

FIG. 1

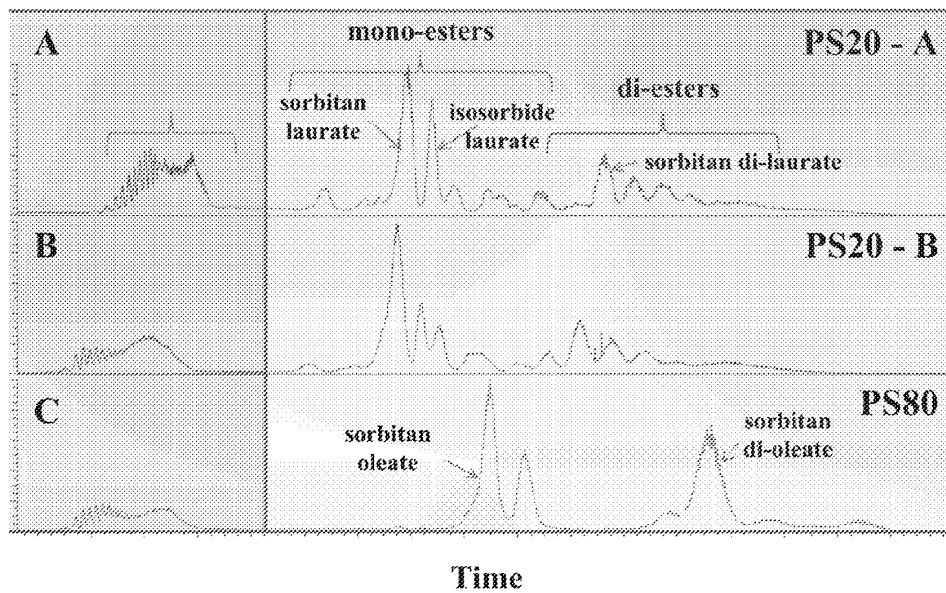


FIG. 2A

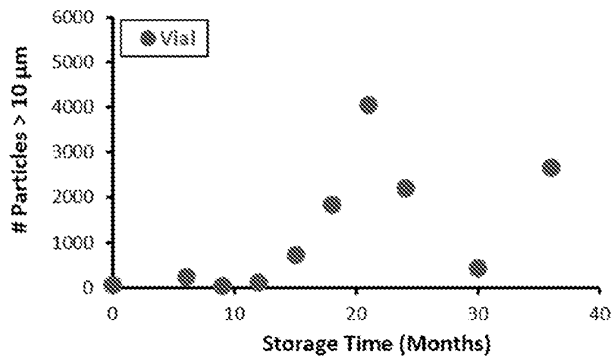


FIG. 2B

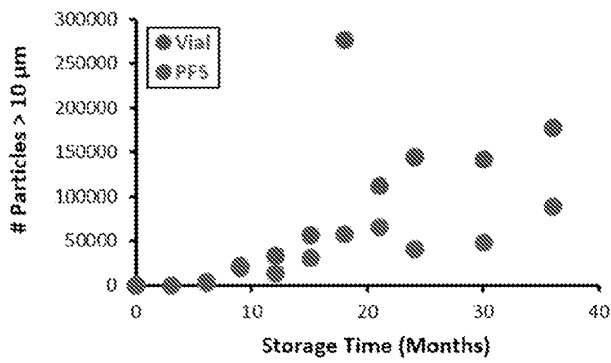


FIG. 2C

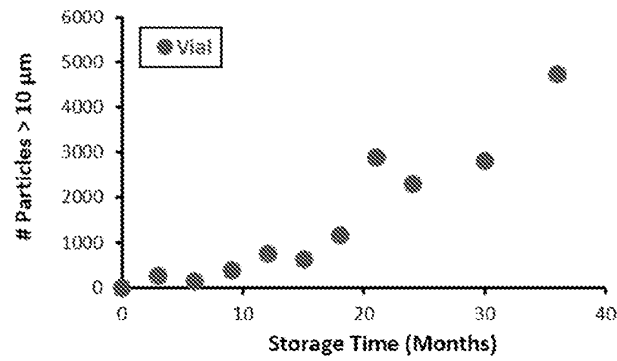


FIG. 2D

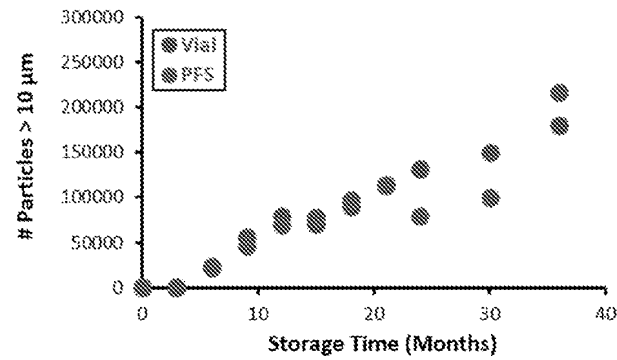


FIG. 3A

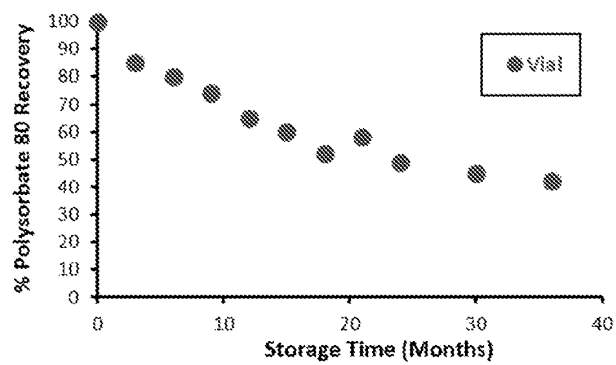
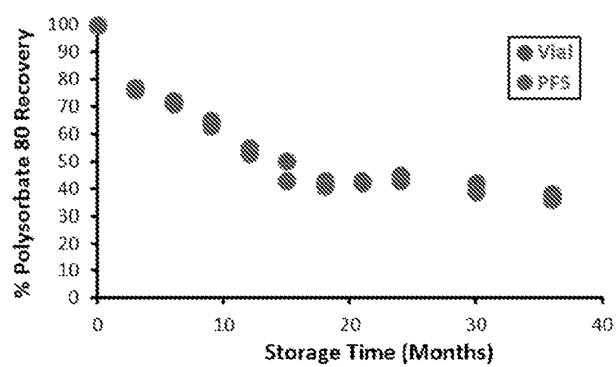


FIG. 3B



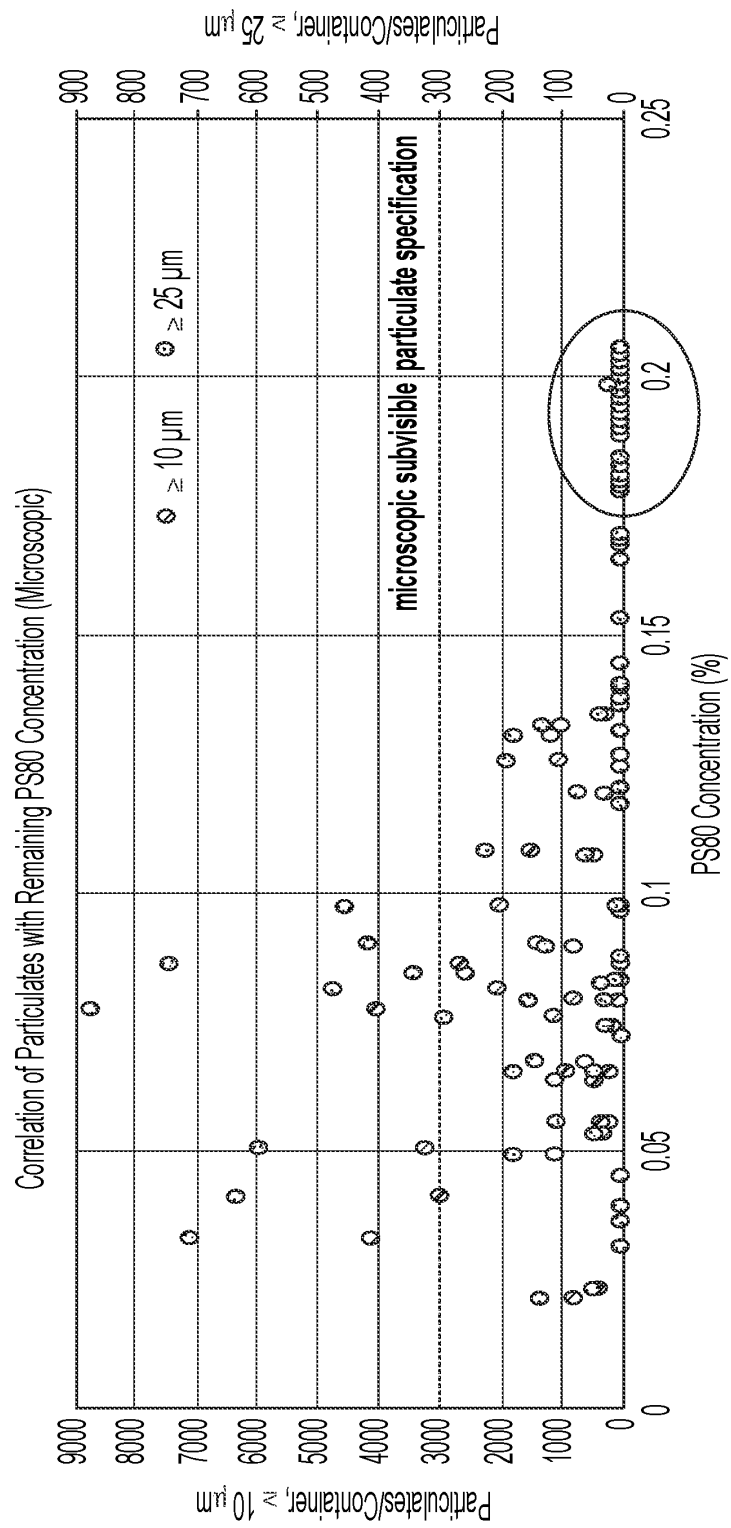


FIG. 4

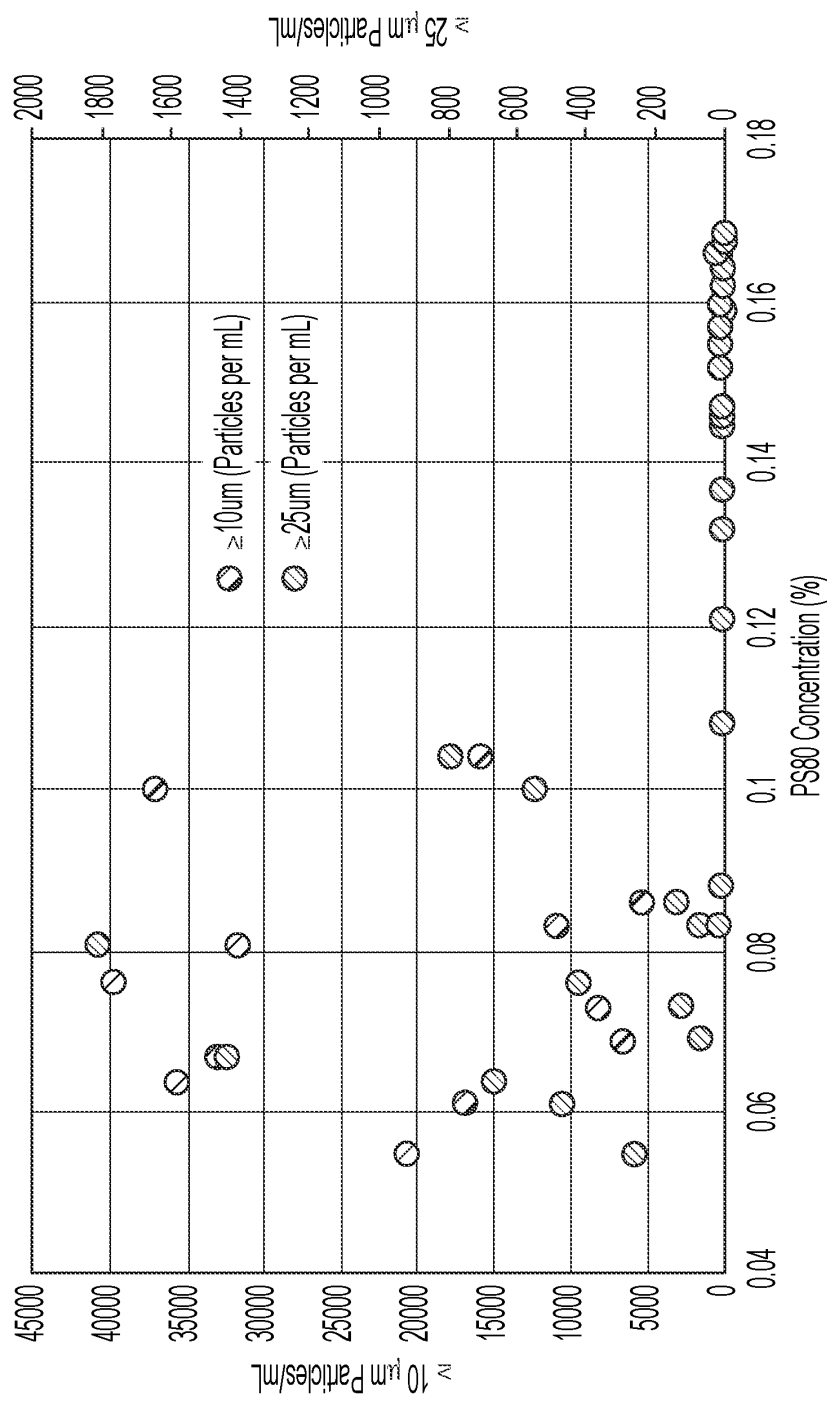


FIG. 5

FIG. 6A

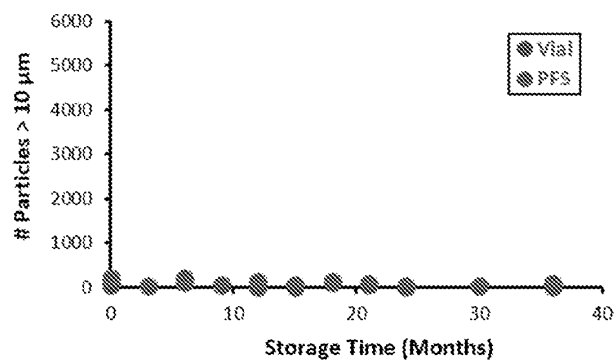


FIG. 6B

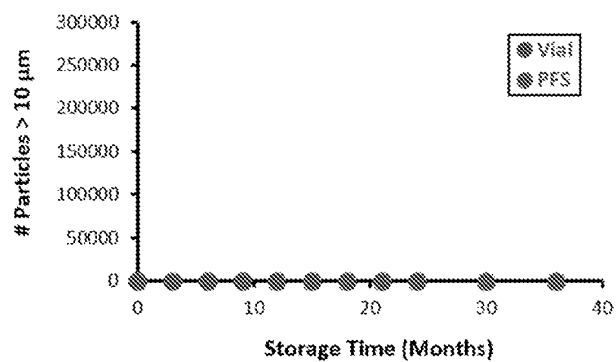


FIG. 6C

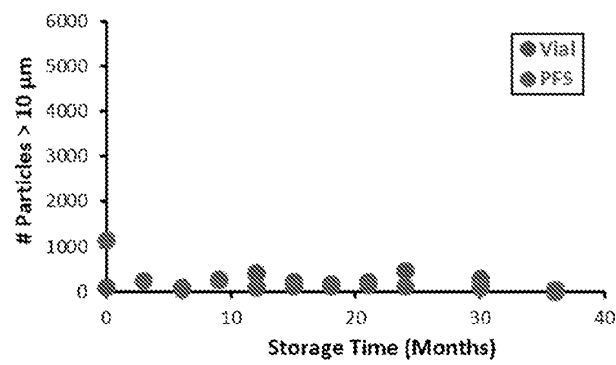


FIG. 6D

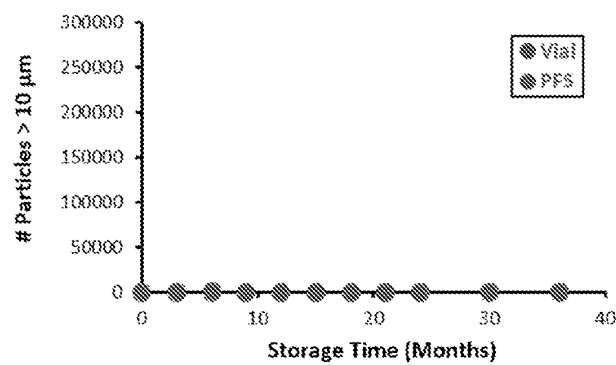


FIG. 7A

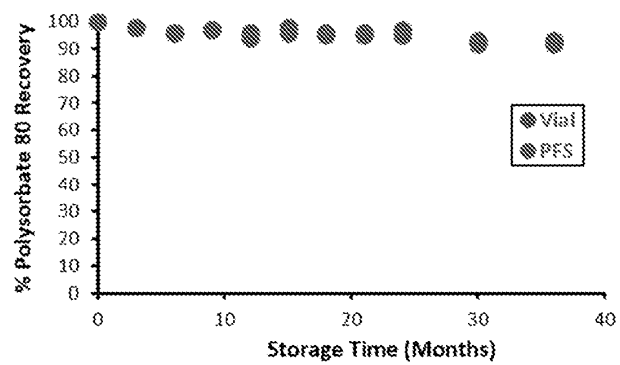


FIG. 7B

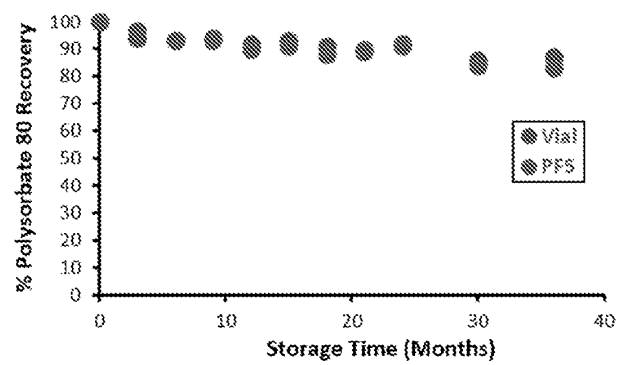


FIG. 8

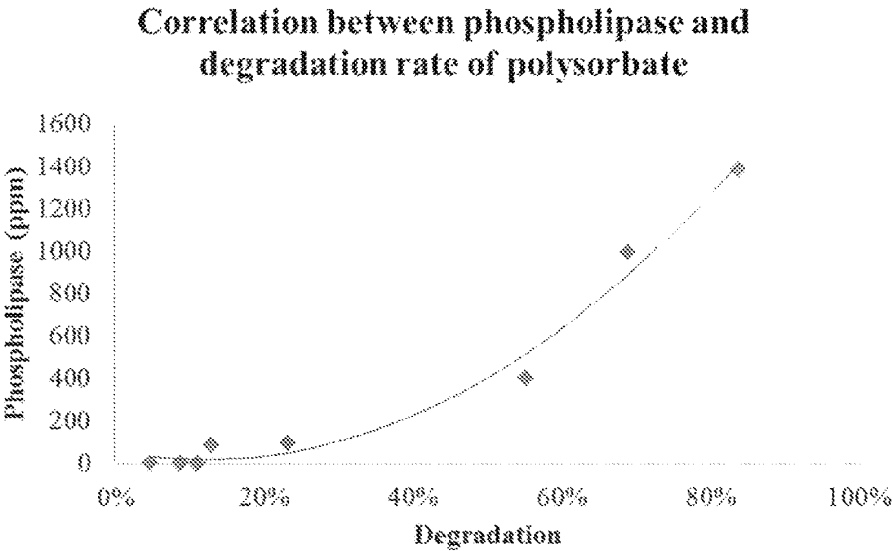
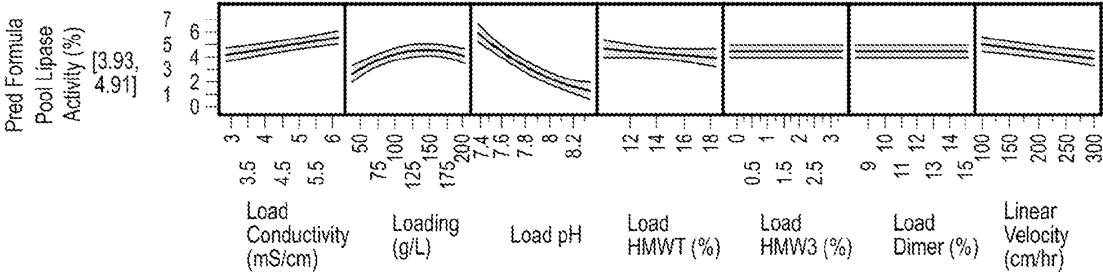


FIG. 9



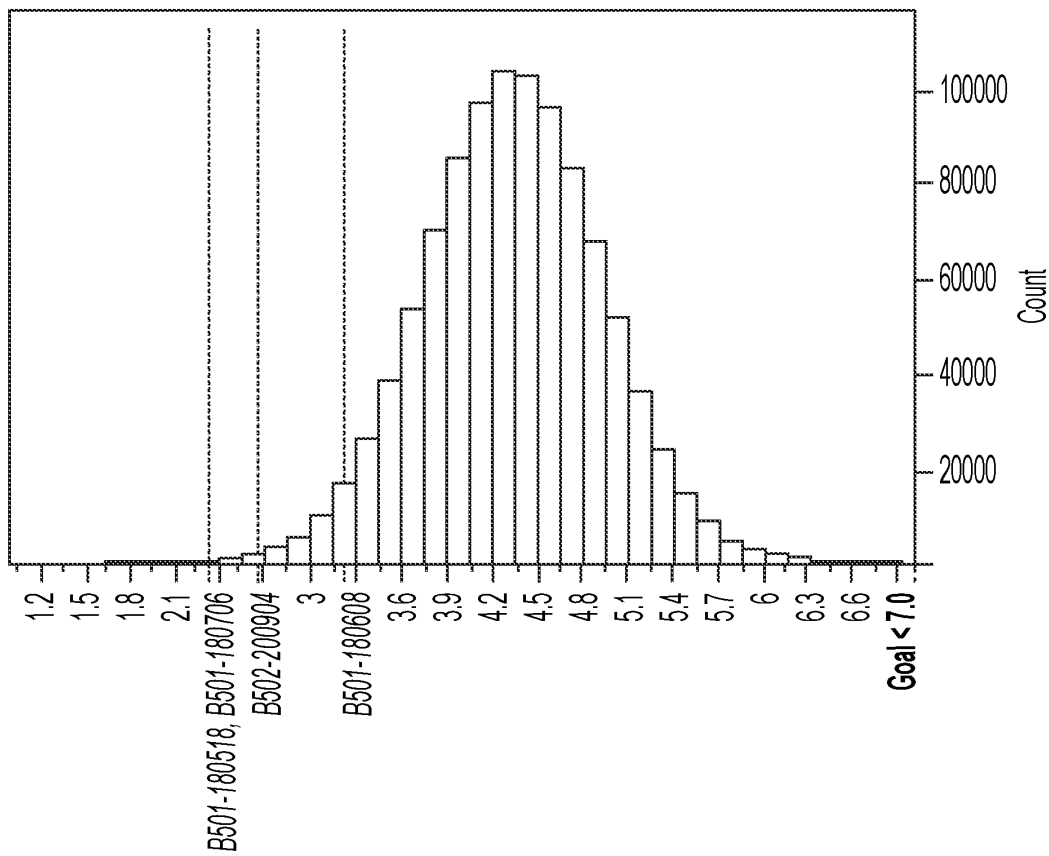
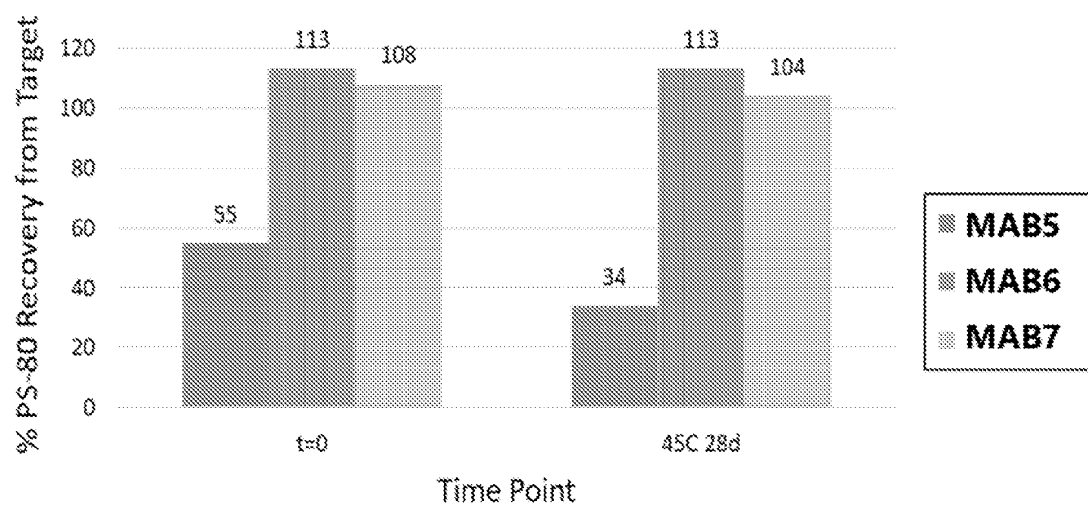


FIG. 10

FIG. 11



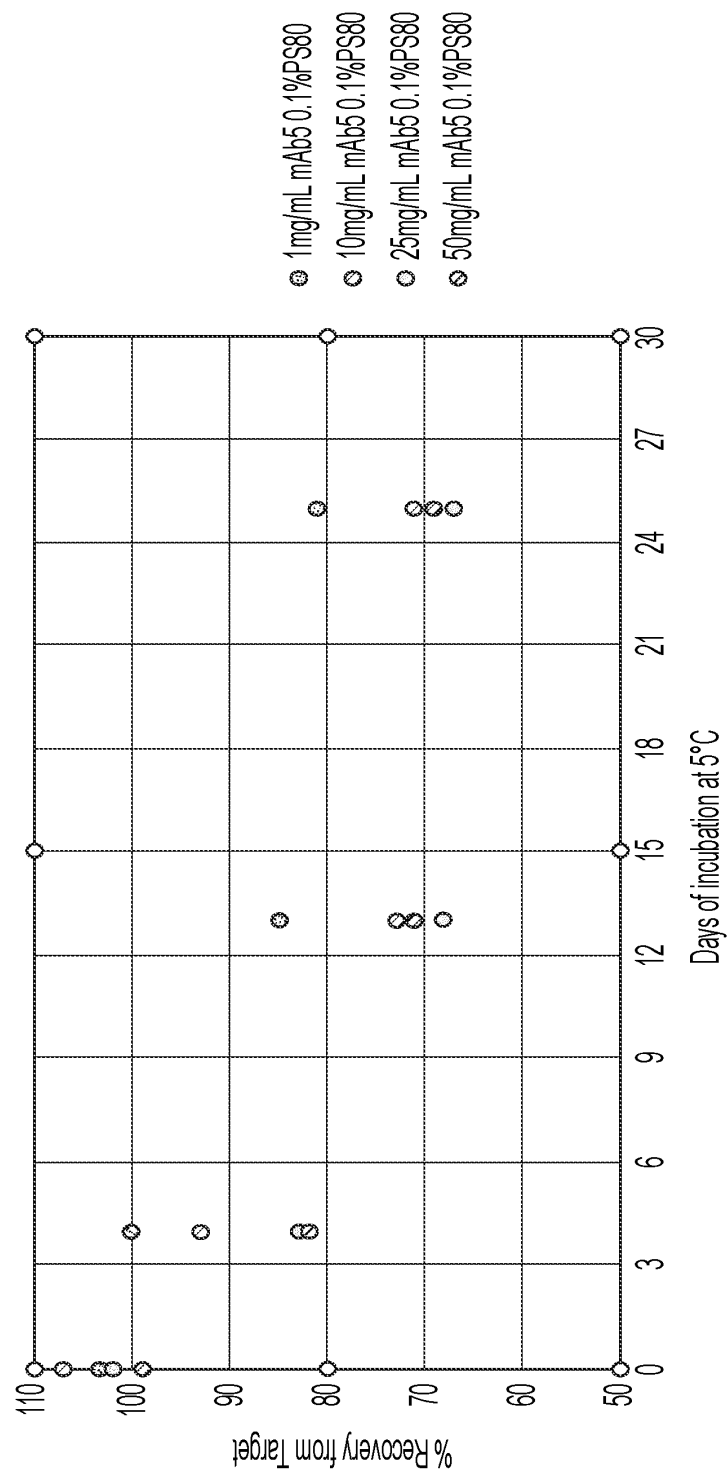


FIG. 12

FIG. 13

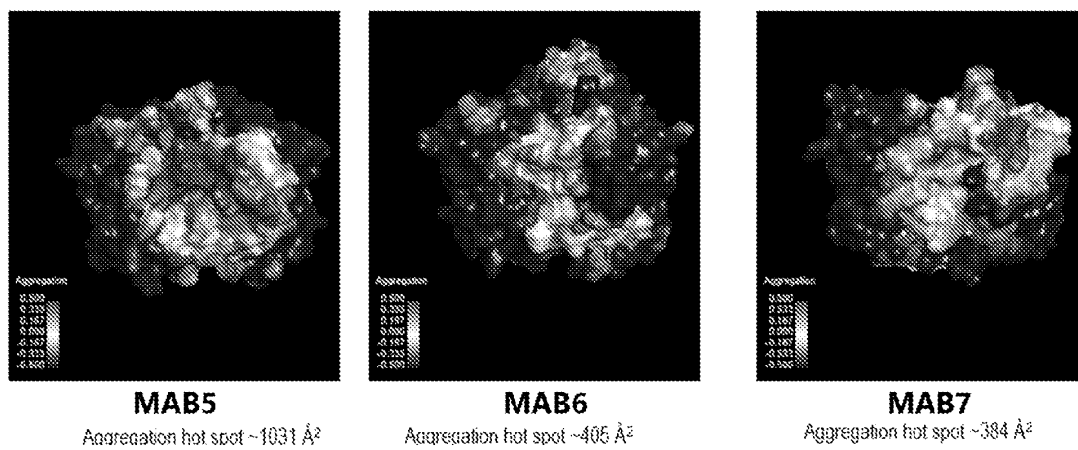


FIG. 14

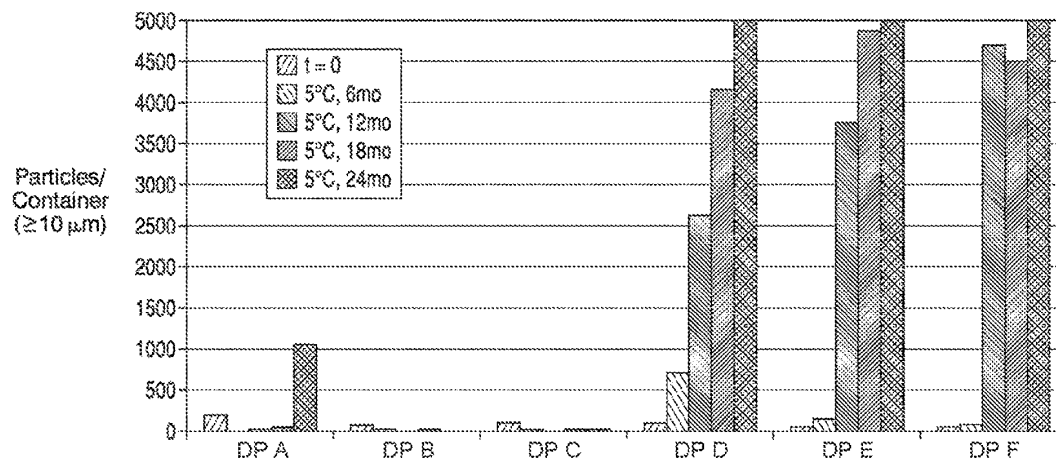


FIG. 15

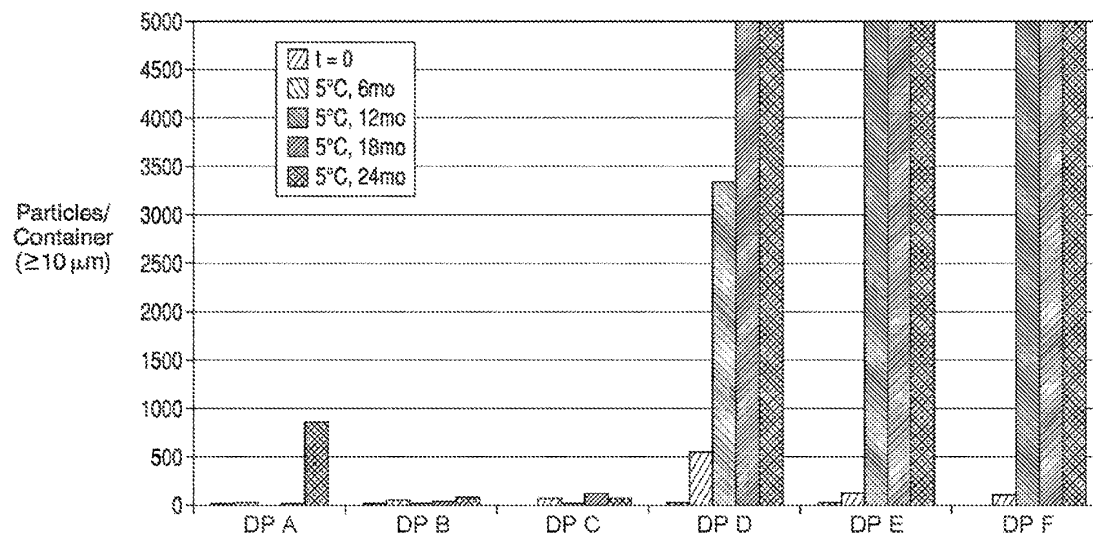


FIG. 16

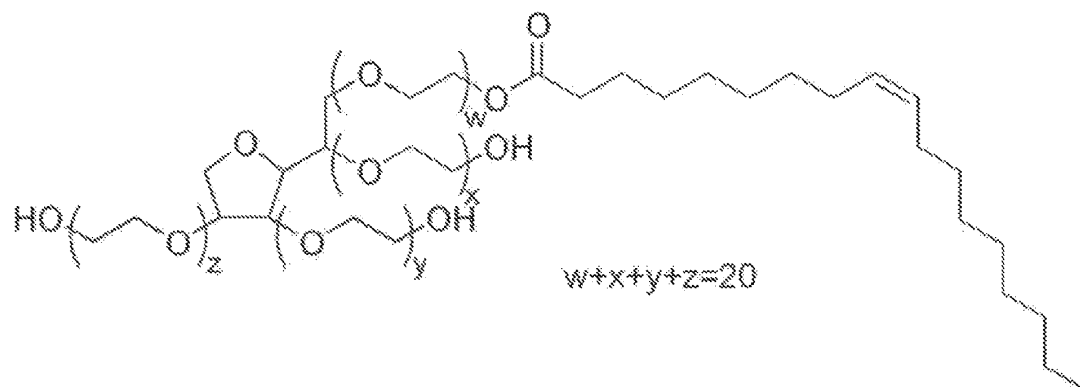


FIG. 17

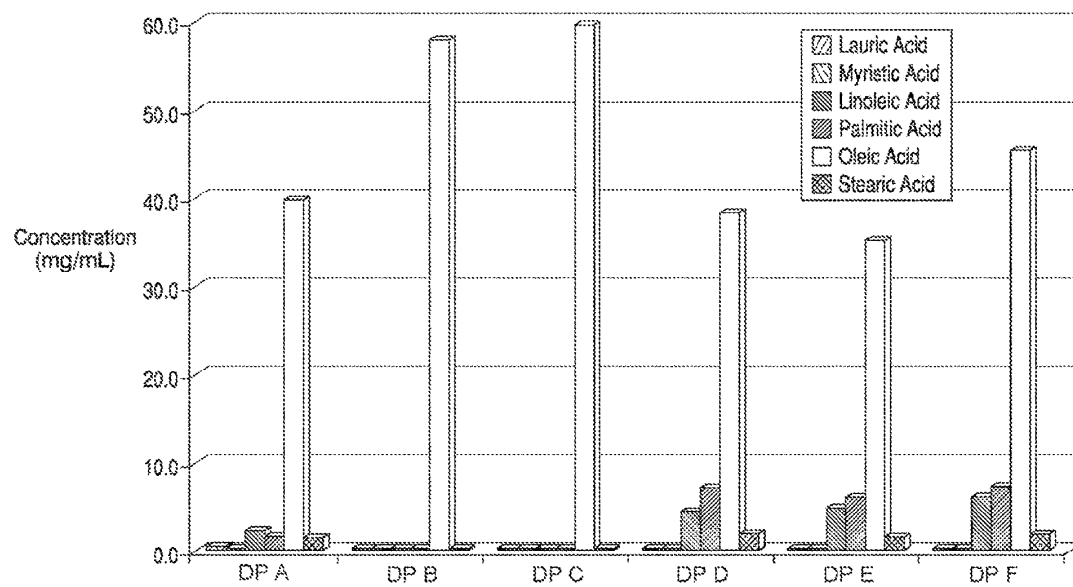


FIG. 18A

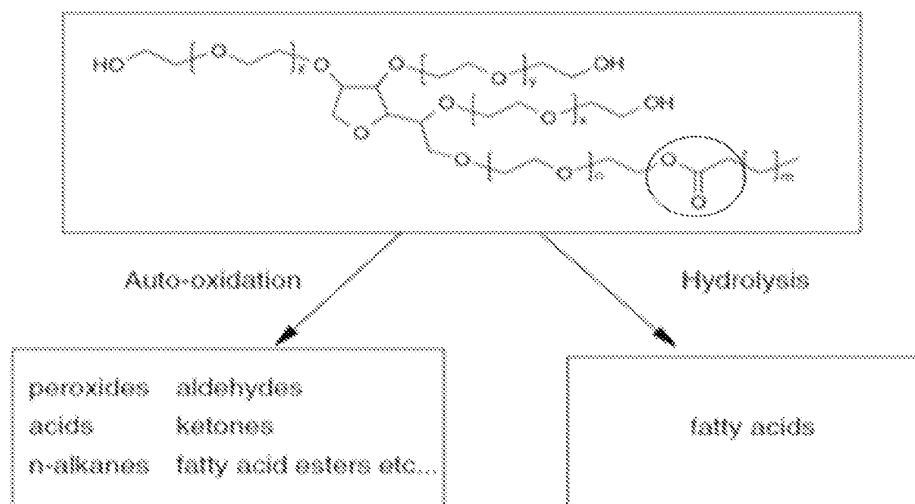
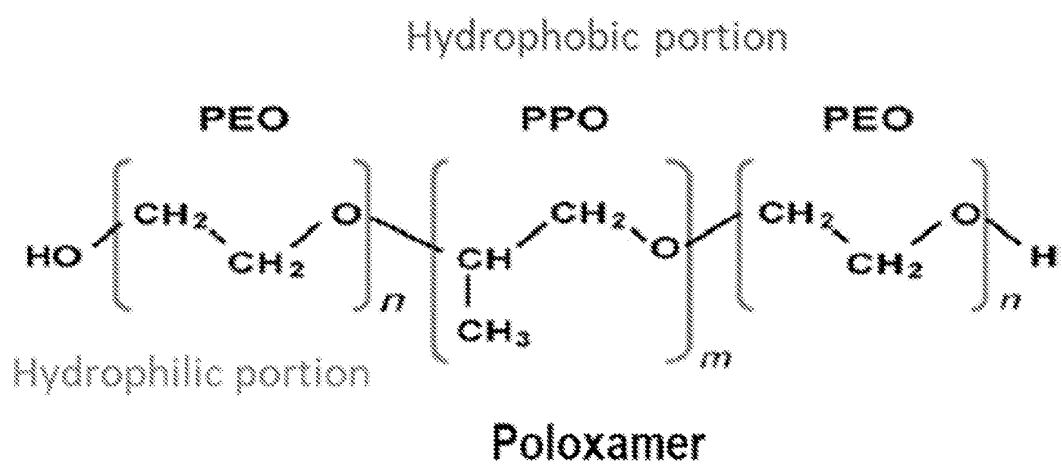


FIG. 18B



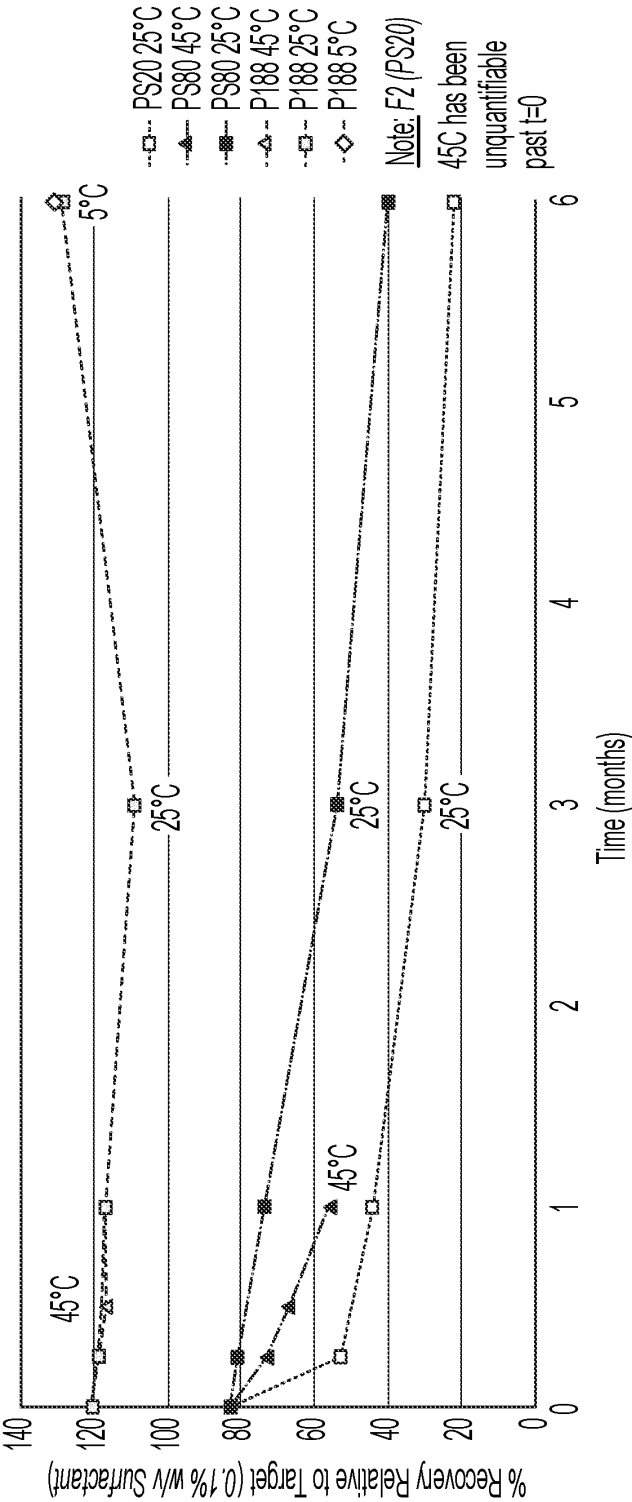


FIG. 19

FIG. 20

($\geq 10\mu\text{m}$) #/Container by microscopic method

5°C, Months	PEG 3350 Conc. (w/v)			Poloxamer 188 Conc. (w/v)		
	0.02%	0.04%	0.1%	0.02%	0.04%	0.1%
6	15	38	99	36	34	84
12	23	61	36	42	25	34
18	25	42	38	86	40	114
24	61	103	57	91	105	143
36	25	17	38	32	19	67

($\geq 25\mu\text{m}$) #/Container by microscopic method

5°C, Months	PEG 3350 Conc. (w/v)			Poloxamer 188 Conc. (w/v)		
	0.02%	0.04%	0.1%	0.02%	0.04%	0.1%
6	0	11	42	17	2	19
12	6	19	11	17	8	4
18	8	6	11	21	4	30
24	8	13	11	11	15	15
36	15	0	6	2	4	17

FIG. 21A

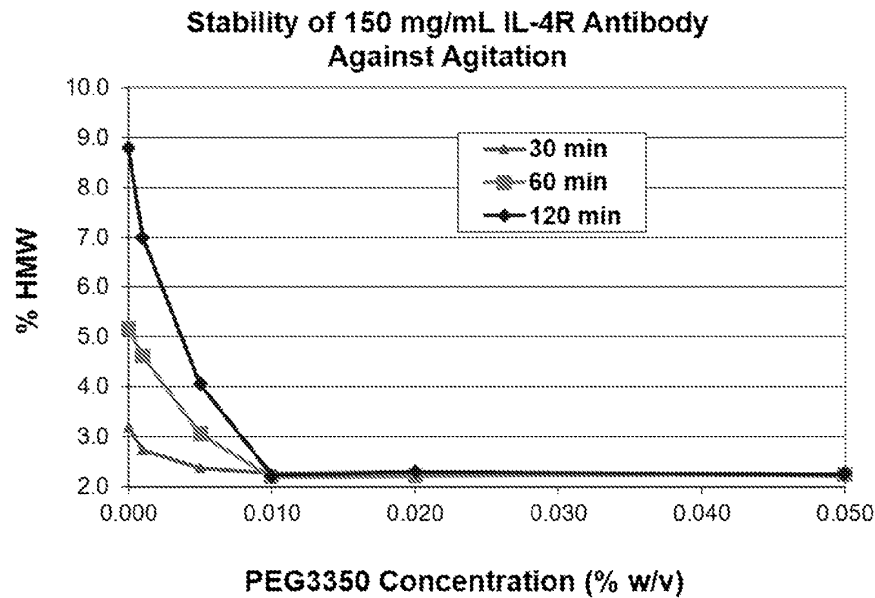


FIG. 21B

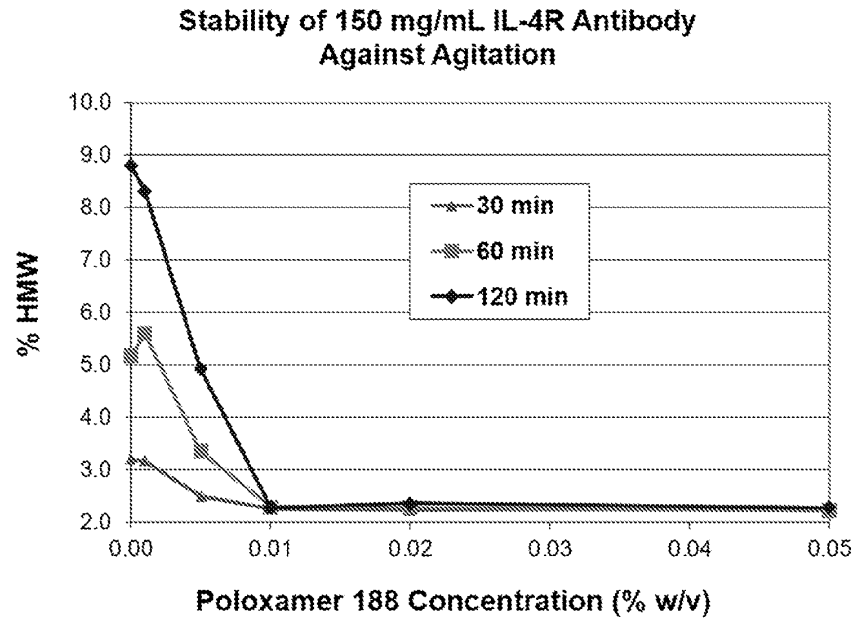


FIG. 22

