What is claimed is:

1. A degradable occluder, characterized in that it comprises a first disc-shaped mesh, a tubular mesh and a second disc-shaped mesh, which are sequentially connected, wherein two ends of the tubular mesh are respectively connected to the first disc-shaped mesh and the second disc-shaped mesh, wherein the first disc-shaped mesh, the tubular mesh and the second disc-shaped mesh are integrally formed; the second disc-shaped mesh is provided with a connector for closing a mesh surface, wherein the connector is formed by heat-melting a mesh body of the second disc-shaped mesh, wherein materials of the first disc-shaped mesh, the tubular mesh, the second disc-shaped mesh and the connector are all degradable materials; the first disc-shaped mesh comprises a closing end, wherein the closing end is plurality of sequentially adjoining ring mesh lines, wherein the first disc-shaped mesh is further provided with a closing line, wherein the closing line is passed through all the ring mesh lines, wherein an outer mesh surface of the first disc-shaped mesh forms a continuous flat mesh surface after being closed by the closing line, the degradable occluder can be completely absorbed in the human body, wherein the connector is tubular ~~and a height of the connector is 1.5-2.0 mm; and the connector has an outer diameter of 2.5-3.2 mm~~; the manufacturing steps of the connector comprise:

step 1, closing one end of a mesh tube;

step 2, placing the mesh tube into a mould;

step 3, trimming a mesh body;

step 4, heating a degradable filament;

step 5, forming an outer shape of the connector;

step 6, removing the mesh body,

in step 1, lengths of edges of the closing end of the mesh tube are adjusted so that the edges are aligned, and the one end is closed by the degradable filament; in step 2, a closed mesh tube is passed through a sleeve in the mould; in step 3, a part of an original assembly length is used to make the connector, and an excess length of the mesh tube is removed; in step 4, a temperature control device is opened to adjust temperature, and the degradable filament at the connector is continuously heated by heat above the mould, wherein the temperature is adjusted to be 40 °C -100 °C higher than a polymer melting point for heating 5-15 seconds; in step 5, degradable filaments of the connector part are fused together after continuous heating, the temperature control device is removed, and then a slider in the mould is closed, and inserting a thread head of the mould into a slot above the mould for a period of time; and in step 6, after cooling, the thread head of the mould is rotated out of the mould, and the slider is slowly removed, and the mesh body is removed from the mould.

2. The degradable occluder according to claim 1, wherein the degradable occluder is a degradable cardiac atrial septal defect occluder, wherein the first disc-shaped mesh

and the second disc-shaped mesh are double-layer mesh covers, wherein two ends of the tubular mesh are respectively connected to an inner mesh surface of the first disc-shaped mesh and an outer mesh surface of the second disc-shaped mesh; the connector is provided at a center of an inner mesh surface of the second disc-shaped mesh, wherein the connector is formed by heat-melting the mesh body at the center of the inner mesh surface of the second disc-shaped mesh.

3. The degradable occluder according to claim 1, wherein the degradable occluder is a degradable cardiac patent ductus arteriosus occluder, wherein the first disc-shaped mesh is a double-layer mesh cover and the second disc-shaped mesh is a single-layer mesh cover, wherein two ends of the tubular mesh are respectively connected to an inner mesh surface of the first disc-shaped mesh and the second disc-shaped mesh; the connector is provided at a center of the second disc-shaped mesh, wherein the connector is formed by heat-melting the mesh body at the center of the second disc-shaped mesh.

4. The degradable occluder of claim 1, wherein the degradable occluder is a degradable cardiac ventricular septal defect occluder, wherein the first disc-shaped mesh and the second disc-shaped mesh are double-layer mesh covers, wherein two ends of the tubular mesh are respectively connected to an inner mesh surface of the first disc mesh and an outer mesh surface of the second disc mesh; the connector is provided at a center of an inner mesh surface of the second disc-shaped mesh, wherein the connector is formed by heat-melting the mesh body at the center of the inner mesh surface of the second disc-shaped mesh, wherein a height of the tubular mesh is 3.5- 9.5 mm.

5. The degradable occluder according to claim 1, wherein the degradable occluder is a degradable cardiac patent foramen ovale occluder, wherein the first disc-shaped mesh and the second disc-shaped mesh are double-layer mesh covers, wherein two ends of the tubular mesh are respectively connected to an inner mesh surface of the first disc-shaped mesh and an inner mesh surface of the second disc-shaped mesh; wherein the connector is provided at a center of an outer mesh surface of the second disc-shaped mesh, wherein the connector is formed by heat-melting the mesh body at the center of the outer mesh surface of the second disc-shaped mesh, wherein the outer mesh surface of the second disc-shaped mesh is convex toward the connector.

6. The degradable occluder according to claim 1, wherein the degradable occluder is a degradable heart left atrial appendage occluder, wherein the first disc-shaped mesh is a single layer mesh cover and the second disc-shaped mesh is a double-layer mesh cover, wherein two ends of the tubular mesh are respectively connected to the first disc-shaped mesh and an outer mesh surface of the second disc-shaped mesh; wherein the connector is provided at a center of an inner mesh surface of the second disc-shaped mesh, wherein the connector is formed by heat-melting the mesh body at the center of the inner mesh surface of the second disc-shaped mesh.

7. The degradable occluder according to at least one of claims 1-6, wherein a height of the connector is 1.5-2.0 mm; and the connector has an outer diameter of 2.5-3.2 mm.

~~7~~8. The degradable occluder according to at least one of claims 1-6, wherein all

materials of the first disc-shaped mesh, the tubular mesh, the second disc-shaped mesh and the connector are macromolecule degradable filaments.

~~8~~9. The degradable occluder according to at least one of claims 1 to 6, wherein the connector is tubular and the connector is provided with internal thread at an end opposite to a connected mesh surface.

~~9~~10. The degradable occluder according to claim 2, wherein the inner mesh surface of the first disc-shaped mesh is concave toward the tubular mesh and the inner mesh surface of the second disc-shaped mesh is concave toward the connector.

~~10~~11. The degradable occluder according to claim 2, wherein an outer diameter of the first disc-shaped mesh is 4-6 mm larger than an outer diameter of the second disc-shaped mesh; and the outer diameter of the first disc-shaped mesh is 10-16 mm larger than an outer diameter of the tubular mesh.

~~11~~12. The degradable occluder according to claim 2, wherein the tubular mesh has a length of 3.5-5.5 mm.

~~12~~13. The degradable occluder of claim 3, wherein the second disc-shaped mesh is concave toward the connector.

~~13~~14. The degradable occluder according to claim 3, wherein an outer diameter of the first disc-shaped mesh is 5.5-6.5 mm larger than an outer diameter of the second disc-shaped mesh; and the tubular mesh has a length of 4.5-6.5 mm.

~~14~~15. The degradable occluder according to claim 4, wherein the inner mesh surface of the second disc-shaped mesh is concave toward the connector.

~~15~~16. The degradable occluder according to claim 4, wherein an outer diameter of the first disc-shaped mesh is larger than or equal to an outer diameter of the second disc-shaped mesh.

~~16~~17. The degradable occluder according to claim 4, wherein the tubular mesh has a length of 3.5-5.5 mm.

~~17~~18. The degradable occluder according to claim 4, wherein the tubular mesh has a length of 6.0-9.5 mm.

~~18~~19. The degradable occluder according to claim 5, wherein an outer diameter of the second disc-shaped mesh is larger than or equal to an outer diameter of the first disc-shaped mesh.

~~19~~20. The degradable occluder according to claim 6, wherein the inner mesh surface of the second disc-shaped mesh is concave toward the connector.

~~20~~21. The degradable occluder according to claim 6, wherein an outer diameter of the second disc-shaped mesh is larger than an outer diameter of the first disc-shaped mesh.

~~21. A mesh tube weaving method for the degradable occluder according to at least one~~

~~of claims 1 to 20, characterized in that it comprises inserting a pin into a pin hole of a mould bar, and threading a degradable filament into a needle hole of a sewing needle, and knotting and tightly connecting; tightly knotting a starting point with degradable filaments, and aligning an intersection point between an up line and a down line with a central mark point when weaving to regulate direction of the filament; heat forming woven mesh tube with the mould bar; and removing the pin and getting the mesh tube after forming.~~

~~22. A connector manufacturing method for the degradable occluder according to at least one of claims 1 to 20, wherein manufacturing steps comprise the step 1 to the step6.~~

~~23. A mesh body forming method for the degradable occluder according to at least one of claims 1 to 20, characterized in that it comprises loading a mesh body with a connector into a mesh body forming mould, and using a jig to fix it and heat forming it together, and after forming, removing the mesh body from the mould; and filling a degradable membrane into the mesh body with a suture, and closing a closing end to form a flat disc surface.~~