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(54) Title: PRODUCTION OF FAMILIAL, NON-MODULAR, PLURAL COLOUR PATTERNS ON A MOVING SUBSTRATE /		

(57) Abstract

A method of continuously producing a continuous paint coat of substantially constant, pre-determined thickness, and displaying a plural colour, familial, non-modular pattern, on a surface of a moving substrate, comprising the steps of depositing at least two discontinuous, randomly patchy, differently coloured, component paint deposits, at a predetermined constant long term deposition rate for each component deposit in terms of the volume of paint per unit area of the surface, within a single stationary target area of the surface, or within stationary target areas of the surface respectively associated with the component deposits and at least partly aligned in the direction of movement of the substrate, and thereafter spreading and smoothing the component paint deposits carried by the substrate from the target area or areas, to form the continuous coat.

