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ABSTRACT OF THE DISCLOSURE (FIG. 5)

"DISK DEVICE"

5 A head actuator of a disk device has a support
frame formed of metal. A voice coil of a voice
coil motor has a winding central axis that extends
substantially parallel to a rotation axis of the head
actuator. An outer peripheral portion of the voice
coil has opposite outer peripheral portions opposed to
the support frame and an exposed outer peripheral
10 portion situated on the outermost periphery with
respect to the bearing portion. The voice coil is
fixed to the support frame with a resin molded between
the support frame and the opposite outer peripheral
portions. A lead wire of the voice coil is covered by
15 a molded resin and fixed in a predetermined position
on the head actuator. Annular upper and lower
surfaces and the exposed outer peripheral portion of
the voice coil are exposed to the outside without
being covered with the resin.



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