

FIG. 1

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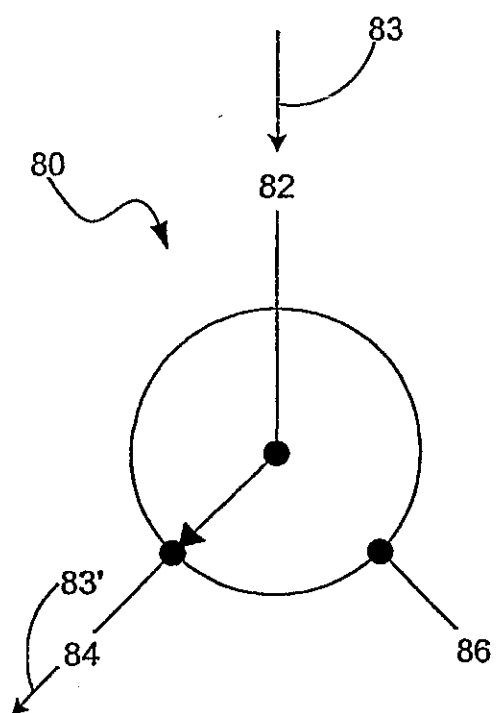


FIG. 2A

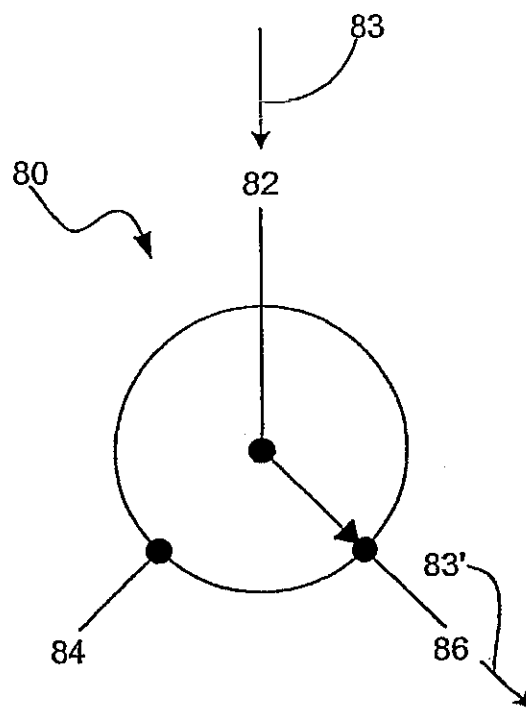


FIG. 2B

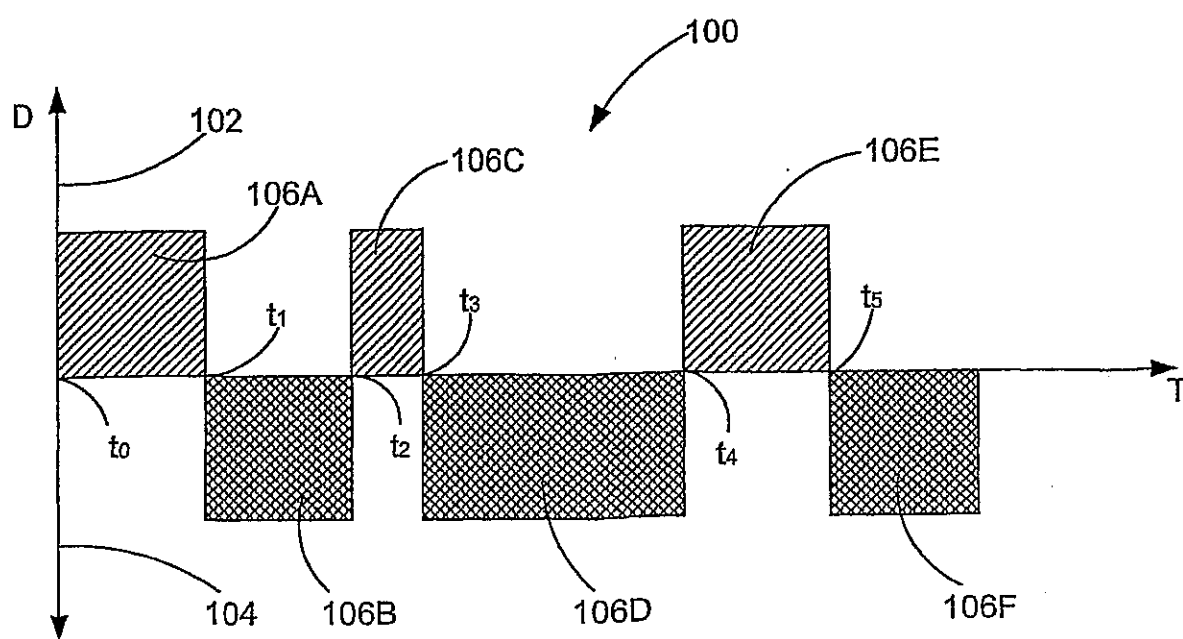


FIG. 2C

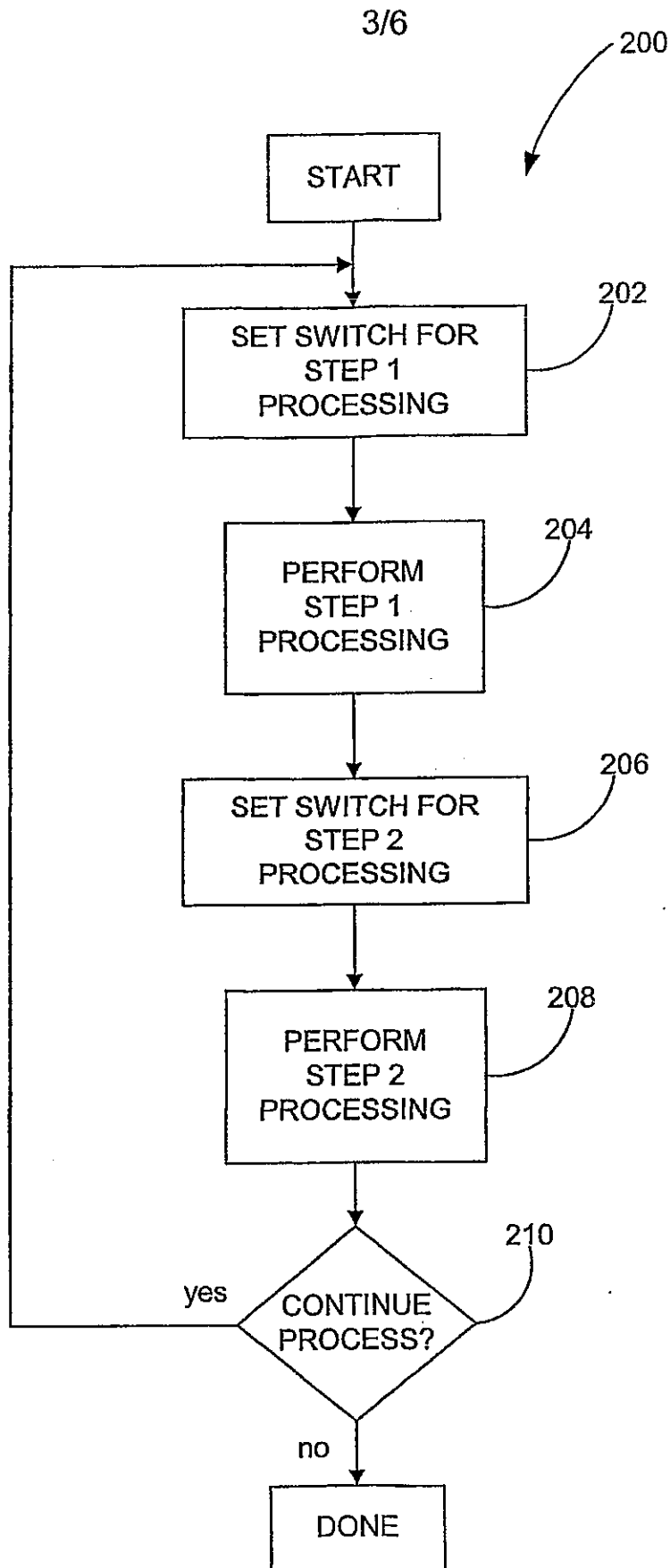


FIG.3

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400

STEP	TIME	POWER	COIL	FIRST GAS	SECOND GAS	THIRD GAS	PORT
1	0	0	INNER	5	20	80	INNER
2	5	700	INNER	5	20	80	INNER
3	15	700	INNER	10	20	0	OUTER
4	20	500	OUTER	5	20	80	INNER
5	25	700	INNER	10	20	0	OUTER

402 406 408 412 414 416 418 420

404

FIG. 4

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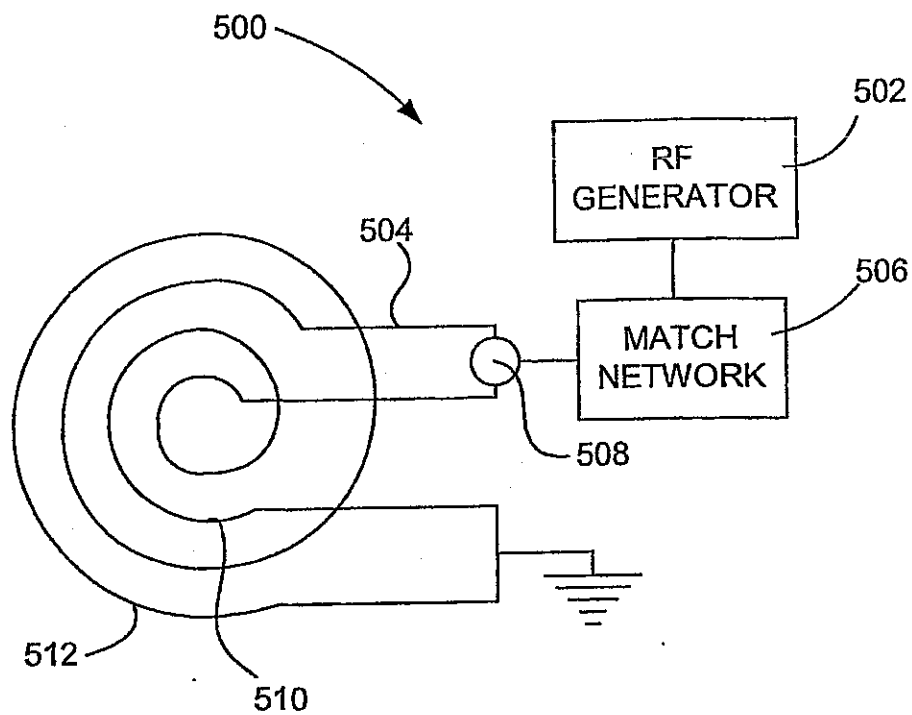


FIG. 5

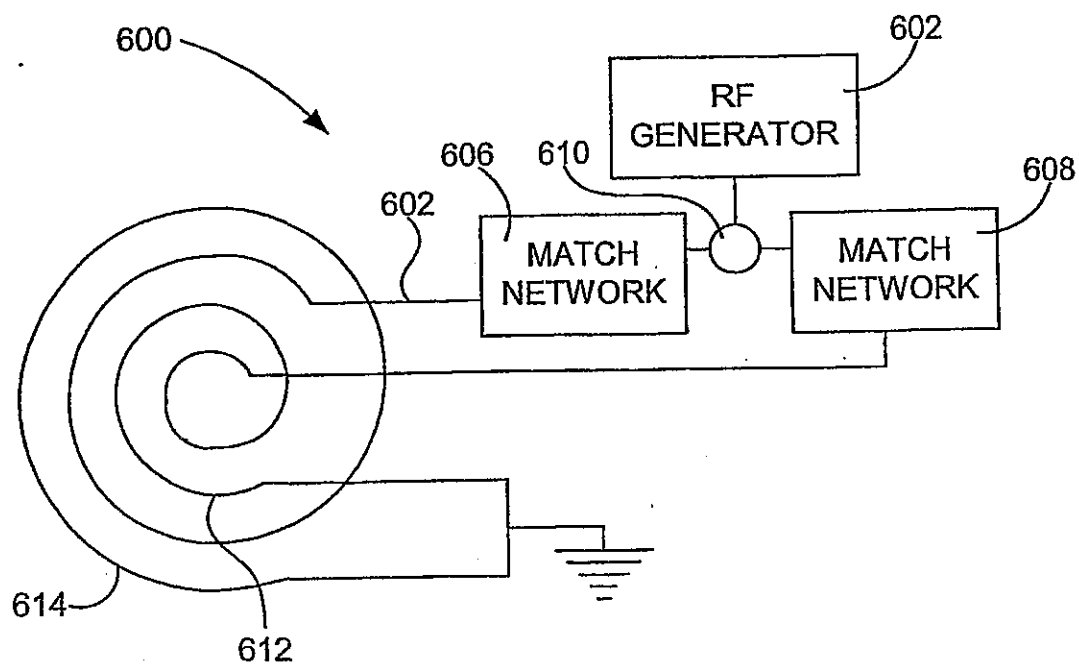


FIG. 6

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