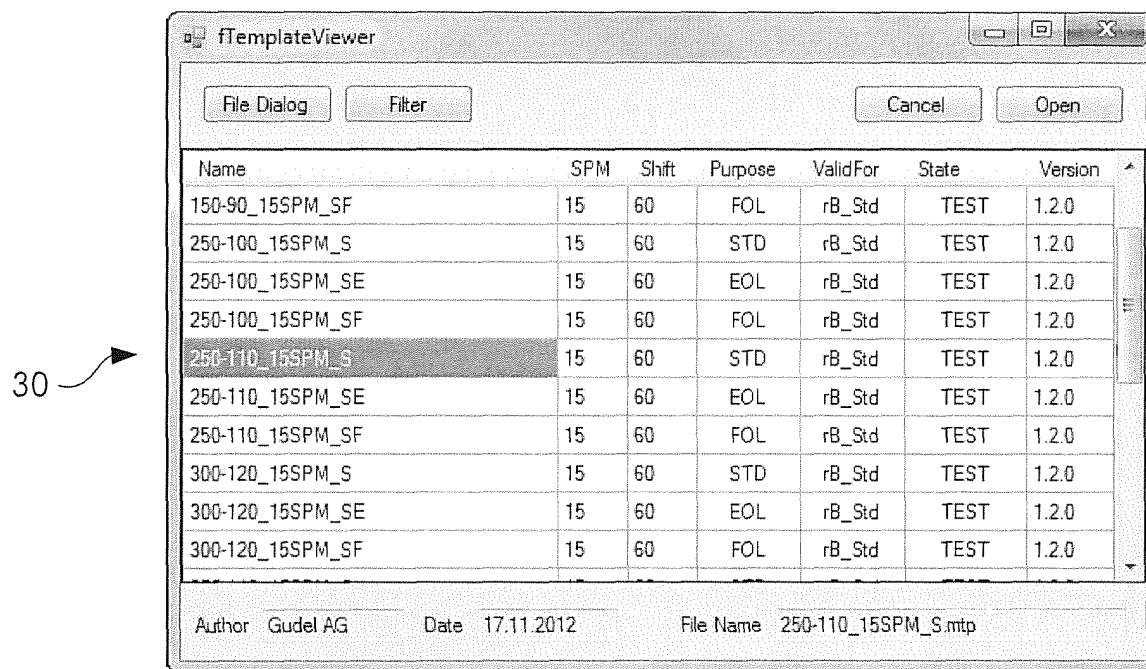


Fig. 4

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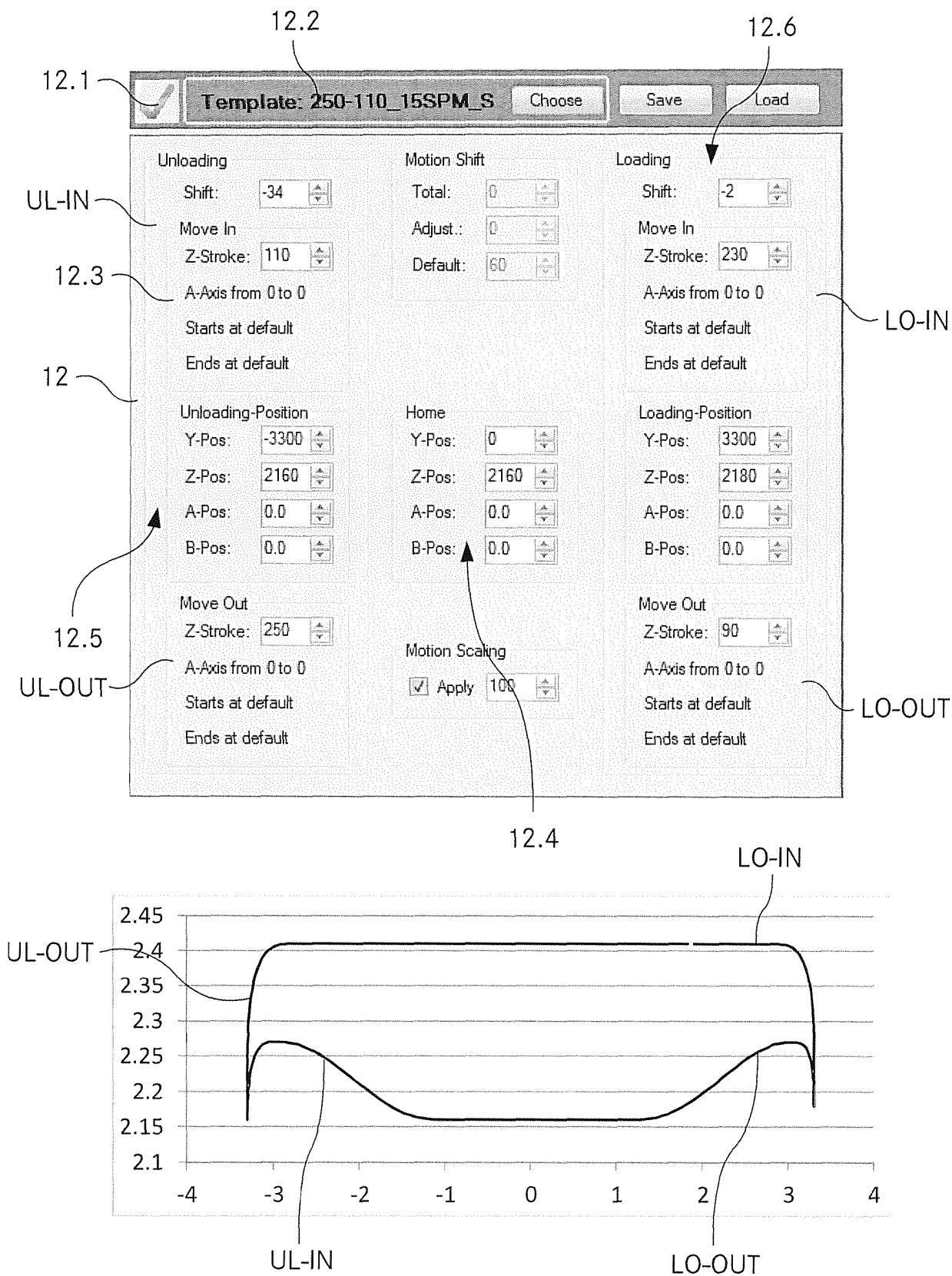


Fig. 5

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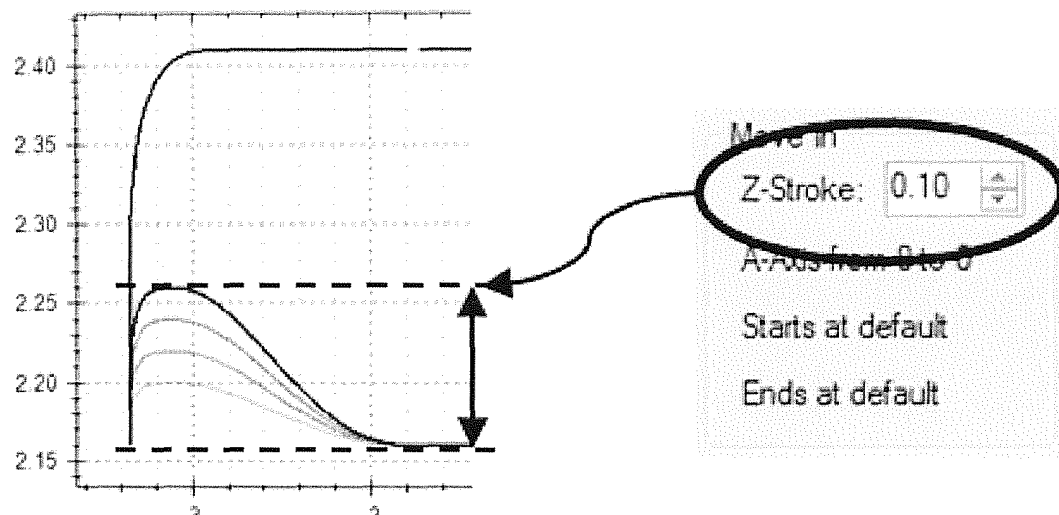


Fig. 6

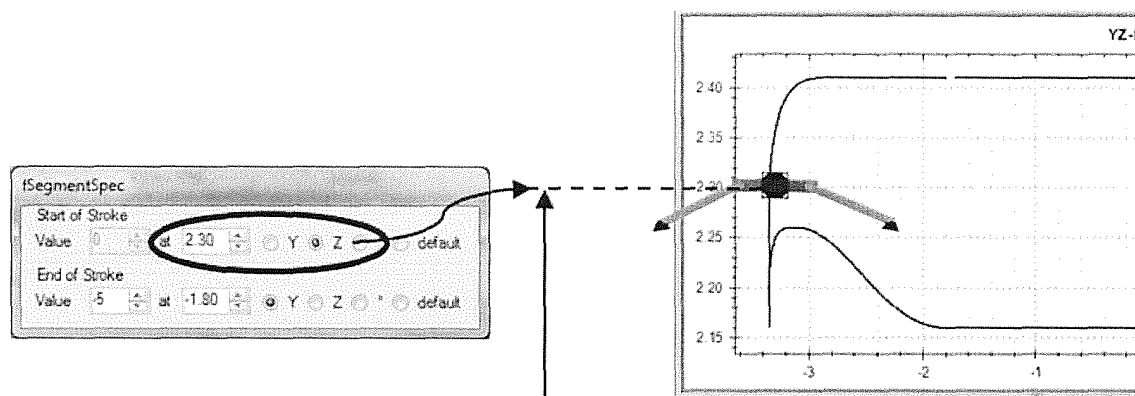


Fig. 7

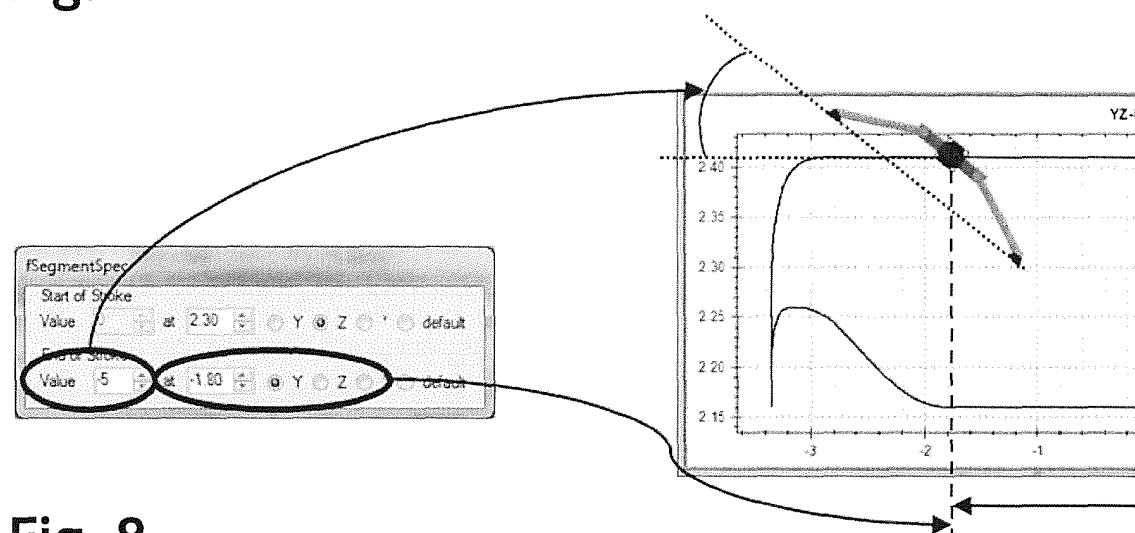


Fig. 8

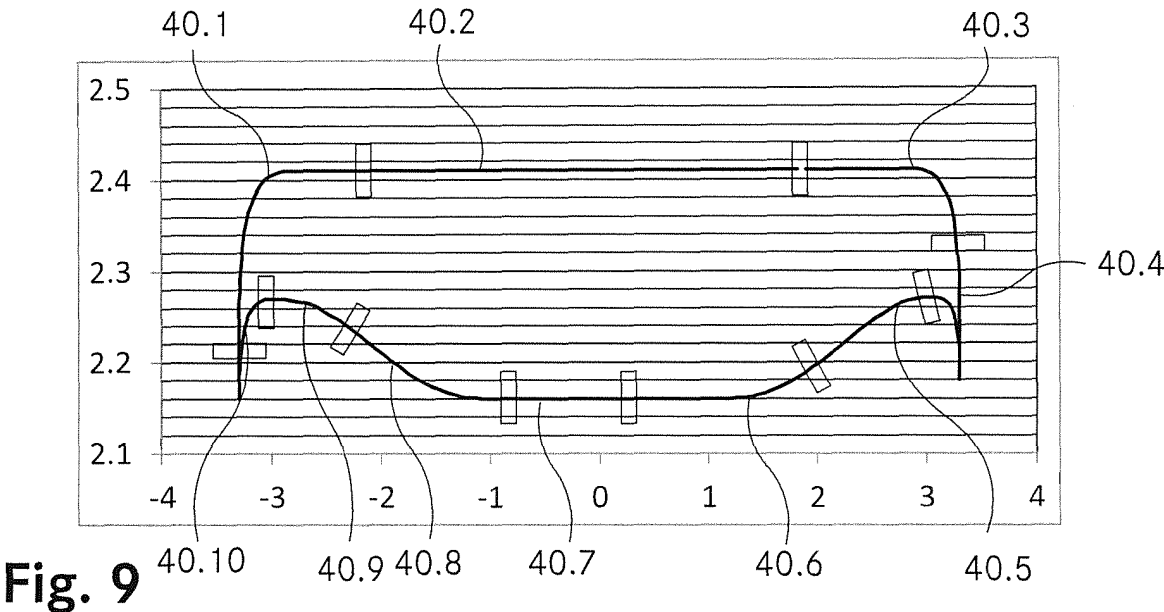


Fig. 9

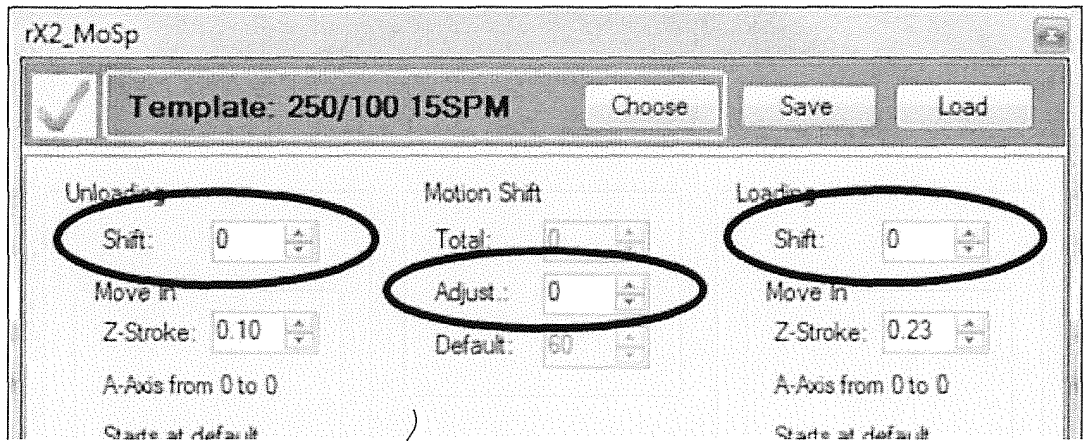


Fig. 10

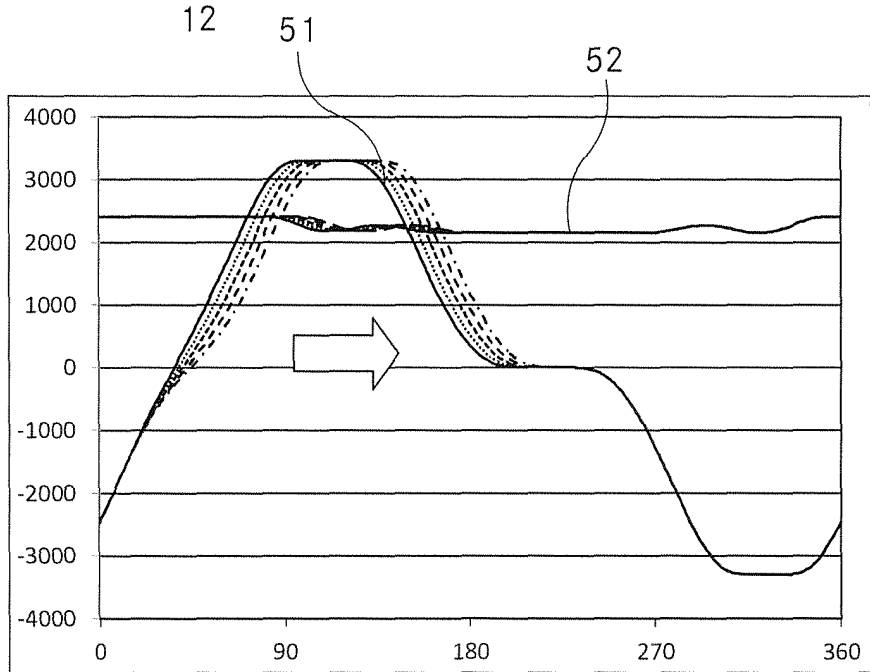
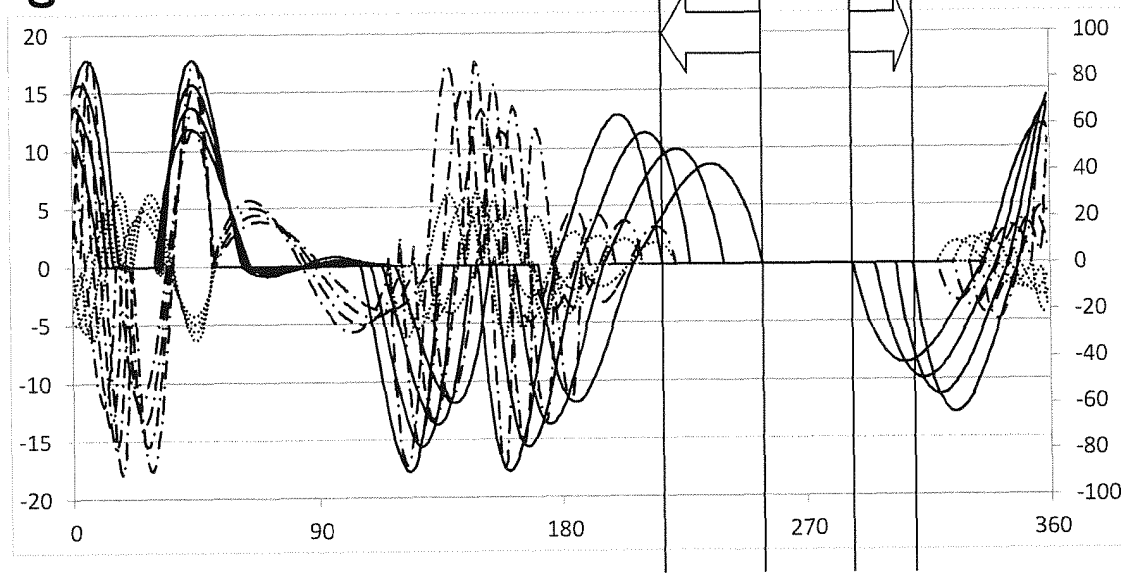
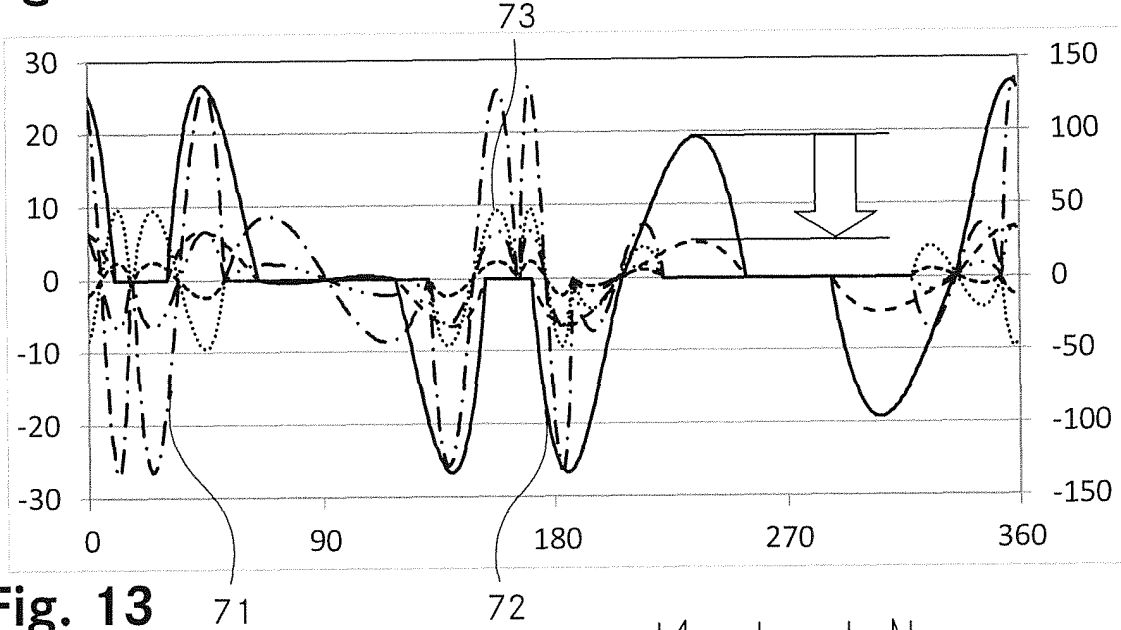
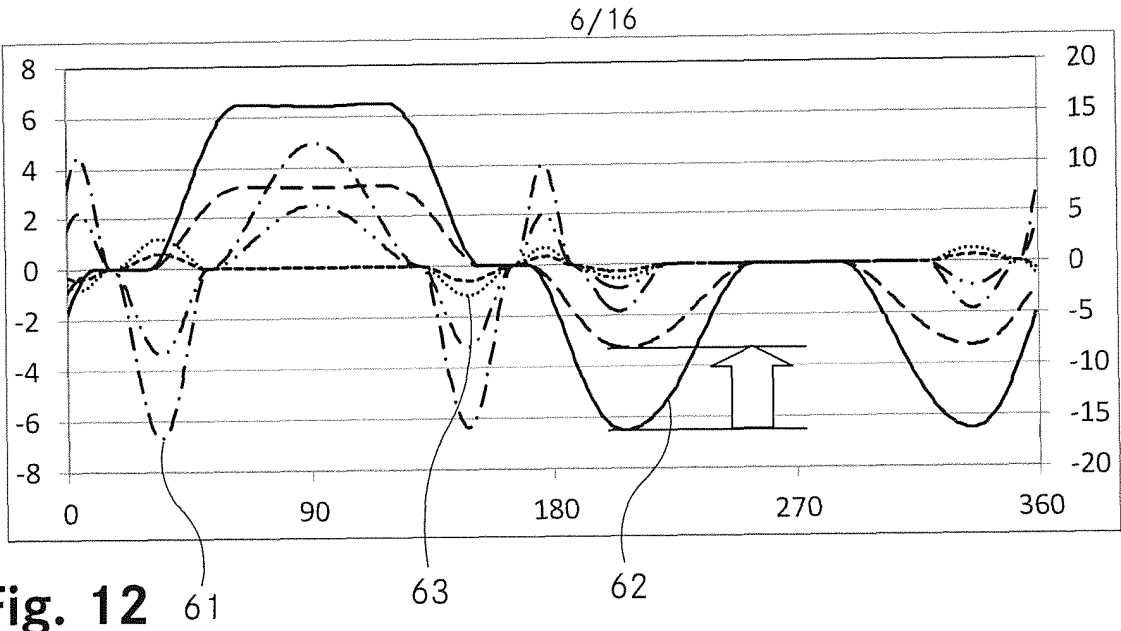
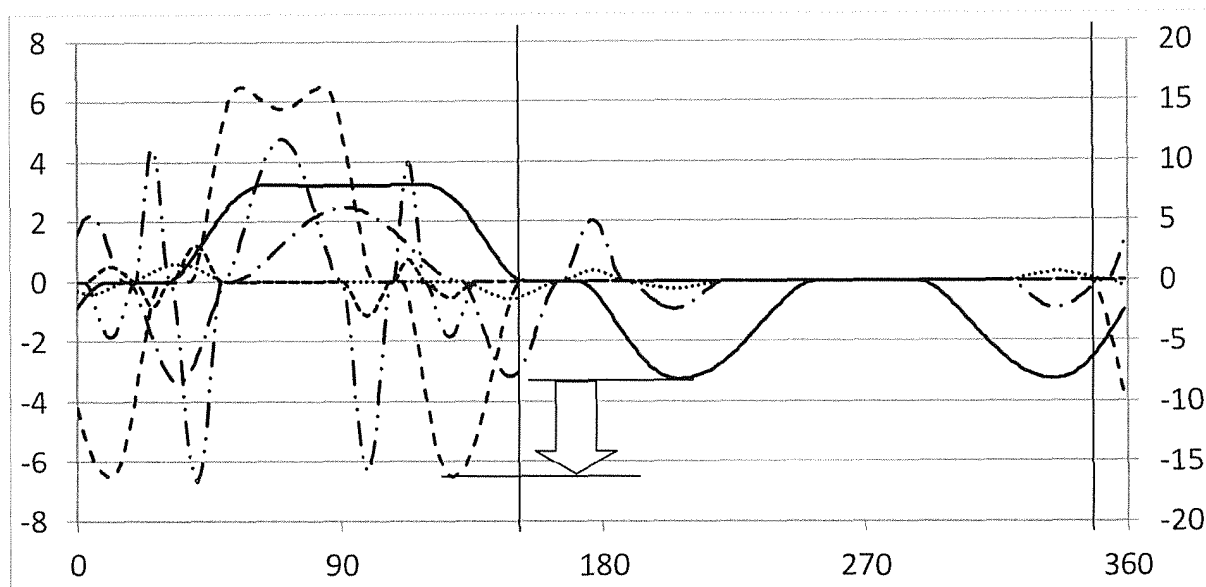


Fig. 11



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**Fig. 15**

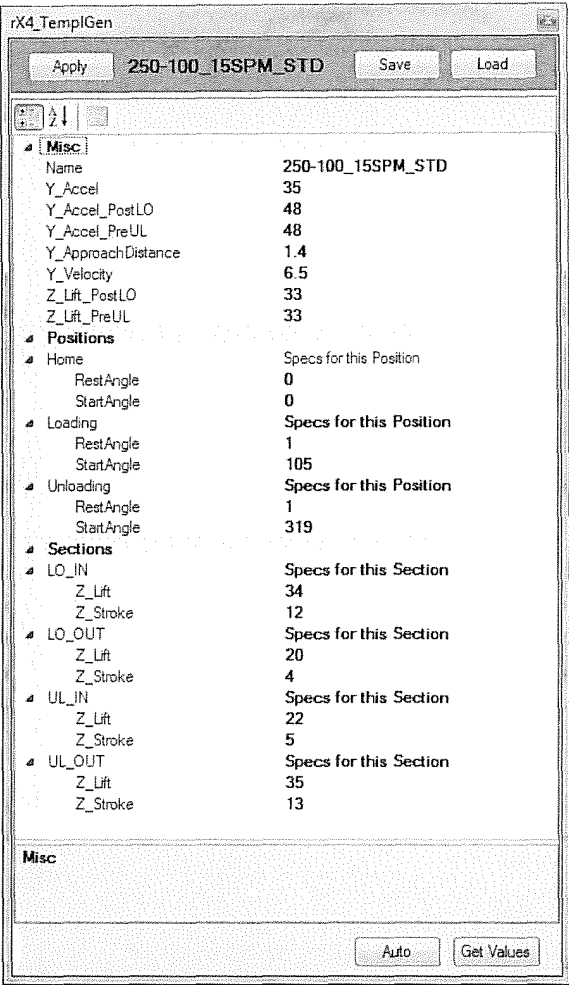


Fig. 16

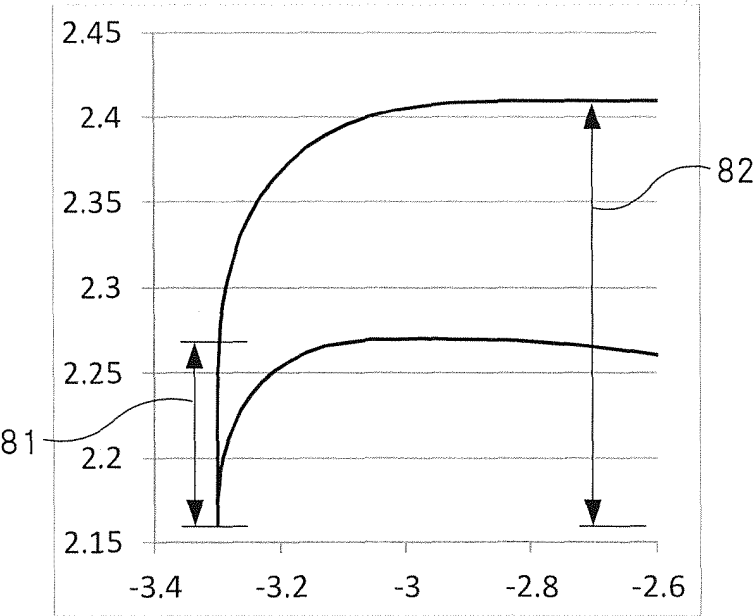


Fig. 17

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rx4_SegDef

250-100_15SPM SaveAsTemplate

Y-Axis save load - +

☐	231	279	0.00	-1.90	StV	Vel	-6.5
☐	279	314	-1.90	-3.30	VtS	Vel	-6.5
☐	314	333	-3.30	-3.30	StS		
☐	333	8	-3.30	-1.90	StV	Vel	6.5
☐	8	58	-1.90	1.90	VtV	Vel	6.5
☐	58	93	1.90	3.30	VtS	Vel	6.5
☐	93	110	3.30	3.30	StS		
☐	110	145	3.30	1.90	StV	Vel	-6.5
☐	145	193	1.90	0.00	VtS	Vel	-6.5
☐	193	231	0.00	0.00	StS		

Z-Axis save load - +

☐	264	297	2.16	2.26	StS		
☐	297	319	2.26	2.16	StS		
☐	319	320	2.16	2.16	StS		
☐	320	355	2.16	2.41	StS		
☐	355	71	2.41	2.41	StS		
☐	71	105	2.41	2.18	StS		
☐	105	106	2.18	2.18	StS		
☐	106	126	2.18	2.26	StS		
☐	126	159	2.26	2.16	StS		
☐	159	264	2.16	2.16	StS		

Beam-Swivel save load - +

☐	264	297	0.17	-0.69	StS		
☐	297	319	-0.69	0.69	StS		
☐	319	320	0.69	0.69	StS		
☐	320	355	0.69	-2.78	StS		
☐	355	71	-2.78	3.13	StS		
☐	71	105	3.13	-0.07	StS		
☐	105	106	-0.07	-0.07	StS		
☐	106	126	-0.07	1.04	StS		
☐	126	159	1.04	0.17	StS		
☐	159	264	0.17	0.17	StS		

A-Axis save load - +

☐	231	297	0.00	0.00	StS		
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Fig. 18

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OffLimit	Name	Location
☒	SUMMARY	
☐	Cam Degrees in Home	-
☒	Y1-Axis : Position Max	LO-In (92°)
☐	Y1-Axis : Position Min	-
☐	Y1-Axis : Gearbox Rot. Speed	-
☐	Y1-Axis : Gearbox Torque	-
☐	Y1-Axis : Gearbox RMS Torque	-
☐	Y1-Axis : Motor Rot. Speed	-
☐	Y1-Axis : Motor Torque	-
☐	Y1-Axis : Motor RMS Torque	-
☐	Z1-Axis : Position Max	-
☐	Z1-Axis : Position Min	-
☐	Z1-Axis : Spindle Dyn. Force	-
☐	Z1-Axis : Motor Rot. Speed	-
☐	Z1-Axis : Motor Torque	-
☐	Z1-Axis : Motor RMS Torque	-
☐	Z2-Axis : Position Max	-
☐	Z2-Axis : Position Min	-
☐	Z2-Axis : Spindle Dyn. Force	-
☐	Z2-Axis : Motor Rot. Speed	-

Fig. 19

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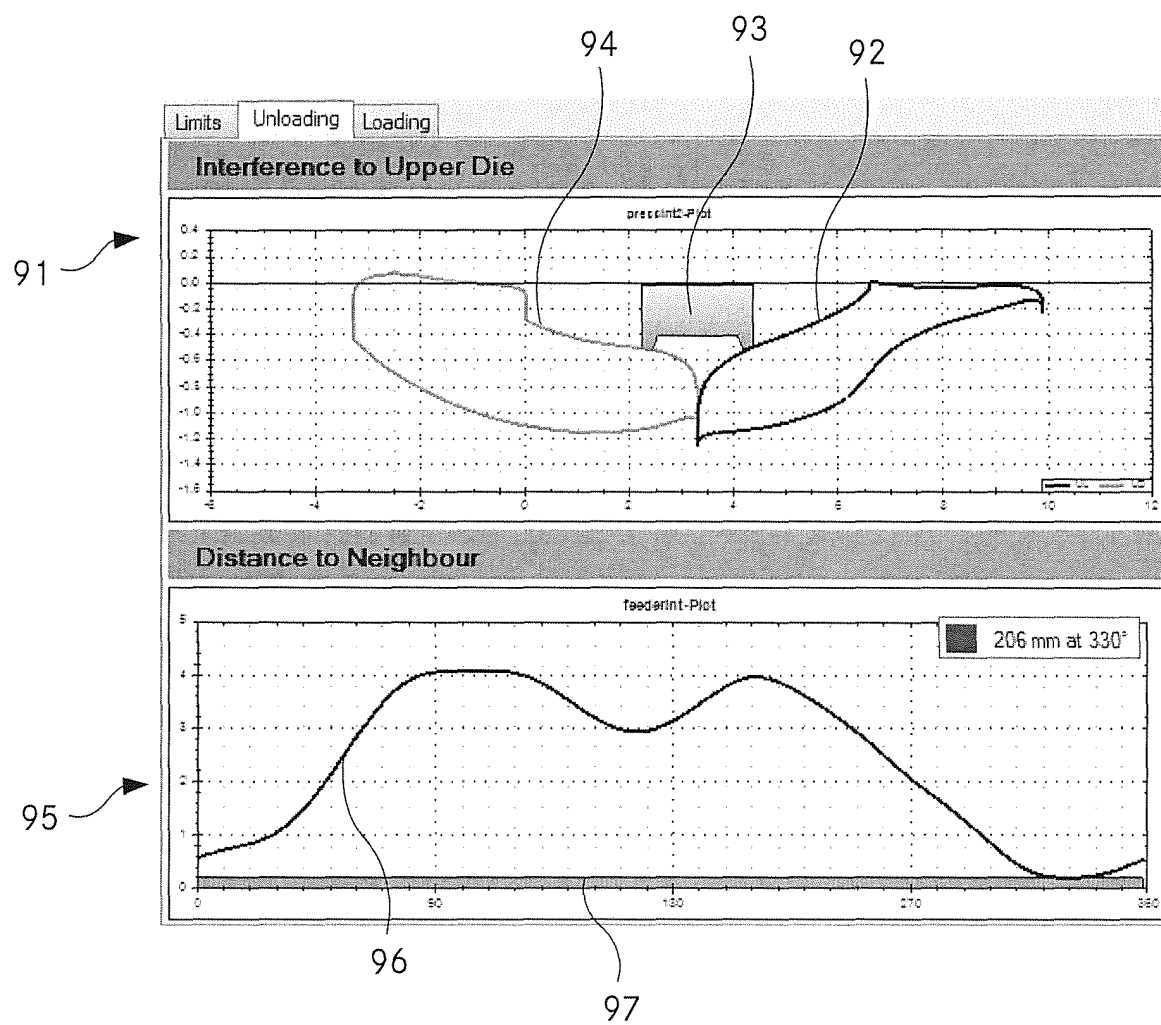


Fig. 20

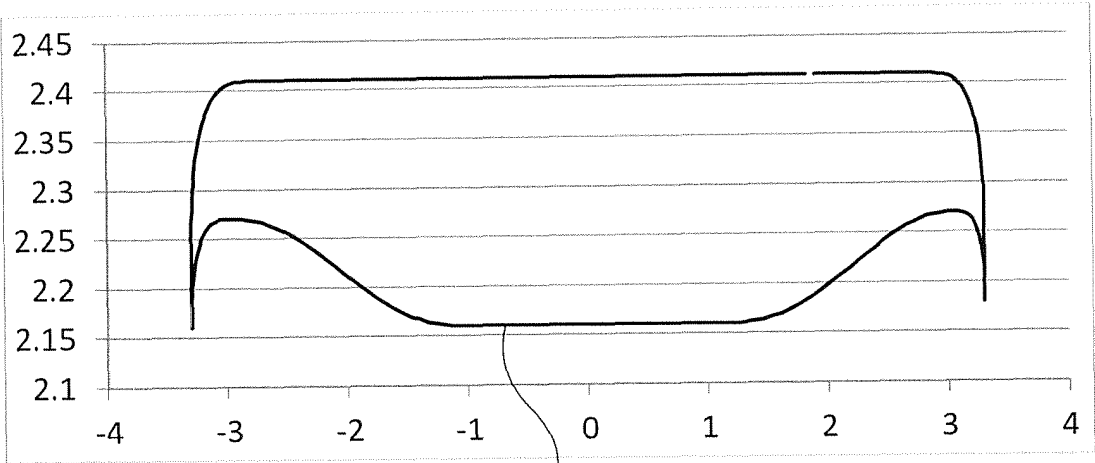


Fig. 21

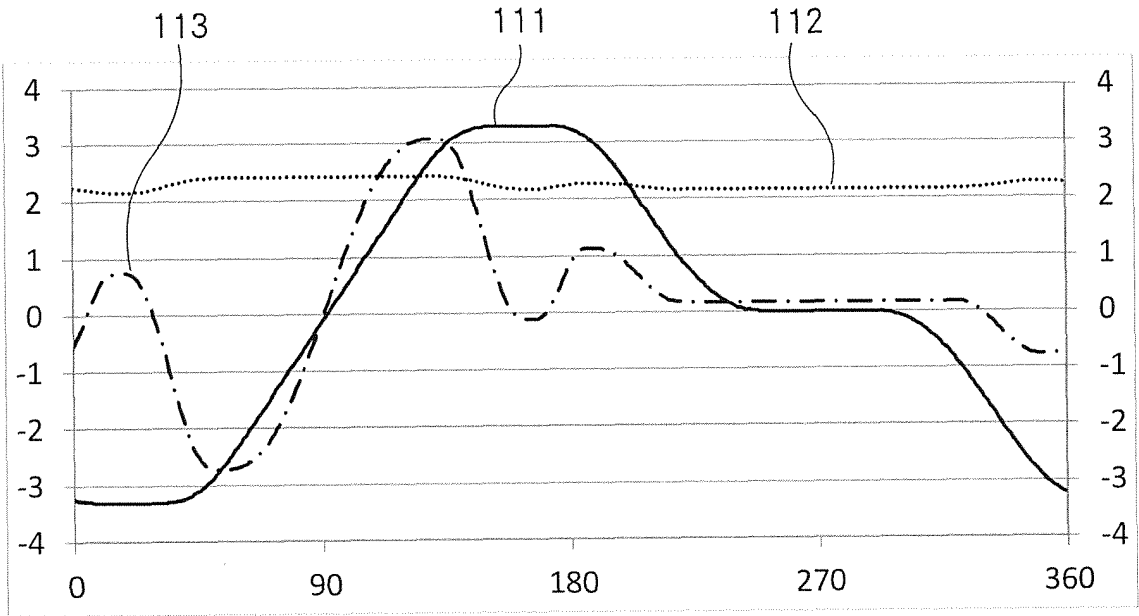


Fig. 22

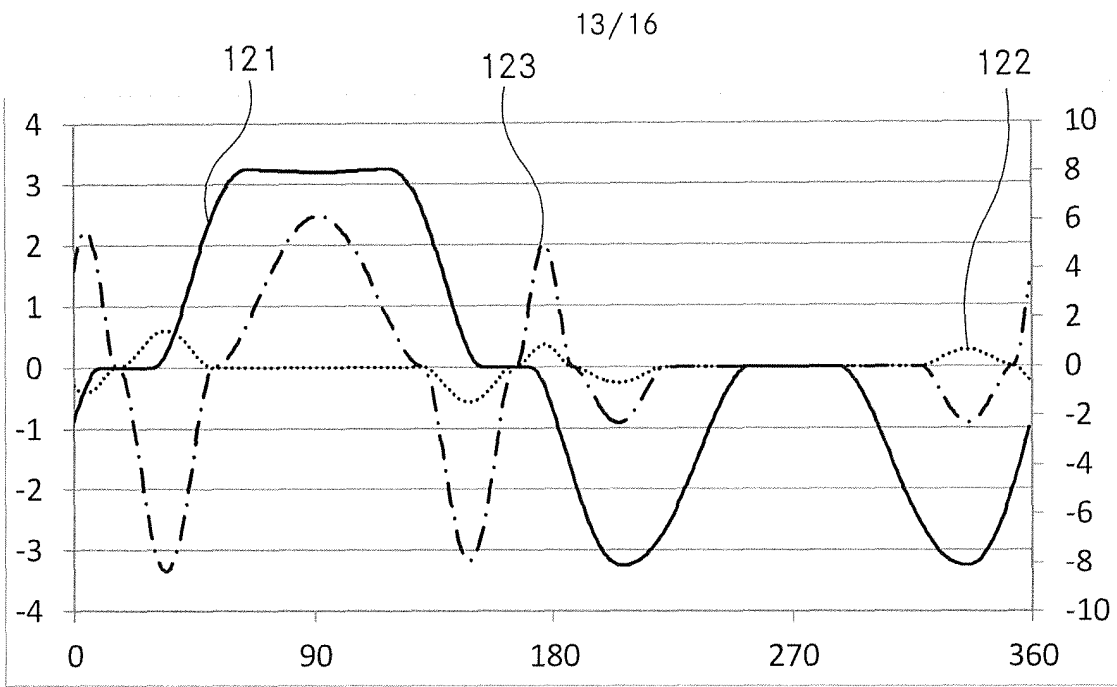


Fig. 23

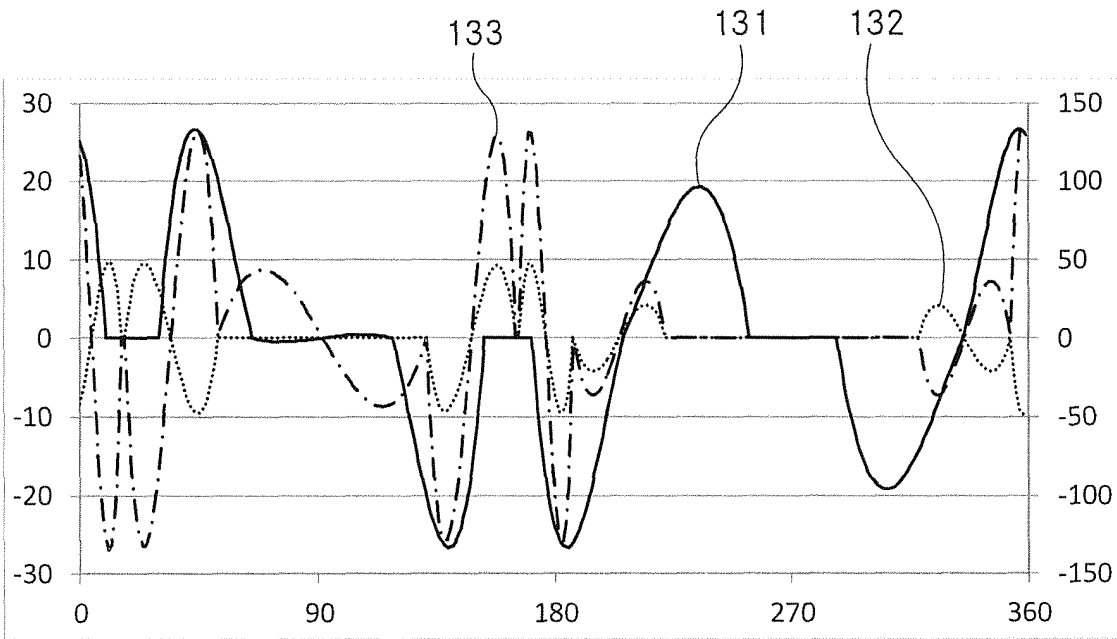
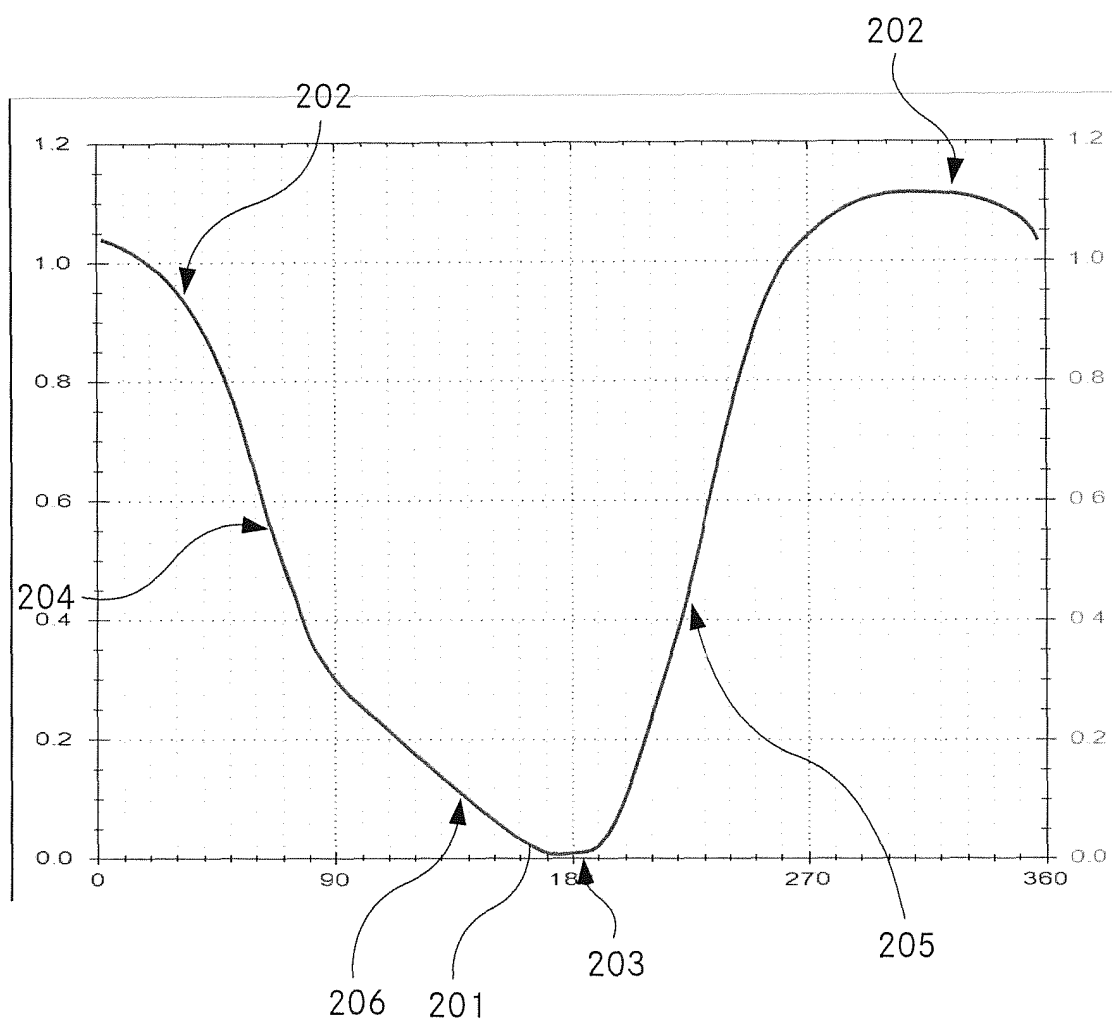
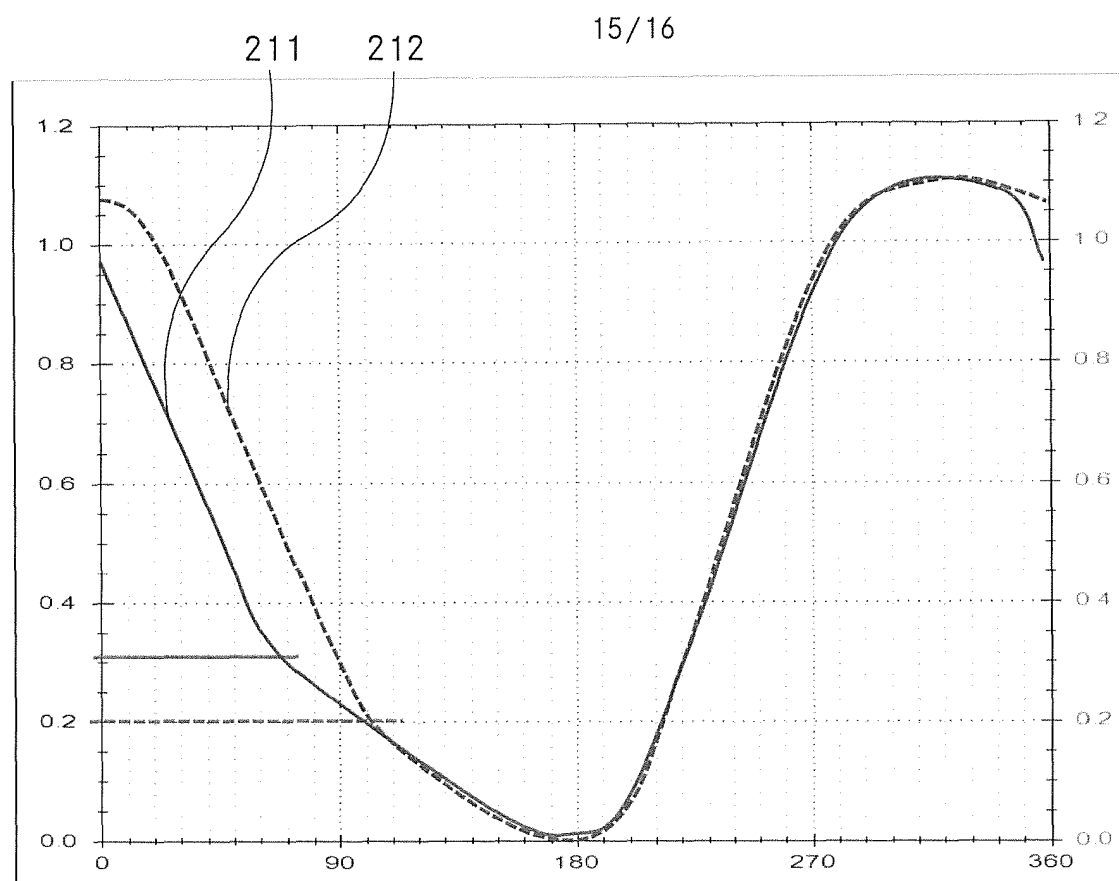
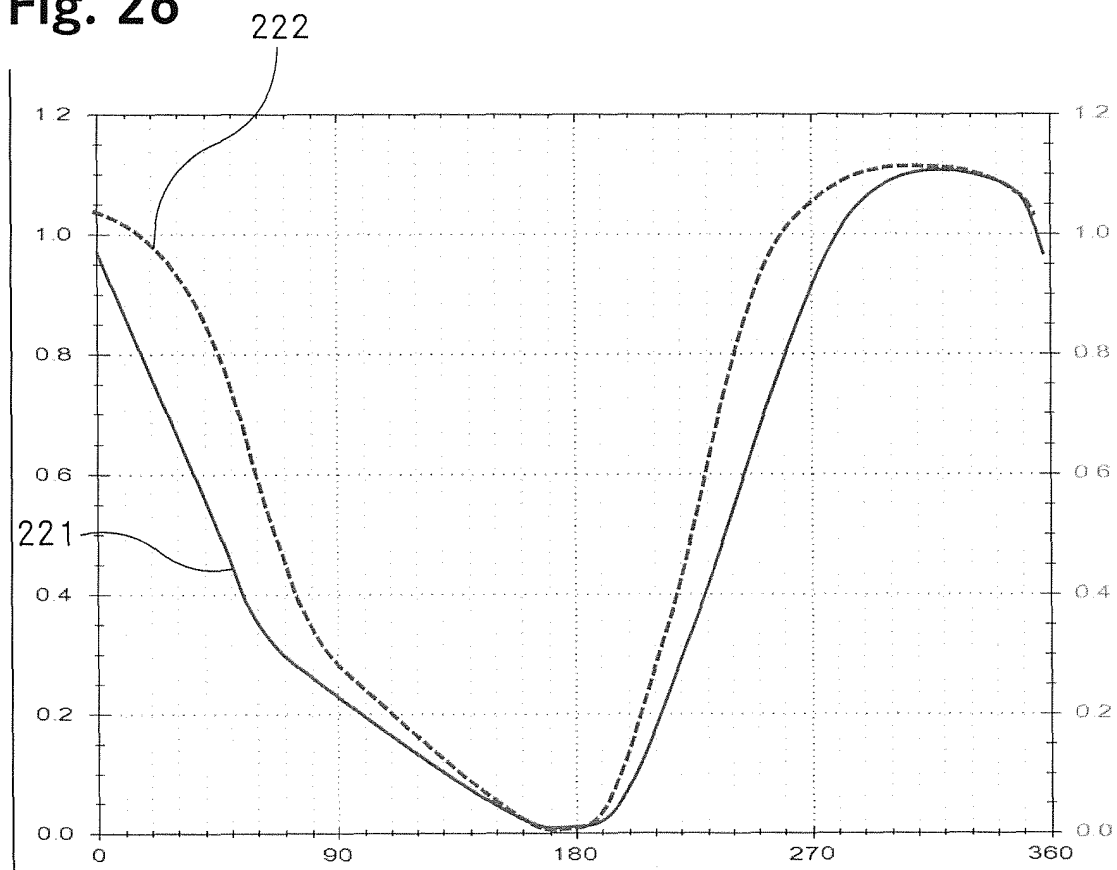


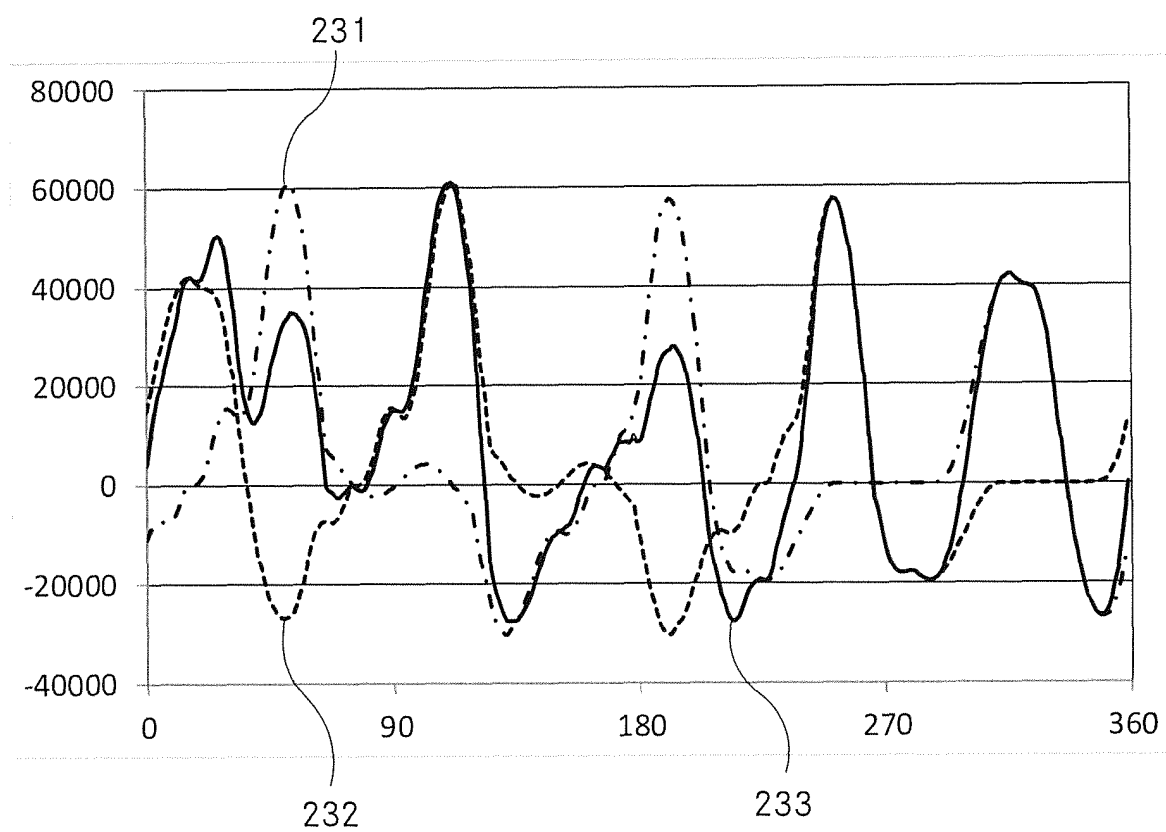
Fig. 24

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**Fig. 25**

**Fig. 26****Fig. 27**

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**Fig. 28**