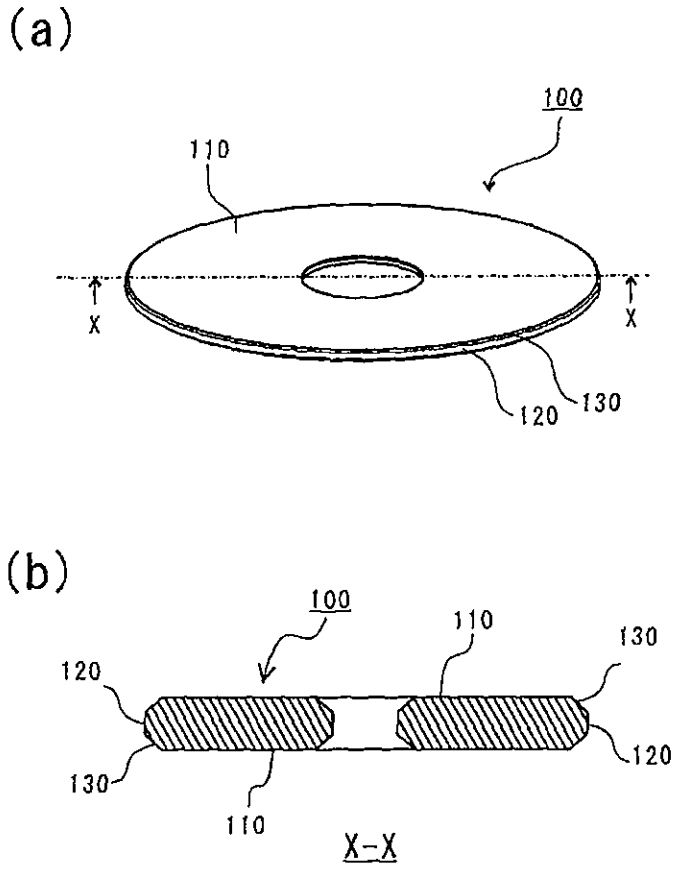

(a)
100
110
X
X
120
130
(b)
100
110
130
120
120
130
110
X-X

FIG. 1

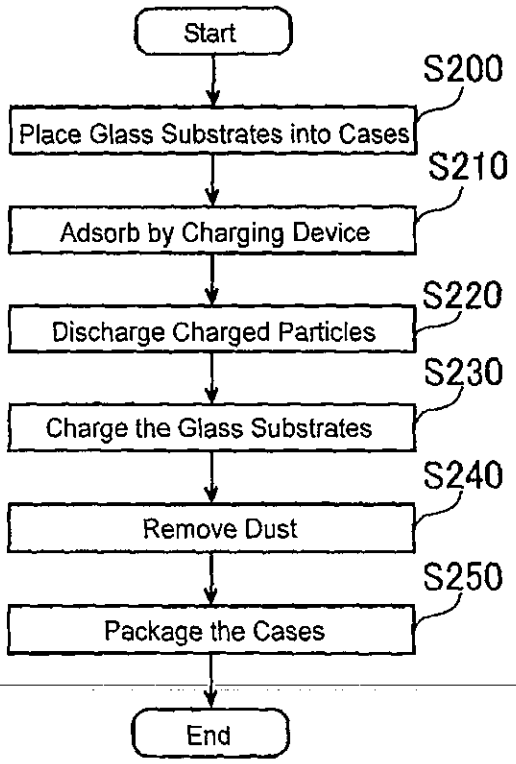

Start
S200
Place Glass Substrates into Cases
S210
Adsorb by Charging Device
S220
Discharge Charged Particles
S230
Charge the Glass Substrates
S240
Remove Dust
S250
Package the Cases
End

FIG. 2

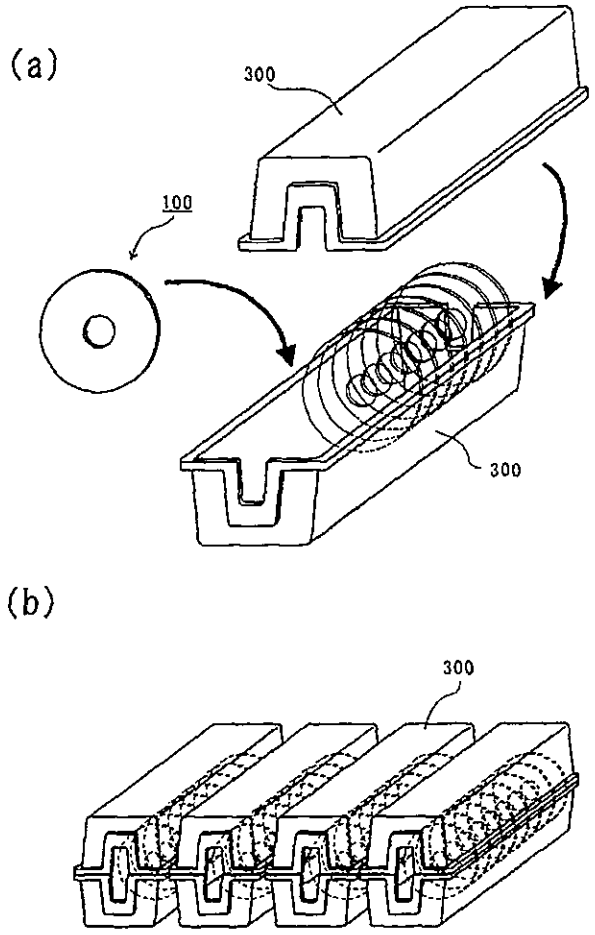


FIG. 3

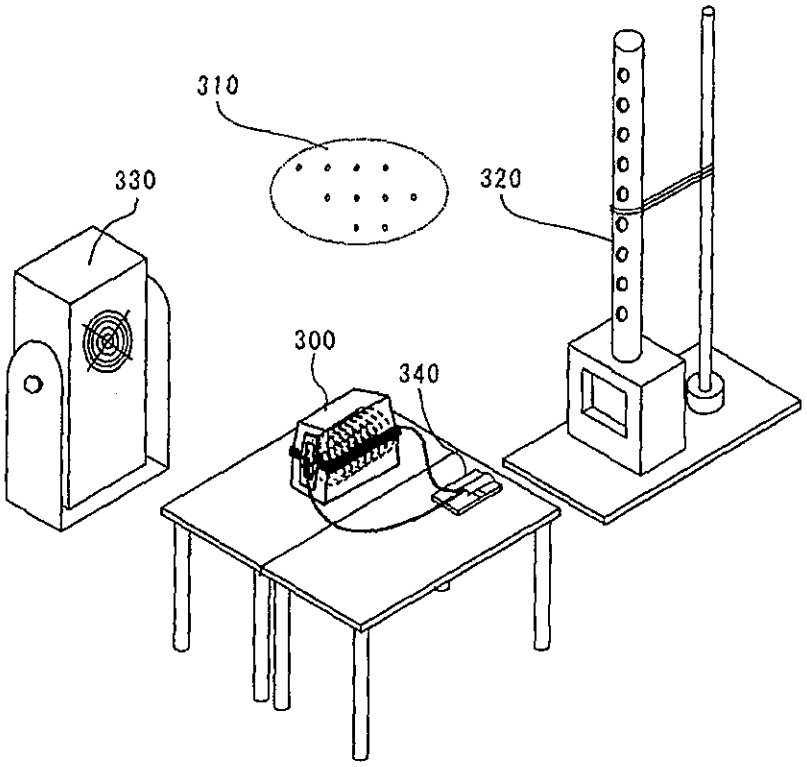


FIG. 4

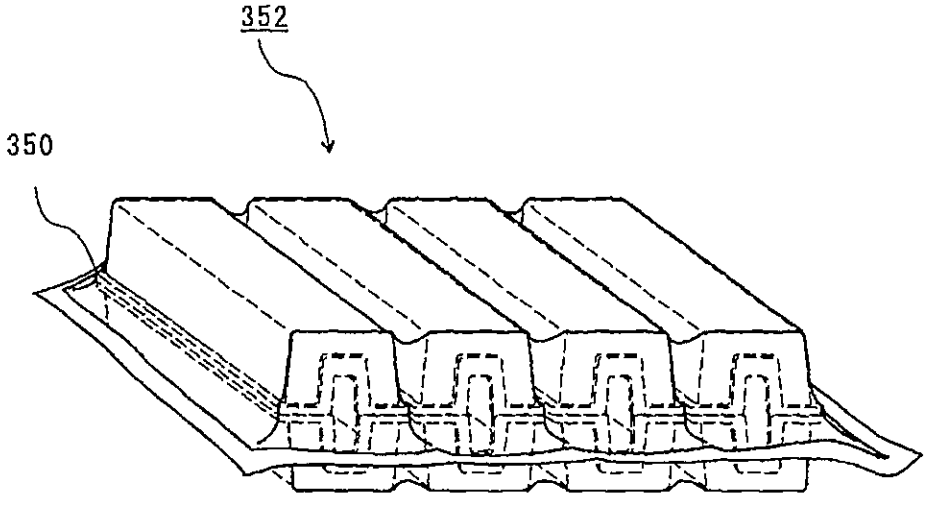


FIG. 5

Test Results

Inspection Object (410)	Sample No.	Number of Particles (Count/Surface) (430)	Average Number of Particles (Count/Surface) (440)
Samples of Examples	1	17	14.7
	2	12	
	3	15	
Samples of Comparative Examples (420)	4	42	45.7
	5	48	
	6	47	

FIG. 6