FIG. 1

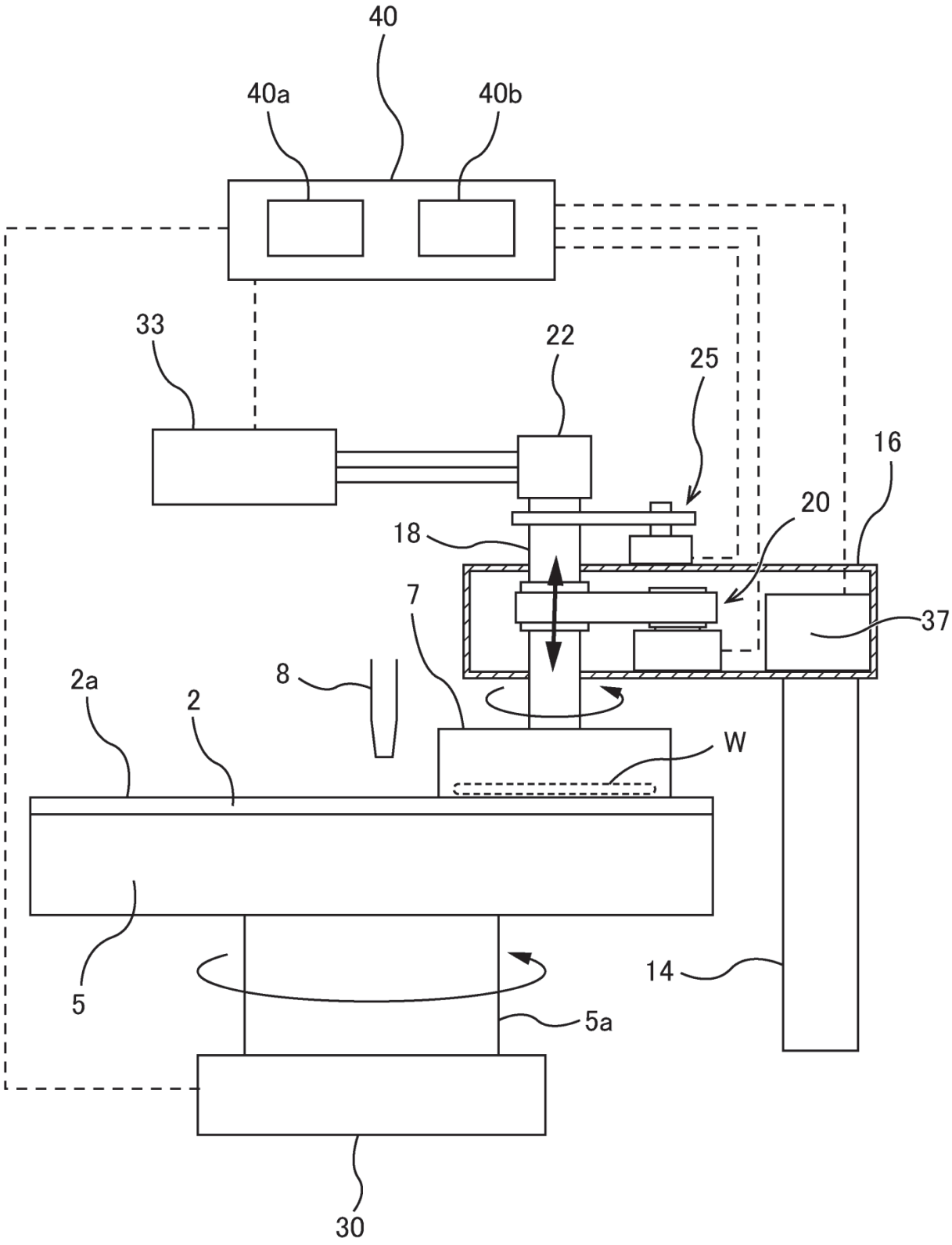


FIG. 2

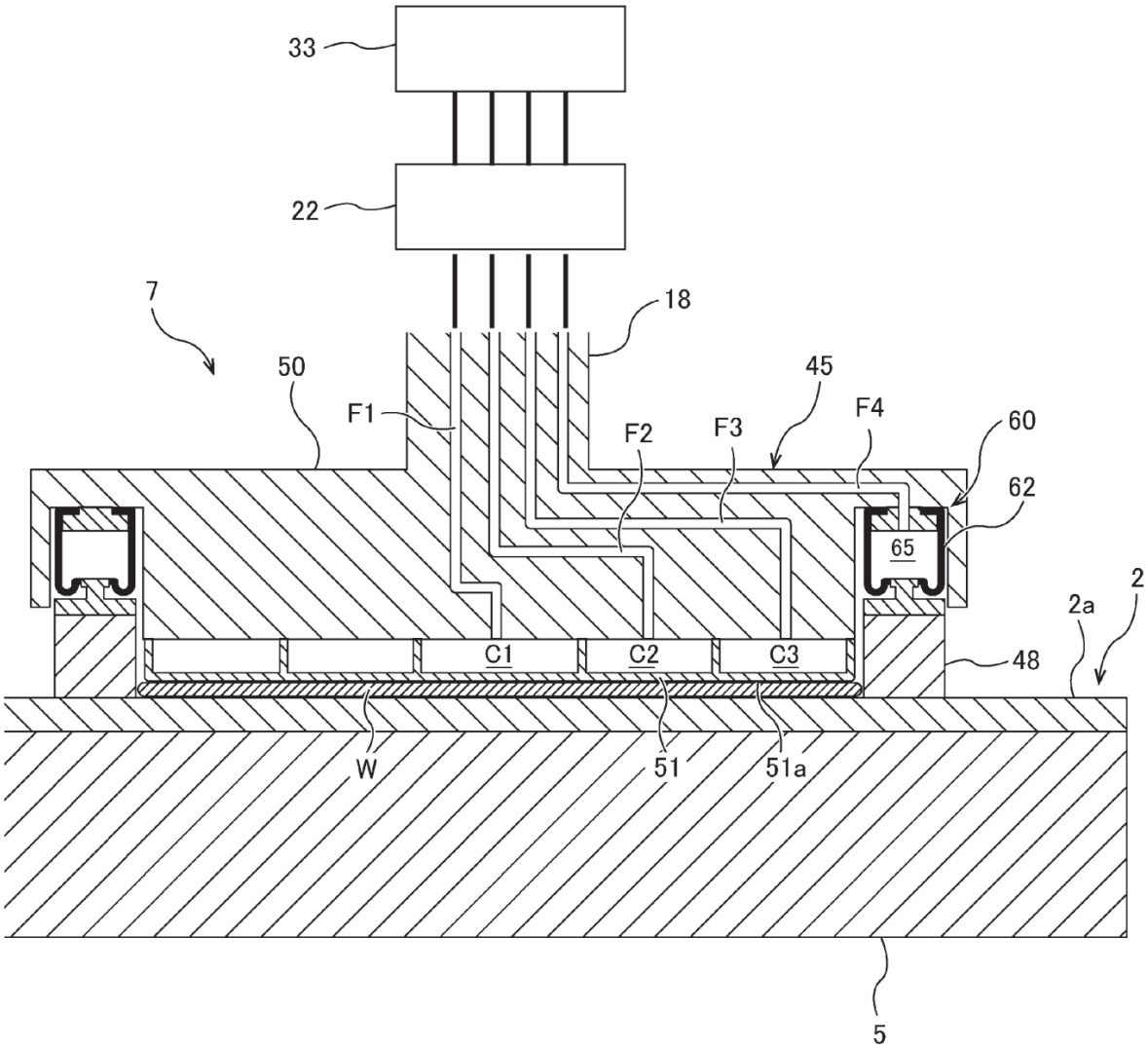


FIG. 3

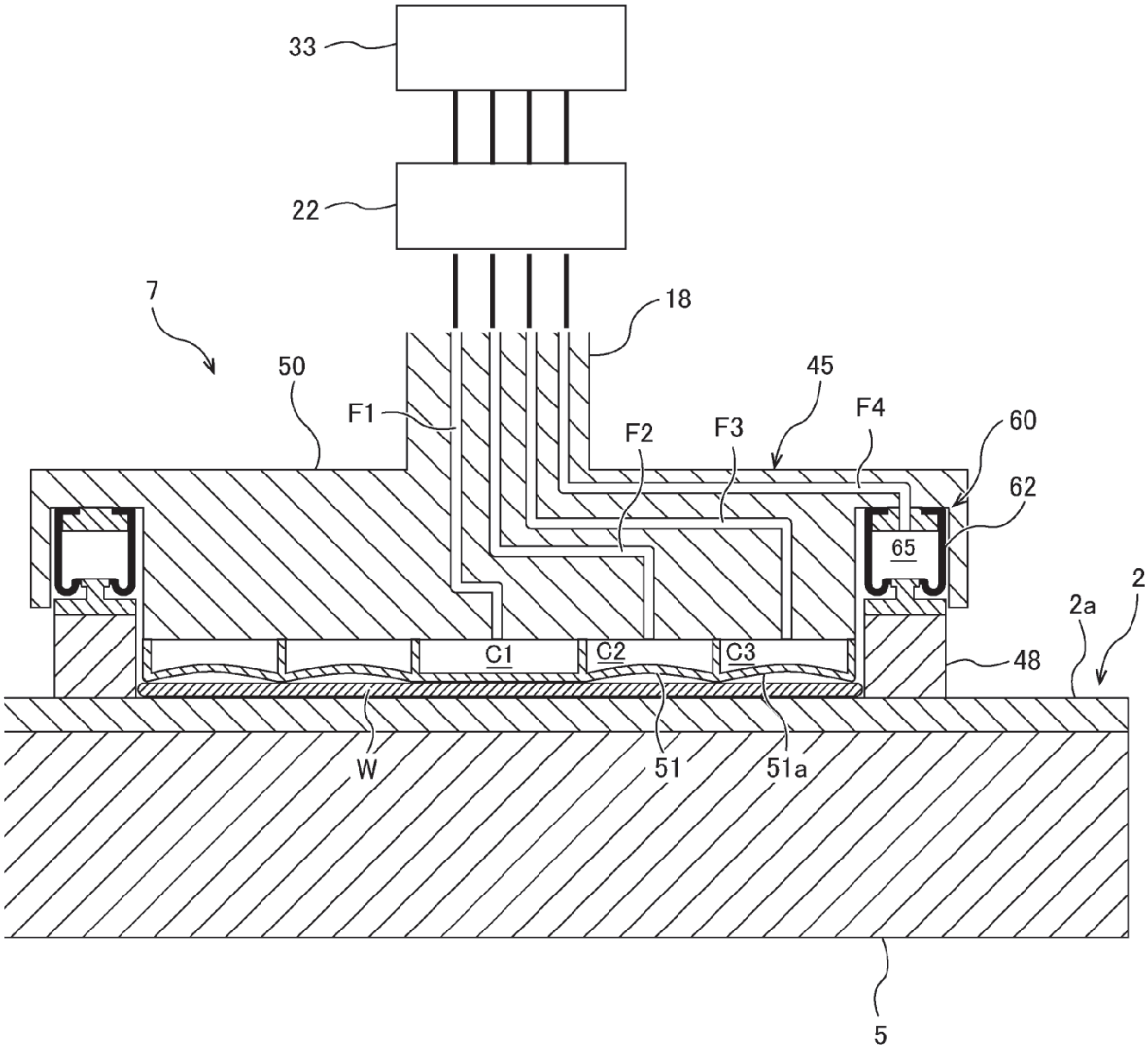


FIG. 4

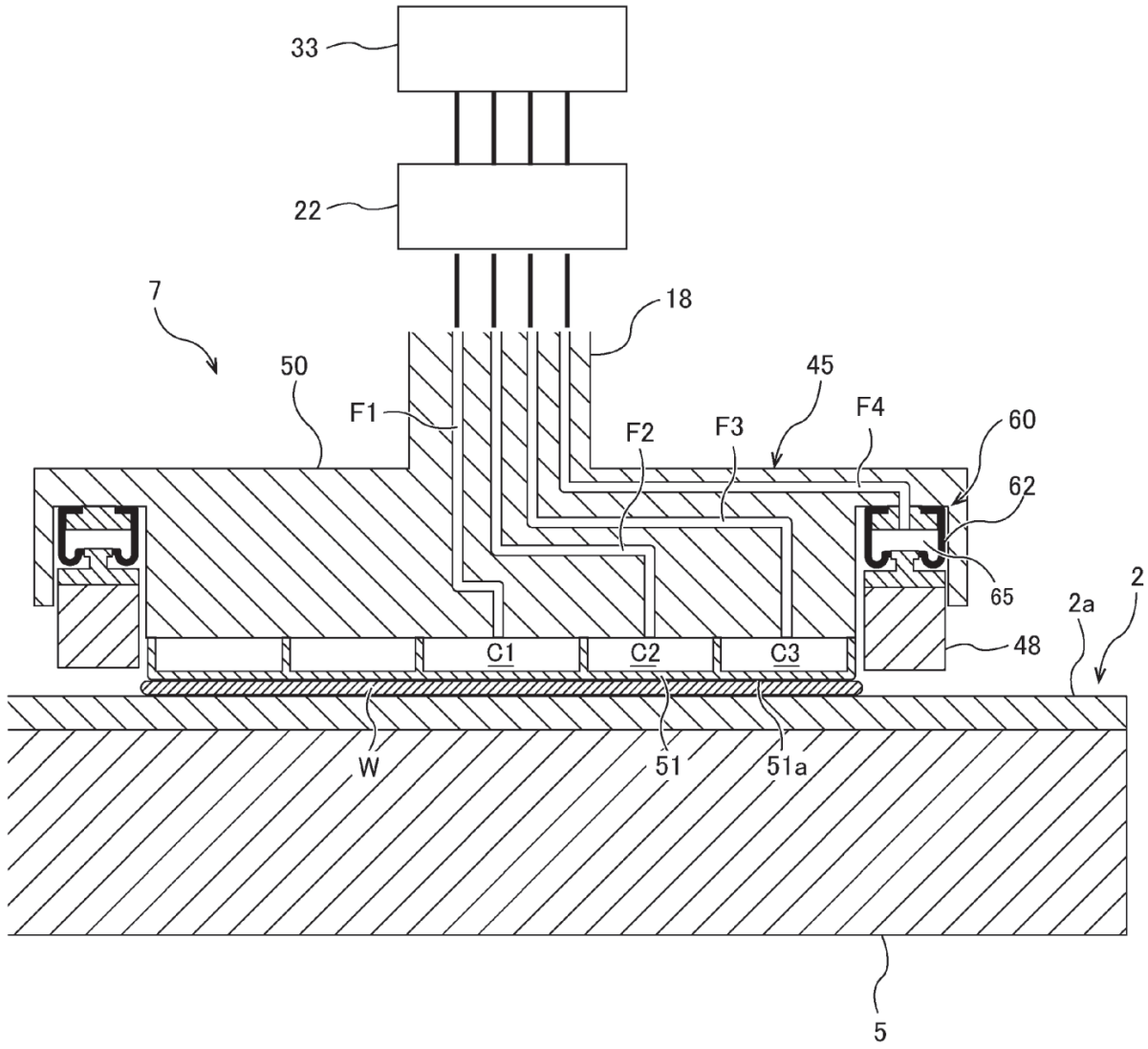


FIG. 5

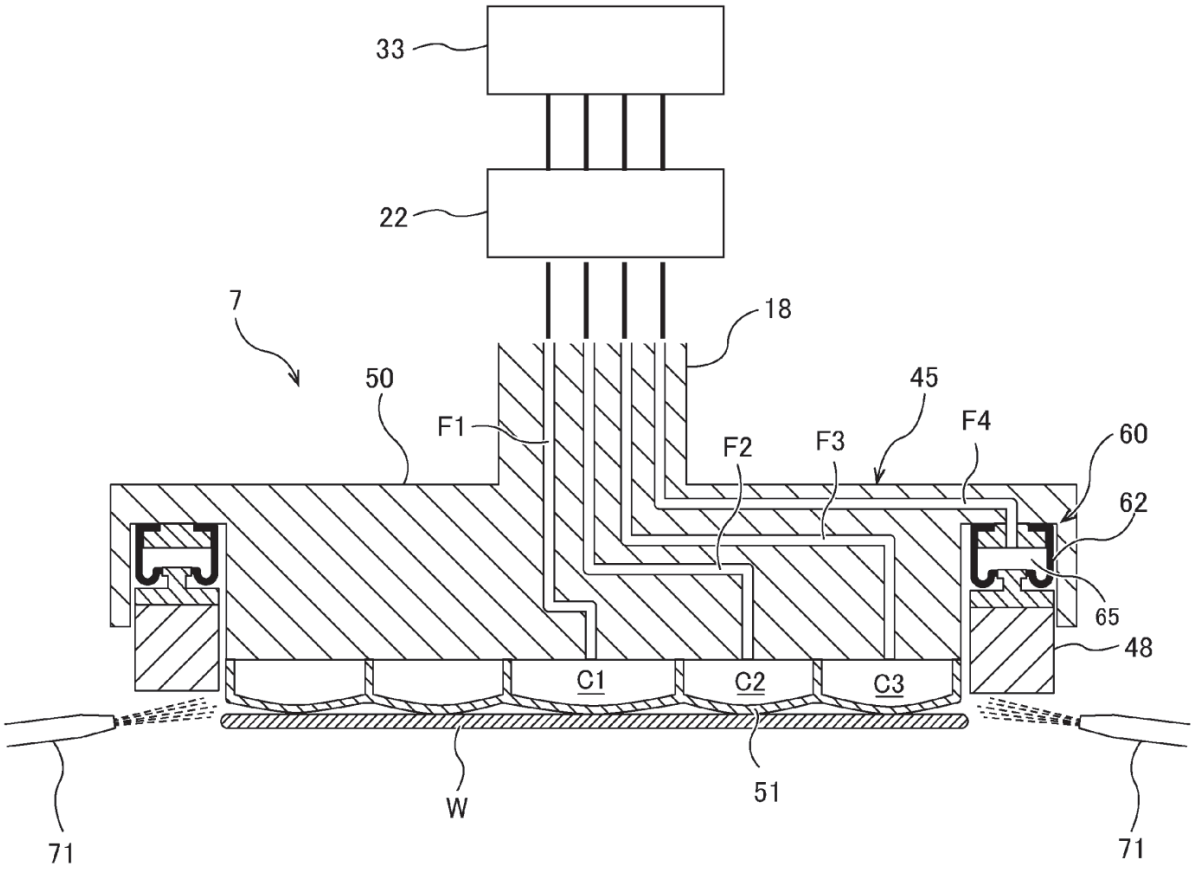


FIG. 6

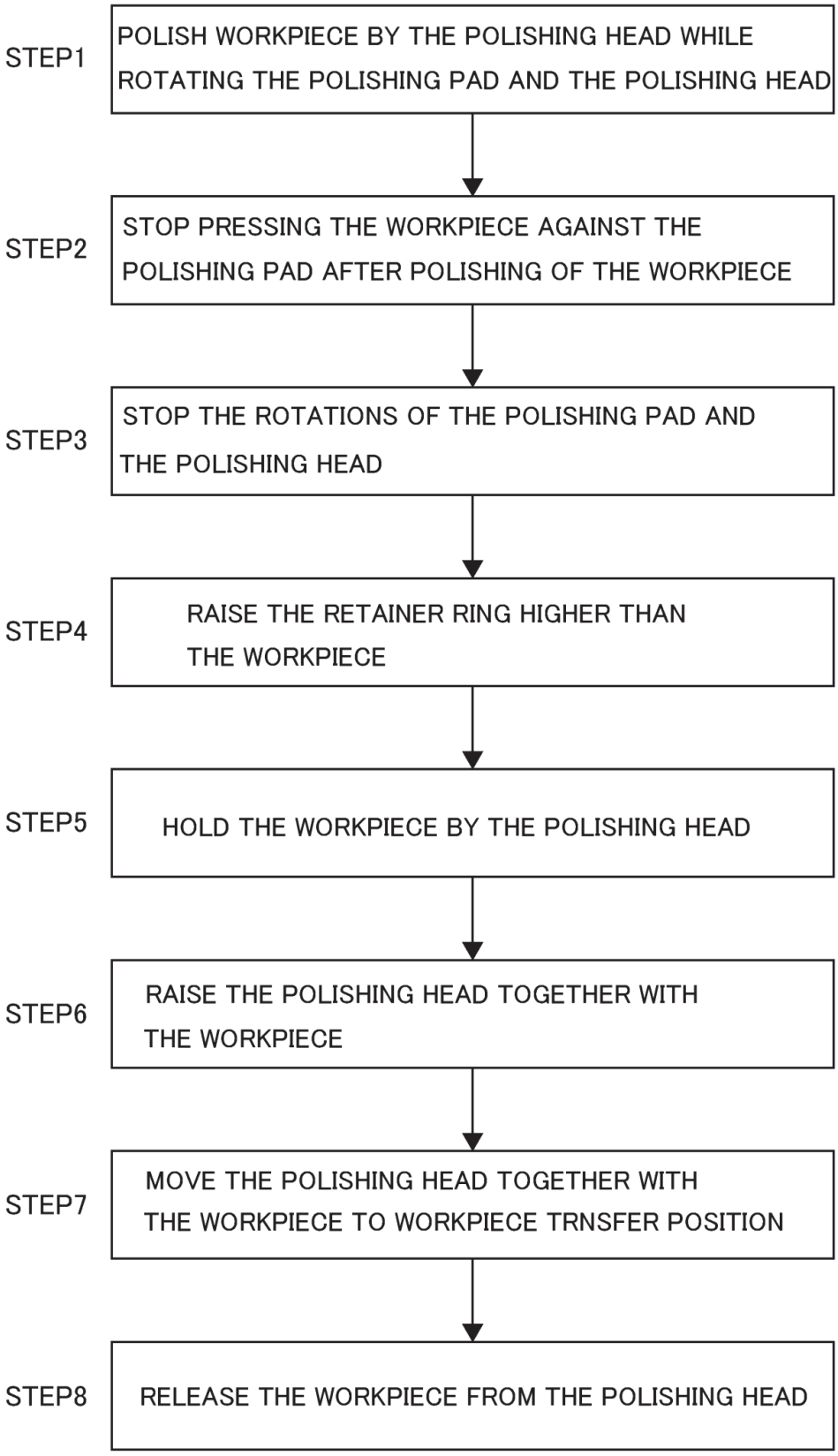

STEP1
POLISH WORKPIECE BY THE POLISHING HEAD WHILE ROTATING THE POLISHING PAD AND THE POLISHING HEAD
STEP2
STOP PRESSING THE WORKPIECE AGAINST THE POLISHING PAD AFTER POLISHING OF THE WORKPIECE
STEP3
STOP THE ROTATIONS OF THE POLISHING PAD AND THE POLISHING HEAD
STEP4
RAISE THE RETAINER RING HIGHER THAN THE WORKPIECE
STEP5
HOLD THE WORKPIECE BY THE POLISHING HEAD
STEP6
RAISE THE POLISHING HEAD TOGETHER WITH THE WORKPIECE
STEP7
MOVE THE POLISHING HEAD TOGETHER WITH THE WORKPIECE TO WORKPIECE TRNSFER POSITION
STEP8
RELEASE THE WORKPIECE FROM THE POLISHING HEAD

FIG. 7

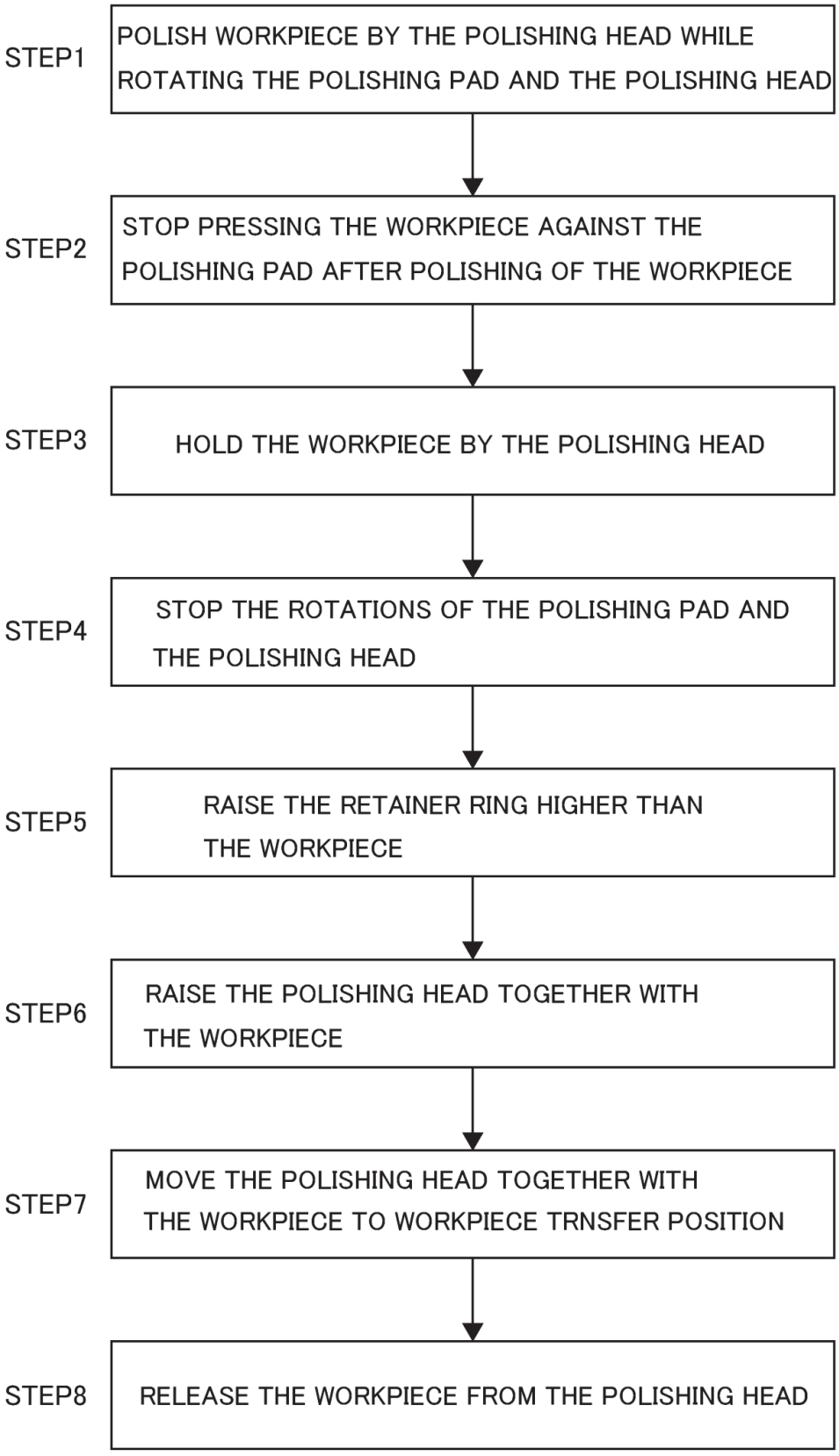

STEP1
POLISH WORKPIECE BY THE POLISHING HEAD WHILE ROTATING THE POLISHING PAD AND THE POLISHING HEAD
STEP2
STOP PRESSING THE WORKPIECE AGAINST THE POLISHING PAD AFTER POLISHING OF THE WORKPIECE
STEP3
HOLD THE WORKPIECE BY THE POLISHING HEAD
STEP4
STOP THE ROTATIONS OF THE POLISHING PAD AND THE POLISHING HEAD
STEP5
RAISE THE RETAINER RING HIGHER THAN THE WORKPIECE
STEP6
RAISE THE POLISHING HEAD TOGETHER WITH THE WORKPIECE
STEP7
MOVE THE POLISHING HEAD TOGETHER WITH THE WORKPIECE TO WORKPIECE TRNSFER POSITION
STEP8
RELEASE THE WORKPIECE FROM THE POLISHING HEAD

FIG. 8

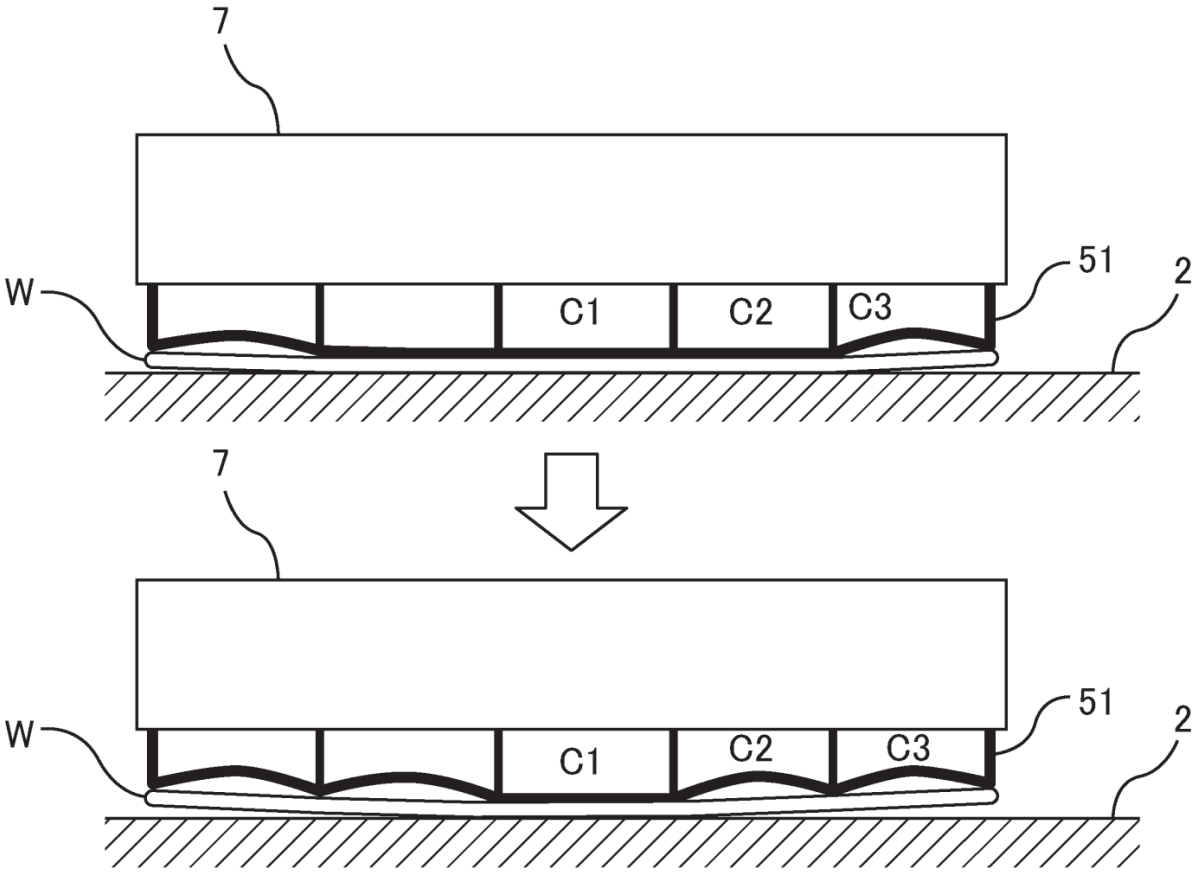


FIG. 9

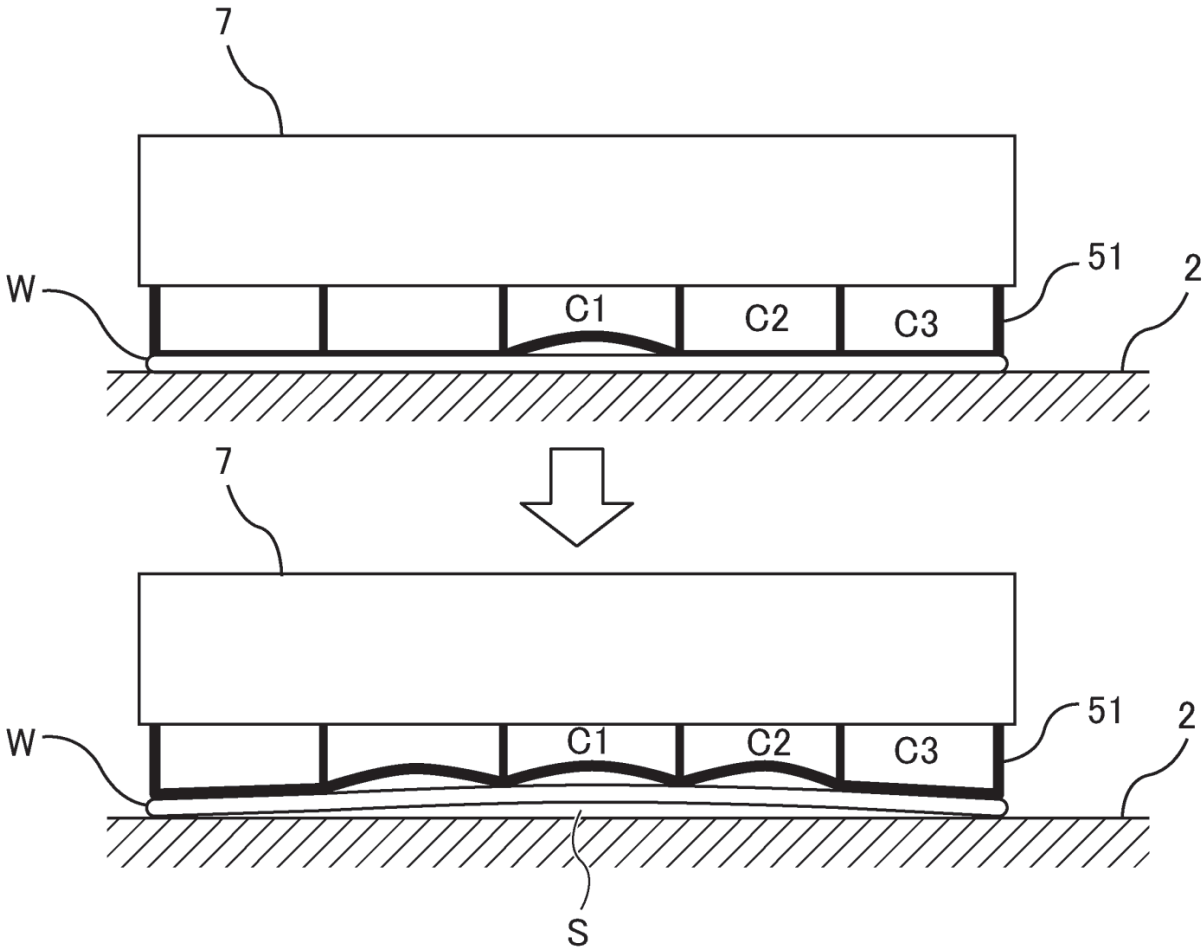


FIG. 10

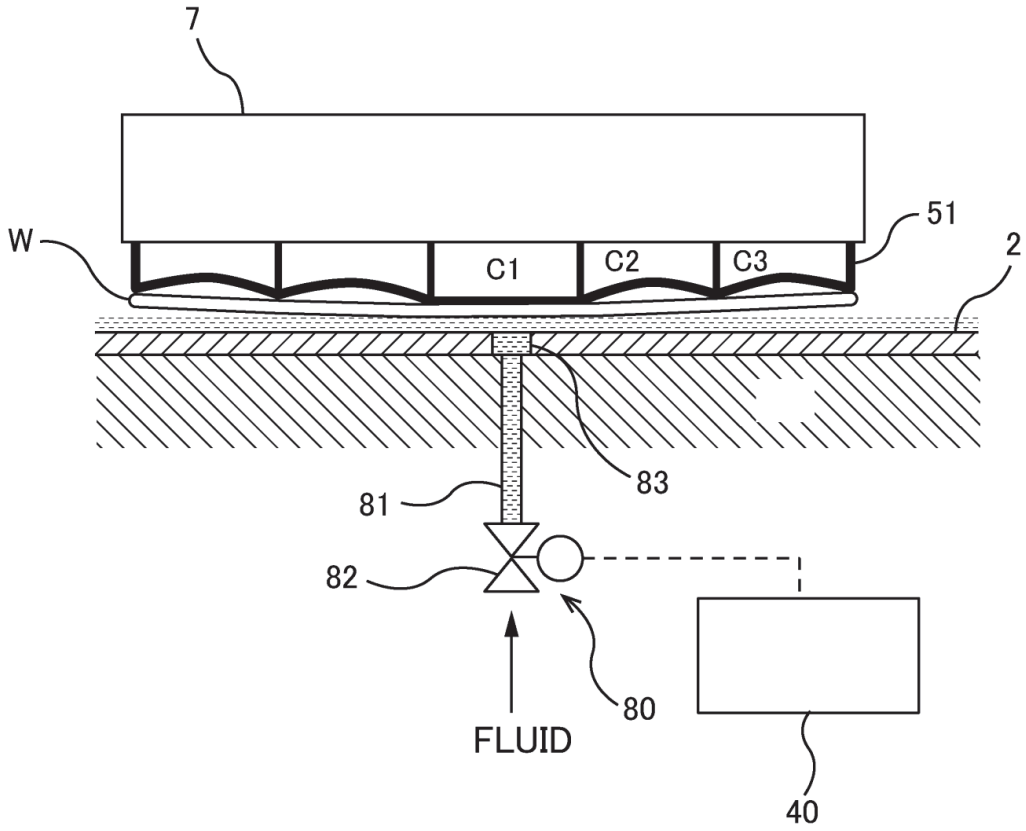


FIG. 11A

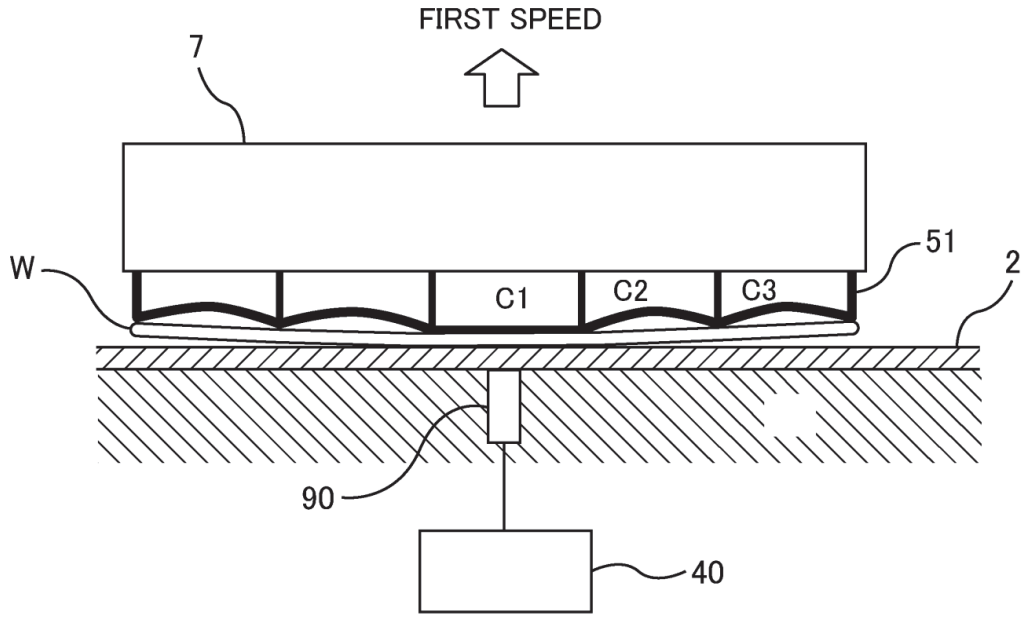


FIG. 11B

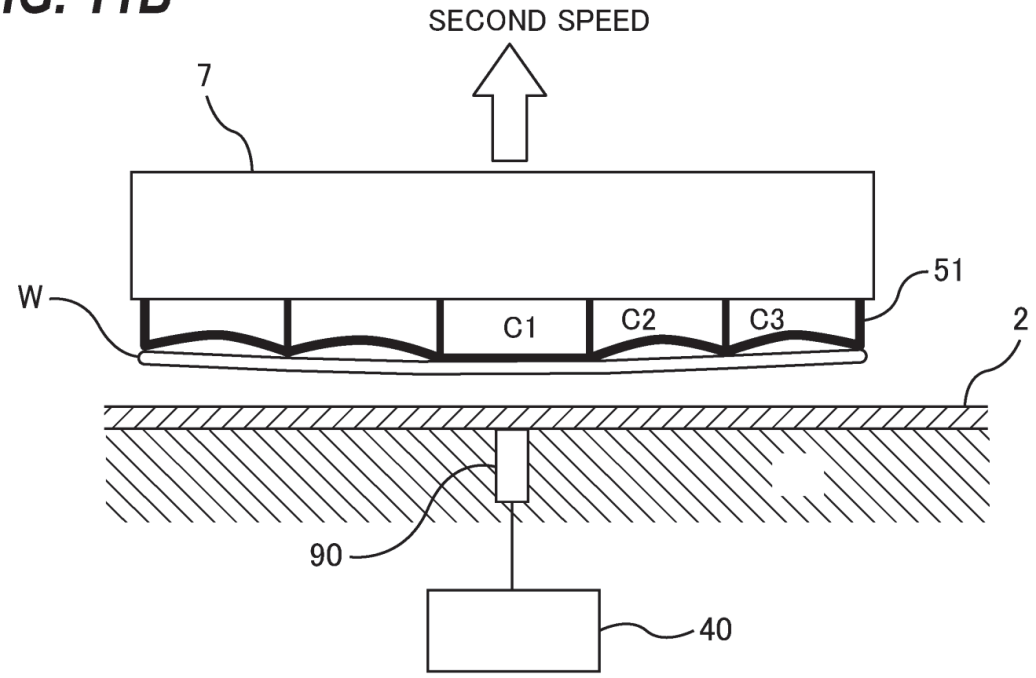


FIG. 12A

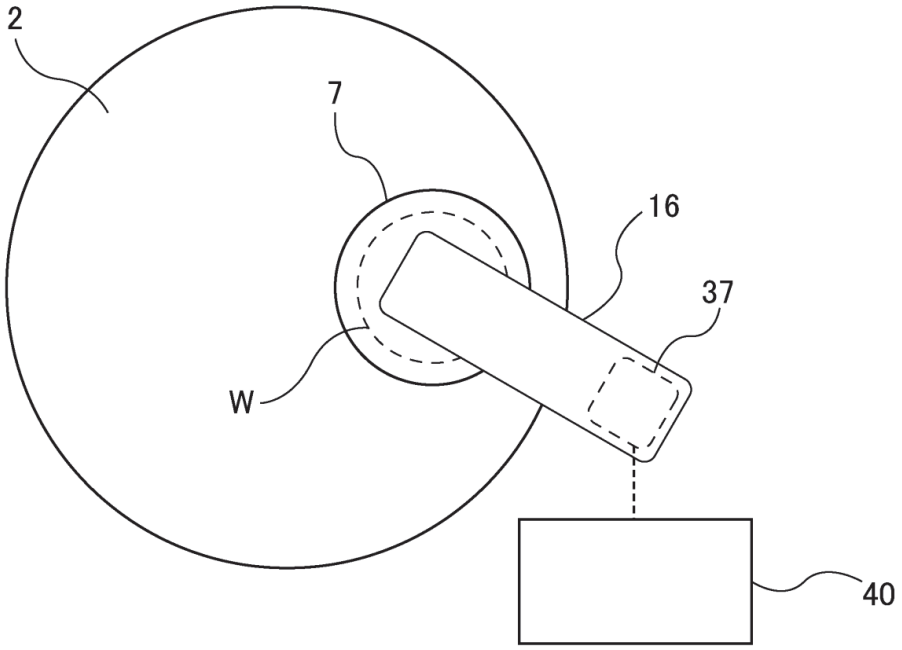


FIG. 12B

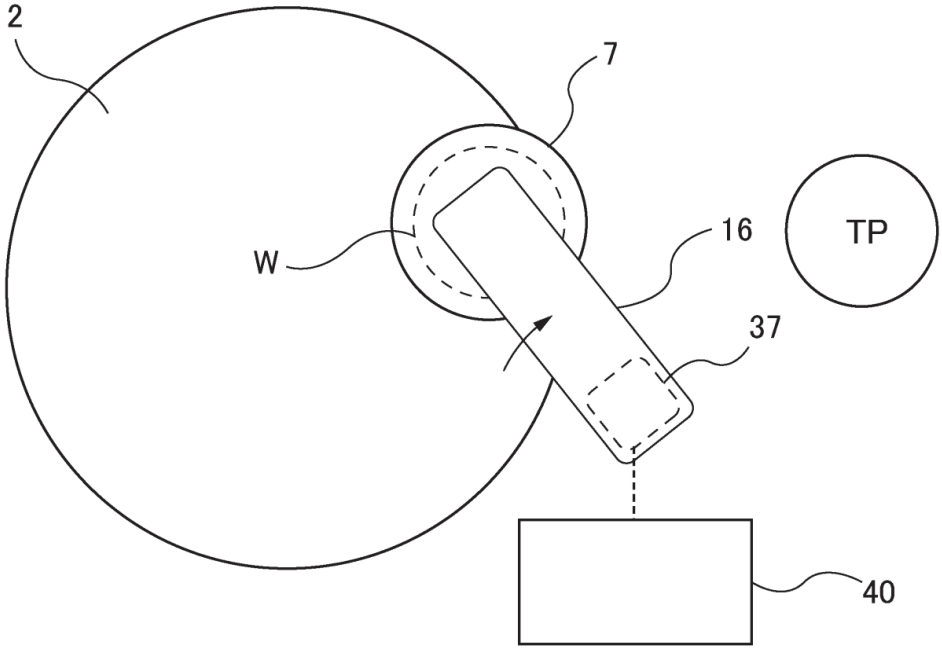


FIG. 13

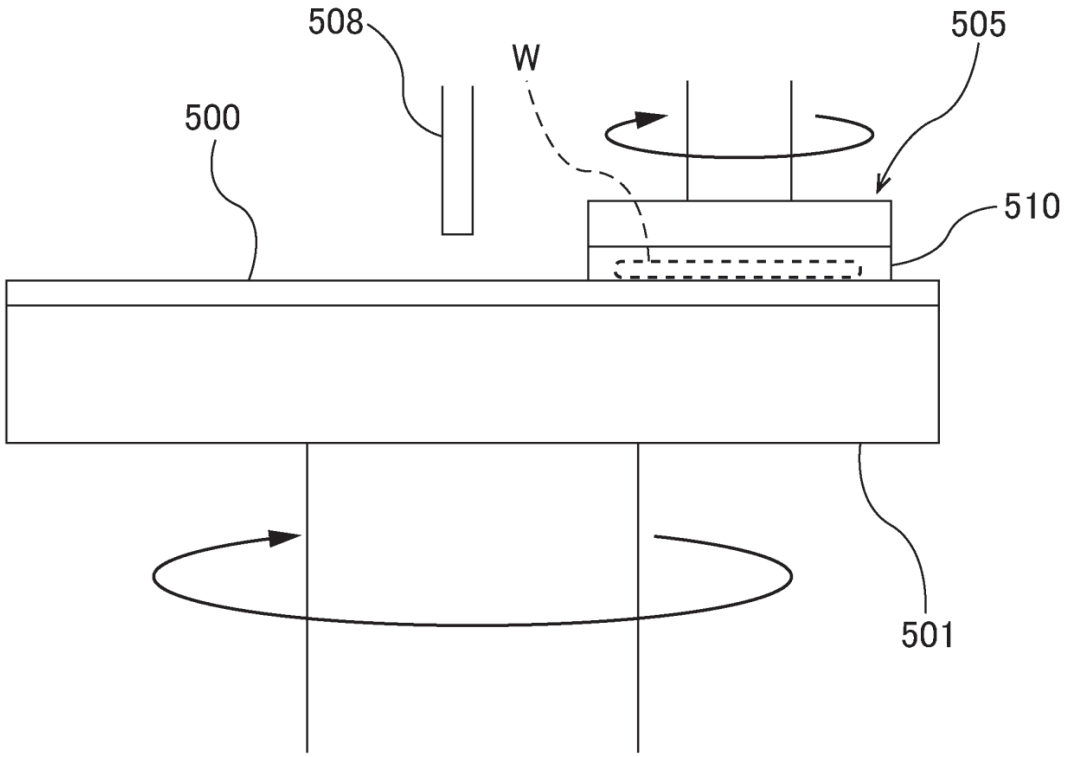


FIG. 14

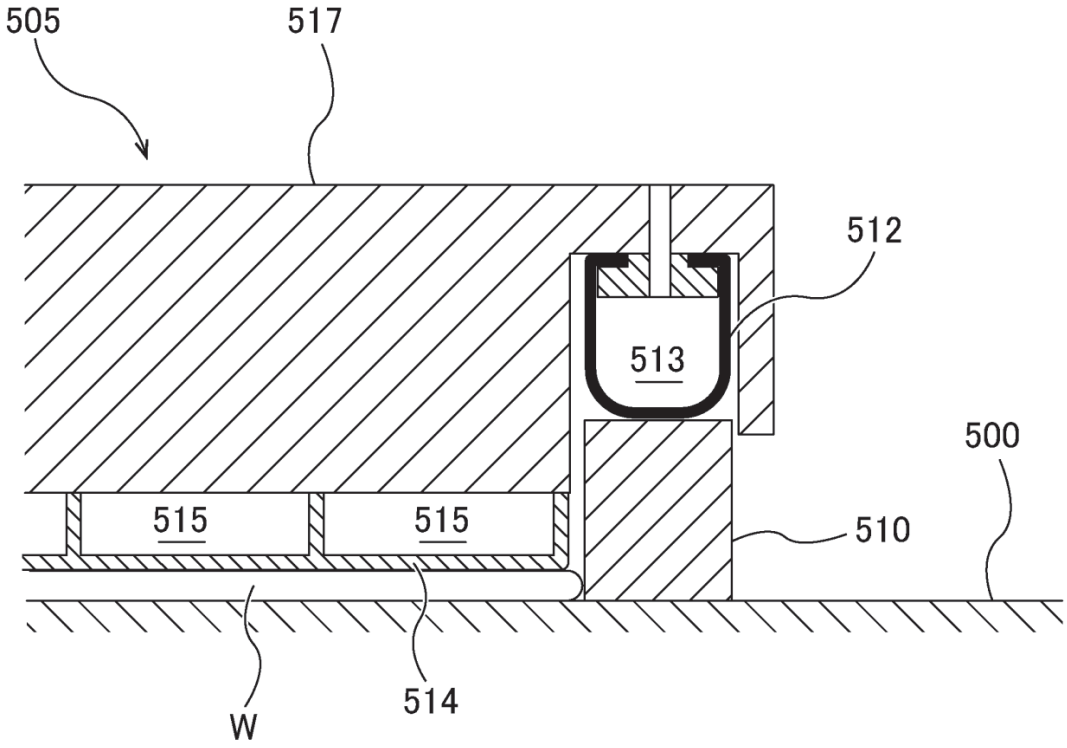


FIG. 15

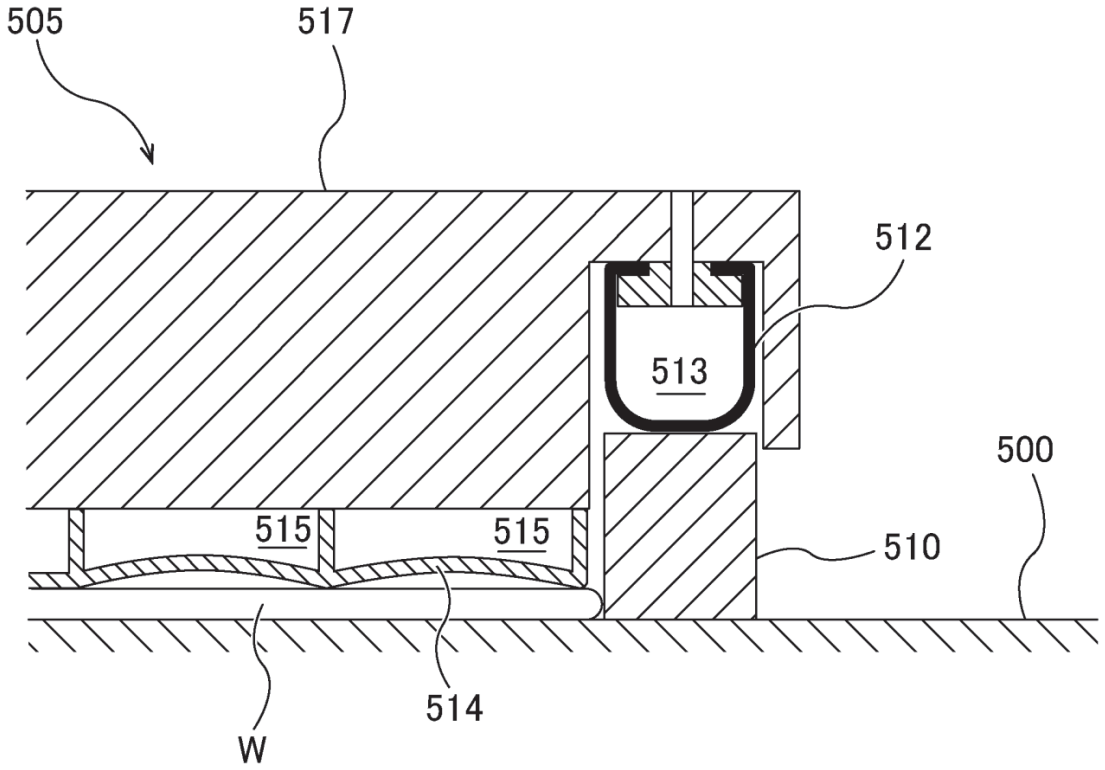


FIG. 16

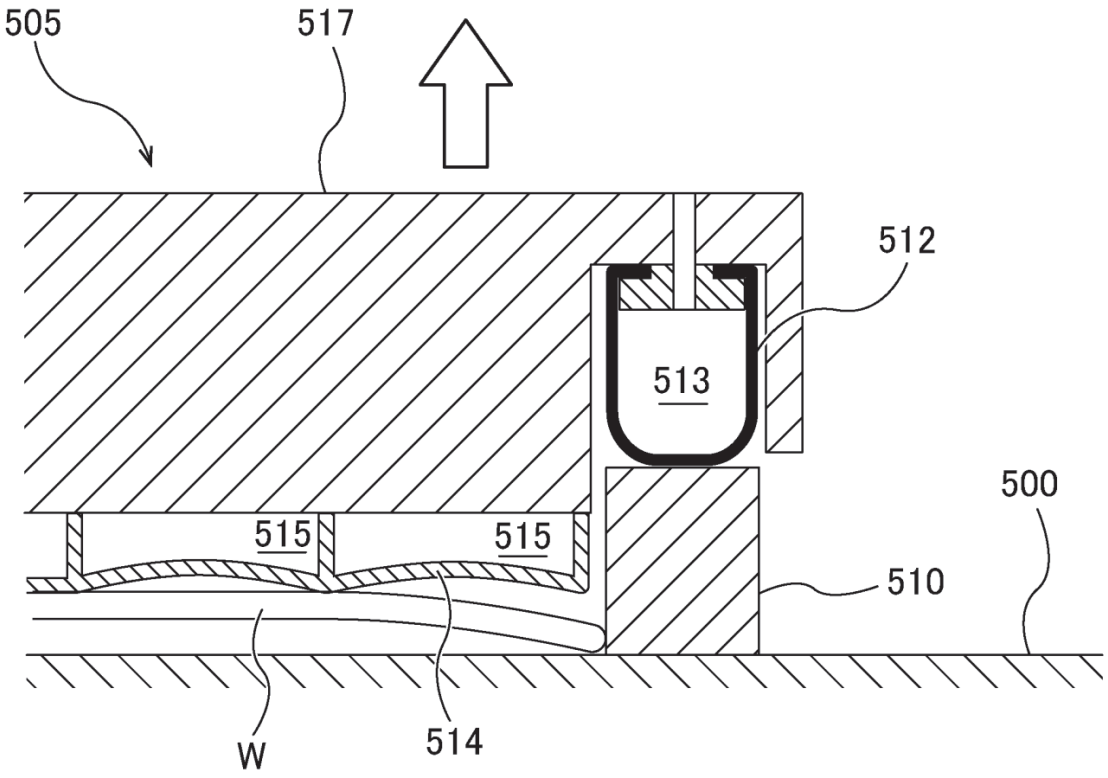


FIG. 17

