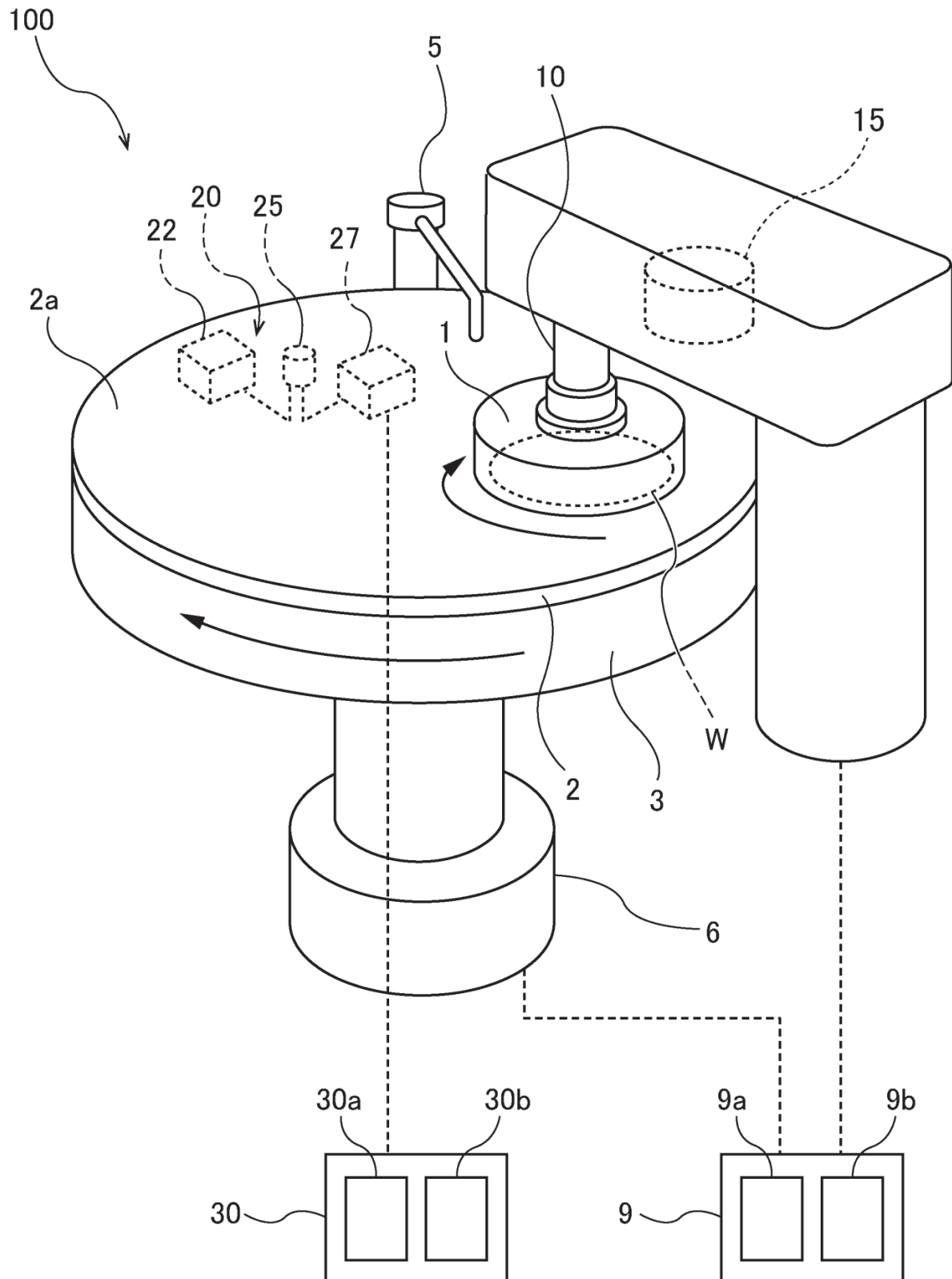
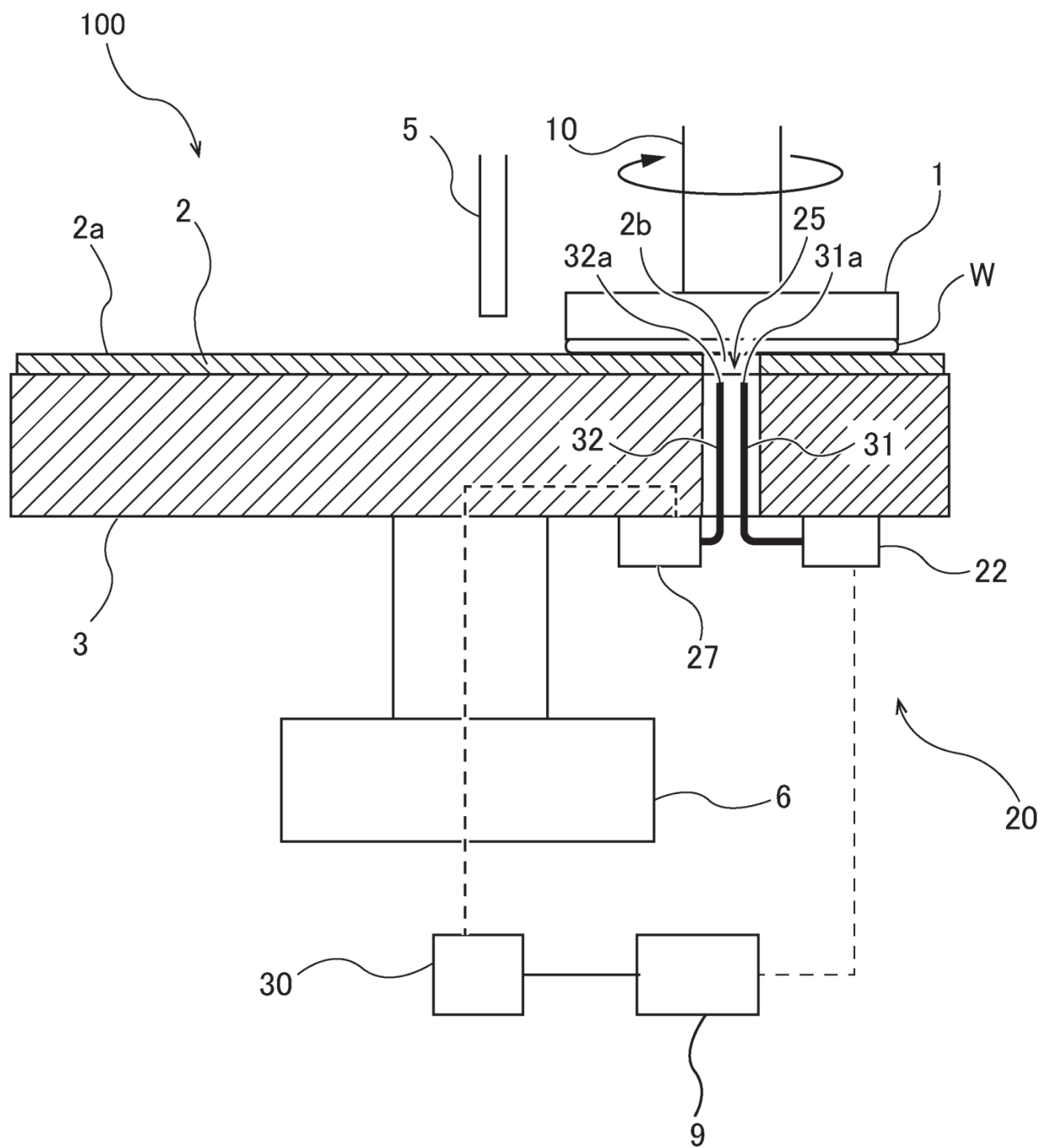
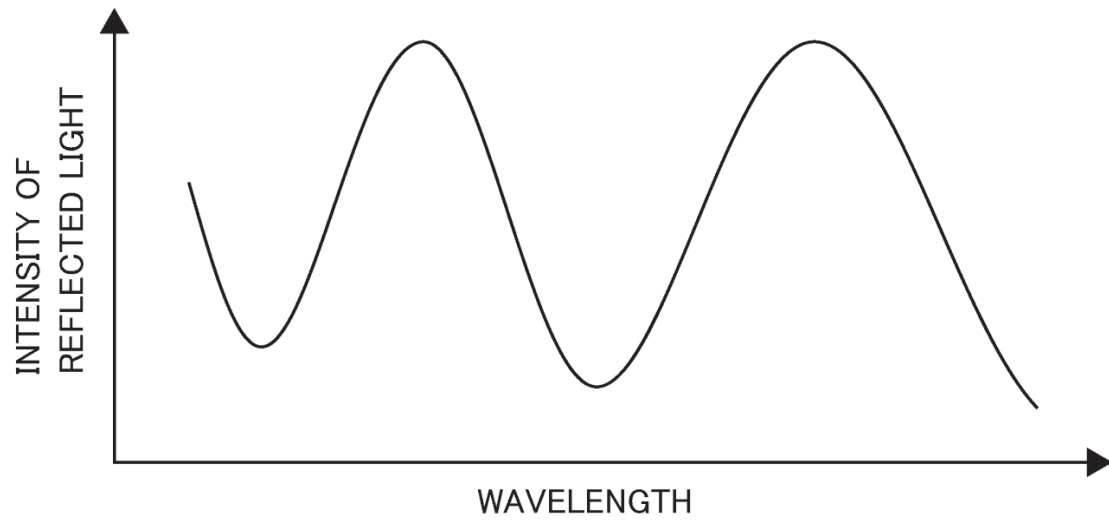


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FIG. 1

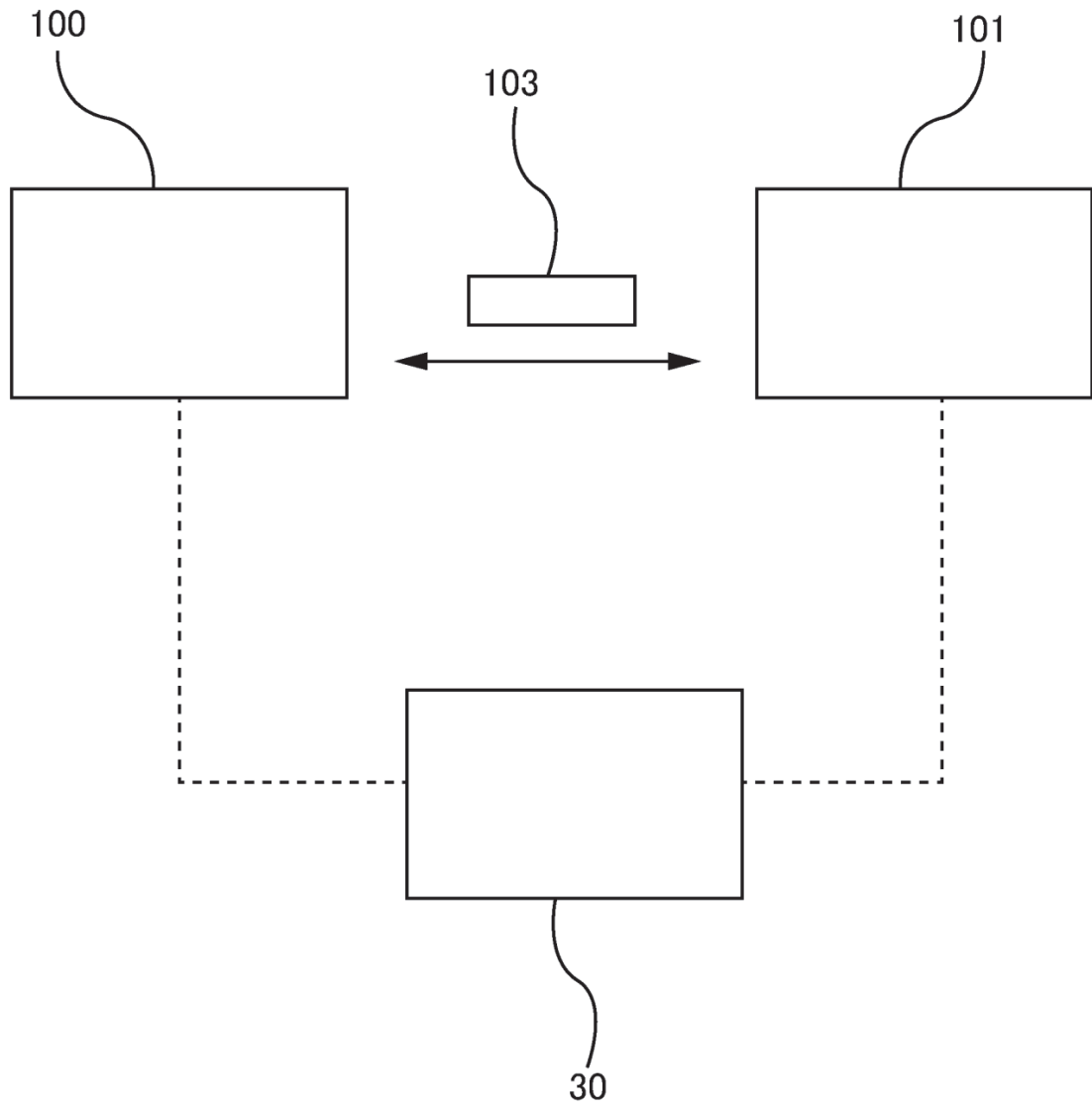




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FIG. 3



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FIG. 4



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FIG. 5

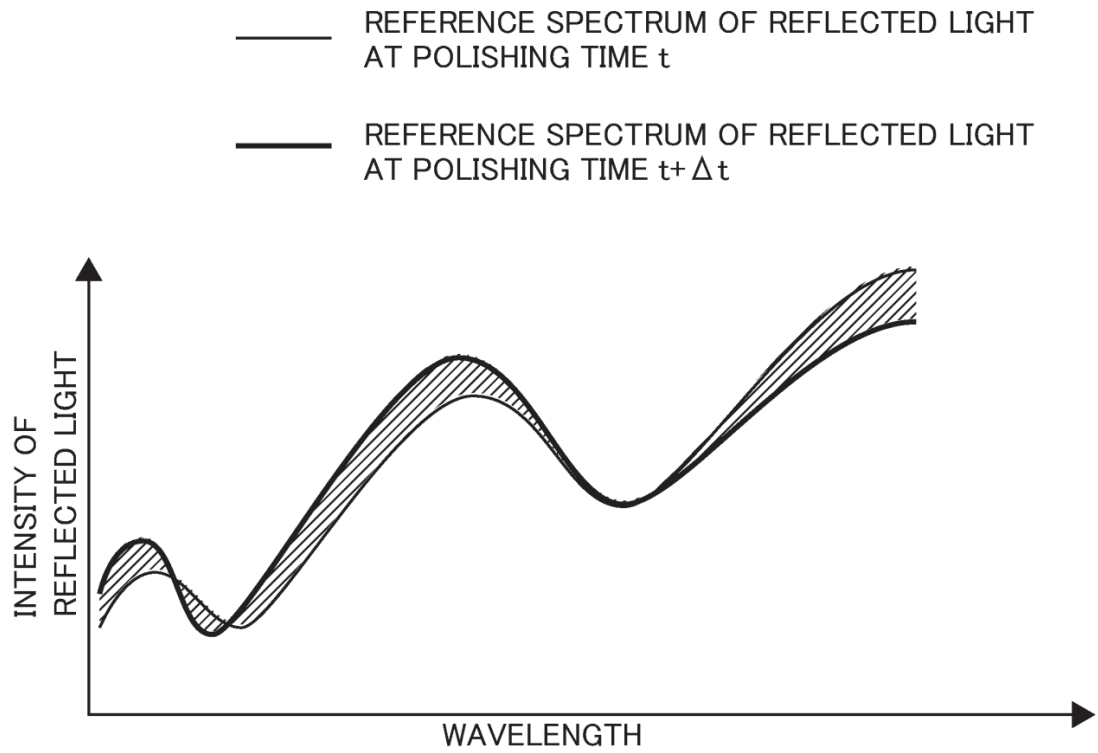
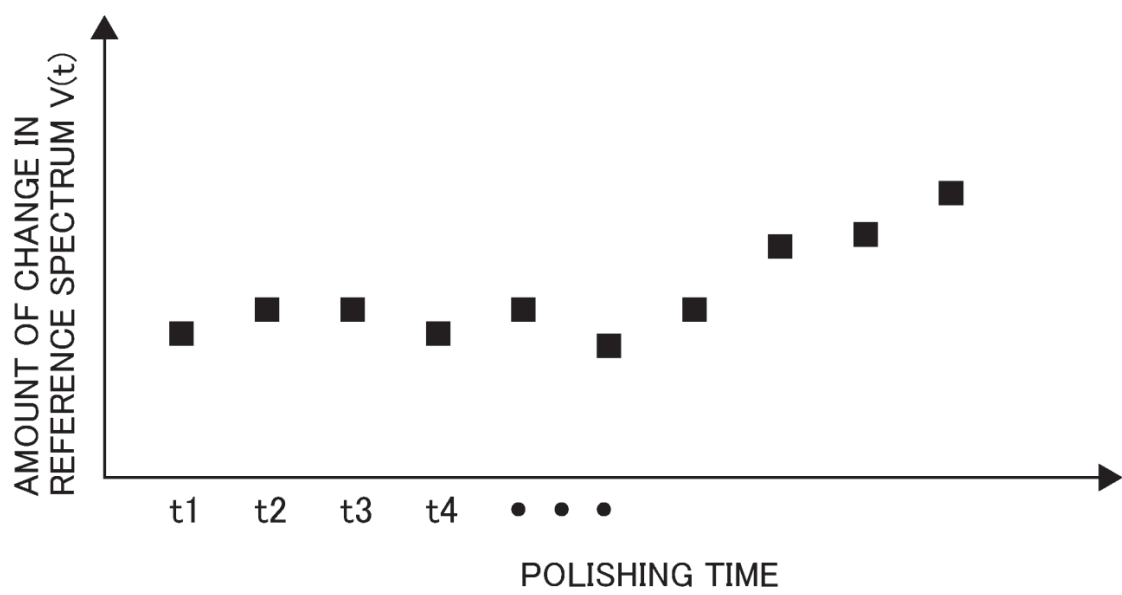


FIG. 6



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FIG. 7



t1

t2

t3

t4

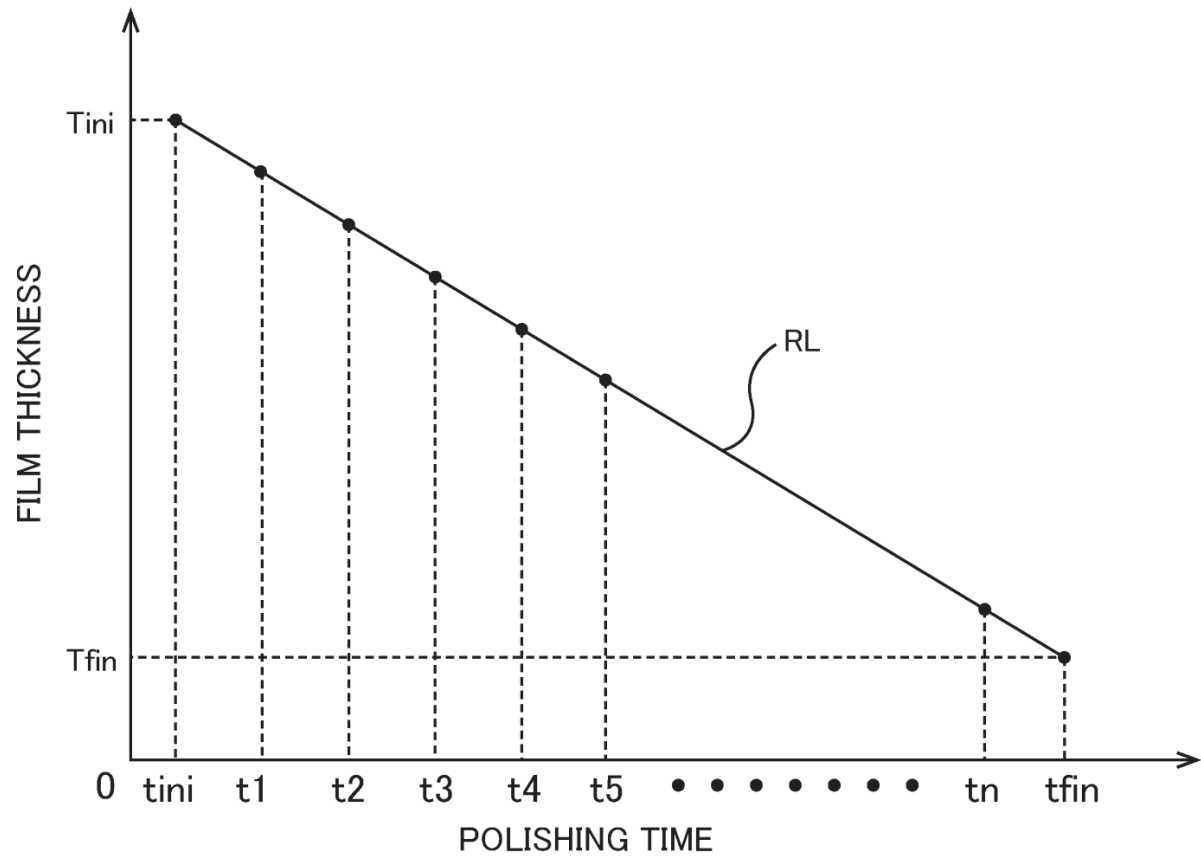
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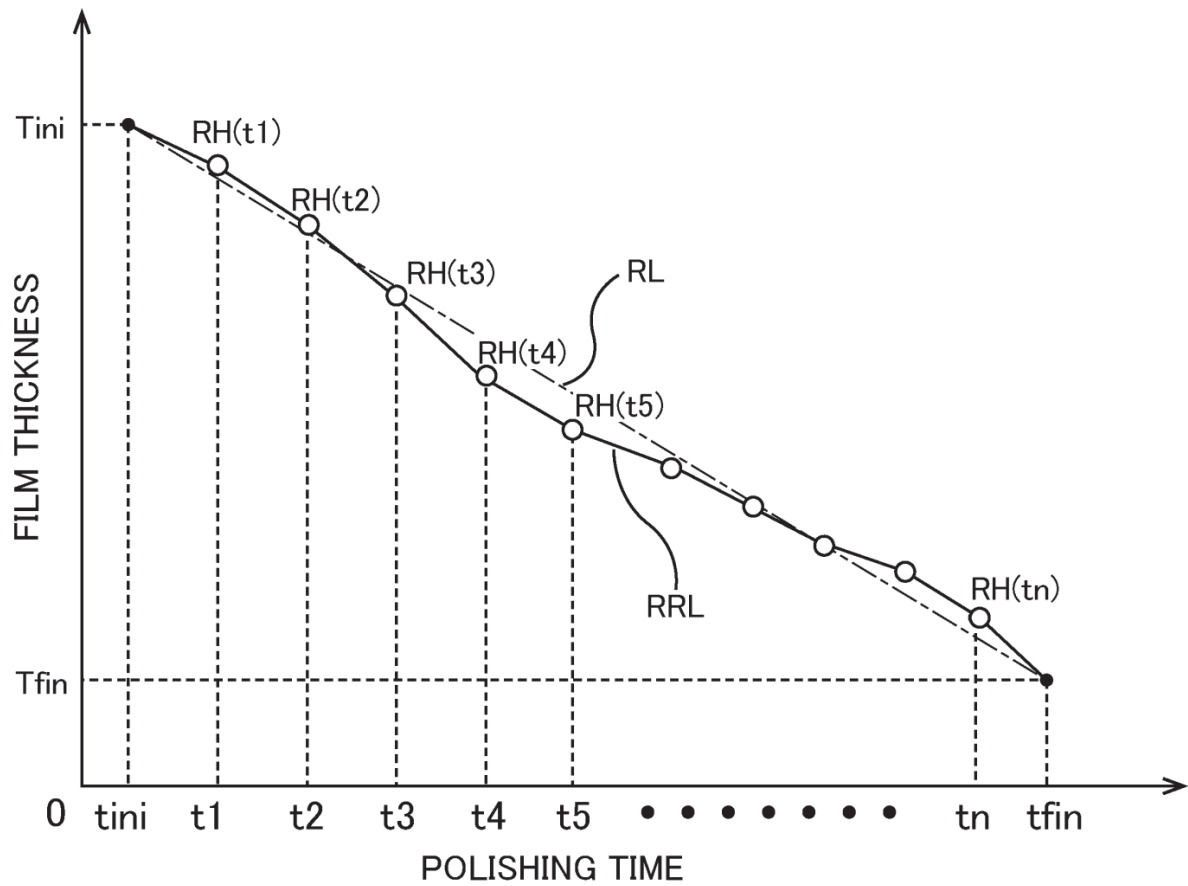
POLISHING TIME

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FIG. 8

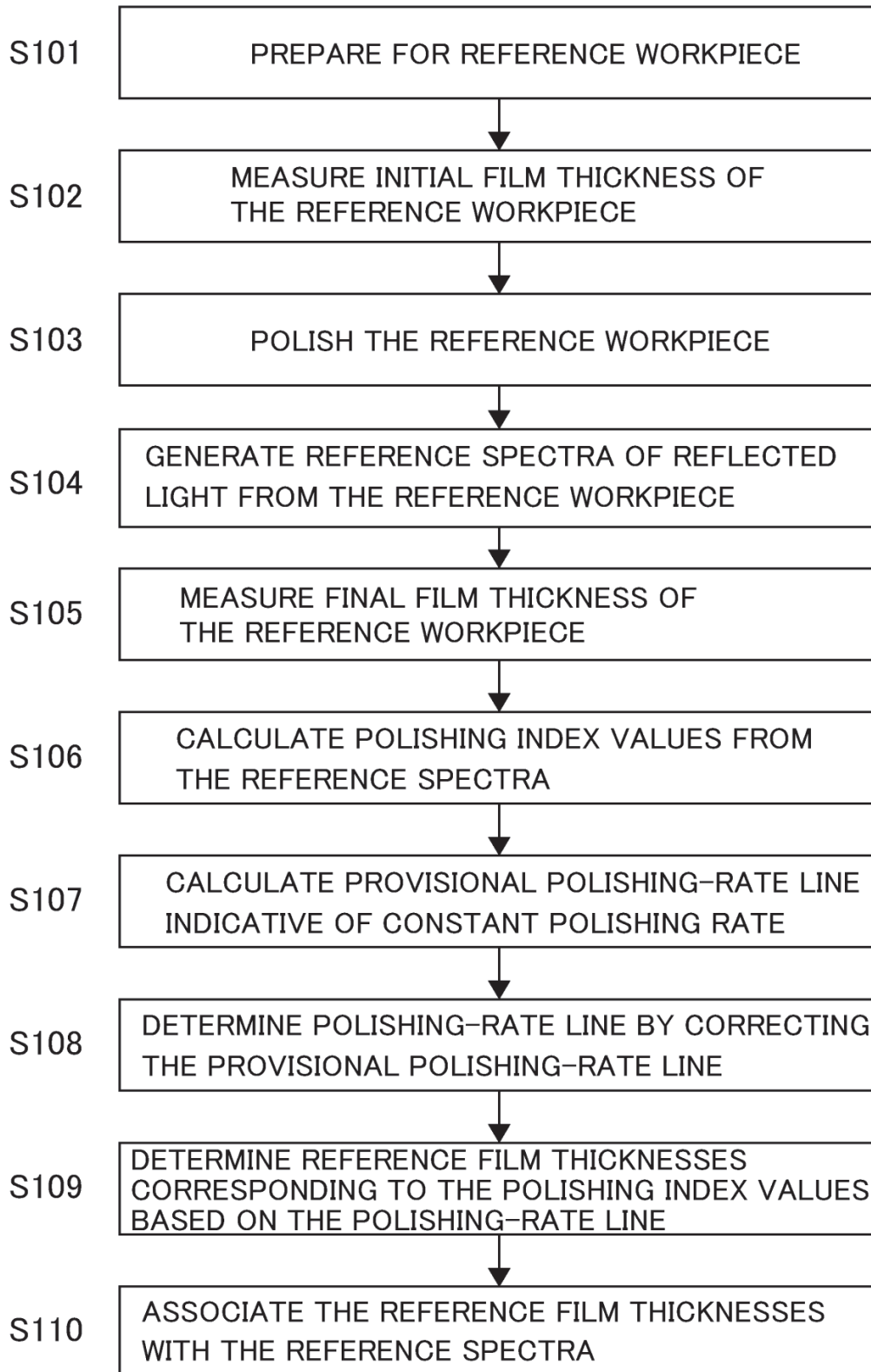


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FIG. 9

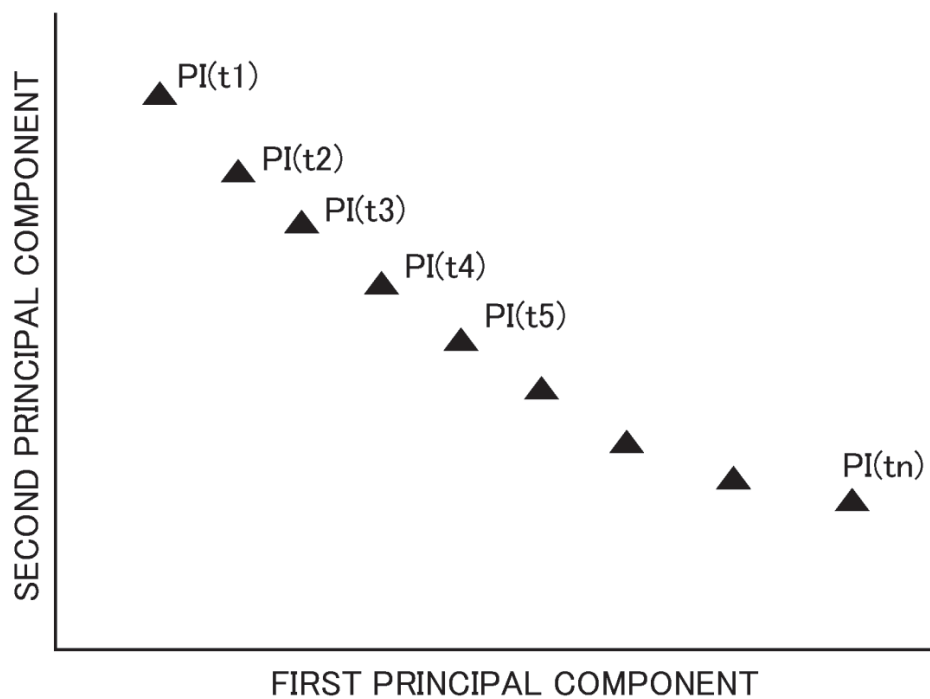
○ POLISHING INDEX VALUE



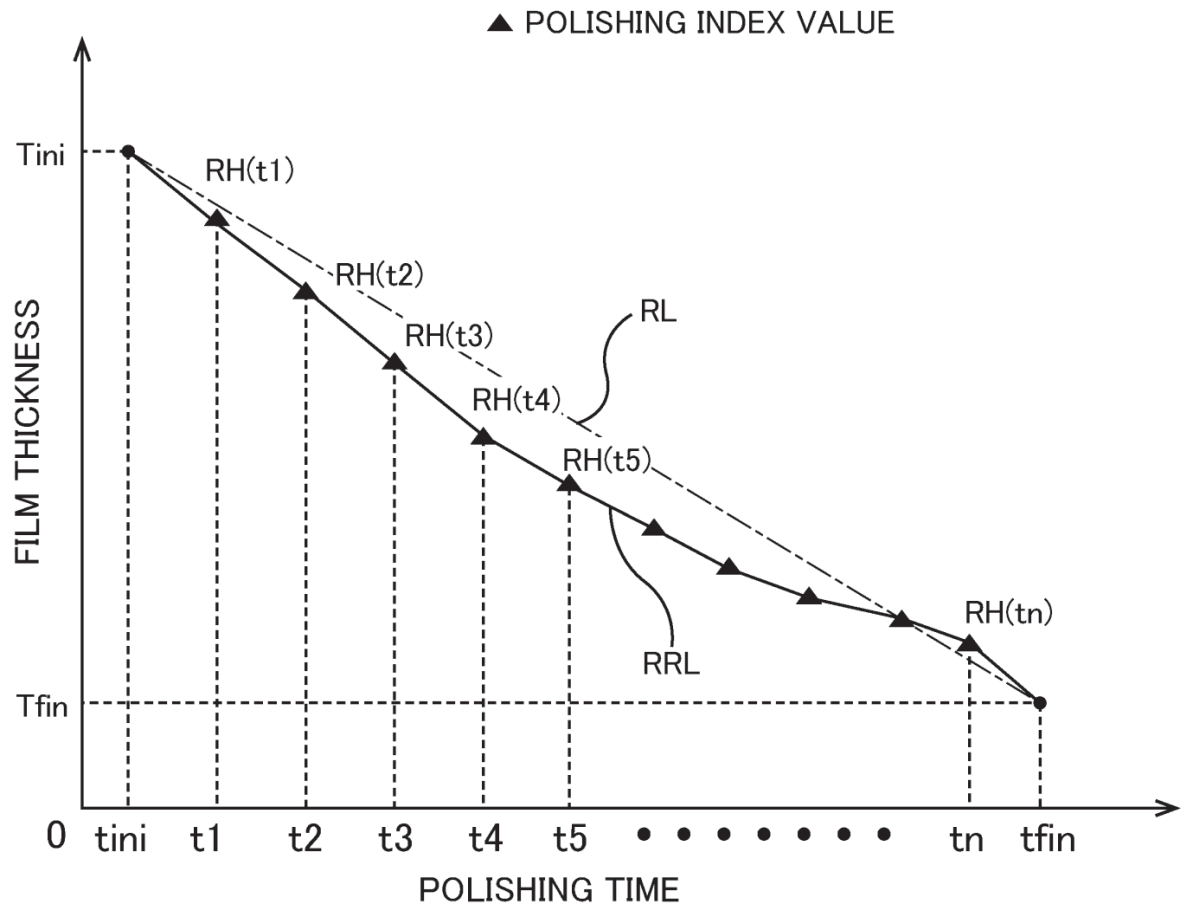
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FIG. 10



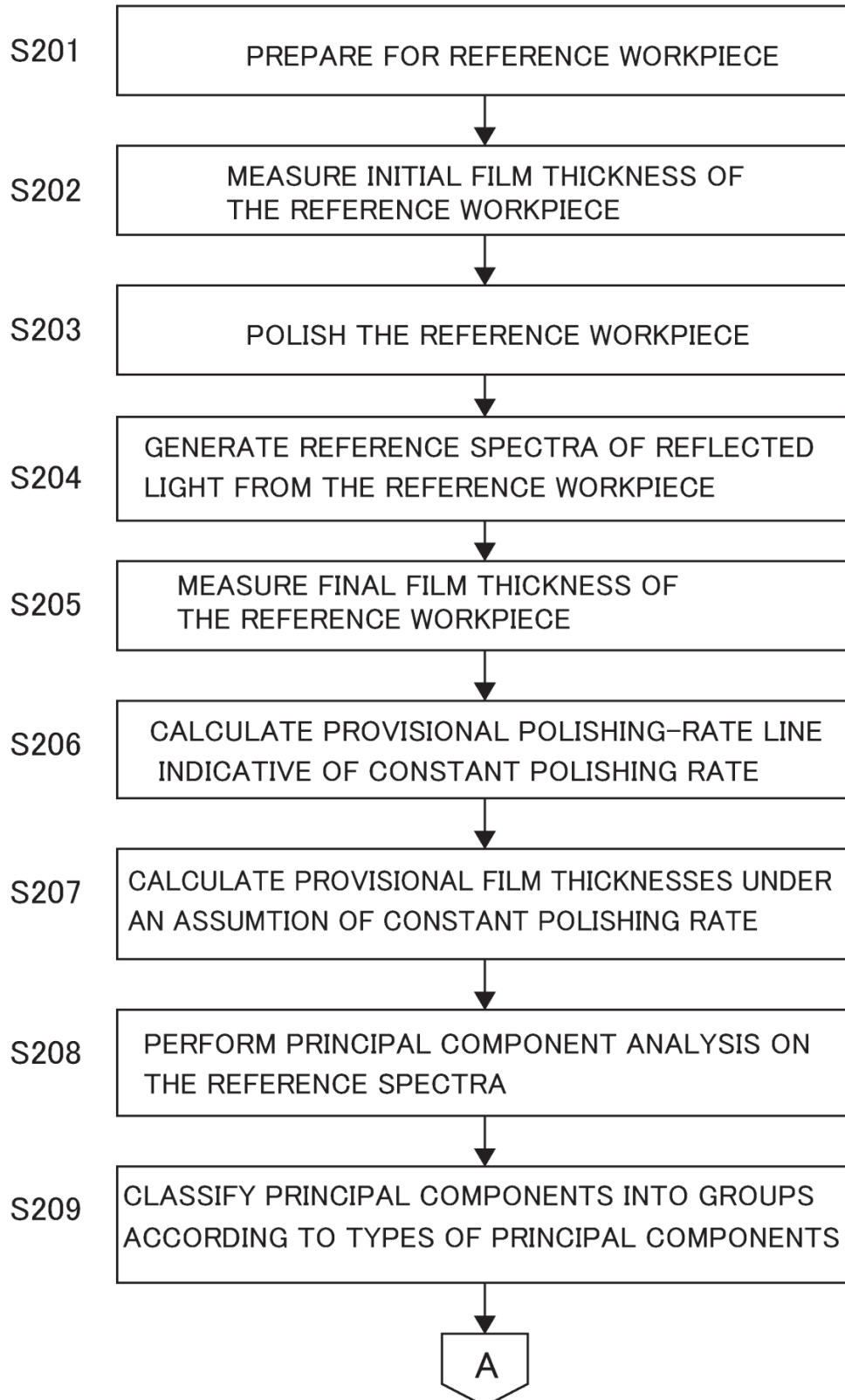
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FIG. 11



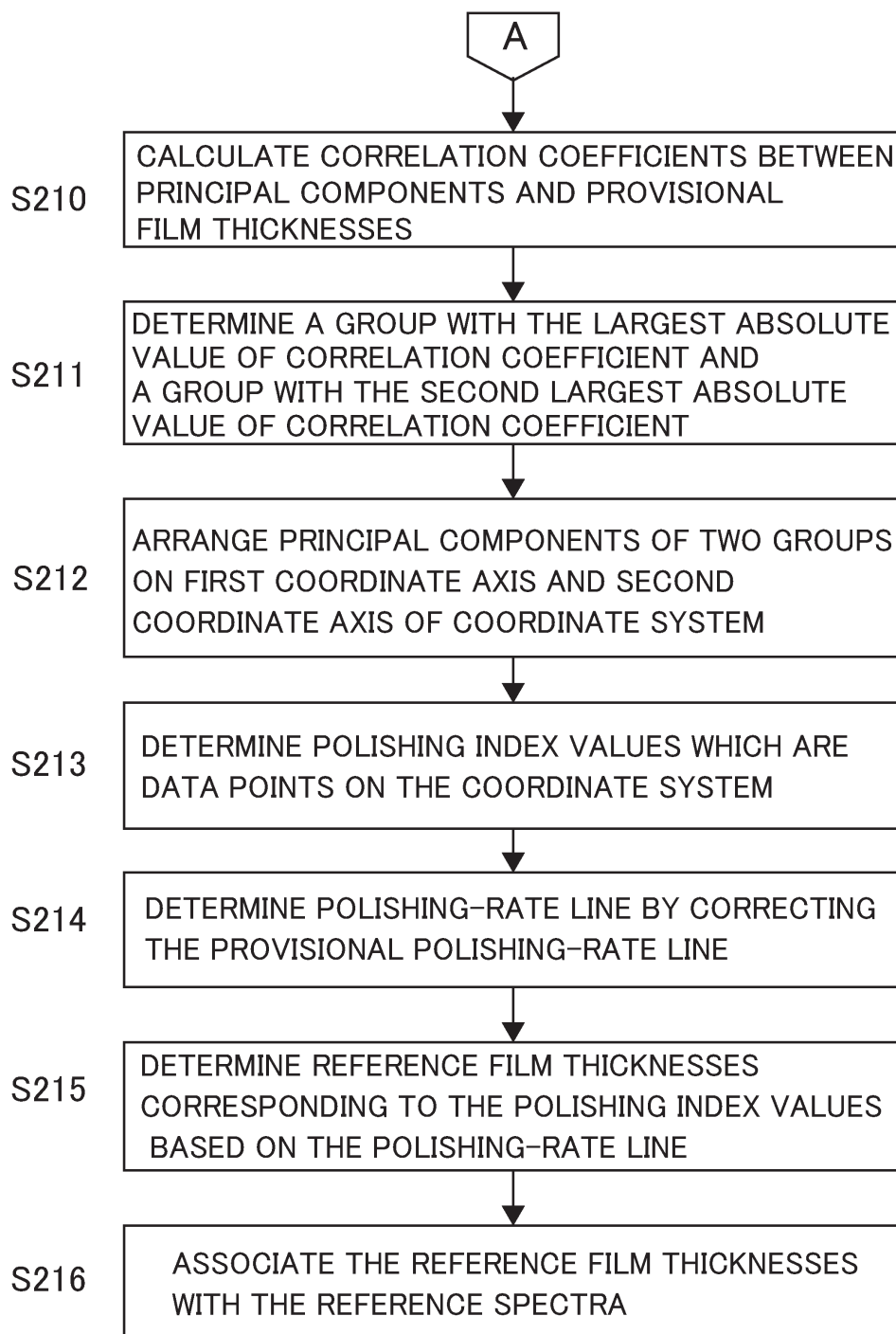
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FIG. 12



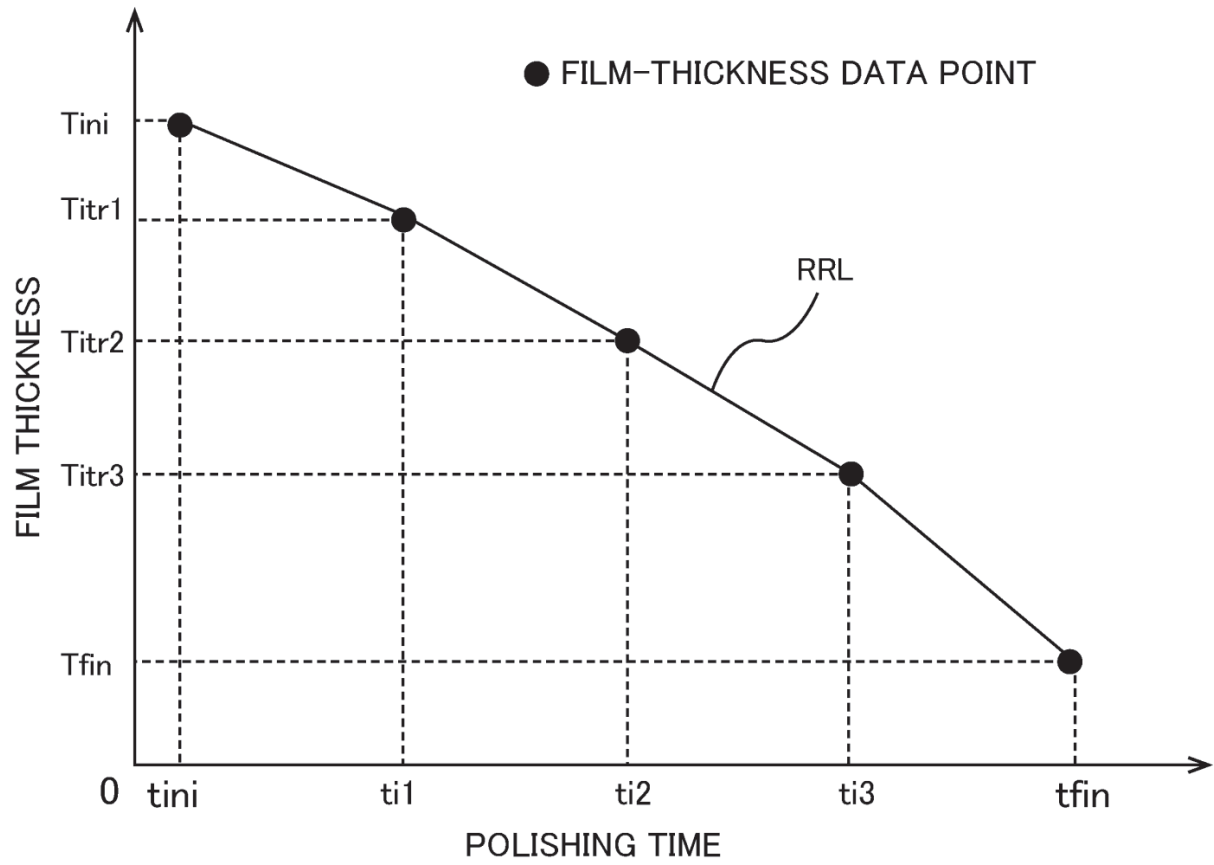
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FIG. 13



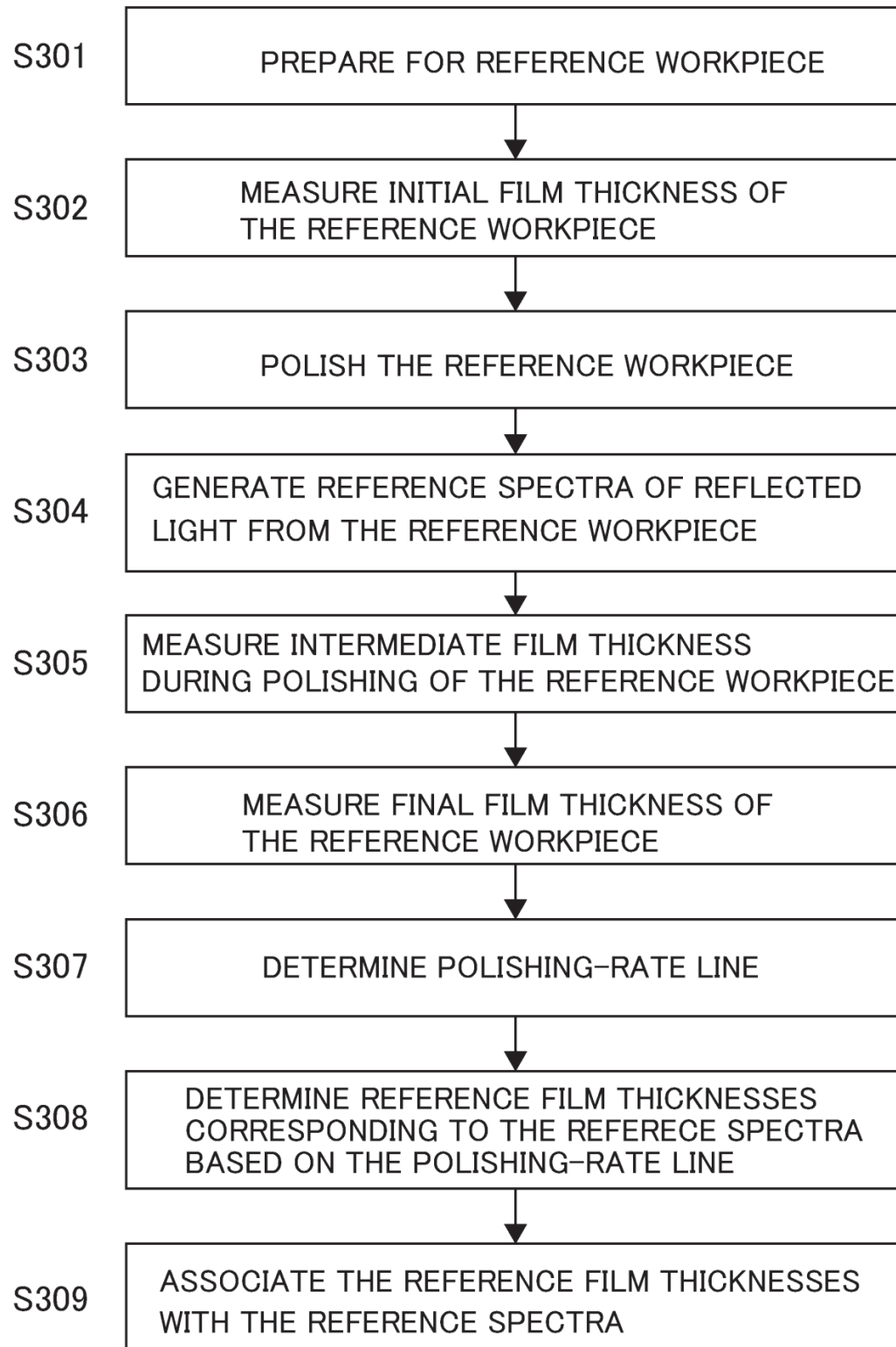
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FIG. 14



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FIG. 15

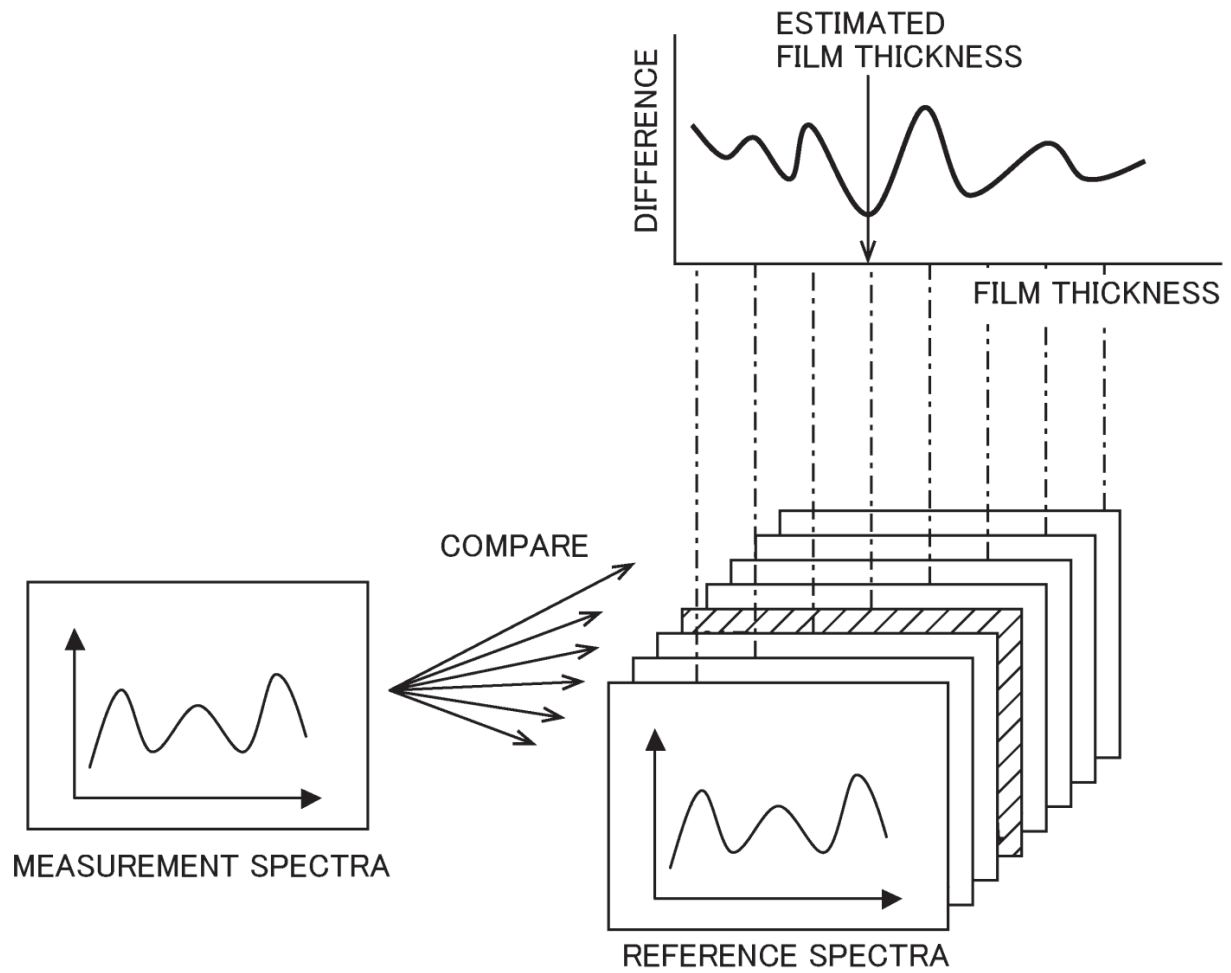


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FIG. 16

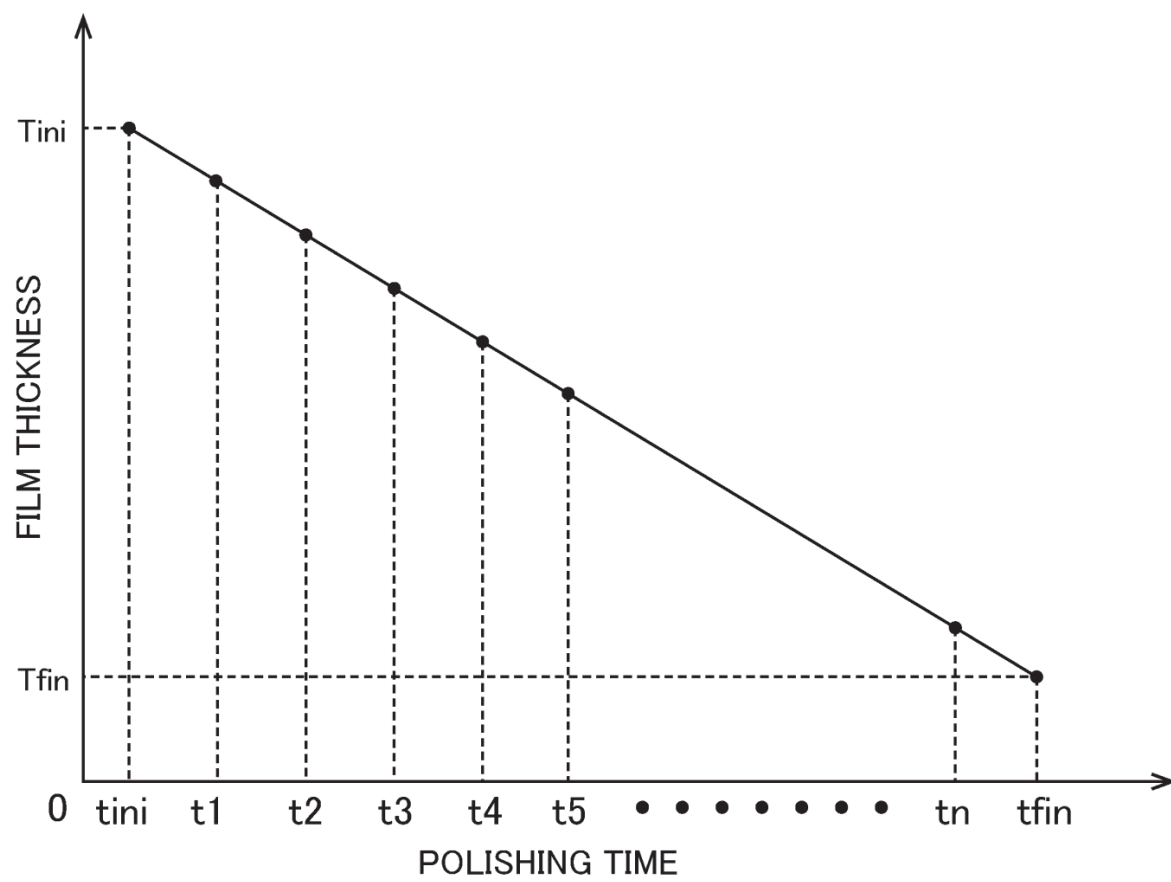


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FIG. 17



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FIG. 18



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FIG. 19

