

Description

The invention relates to a projection screen in particular for a colour television projection system, which screen comprises a single plate of a transparent material having a first and a second surface and provided with light diffusers formed of filamentary particles in the plate substrate which particles are made of a material with a refractive index which differs from that of the substrate material, the second surface being intended to be directed towards an audience. The invention also relates to a projection system employing such a projection screen and to a method of manufacturing this screen.

Such a projection screen for the reproduction of a picture projected by an image source may be employed for the projection, generally on an enlarged scale, of films, commercials or television pictures and is described *inter alia* in European Patent Application No. 0,051,977.

The quality of a picture displayed by means of a projection system largely depends on the optical properties of the projection screen used. The picture formed by means of such a projection screen must be such that a large viewing range is obtained in the horizontal direction. In the vertical direction the viewing range is generally smaller. The brightness distribution must be as uniform as possible over the entire picture regardless of the angle at which the picture is viewed by the audience. When the screen is used in a colour television projection arrangement employing three in-line cathode ray tubes for the primary colours red, green and blue a change in position of the viewer or a change in viewing angle should not lead to colour-shifting in spite of the fact that the three beams which are projected at the same point are incident at different angles. Finally, the picture must have maximal brightness and maximal contrast.

The light diffusion necessary for a large horizontal viewing range can be obtained by means of a structure of adjacent cylindrical lenses whose cylinder axes extend in a vertical direction, which structure is provided on one surface of the screen. This always requires use of a Fresnel lens structure in order to ensure that the light from the image source falls onto the screen substantially perpendicularly. This Fresnel lens may be arranged on the rear surface of the projection screen, i.e. the surface which faces the image source. The advantage of such a single element screen is that it is comparatively cheap. However, this screen also has some disadvantages. Firstly, interference of the Fresnel lens with said cylindrical-lens structure gives rise to Moiré effects. Furthermore, the picture obtained by means of the projection screen exhibits poor contrast because the front of the screen reflects much ambient light towards the audience. Moreover, one of the surfaces is generally matt, giving rise to a further deterioration of the contrast. Finally, colour faults may arise in the case of three-colour projection with separate projection axes for these three colours.

A substantial improvement in contrast can be achieved by arranging the horizontally diffusing lens structure on the rear surface of the screen and by arranging absorbing strips on the front of the screen outside the focal lines formed by the lens structure. The Fresnel lens must then be arranged on a separate carrier. One surface of this carrier may be matt to obtain some light diffusion in the vertical direction.

The disadvantages of this two-element projection screen are that Moiré effects may occur as a result of interference between the vertical cylindrical-lens structure and the Fresnel lens and that the price is comparatively high because of the use of two plates.

The afore-mentioned European Patent Application No. 0,051,977 describes a projection screen for colour television projections comprising a single plate. Both surfaces of this plate are formed by a two-dimensional lenticular structure. The corresponding lenses on the front and the rear of the plate have a common or a substantially common optical axis, the focal point of each lens on the rear of the plate being disposed on the surface of the corresponding lens on the front of the plate and *vice versa*. Since the projection screen comprises only one element it is in principle cheap. As no Fresnel lens is used no Moiré effect will occur. The two-dimensional lenticular structure on the rear of the screen concentrates the projected light in small focal points, so that a satisfactory contrast can be obtained by providing those surface portions of the lens through which no light emerges with an absorbing coating. The quality of this projection screen with respect to the uniformity of the brightness, colour shifting, and colour shading is slightly better than that of the aforementioned other projection systems but is not yet satisfactory. Moreover, forming the desired profiles in the moulds or rollers by means of which the projection screen is to be manufactured is very difficult, so that ultimately the projection screen is still very expensive.

Colour shifting is defined as the change of colour in the centre of the screen if the position of the viewer changes. Colour shading is defined as the colour difference between the centre and the edges of the projection screen observed by a viewer whose line of view is perpendicular to the screen centre. Colour shading occurs when lenses with large field-angles are used, which lenses are required if the projection system is to be accommodated in a cabinet of small volume.

It is the object of the present invention to provide a single-element projection screen which is simple and easy to manufacture and which provides a picture which has a brightness which is as uniform as possible, which exhibits minimal colour-shifting and colour shading, which provides optimum contrast, and which does not exhibit Moiré effects. To this end the projection screen according to the invention is characterized in that for diffusing the light in a first direction, the filamentary particles are oriented substantially in a second direction perpendicular to the first direction.

Since for the horizontal light diffusion this projection screen does not employ a lenticular structure on the screen surface but a diffuser inside the screen, both surfaces of this single-element screen remain available for other functions. The screen can be manufactured in a simple manner. The diffuser inside the screen must provide a substantial diffusion of the light in one direction (the horizontal direction), whilst in the direction transverse thereto only a minimal light diffusion is allowed. As this diffuser provides a Lambert brightness distribution for each colour in the horizontal direction it is achieved that the picture obtained by means of the screen covers a large viewing range, that no colour faults occur and that no Fresnel lens is required.

It is to be noted that a plastics plate in which glass fibres are incorporated which act as light diffusers is disclosed in German Patent Application No. 2,531,240, which has been laid open to public inspection. The glass fibres in the known sheet, which are comparatively short, are oriented at random, so that a uniform brightness distribution is obtained. This plate is suitable for use as a screen in measuring and test equipment but not as a screen for large-screen projection, because the light would then also be diffused over too large a range in the vertical direction and would be inadequate for the viewer.

In addition to the substantial diffusion in the horizontal direction the diffuser in the substrate can also produce some though substantially smaller, vertical diffusion. This vertical diffusion may be adequate under certain conditions. However, preferably the vertical diffusion is provided by additional means.

A first embodiment of the projection screen is further characterized in that the substrate comprises a second diffuser in the form of a multitude of substantially spherical particles of a material having a refractive index which differs from that of the substrate material.

The second diffuser diffuses a small part of the light substantially uniformly in all directions, whilst the first diffuser diffuses most of the light in the horizontal direction.

An improved vertical diffusion is obtained with a preferred embodiment of the projection screen which is characterized in that the first surface is provided with a first structure of adjacent cylindrical lenses which extend in the first direction.

As a result of the desired strong directivity or small diffusion angle in the vertical direction "hot-spotting" may occur in this direction, which means that certain points in the projected image, which points are situated on the connecting line between the viewer's eye and the exit pupil of the projection lens, are brighter than other points, which "hot-spots" move as the viewer moves.

A first embodiment of the projection screen which substantially eliminates the "hot-spot" effect is characterized in that a Fresnel cylindrical lens is superimposed on the first structure of cylindrical lenses.

A second embodiment of the projection screen

without "hot-spot" effect is characterized in that the second surface is provided with a second structure of adjacent cylindrical lenses which extend in the first direction, each cylindrical lens of the second surface being associated with a cylindrical lens of the first surface and the focus of a cylindrical lens of one of the plate surfaces being situated on the surface of the associated cylindrical lens of the other plate surface.

Preferably, a projection screen whose first surface carries a first cylindrical-lens structure is further characterized in that the strips of the second surface outside the focal lines of the cylindrical lens structure are light absorbing. The picture formed by means of this projection screen exhibits a very good contrast.

Apart from being used in a transmissive projection screen, in which the image source and the viewer are situated at different sides of the screen, the invention may also be used in reflective projection screen, the image source and the viewer being disposed at the same side of the screen. An embodiment of such a projection screen is characterized in that the second surface is provided with a structure of adjacent cylindrical lenses which extend in the first direction and whose focal lines are situated on the first surface, and the areas on the first surface at the location of the focal lines are reflecting in the direction of the second surface, whilst the areas of the first surface situated between the focal lines are absorbing.

The invention also relates to a colour-television projection system comprising a colour television receiver, three cathode ray tubes which are arranged in-line and for each of which there is provided a projection lens, and a projection screen.

Another aspect of the invention concerns the comparatively simple and cheap method of manufacturing the projection screen. This method may be characterized in that filamentary particles are introduced into a soft curable plastics, after which the plastics is allowed to cure.

The invention will now be described in more detail, by way of example, with reference to the drawings.

In the drawings:

Figure 1 shows a colour television projection system comprising single-plate projection screen,

Figure 2 is a perspective view of this projection screen in a first embodiment,

Figure 3 represents the light diffusion produced by said projection screen,

Figure 4 represents the light diffusion produced by a known projection screen,

Figure 5 is a perspective view of a part of a second embodiment of the projection screen,

Figure 6 is a vertical sectional view of a part of a third embodiment of the projection screen,

Figure 7 is a vertical sectional view of a part of a fourth embodiment of the projection screen,

Figure 8 shows an example of a reflective projection screen, and

Figure 9 illustrates a method of manufacturing the projection screen.

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The colour television projection system shown in Figure 1 comprises a colour television receiver 1 which receives a colour television signal on its input, for example an aerial 2, and divides this signal into a red, a green and a blue signal. These signals are applied to the cathode-ray tubes 3, 4, and 5 on whose luminescent screens a red, a green and a blue picture appear. These pictures are projected onto the projection screen 9 by the associated projection lenses 6, 7 and 8, shown schematically. This projection screen comprises a rear surface 10 directed towards the image sources 3, 4 and 5 and a front surface 11 directed towards the viewer 14. The substrate of the plate is designated 12. In the screen 9 the light of the beams 14, 15 and 16 is diffused through a comparatively wide angle in the y-direction, whilst the light is diffused through a smaller angle in the z-direction, not indicated, which is perpendicular to the x and the y-direction. As a result of this the viewer 14 can observe a picture in the viewing plane 13, which picture is a superposition of the enlarged images formed by the cathode-ray tubes 3, 4 and 5.

It is to be noted that the projection system is shown very schematically in Figure 1. In practice, mirrors will be interposed between the cathode-ray tubes 3, 4 and 5 and the projection screen 9, which mirrors "fold" the radiation path so as to enable the projection system to be accommodated in a cabinet of comparatively small depth.

Figure 2 is a perspective view of a small part of a first embodiment of the projection screen in accordance with the invention, which screen may be used in the projection system shown in Figure 1. The substrate 12 of this screen contains a multitude of filamentary particles or fibers 17 whose refractive index differs slightly from that of the substrate. The fibres have a thickness of some tens to some hundreds of micrometers and extend in the z-direction. These fibres diffuse the light through the desired angle of, for example, $2 \times 80^\circ$ in the y-direction. The fibres 17 may be arranged in layers. It has been found that the desired effect is already achieved when 10 layers are used. The fibres need not extend over the entire height, in the z-direction, of the screen, but may comprise shorter portions arranged one after the other. It is only essential that the length of the fibres is great relative to their diameter and that the fibres are oriented mainly in the z-direction.

As a result of the large number of fibres per layer and the large number of fibre layers the substrate diffuser acts as a perfect diffuser in the horizontal direction (or y-direction). The brightness distribution caused by this diffuser is a Lambert or uniform distribution, as is illustrated in Figure 3. This figure shows how a beam *a*, which is incident on the centre of the screen, and two beams *b* and *c*, which are incident, non-perpendicularly, at the edges of the screen, are diffused. After the passage through the screen the light of the three beams *a*, *b* and *c* is distributed as indicated by the envelopes *d*, *e* and *f*. The lengths of the arrows within the envelopes are pro-

portional, to the intensities in the directions indicated by said arrows. For each of the three beams the brightness distribution is symmetrical. For a viewer situated at the comparatively large distance from the screen the lengths of the arrows, which are directed towards him from different points on the screen, are substantially equal, so that this viewer sees a picture of fairly uniform brightness.

For comparison Figure 4 represents the situation which occurs when a projection screen is used with a horizontal light diffuser in the form of a structure of cylindrical lenses on the rear of the screen. The envelopes *d'*, *e'*, and *f'* are now asymmetrical and a substantial portion of the diffused light is concentrated within a small angle. The directions of maximum brightness differ for the beams *b* and *c*. The light which is directed towards the viewer 14 from the edges of the screen, sees the arrows *b''* and *c''*, is less bright than the light, indicated by arrow *a''*, from the centre of the screen. The viewer now sees a picture which is less bright at the edges than in the centre. When the position of the viewer changes the brightness distribution in the picture observed by him will also change.

When the projection screen shown in Figure 4 is used colour faults will occur. Beams originating from different cathode-ray tubes 3, 4 and 5 in Figure 1 and directed at the same point on the screen, will be incident on this screen at different angles, as is indicated for the beams *b* and *g* in Figure 4. The envelope *h* of the intensity distribution for the beam *g*, after passage through the screen, has a direction other than that of the beam *b*. As a result of this effect, the colour of a specific point on the screen will depend on the position of the viewer and the angle at which the point is observed.

In practice a projection screen as shown in Figure 4 must be combined with a Fresnel lens, which ensures that all beams are perpendicularly incident on the screen. This yields a uniform brightness of the picture. The projection screen as shown in Figure 2 does not require the use of such a lens.

In addition to a substantial diffusion in the horizontal direction some, though a smaller, degree of diffusion in the vertical direction is required. This diffusion can be obtained in various ways. Firstly, the fibres 17 in the substrate 12 also produce some diffusion in the vertical direction. Moreover, a surface of the screen can be matted, so that this surface acts as a diffuser. In practice, a combination of these possibilities is preferred.

Another possibility of obtaining diffusion in the vertical direction is by means of isotropically diffusing particles in the substrate, as shown in Figure 5. For the sake of clarity this figure shows only one layer of fibres and one layer of particles 18. The particles 18 are preferably spherical and of a material having a refractive index which differs from that of the substrate 12. The number of particles 18 per volume unit is comparatively small, so that they diffuse only a small part of the

light, namely in arbitrary directions including the vertical or z-direction. The projection screen with isotropically diffusing particles may also have a matt surface.

Preferably, the vertical diffusion is obtained by means of a structure of cylindrical lenses 20 which extend in the horizontal direction, as shown in Figure 2. Each of these lenses concentrates the light which is incident on it and which originates from the picture sources 3, 4 and 5 in a corresponding focal line 21 and ensures that the emergent beam diverges.

As the image sources 3, 4 and 5 are arranged inline in the y-direction, the focal lines for the colours red, green and blue will be superimposed. The focal lines obtained by means of the projection screen shown in Figure 2 are much narrower than those obtained with a projection screen provided with the structure of cylindrical lenses which extend in the vertical direction, which structure was used in order to obtain a horizontal light distribution. As a result of this, the areas or the strips 22, between the focal lines 21 which can be blackened or made absorbing can be larger for the screen shown in Figure 2 than for previously proposed projection screen. Consequently, the contrast of a picture obtained with the present projection screen is substantially better than that of a picture obtained with a projection screen with cylindrical lenses which extend in the vertical direction.

The strips 22 between the focal lines 21 can be blackened photographically. If the front surface of the screen is constructed so that the strips 22 are situated at a higher level than the narrow strips where the focal lines 21 are formed, the strips 22 can be blackened comparatively simply by means of a rolling or printing technique for black ink or an application technique for black plastics.

In order to ensure that a viewer can observe a sufficiently bright picture, despite the diffusion through a large angle in the horizontal direction, the diffusion angle in the vertical direction must be limited. In practice values between $2 \times 10^\circ$ and $2 \times 20^\circ$ are adopted for the vertical diffusion angle. As a result of the desired strong directivity in the vertical or z-direction "hot-spotting" may occur in this direction in a similar way as described for the y-direction with reference to Figure 4. Hot-spotting in the z-direction can again be eliminated by means of a separate Fresnel lens arranged in the light path before the rear surface of the projection screen. However, in accordance with the present invention, it is preferred to form a lens structure on the rear surface of the projection screen, which structure is a superposition of the cylindrical lens structure shown in Figure 2 and a Fresnel cylindrical lens. In Figure 6, which is a vertical sectional view of a part of the present embodiment of the projection screen, the composite lens structure is designated 24 and the Fresnel lens is indicated by the broken lines. The angles which the slopes 23 of this Fresnel lens make with the z-direction are maximal at the edges of the screen and are substantially zero in the centre. The Fresnel lens

ensures that the chief rays of beams which are obliquely incident on the screen are also parallel to the x-direction after passage through the screen.

A very attractive method of eliminating the "hot-spot" effect is to provide the front surface of the projection screen with a second cylindrical-lens structure identical to that on the rear surface of the screen. Figure 7 is a vertical sectional view of a small part of such a projection screen. The cylindrical lenses 25 on the front of the screen are identical to and are located at the same level as the cylindrical lenses 20 on the rear of the screen. The thickness d of the screen 9 and the curvatures of the cylindrical lenses are adapted to each other in such a manner that the surfaces of the associated lenses are situated in or near each other's focal points. The direction of an emergent beam is then sufficiently independent of the direction of incidence of the original beam on the screen.

By means of the projection screen shown in Figure 7 an image of the exit pupils of the projection lenses 6, 7 and 8 can be formed in the viewing space. In this way it is achieved that the envelopes of the light distributions, in the same way as shown in Figure 4, are directed towards the viewer instead of being disposed transversely of the projection screen, which is particularly important in the case of small vertical viewing angles. In order to achieve this imaging, the corresponding lenses 20 and 25 must be slightly offset from each other by an increasing distance reckoned from the centre of the screen toward the edges.

In order to avoid Moiré effects as a result of interference of the television lines, produced by the cathode-ray tubes, with the horizontally extending cylindrical lenses 20 in Figure 2 or 20 and 25 in Figure 7, steps must be taken to ensure that the television lines adjoin each other closely enough which may be achieved by adapting the thickness of the television lines electron-optically. Moreover, the period of the lens structure 20 or 25 must be sufficiently small.

In an embodiment of the projection screen with a lenticular structure the substrate is made of polymethylmethacrylate having a refractive index $n_1 = 1.5$. The light-diffusing fibres are glass fibres with a refractive index $n = 1.6$ and a thickness of approximately 100 micrometers. The cylindrical lenses on the rear and, as the case may be, on the front of the screen have a radius of curvature of approximately 1.5 mm and the period of the lens structure is 0.5 mm. The screen has a thickness of 1.5 mm. This thickness ensures that the screen has a sufficient mechanical strength, in particular because the diffusion fibres constitute a kind of "reinforcement".

Figure 8 is a vertical sectional view of an embodiment of an opaque or reflective projection screen. The cylindrical lenses 20 which diffuse the light in the vertical direction are now arranged on the front surface of the screen. The curvatures of these lenses and the thickness of the screen are such that the focal lines 21 of the lenses 20 are

situated on the rear surface of the screen. At the location of these focal lines the rear surface is reflective. The strips 22 between the focal lines, which strips are substantially wider than these focal lines, are black or light-absorbing.

It is possible to manufacture the entire projection screen from a curable plastics. The basic material is a sufficiently thick layer of this plastics in the flat condition. Filamentary particles 32 are introduced into this plastics, after which the plastics is allowed to cure, for example by means of heat or ultraviolet radiation, or by cooling.

For the formation of a lens structure on the plate 40 it is alternatively possible to employ a copying process, a die being pressed into a deformable material. Figure 9 illustrates such a process. The plate 40 is covered with a sufficiently thick layer 41 of a suitably softened plastics which can be cured under the influence of heat, ultraviolet radiation or by cooling. In particular photopolymerisable substances which cure under the influence of ultraviolet light are suitable for this purpose. In a die 43 a structure 43 is formed which is the mirror image of the lens structure to be formed. This die is pressed into the plastics layer 41, as indicated by the arrows 44. After this the plastics is allowed to cure, in the case of a transparent photopolymerisable substance by exposure to ultraviolet light 45 through the plate 40. Finally, the die is removed and the projection screen is finished. Alternatively, projection screen with a substrate diffuser and a cylindrical-lens structure can be manufactured in a single process by pressing the die 42 into the plate 40 before curing.

Claims

1. A projection screen, in particular for a colour television projection system, which screen comprises a single plate of a transparent material having a first and a second surface and being provided with light diffusers formed of filamentary particles in the plate substrate, which particles are made of a material with a refractive index which differs from that of the substrate material, the second surface being intended to be directed towards an audience, characterized in that for diffusing the light in a first direction the filamentary particles are oriented substantially in a second direction perpendicular to the first direction.

2. A projection screen as claimed in Claim 1, characterized in that the substrate comprises a second diffuser in the form of a multitude of substantially spherical particles of a material having a refractive index which differs from that of the substrate material.

3. A projection screen as claimed in Claim 1 or 2, characterized in that the first surface is provided with a first structure of adjacent cylindrical lenses which extend in the first direction.

4. A projection screen as claimed in Claim 3, characterized in that a Fresnel cylindrical lens is superimposed on the first structure of cylindrical lenses.

5. A projection screen as claimed in Claim 3,

characterized in that the second surface is provided with a second structure of adjacent cylindrical lenses which extend in the first direction, each cylindrical lens of the second surface being associated with a cylindrical lens of the first surface and the focus of a cylindrical lens of one of the plate surfaces being situated on the surface of the associated cylindrical lens of the other plate surface.

6. A projection screen as claimed in Claim 3, 4 or 5, characterized in that the strips of the second surface outside the focal lines of the cylindrical lens structure on the first surface are light-absorbing.

7. A projection screen as claimed in Claim 1, characterized in that the second surface is provided with a structure of adjacent cylindrical lenses which extend in the first direction and whose focal lines are situated on the first surface, and the areas on the first surface at the location of the focal lines are reflecting in the direction of the second surface, whilst the areas of the first surface situated between the focal lines are absorbing.

8. A colour television projection system comprising a colour television receiver, three cathode-ray tubes which are arranged in line and for each of which there is provided a projection lens, and a projection screen, characterized in that the projection screen is a screen as claimed in any one of the Claims 1 to 7.

9. A method of manufacturing a projection screen as claimed in Claim 1, characterized in that filamentary particles are introduced into a soft curable resin after which the resin is allowed to cure.

10. A method as claimed in Claim 9, characterized in that a structure of adjacent cylindrical lenses is formed on at least one of the two surfaces of the plate by depositing an additional layer of a soft resin on said surface, pressing a die whose surface is the mirror image of the cylindrical-lens structure to be formed into said layer, allowing the resin to cure and removing the die.

11. A method as claimed in Claim 9, characterized in that prior to curing of the resin of the screen a die with a surface which is the mirror image of the cylindrical-lens structure to be formed is pressed into the resin, allowing the resin with the lenticulated surface to cure and removing the die.

Patentansprüche

1. Projektionsschirm, insbesondere für ein Farbfernsehprojektionssystem, das aus einer einzigen Platte aus transparentem Material mit einer ersten und einer zweiten Oberfläche besteht und mit Lichtzerstreuern versehen ist, die durch fadenförmige Partikeln im Plattensubstrat gebildet sind, und wobei diese Partikeln aus einem Material mit einem Brechungsindex bestehen, der vom Brechungsindex des Substratmaterials abweicht, wobei die zweite Oberfläche bestimmt ist einen Zuschauerraum zugewendet zu werden, dadurch gekennzeichnet, dass zum Zerstreuen des Lichts in

situated on the rear surface of the screen. At the location of these focal lines the rear surface is reflective. The strips 22 between the focal lines, which strips are substantially wider than these focal lines, are black or light-absorbing.

It is possible to manufacture the entire projection screen from a curable plastics. The basic material is a sufficiently thick layer of this plastics in condition. Filamentary particles 32 are introduced into this plastics, after which the plastics is allowed to cure, for example by means of heat or ultraviolet radiation, or by cooling.

For the formation of a lens structure on the plate 40 it is alternatively possible to employ a copying process, a die being pressed into a deformable material. Figure 9 illustrates such a process. The plate 40 is covered with a sufficiently thick layer 41 of a suitably softened plastics which can be cured under the influence of heat, ultraviolet radiation or by cooling. In particular photopolymerisable substances which cure under the influence of ultraviolet light are suitable for this purpose. In a die 41 a structure 43 is formed which is the mirror image of the lens structure to be formed. This die is pressed into the plastics layer 41, as indicated by the arrows 44. After this the plastics is allowed to cure, in the case of a transparent photopolymerisable substance by exposure to ultraviolet light 45 through the plate 40. Finally, the die is removed and the projection screen is finished. Alternatively, projection screen with a substrate diffuser and a cylindrical-lens structure can be manufactured in a single process by pressing the die 42 into the plate 40 before curing.

Claims

1. A projection screen, in particular for a colour television projection system, which screen comprises a single plate of a transparent material having a first and a second surface and being provided with light diffusers formed of filamentary particles in the plate substrate, which particles are made of a material with a refractive index which differs from that of the substrate material, the second surface being intended to be directed towards an audience, characterized in that for diffusing the light in a first direction the filamentary particles are oriented substantially in a second direction perpendicular to the first direction.
2. A projection screen as claimed in Claim 1, characterized in that the substrate comprises a second diffuser in the form of a multitude of substantially spherical particles of a material having a refractive index which differs from that of the substrate material.
3. A projection screen as claimed in Claim 1 or 2, characterized in that the first surface is provided with a first structure of adjacent cylindrical lenses which extend in the first direction.
4. A projection screen as claimed in Claim 3, characterized in that a Fresnel cylindrical lens is superimposed on the first structure of cylindrical lenses.
5. A projection screen as claimed in Claim 3,

characterized in that the second surface is provided with a second structure of adjacent cylindrical lenses which extend in the first direction, each cylindrical lens of the second surface being associated with a cylindrical lens of the first surface and the focus of a cylindrical lens of one of the plate surfaces being situated on the surface of the associated cylindrical lens of the other plate surface.

6. A projection screen as claimed in Claim 3, 4 or 5, characterized in that the strips of the second surface outside the focal lines of the cylindrical lens structure on the first surface are light-absorbing.

7. A projection screen as claimed in Claim 1, characterized in that the second surface is provided with a structure of adjacent cylindrical lenses which extend in the first direction and whose focal lines are situated on the first surface, and the areas on the first surface at the location of the focal lines are reflecting in the direction of the second surface, whilst the areas of the first surface situated between the focal lines are absorbing.

8. A colour television projection system comprising a colour television receiver, three cathode-ray tubes which are arranged in line and for each of which there is provided a projection lens, and a projection screen, characterized in that the projection screen is a screen as claimed in any one of the Claims 1 to 7.

9. A method of manufacturing a projection screen as claimed in Claim 1, characterized in that filamentary particles are introduced into a soft curable resin after which the resin is allowed to cure.

10. A method as claimed in Claim 9, characterized in that a structure of adjacent cylindrical lenses is formed on at least one of the two surfaces of the plate by depositing an additional layer of a soft resin on said surface, pressing a die whose surface is the mirror image of the cylindrical-lens structure to be formed into said layer, allowing the resin to cure and removing the die.

11. A method as claimed in Claim 9, characterized in that prior to curing of the resin of the screen a die with a surface which is the mirror image of the cylindrical-lens structure to be formed is pressed into the resin, allowing the resin with the lenticulated surface to cure and removing the die.

Patentansprüche

1. Projektionsschirm, insbesondere für ein farbfernsehprojektionssystem, das aus einer einzigen Platte aus transparentem Material mit einer ersten und einer zweiten Oberfläche besteht und mit Lichtzerstreuern versehen ist, die durch fadenförmige Partikeln im Plattensubstrat gebildet sind, und wobei diese Partikeln aus einem Material mit einem Brechungsindex bestehen, der vom Brechungsindex des Substratmaterials abweicht, wobei die zweite Oberfläche bestimmt ist einen Zuschauerraum zugewendet zu werden, dadurch gekennzeichnet, dass zum Zerstreuen des Lichts in



einer ersten Richtung die fadenförmigen Partikeln im wesentlichen in einer senkrecht zur ersten Richtung verlaufenden zweiten Richtung orientiert sind.

2. Projektionsschirm nach Anspruch 1, dadurch gekennzeichnet, dass im Substrat ein zweiter Lichtzerstreuer vorgesehen ist in Form einer Anzahl im wesentlichen sphärischer Partikeln eines Materials mit einem vom Brechungsindex des Substratmaterials abweichenden Brechungsindex.

3. Projektionsschirm nach Anspruch 1 oder 2, dadurch gekennzeichnet, dass die erste Oberfläche mit einer ersten Struktur benachbarter zylinderförmiger Linsen versehen ist, die sich in der ersten Richtung erstrecken.

4. Projektionsschirm nach Anspruch 3, dadurch gekennzeichnet, dass der ersten Struktur von Zylinderlinsen eine Fresnel-Zylinderlinse überlagert ist.

5. Projektionsschirm nach Anspruch 3, dadurch gekennzeichnet, dass die zweite Oberfläche mit einer zweiten Struktur benachbarter Zylinderlinsen versehen ist, die sich in der ersten Richtung erstrecken, wobei jeder Zylinderlinse der zweiten Oberfläche eine Zylinderlinse der ersten Oberfläche zugeordnet ist und der Brennpunkt einer Zylinderlinse einer der Plattenoberflächen auf der Oberfläche der zugeordneten Zylinderlinse der anderen Plattenoberfläche liegt.

6. Projektionsschirm nach Anspruch 3, 4 oder 5, dadurch gekennzeichnet, dass die Streifen der zweiten Oberfläche ausserhalb der der Zylinderlinsenstruktur auf der ersten Oberfläche zugeordneten Brennnlinien Licht absorbieren.

7. Projektionsschirm nach Anspruch 1, dadurch gekennzeichnet, dass die zweite Oberfläche mit einer Struktur benachbarter Zylinderlinsen versehen ist, die sich in der ersten Richtung erstrecken und deren Brennnlinien auf der ersten Oberfläche liegen, und dass die Gebiete auf der ersten Oberfläche an der Stelle der Brennnlinien in der Richtung der zweiten Oberfläche reflektieren, während die zwischen den Brennnlinien liegenden Gebiete der ersten Oberfläche absorbieren.

8. Farbfernsehprojektionssystem mit einem Farbfernsehempfänger, drei auf einer Linie angeordneten Elektronenstrahlröhren, denen je eine Projektionslinse zugeordnet ist und mit einem Projektionsschirm, dadurch gekennzeichnet, dass der Projektionsschirm ein Schirm nach einem der Ansprüche 1 bis 7 ist.

9. Verfahren zur Herstellung eines Projektionsschirmes nach Anspruch 1, dadurch gekennzeichnet, dass fadenförmige Partikeln in einen weichen aushärtbaren Harz eingeführt werden, wonach der Harz ausgehärtet wird.

10. Verfahren nach Anspruch 9, dadurch gekennzeichnet, dass eine Struktur benachbarter Zylinderlinsen auf zumindest einer der zwei Oberflächen der Platte durch Ablagerung einer zusätzlichen Schicht aus einem weichen Kunststoff auf der genannten Oberfläche, durch Eindrücken einer Matrize, deren Oberfläche das Spiegelbild der zu bildenden Zylinderlinsenstruktur ist in der

genannten Schicht, und durch Aushärten des Kunststoffs und Entfernen der Matrize gebildet wird.

11. Verfahren nach Anspruch 9, dadurch gekennzeichnet, dass vor dem Aushärten des Kunststoffs des Schirms eine Matrize mit einer Oberfläche, die das Spiegelbild der zu bildenden Zylinderlinsenstruktur ist, in den Kunststoff eingedrückt wird, der Kunststoff mit der linsenförmigen Oberfläche ausgehärtet und die Matrize entfernt wird.

Revendications

1. Ecran de projection, notamment pour un système de projection de télévision en couleurs, constitué par une seule plaque en matériau transparent présentant une première surface et une seconde surface et munie de diffuseurs de lumière, formés par des particules filiformes dans la plaque de substrat, particules qui sont réalisées en un matériau, dont l'indice de réfraction diffère de celui du matériau de substrat, la seconde surface étant destinée à être dirigée vers une audience, caractérisé en ce que pour la diffusion de la lumière dans une première direction, les particules filiformes sont orientées pratiquement dans une deuxième direction perpendiculaire à la première direction.

2. Ecran de projection selon la revendication 1, caractérisé en ce que le substrat comporte un second diffuseur sous forme d'un grand nombre de particules pratiquement sphériques d'un matériau présentant un indice de réfraction qui diffère de celui du matériau de substrat.

3. Ecran de projection selon la revendication 1 ou 2, caractérisé en ce que la première surface est munie d'une première structure de lentilles cylindriques adjacentes qui s'étendent dans la première direction.

4. Ecran de projection selon la revendication 3, caractérisé en ce qu'une lentille cylindrique de Fresnel est superposée à la première structure de lentilles cylindriques.

5. Ecran de projection selon la revendication 3, caractérisé en ce que la seconde surface est munie d'une seconde structure de lentilles cylindriques adjacentes, qui s'étendent dans la première direction, chaque lentille cylindrique de la seconde surface correspondant à une lentille cylindrique de la première surface et le foyer d'une lentille cylindrique de l'une des surfaces de plaque étant situé sur la surface de la lentille cylindrique correspondante de l'autre surface de plaque.

6. Ecran de projection selon la revendication 3, 4 ou 5, caractérisé en ce que les bandes de la deuxième surface à l'extérieur des lignes focales de la structure de lentilles cylindriques sur la première surface absorbent la lumière.

7. Ecran de projection selon la revendication 1, caractérisé en ce que la seconde surface est munie d'une structure de lentilles cylindriques qui s'étendent dans la première direction et dont les lignes focales se situent sur la première surface,



et que les zones sur la première surface à l'endroit des lignes focales sont réflectrices dans la direction de la seconde surface, alors que les zones de la première surface situées entre les lignes focales absorbent la lumière.

8. Système de projection de télévision en couleur comportant un récepteur de télévision en couleur, trois tubes à rayons cathodiques qui sont disposés en ligne et pour chacun desquels est prévue une lentille de projection, et un écran de projection, caractérisé en ce que l'écran de projection est un écran selon l'une des revendications 1 à 7.

9. Procédé de réalisation d'un écran de projection selon la revendication 1, caractérisé en ce que les particules filiformes sont introduites dans une matière synthétique durcissante molle, après quoi la matière est soumise à durcissement.

10. Procédé selon la revendication 9, caractérisé en ce qu'une structure de lentilles cylindriques adjacentes est formée sur au moins l'une des deux surfaces de la plaque par dépôt d'une couche additionnelle en une matière synthétique molle sur ladite surface, pressage d'une matrice dont la surface est l'inverse de la structure de lentilles cylindriques à former dans ladite couche, durcissement de la matière synthétique et enlèvement de la matrice.

11. Procédé selon la revendication 9, caractérisé en ce qu'avant le durcissement de la matière synthétique de l'écran, une matrice présentant une surface qui est l'inverse de la structure de lentilles cylindriques à former est pressée dans la matière synthétique, après quoi la matière synthétique présentant la surface en forme de lentille est durcie et la matrice est enlevée.

